



In Joyful Celebration of Gandhi Jayanti 2010

Sarvodaya International Trust Andhra Pradesh Chapter
is privileged to present

"Mahadevbhai"

a play highlighting the Mahatma's life and message by

Jaimini Pathak & Ramu Ramanathan

in the distinguished presence of

His Excellency Shri E.S.L Narasimhan

Governor of Andhra Pradesh

Ċ,

Smt Vimala Narasimhan

First Lady

Ravindra Bharati, Hyderabad October 2nd, 2010, 11 am



Goorej



SITAPC Interacts with Japanese Team



Japanese Team

The Asa Banu Japan Centre in conjunction with Orchids International School brought thirteen students, accompanied by two school teachers, from Hiroshima and Miyoshi cities, Japan as part of a student exchange program, to participate in the August 6th 2010 Hiroshima Day. This year marks the sixty fifth anniversary of the bombing of Hiroshima city and the first use of a nuclear bomb. This student delegation

was carrying the message of peace and friendship and the necessity of nuclear disarmament. The Board Members of the SITAPC had an interactive meeting with the student team on the 9th of August 2010.

The SITAPC Board Members made a brief presentation on Gandhi and his message of peace, non-violence, satyagraha and ahimsa.

The Board Members of SITAPC also introduced the idea of starting and running Gandhi clubs in their schools in Hiroshima and Miyoshi cities, Japan. This would be a collaborative venture between SITAPC and the Hiroshima and Miyoshi schools.

The students and their teachers welcomed the idea of Gandhi clubs and expressed their willingness to organize such Gandhi clubs to spread the message of India's prophet of peace, the Mahatma.

The SITAPC also presented the student team and their teachers with mementoes of the meeting in the form of books on Gandhi. The students were touched and appreciative of this gesture of the SITAPC.

Ahimsa Silk Exhibition

Organised by SITAPC

The Sarvodaya International Trust, the Andhra Pradesh Chapter, Hyderabad, organised an exhibition of Ahimsa Silk products on the 23rd of September, 2010 at La Makaan, Hyderabad.



Ahimsa silk was created for the first time in the world in 1991, by the highly commended technocrat Mr. Kusuma Rajaiah, who conducted years of research in the field and invented the technique of acquiring silk yarn from silk cocoons without killing the silk worms. Mr. Kusuma Rajaiah's productions unit is based in Ramanthapur, Hyderabad, and exports ahimsa silk all over the world, where it is highly priced for it's non-violent and eco-friendly qualities.

Ahimsa silk is in keeping with Gandhian principles of non-violence, and swadeshi. Gandhiji himself advocated silk which could be produced without killing the silk worms.

Since the SITAPC is a non-profit organization, the ahimsa silk exhibitation was purely an exhibition and not a sale. The ahimsa silk products and the SITAPC's efforts in bringing it to the notice of the general public were deeply appreciated by the visitors.

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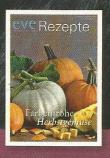
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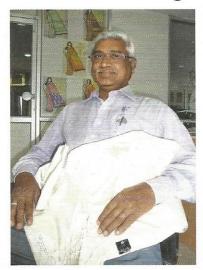
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mode & TEXTIL

seide ohne gewalt



Neues Patent aus Indien | Für einen einzigen Seidensari müssen rund 10.000 Seidenspinnerraupen ihr Leben lassen. Die verpuppten Tiere werden durch heißes Wasser oder Dampf abgetötet, damit man den kostbaren Faden ihres Kokons abwickeln kann. Der Inder Kusuma Rajaiah (Foto) hat einen anderen Weg der Seidengewinnung gefunden. Bei der patentierten Ahimsa-Seide (»Ahimsa« bedeutet »Prinzip der Gewaltlosigkeit«) werden die Kokons des Maulbeerseidenspinners nach zehn Tagen vorsichtig aufgeschnitten und die erwachsenen Motten befreit. Dadurch entstehen zwar

kürzere Fadenstücke, die aber maschinell oder per Hand versponnen werden können. Die »gewaltlose« Seide wird mittlerweile sogar von wichtigen indischen Politikerinnen und Hollywoodstars getragen. www.bioseide.de

Mode bein zeigen



Stefanie Schmitz, eve-Redakteurin Der Herbst wird bunt | Wenn Berliner
Kreativität auf Münchner Tradition
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(»Minga« ist bayerisch für
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Portal für »grüne« Schuhe | Sie suchen hübsche Stiefel für den Herbst, die nicht nur chic, sondern auch nachhaltig produziert worden sind? Dann werden Sie bestimmt fündig bei Ökoschuhe.de.

