

## 2016-2018 Focus RS/ST Skidplate

## Contents:

- Skidplate
- 2 plate "wings" Left and Right
- 6 bolts, lock washers, and nuts (3/8" standard thread)
- 5 bolts and flat washers (1/4"-20 thread)
- 3 U-clips (1/4"-20 thread)
- 2 nuts and lock washers (1/4"-20 thread)

## If oil access doors are on the plate:

- 4 x 8-32 Screws (3/32" hex key)
- Oil access doors

After removing the contents of the package you will need to attach the wings to the outside of the plate matching the holes. You will need  $2 \times 9/16$ " wrenches or sockets to tighten the bolts in place. Refer to the picture 1 determines where the wings need to be attached.

Once the plate is put together and your car is off the ground you will need a T30 torx bit to remove the 8 torx screws holding the stock undertray on the car, along with a flathead screwdriver to remove the plastic clips. Remove the red plastic clips with a flathead screwdriver or pliers, and then mount the new hardware. The 3 U-clips go in place of the forward 3 red clip locations (picture 2 and 6 for mounting), the back bolts are set in place with the lock washer and nut on the top side of the mounting hole (picture 5 for reference to getting them in place), use a 7/16" wrench on the back side of the nut to hold in place while threading in the bolt. For ST models you can drill a hole where the slotted insert is like on the RS plate or bend up the L shaped slots to slide over the subframe. Once all the mounts are in place slide the back of the skidplate onto the hanging bolts and thread the forward bolts into place. Once lined up and on the car go ahead and snug up all the mounting bolts using a 3/8" drive socket. A small drill can make the job easier.







