

1. 400L 3-Vessel Micro Brewhouse

400L 3-Vessel Brewhouse



Product Name	400L Brewhouse		
	Left: Hot Liquor Tank		
Components	Right: Mash+ Lauter Tank		
	Middle: Kettle + Whirlpool Tank		
Dimension	2760mm(L)*1910mm(W)*1554mm(H)		
Weight	850kg		
Installation Method	Assembled ready to use		
Heating Method	Build-in Electric Elements		
Consuming power	68 kw		
Operability	Easy		
Control System	PID Control		
Application Lager, Ale, IPA, Creative Craft Beer			

Production Technology

- 1. Inner-Jacket (SUS304), TH=3.0mm, pickling&passivating treated;
- 2. External-Jacket(SUS 304), TH=2.0mm, ink wires drawing plate
- 3. Atmosphere manual open top lid, TH=3.0mm
- 4. Tanks' Insulation layer: PU-thickness= 40mm.
- 5. 100% high precision TIG welded joints
- 6. complete skid-mounted structure with leveling pad
- 7. Apply for voltage: 415V, 50HZ, 3 Phases
- 8. Three year warranty for the main products, one year for fittings



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1-1 Mash/Lauter Tank	1-2 Kettle/Whirlpool Tank		
T-I IVIASII/ LAUTEI TAIIK	1. Effective volume=400L, max volume=670L		
1. Effective volume=400L, max volume=500L	2. Atmospheric manual open top lid		
The curve volume root, max volume soot	3. 16kw electric element x 2 pcs		
2. Atmospheric manual open top lid	4. Tangent whirlpool inlet		
	5. Add rotary device on the bottom side of tank body (2nd outlet)		
3. Tri-clamp Spary Ring Tube	6. with condensing pipe on top of lid		
1 Wort backflow pipaling aguin with Sight glass	7. Tri-clamp CIP Ball on the lid		
4. Wort backflow pipeline equip with Sight glass	8. Temperature Probe & PT-100		
5. Removable false bottom	9. Pipeline shares the same pump with mash/latuer tank		
	10. with level mark inside of tank		
6. Grain out door & Grain Chute & Manual rake	1-3 Hot Water Tank		
	1. Effective volume=400L, max volume=500L		
7. Temperature Probe&PT-100	2. Flange connected dish head, with atmospheric manhole, and condensing pipe, and CIP ball build inside		
8. with 3T/H Wort pump, 0.75kw, VFD Control by PID control panel			
9. Tri-clamp CIP Ball on the lid	3. 16kw electric element x 2 pcs		
10. Temperature Probe & PT-100	4. With 3T/H Hot water pump, 0.75kw		
10. Temperature Probe & PT-100	5. Temperature Probe&PT-100		
11. with level mark inside of tank	6. with level mark inside of tank		



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1-4 Knocking Out Fittings

- 1. High precision hops filter, equipped in pipelinebefore PHE
- 2. 4m² double stage plate heat exchanger (Tap water | Hot wort | glycol water)
- 3. Temperature Gauge after PHE
- 4. Tap water outlet from the PHE to be able backflow into Hot water tank
- 5. Sight glass equip on pipeline after heat exchanger
- 6. Oxygenation device before wort knocking out port
- 7. Butterfly valve equip on the end of pipeline, to be able to clamp hoses

1-5 PID Control System

- 1. SUS 304 Material cabinet
- 2. Temperature indicator & heating elements on/off control of mash/lauter tun, kettle/whirlpool tank, hot water tank
- 3. Wort Pump VFD Speed control
- 4. Hot water pump on/off control
- 5. With high quality electric components, Omron, Schneider brand
- 6. CE, ISO Certificated