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Kusuma Rajaiah

from India BB



Touching highlights from the Winter Olympics

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Science & Art, friend or foes?

JUNE 2014

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Rajaiah Kusuma Inventor and Patent Holder of Ahimsa Silk Savithri Kusuma Proprietor, Designer Weaves

Winner of the International Quality Summit Award in New York GoldCategory

QUALITY SUMMIT CONVENTION IN NEW YORK

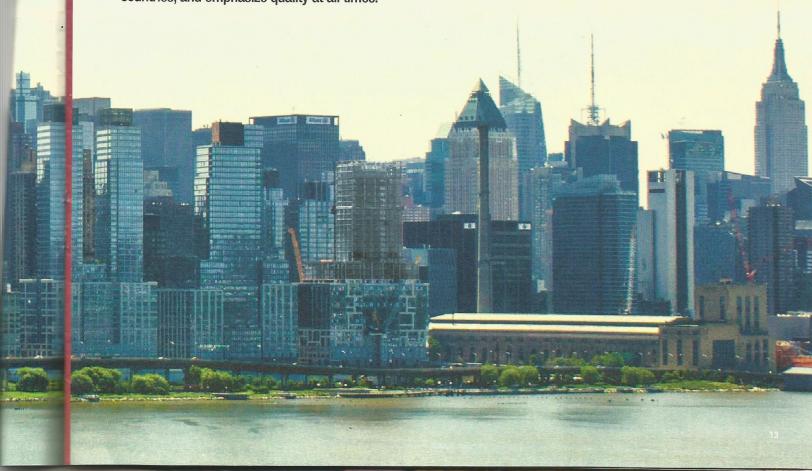
BID Group One & Business Initiative Directions have been gathering world business pioneers in Europe and the United States to recognize quality for over 30 years. The 2014 International Quality Summit Convention brought leaders from 49 countries to New York in recognition of their achievements. These leaders and the businesses they represent have shown a commitment to quality deserving of recognition, and in this issue, we'll be taking a closer look at some of these exciting companies.

During the two eventful days of the International Quality Summit Convention in New York, the New York Marriott Marquis Convention Hall was home to leaders with bright ideas, united to receive the International Quality Summit Award.

It was an international showcase of leadership and business talent from an array of countries and sectors. Yet despite diverse origins and walks of life, the companies and organizations present bore one striking similarity: the desire to promote excellence in their countries, and emphasize quality at all times.



Above, Rajaiah Kusuma (center right), Inventor and Patent Holder of Ahimsa Silk; Savithri Kusuma (center left), Proprietor, Designer Weaves, and Avani Kusuma (right), Designer, in Designer Weaves from India, receive the 2014 International Quality Summit Award from Jose E. Prieto, President and CEO of BID and Craig Miller, President of the QC100



Reuse | Reduce | Recycle—Rejoice in Eco-Yarns HANI 11 Double Down Earth-Friendly **Eco-Friendly** Blanket by Elisabeth Hill p. 38 Projects **Weave Smart** for a Natural, Healthy Home p. 24 Think Globally, **Source Locally** Wastenot! **WEAVE WITH** PLASTIC BAGS Turn Thrift Store Finds into Your Next Scart p. 44

traditions

AHIMSA SILK: THE SILK OF LIFE

BY CHITRA BALASUBRAMANIAM



A traditional zari saree handwoven with Ahimsa silk yarn. Zari refers to the ornamentation done using golden threads; the making of zari yarn is an art in itself.

cilk brings up feelings of the heady East, of a sensuous luxurious fabric. It is among the most coveted of all natural fibers. One aspect that has bothered the conscience of many is that in the traditional process of making silk, the silkworm is killed. It is this violent form of extraction that has plagued many silk connoisseurs.

It was a question from one such silk lover that led Kusuma Rajaiah, a senior government officer, to develop a nonviolent form of making silk. He aptly named it Ahimsa, meaning nonviolent. In India; ahimsa has special reference to the country's independence struggle

under Mahatma Gandhi, which was fought on the principles of nonviolence. Ahimsa silk is one of the most ecofriendly varns; as Rajaiah says, "Silk is made without killing the silkworm. It is no harm to nature and Mother Earth." He further elaborates, "About fifteen cocoons, even more depending on the size, are needed to make a gram of raw silk. To make a saree, about thirty thousand cocoons are needed. This means we are sacrificing about thirty thousand lives. In making Ahimsa silk, we are saving billions of innocent lives." This harmless way of making silk and of nurturing nature makes the silk special.

More than an inventor or silk maker, Rajaiah comes across as a man whose aim is to propagate this nonviolent form of silk making. As he says, "I am not a businessman. I am a retired government officer. I am making this silk to give the message of ahimsa or nonviolence to the world. I give with an appeal to be kind and compassionate towards living creatures, animals, and human beings."

Rajaiah recalls his initial interest in making this form of silk: "The then president of India, R. Venkataraman's wife, Janaki Venkataraman, posed a question [about] whether it was possible to make a silk saree without killing the silkworm. This led me to research and succeed in making silk without killing the silkworm." Rajaiah has been awarded patents for the processes he has invented. The journey, though, was not easy. After much study and many trials, he produced the first Ahimsa saree in 1993, and commercial production began in 2001.

HOW IS SILK MADE?

In normal practice, the rearing of silkworms is strictly controlled. The silkworms (Bombyx mori) hatch from the eggs and are allowed to feed on mulberry leaves. After they have their fill, they stop eating and start spinning cocoons. In the natural course of things, the silkworm in the cocoon goes into the pupa stage and then pierces the cocoon to emerge as a moth. In the silk industry, the cocoons are typically harvested before the moth emerges. When the moth pierces the cocoon, it results in broken filaments and the silk becomes tough. The cocoons are boiled in water or steamed to soften them, and the unbroken silk is reeled.

One cocoon, when boiled in water, can give a continuous yarn of 600 to 1,000 meters, whereas if the moth emerges, the filament is broken in many places. When harvested in this way, 95 percent of the silk is usable for making yarn.

MAKING AHIMSA SILK

So how is Rajaiah's process different? As Rajaiah explains, "After purchasing the cocoons from the farmers, we keep them in open baskets for about ten days. The worm metamorphoses into a moth and is alive inside, pierces the cocoon slowly, and emerges out naturally. The moth is then separated by hand and kept in another open basket. The cocoons are separated and kept aside. The moth lives its life fully before dying a natural death in a week. The moths do not feed on anything; the proverbial last meal they have is of the mulberry leaves in the worm stage. The pierced cocoons are sent to the spinning mills to be spun." The pierced cocoons are degummed to remove any resins. They are then combed, carded, and processed to remove impurities and then sent for spinning. The quality of the silk yarn is extremely fine, but to achieve that fine quality, about 80 percent of the silk is discarded during spinning. Rajaiah has a patent for the process of spinning the pierced cocoon to make fine mulberry silk yarn that overcomes the discontinuity of the yarn and its hardness.

This painstaking process and the high level of waste makes the silk expensive.



Cones of Ahimsa silk yarn.

To weave a normal silk saree usually takes three to five thousand cocoons. To weave the same saree in the Ahimsa way, using cocoons which have been pierced, takes tens of thousands. This increases the price of each saree.

Ahimsa silk does not have the traditional shine and is not as warm as other commercially produced silk yarn. This does not mean it's less useful; in fact, Ahimsa silk is much cooler and softer and wicks away moisture. It has good drape, breathes, and is apt for any climatic condition. The yarn is strong and can be worked on both handlooms and power looms.