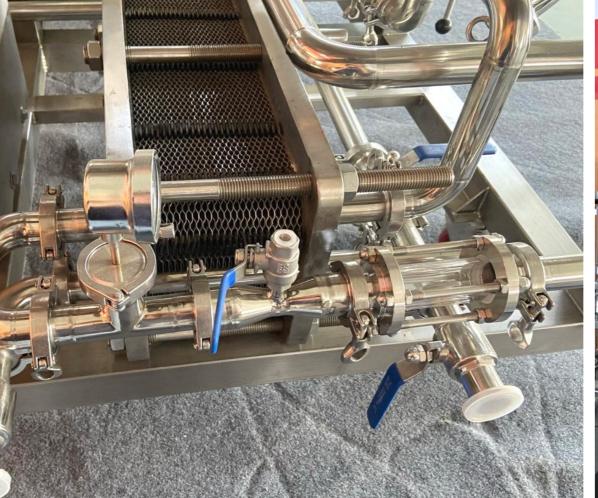










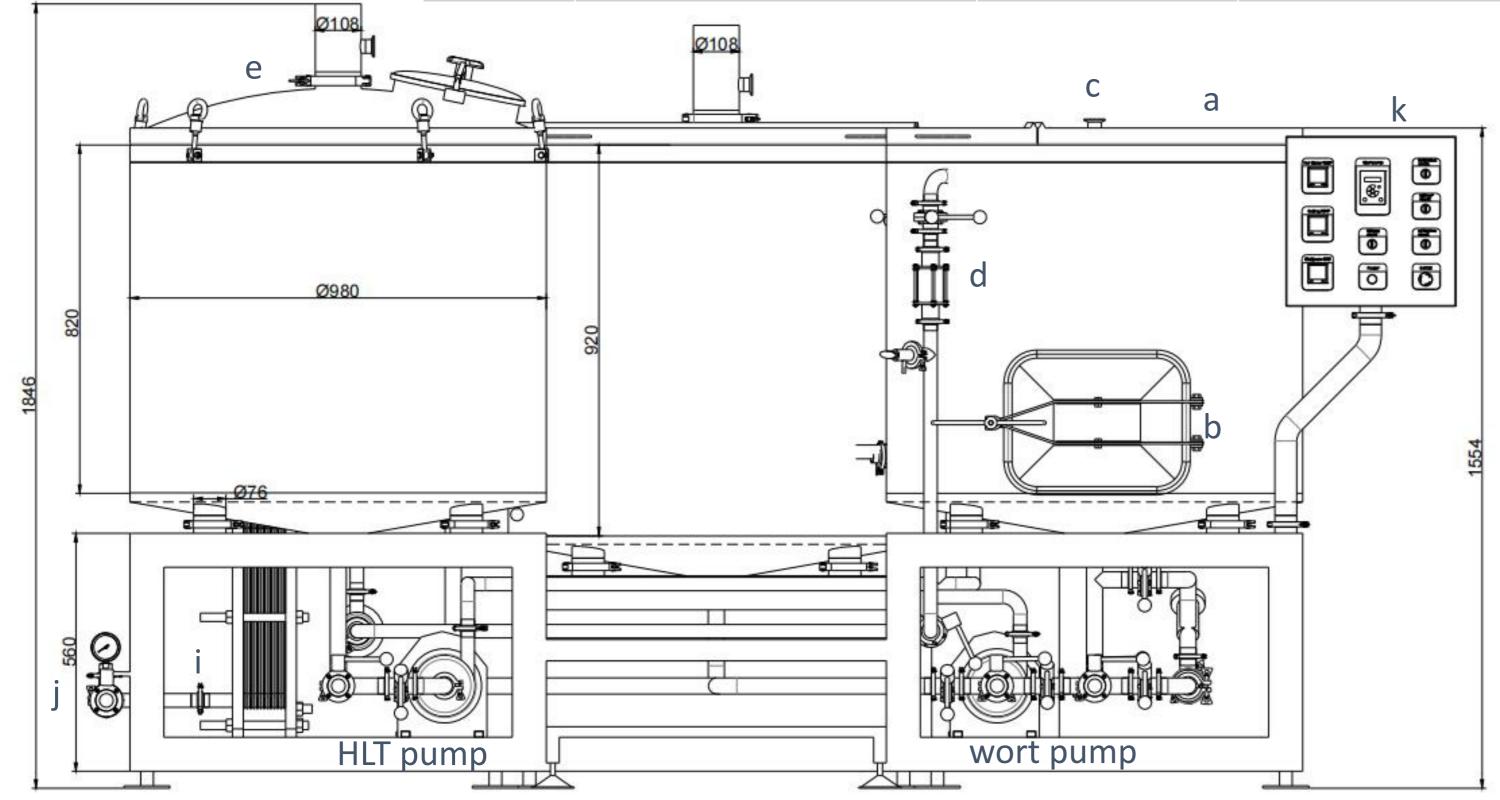


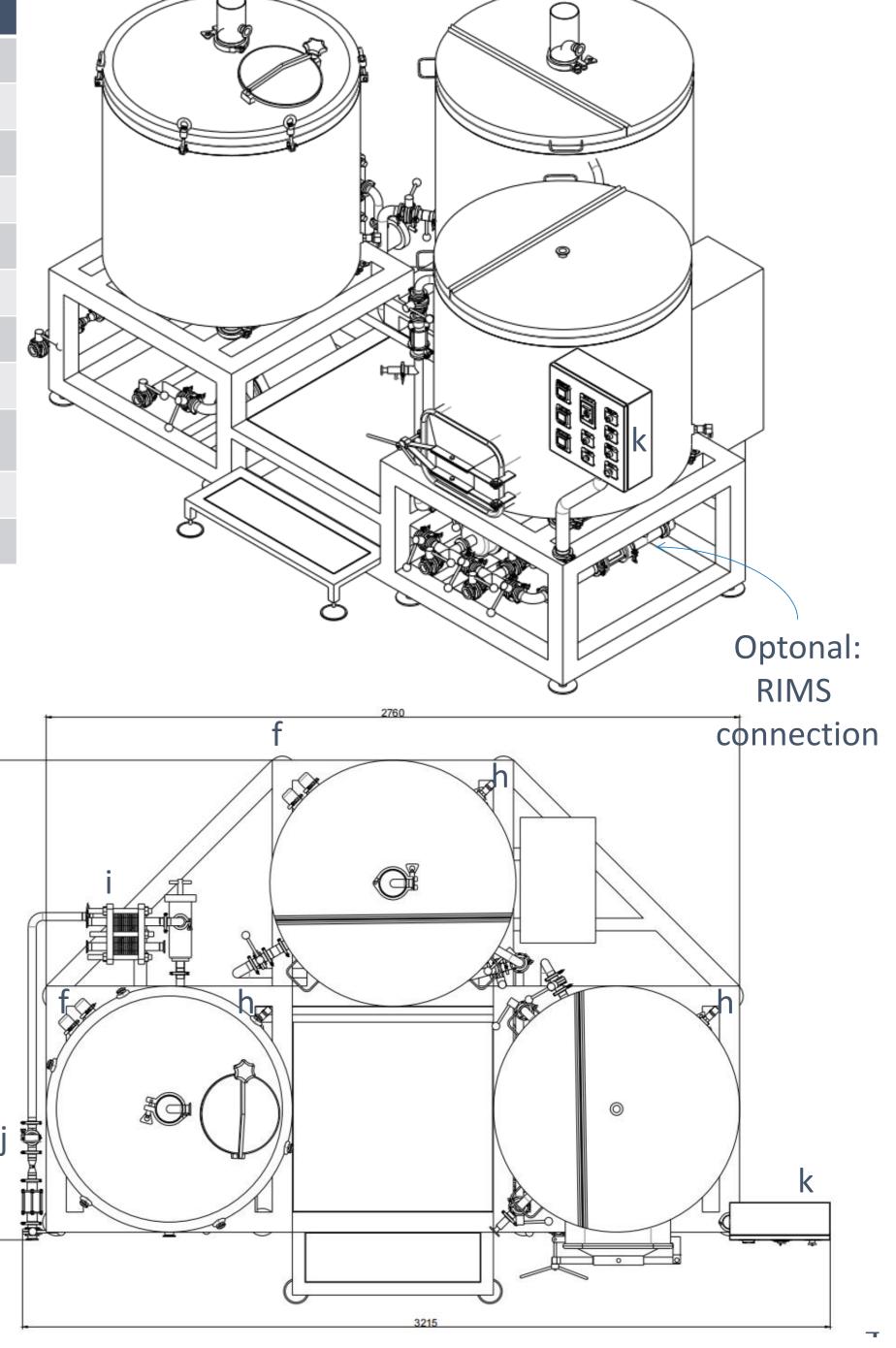


2D Drawing

2D DIGWINS

Mark	Name	Spec.	Connection
а	top lid	Manual	TIG Weld, quick open
b	Vinesse door	430*330mm	weld
С	CIP Ball	1.5"	tri-clover
d	Sight glass & back flow	1.5"	tri-clover
е	flange dish head & manhole	980mm	Flange (with gasket)
f	heating elements	16kw x 2, 1.5"	tri-clover
g	Hops filter	mesh	tri-clover
h	Temperature probe	8mm	screw
i	Plate heat exchanger	4m2, 2-stages	tri-clover
j	Oxygenation fittings	1.5"	tri-clover
k	PID Control panel	wired	pre-installed







Left View

TOIL VICA



Right View

1/18/11 ALCA







Pipeline View Benguit HLT MASH NETTLE

Pipeline View

VIEW



Pipeline View

VIEW