Today, Rajaiah makes fine silk yarns. Sericulture activities are carried out by farmers, and the spinning and weaving is done in Hyderabad by 150 employees. Rajaiah is extremely careful about selling his yarn to weavers, as he feels they may dilute the principles by indiscriminately blending it with other yarns. His biggest problem is competing with traditionally produced silk fabrics. However, discerning customers and the growing consciousness for use of eco-friendly textiles and fabrics are seeing him through.



The silkworms, ready to start spinning their cocoons.



A moth after it has emerged from the cocoon.



VOL. 39 - ISSUE 8 AUGUST 2019



Successful Strides

An in-depth chronicle of India's Largest Apparel Trade Show

Silk for Peace

Exploring the making of ahimsa silk

OFFICIAL MAGAZINE OF THE CLOTHING MANUFACTURERS ASSOCIATION OF INDIA



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SILK FOR PEACE

Following in the footsteps of Mahatma Gandhi, Kusuma Rajaiah's ahimsa silk, which is crafted without the killing of silkworms, has become a movement in the fashion arena. Anurima Das talks to the man behind the discovery.

> Ahimsa silk, better known as peace silk, is nothing short of a revolution—a scientific breakthrough that has given birth to a fashion movement. What started way back in the 1990s as an experiment by government officer Kusuma Rajaiah has now become a cause the fashion fraternity the world over accepts and embraces to end the cruel killing of the silkworm species.

HOW IS SILK MADE?

Silk is traditionally made from cocoons of the silkworm (scientific name: Bombyx mori). The pupae in these cocoons are killed via a steaming process or the cocoons are dropped in boiling water when they are ten days old, before they metamorphose into a moth. This is because the silk is believed to be the finest at this stage. However, the making of ahimsa silk follows a different model—one which believes that beautiful silks can be created even without the killing of the worms.

CURBING VIOLENCE

Kusuma Rajaiah has over 40 years of experience in this industry. He conceived this idea when he was approached by Janaki Venkataraman, wife

of former President Ramaswamy Venkataraman. She had asked him if it was possible to craft a silk sari without killing any silkworm. Hailing from a weaver's family, the thought unsettled Kusuma, and he started to experiment with ways in which he could create silk while saving silkworms. "Initially, I was successful in making a sari without causing any harm to the silkworms. However, I needed to see the merit of the manufacturing process and thereby continued my experiment. In the year 2000 following a year of rigorous research, I discovered that the process of manufacturing ahimsa silk was commercially viable. This opened the path to bulk manufacturing of non-violent silk," says Kusuma Rajaiah.

THE PROCESS

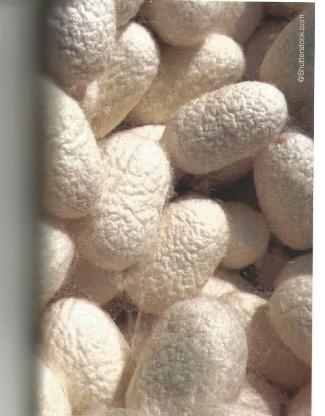
In the making of ahimsa silk, the pupa is first allowed to hatch, and it is only after it matures and escapes the cocoon as a moth, that the leftover cocoon is used to create silk. In fact, even after the worms have left their cocoons, each cocoon is checked diligently to ensure that the no pupa remains. Only once this is done, are the cocoons taken up for the weaving of the yarn.

While Bombyx mori are the preferred species for creating ahimsa silk, today, several other types such as tussah and muga moths are also used to manufacture variants of this silk. Ultimately, the market for the premium species of silk is way more diverse as compared to the inferior variants.

As Kusuma Rajaiah points out, the price of ahimsa silk garments are double the price of other kinds of silk products. However, the fashion world is fast embracing non-violent silk, as Kusuma further mentions, "I have created awareness about ahimsa in the world through fabric and many people globally are diverting to non-violence and vegetarianism to a great extent today. I have visited many countries in Europe and the United States and given speeches regarding nonviolence in fashion. This has led to an increased

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DESIGNER JYOTI REDDY'S EREENA IS TAKING AN IMPORTANT STEP TOWARDS SUSTAINABILITY THROUGH THE EXTENSIVE USE OF AHIMSA SILK.

awareness of textiles in the developed countries. Incidentally, following my discovery in 2000, the conscious-citizen population in these countries increased from 1 per cent to 7 per cent by 2006."

EMBRACING AHIMSA SILK

Ahimsa silk is revolutionary, and features balance, breathability, and sophistication. However, many counterfeits in the name of non-violent silk also exist in the market. This type of fabric represents Mahatma Gandhi's principle of non-violence and thus, we should be more aware of the rights

and wrongs of a fabric before paying a price for something that does not deserve our attention.

Brands such as Mastani by Kudrat Makkar, which spread Indian craft and handloom stories all across the globe, are now adopting the use of ahimsa silk. An Australia-based, Indian-origin label, Mastani crafts a segment of its collection using ahimsa silk. Another such brand is London-based Mother of Pearl, which has incorporated ahimsa silk in many of its pieces.

Closer home, designer Jyoti Reddy's Ereena is taking an important step towards sustainability through the extensive use of ahimsa silk. A lifestyle brand that designs and produces the finest eri silk products for fashion and home, it involves the use of organic eri silk yarn, spun in their own facilities.

Jyoti explains that the silkworm from which they procure eri silk, weaves an open-ended cocoon. The other silkworms, on the contrary are the ones that spoon within their cocoon. However,







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In another in is also working sericulture and ahimsa silk a has been take funds to farm manufacturing supply chain.

With much silk today has Duchess of 0 then-Preside famed Hollyw many other of origin fabric i States, the U





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owing to the open structure of the former, the worms, upon becoming moths, fly away through the open end, after which the cocoon is used for silk production. This is the basic math behind any kind of ahimsa silk.

In another news, the silk directorate in Nagpur is also working on varied projects related to sericulture and making the manufacturing of ahimsa silk a lucrative alternative for farmers. It has been taking positive steps towards providing funds to farmers, helping them to strengthen the manufacturing process, and creating a stronger supply chain.

With much pride, Kusuma informs that ahimsa silk today has reached Pope Francis, Camilla, the Duchess of Cornwall, Megawati Sukarnoputri, the then-President of Indonesia, Sri Sri Ravi Shankar, famed Hollywood actress Courtney Cox, and many other dignitaries in the world. This Indianorigin fabric is now the talk of the town in the States, the United Kingdom, Europe, Australia,

MOST IMPORTANTLY, RAJAIAH IS WILLING TO TEACH THE AHIMSA SILK-MAKING PROCESS TO ANYBODY WHO WISHES TO LEARN IT.

Malaysia, and in many other countries across the globe. With several awards and accolades to his credit, the patent owner of ahimsa silk is enthusiastic about this market, and is sure that there will be many additions to the existing list of converts in the times to come.

Most importantly, Rajaiah is willing to teach the ahimsa silk-making process to anybody who wishes to learn it.

Let us wish that the market evolves further and that we witness more progress in every part of the world in terms of acceptance of ahimsa silk.



SILK MARK

Gateway to the Silk World

The 25th International Congress on Sericulture & Silk Industry Japan

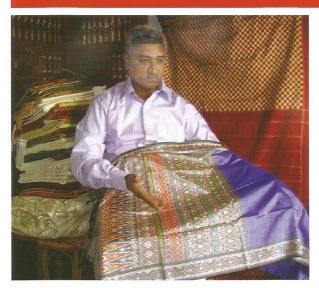
Madras Bridal Fashion Show Chennai

Newsletter Published by: SILK MARK ORGANISATION OF INDIA, CENTRAL SILK BOARD, MINISTRY OF TEXTILES, GOVT. OF INDIA

A Meeting with Mr. Kusuma Rajaiah: The Maker of Ahimsa Silk



Ms. Chitra Balasubramaniam



Ahimsa or non-violence holds a special place in the hearts of Indians. So as we celebrate the 150th birth anniversary of Mahatma Gandhi, we look at a silk which is made without killing the silkworm -Ahimsa Silk - and speak to the man behind it all: Kusuma Rajaiah. Kusuma, is someone I have known for a long time. His work with Ahimsa Silk and the marketing of it all on his own with little support has always touched a soft spot in me. The inventor of a technique to extract silk from the cocoon after the moth emerges without killing the pupa inside was a path-breaking effort. One fact about silk which affects many is how in its extraction the worm is killed. It was a query by such a patron which led Rajaiah to innovate and thus to the birth of Ahimsa Silk. A trained technologist in Handloom with a work background with APCO, Rajaiah's journey has been well crafted and awarded. What stands out is that the yarn and its products are extremely popular in the West and in India it is ordered by a select few. Also since a lot is wasted in its extraction, the price is slightly high.

Kusuma Rajaiah speaks about his journey with Ahimsa Silk, from its creation to how he is taking it forward.

Q1. How did you start this whole process of making Ahimsa Silk? Why is it called Ahimsa Silk?

It was in 1990, when the then President's wife Janaki Venkataraman posed a question: Is it possible to make a silk saree without killing the silkworm? It provoked me to research on it and discover ways and means to see if it was possible to make such a silk saree. It was indeed possible, and I was successful in



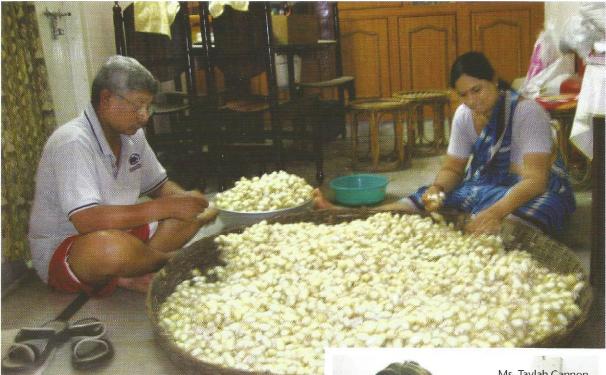
making silk without killing the silkworm! I then named it Ahimsa Silk, because it is made without killing the silkworm and it does not damage or cause any harm to Mother Earth.

In the normal silk-making process, about 15 cocoons (even more depending on the size) give one gram of regular raw silk. To make a saree about 30,000 lives have to be sacrificed. In the making of Ahimsa Silk, we are saving billions of innocent lives. It benefits the lives of silk worms/moths.

Q2. How long did it take for you to develop Ahimsa Silk and when did you start?

I belong to a traditional weaver's family. I did my 3-year diploma in Handloom Technology from the Indian Institute of Handloom Technology. It is one of the top-rated courses relating to handlooms. I also studied fibres and filaments. I was working as a Senior Technical Officer with APCO then and have since retired. In 1993 I came up with a sample saree after much research. It was only in 2000 that I began researching again for a year to commercialise what had been a small experiment. After one year of research I realised it is possible to make Ahimsa Silk without killing the silkworm, in bulk and for





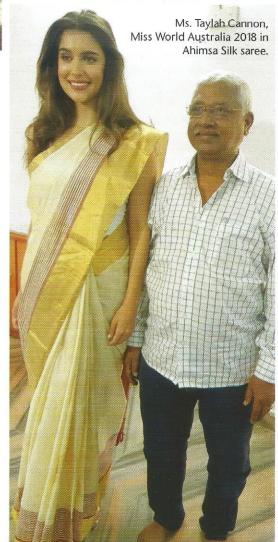
commercial purposes. The commercial production began in 2001.

Q3. What is the process of making this silk and how is it different?

Usually cocoons which have been pierced are not considered good for extraction of silk. What we do is the exact reverse. We purchase cocoons from the farmers and keep them in open baskets waiting , for the moths to emerge. Once the moth which is alive in the cocoon slowly pierces the cocoon and comes out naturally, we separate it and place it another basket. The moth does not fly but simply stays there till it dies a natural death. They live their life fullest and then die peacefully. Once the worm stops eating mulberry at the larva stage it does not take any food till it dies, it is a way of nature. We collect the pierced cocoons and send them for spinning on machines to get the best quality yarns. There is certain processing which is done. The yarn then is used for weaving into stoles, fabric, sarees, scarves, dhoties, etc... My invention of this process for mulberry silk has been granted Patent and Trademarks.

Presently it is a niche product for the fashion industry. Ahimsa Silk has the properties of air permeability, absorption of perspiration, good fall, and it can be worn during any season. The product is softer than regular silk but with less sheen.

Q4. What is the wastage that occurs when you make silk like this? Does it also make the yarn more





expensive? What types of yarns you make and in what quantities?

In regular silk there may be 5% wastage but in my method there is about 80% wastage to get Ahimsa Silk. Production wise, to weave a normal silk saree may usually take about 3000 to 5000 cocoons. While when it is woven using Ahimsa silk yarn (in the Ahimsa way with yarns from cocoons which have been pierced) it will take around 12000 - 15000 cocoons. This increases the price of the saree. The

satisfaction though is that worms are not killed; it is done non-violently and in an eco-friendly manner. The yarn we make is from 2/60nm to 1/250nm. This yarn is as strong as regular silk and can withstand production on handlooms and power looms. We make up to 400 kilos or 5000 meters. I am also making 100 to 200

Q5. Is blending of the yarn with other yarns possible?

The yarn can be blended with other yarns but I do not blend. I want to sell only pure Ahimsa Silk or Non-violent Silk to the people. Even if it were blended one has to be careful so that the Ahimsa tag on the silk is not tarnished. I do not sell the yarn to everyone as people misuse the Ahimsa tag and sell spurious products in the name of Ahimsa. Some people are trying to market duplicate Ahimsa Silk products, and that is why I do not selling the yarn to everyone.

Q6. Where is your production based?

It is made in Hyderabad, Telangana. Sericulture is done by the farmers from whom I buy the live cocoons. The silk is made on machines. There are a lot of people involved directly and indirectly in piercing, spinning, and weaving, and we provide employment to about 150 people.

Q7. What kind of silk products you have produced? Any new innovation?

I have worked with weavers in Pochampally and several other pockets. We have recently produced very light stoles, lingerie and scarves.

Q8. What challenges do you face with respect to making and marketing Ahimsa Silk?

I do not receive any support from any Governments; simple word-of-mouth publicity is

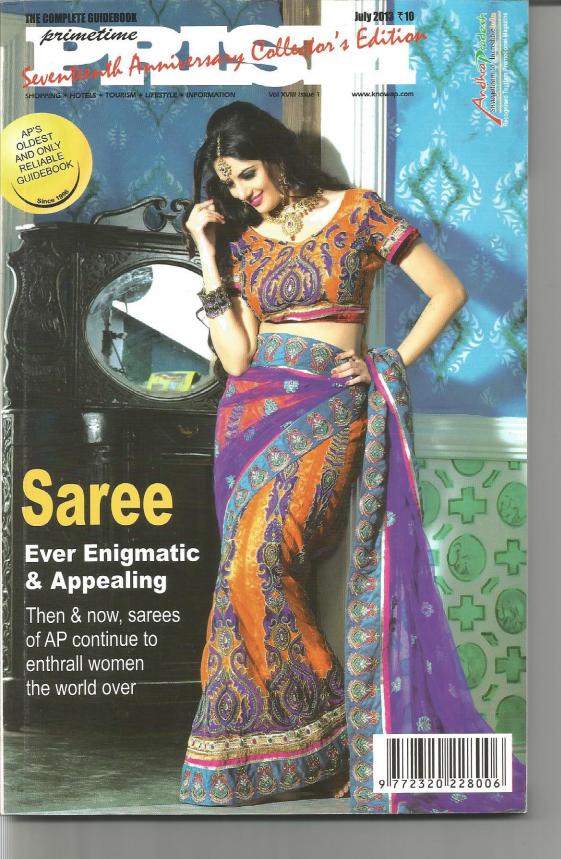
what is taking the yarn forward. It is the lovers of Ahimsa Silk who are doing good work by propagating establishment of an Ahimsa Silk Mill, wherein spinning, weaving and all

this. I do need Government support for the other process can be done under one roof. It is also possible to develop the technology further, but that can happen only after such a mill is established. Though I have

the Patent and Trademark in mulberry silk, there are several people who are using Ahimsa Silk and selling fake products. Buyers need to be aware of what they are buying so that they are not cheated.

Q9. Has your work been appreciated here in India and abroad? Have your products been patronized by celebrities?

Ahimsa Silk fabric has been presented to H. H. The Pope; the Duchess of Cornwall; H. E. Meghavathi Seokarno Puthri, the then President of Indonesia; Sri Ravishankar of the Art of Living; H. H. Bhagawan Puttaparthi Sai Baba; H. H. Ganapathi Sachidananda Swamy; Suzy Amis, wife of James Cameron; the Directors of the film Avatar; Courtney Cox; many Hollywood actresses and many other dignitaries in the world. The fabric is sought after in the USA, the UK, European Countries, Australia, Malaysia... The list goes on.



getting silk yarn from cocoons without killing the silk worms, for the first time in Ahimsa Silk Sarees and Angavastrams produced without killing the silk worms marketable in the year 2001. Now they are offering cruelty-free, eco-friends the world, in the year 1991. After prolonged research the Ahimsa silk was mad Kusuma Rajaiah conducted research in the field and invented the technique o

after the silkworm has completed metamorphosis and is also known as peace silk. Ahimsa silk is extracted silkworms are placed in bamboo baskets and fee mort is mainly used for commercial cultivation. The Hundloom Weavers Co-operative Society (APCO). awareness of animal protectionism around the world with air, forming the basic silk filament, which is a (bonding gum). The substances harden upon contact mulberry leaves. As they consume the leaves, the There are many types of silkworms, but Bombyx Rajaiah, Technical Officer in the Andhra Pradesh State The method was invented and patented by Kusuma emerged from the cocoon, considering the increased But as the worm is still alive inside the cocoon, this combination of two fibers held together by the gum. These substances are fibroin (raw silk) and sericin Insects exude viscous fluids through head glands illeworms are not killed. For this reason, the product IIII, the encoons are immersed in boiling water to kil bings hig and small. In the production of regular thour 1,000 yards, forming an oval nest or cocoon The allkworm oozes out the fibroin continuously for mess a problem for devotees who respect all living he Hindi word 'ahimsa' means non-violence. It is used to describe this innovation because the fabric is manufactured in a process where

the cocoons and fly away as moths. Only then doe Once the worms mature, they are allowed to pier however, cocoons are left alone for seven to 10 day the worms and spool the silk yarn. With Ahimsa sil the manufacture of peace silk begin. Each cocoo escaped before the silk thread is spun. is checked individually to ensure that the moth ha

will be adopted by those who are concerned abo aware and compassionate to animals. Though Ahim quality. "People are becoming more environmenta product due to its higher price range. The normal s ready three months after the moths escape. They Spinning takes around two months and weavi silk may not replace regular silk, we are confident fabric varies in price with that Ahimsa of the sai regular silk. Even though it is slightly less lustrous, it silk is promoted as having the popular properties able to produce up to 2,000 meters per month. Ahin another month. In other words, shipments can animals," said he. even softer to the touch. Currently, it remains a nic

especially when it is related to products they u products untainted by suffering and death," he adde to believe that most sensible people would opt f a cruelty-free lifestyle is not about doing withou Most people quickly tire of hearing about crue violent alternatives. And given a choice, "I would lil animal-derived product there are emerging nor but about intelligent substitution. For most eveand enjoy. This is why it is important to explain th

up in cocoons made of layers of thread to protes where 15 silk moths are either boiled or steamed aliv life of 15 silk moths to produce 1 gram of woven sill Few people know that silk worms wrap themselv boiled alive and its thread used for silk. It takes th butterflies and moths. It is this butterfly baby that themselves from predators while they mature in

in their cocoons. To produce 100 grams of pure silk to wear the skin of 50,000 murdered animals," he said. the same in all then how much more frightening it is One saree uses upto 50,000 dead creatures. "If life is approximately fifteen hundred chrysalis have to die

them. They devour plant pests like aphids and destroy flowers; orchids, for example, cannot grow without ecological balance. Butterflies pollinate many tubular wiping out of these tiny insects adversely affects the It is not just cruelty that is involved here. The massive caccus for farming. been used to clear 60 million acres of prickly pear weeds. In Australia, for example, the cactus moth has

the silk worms. It's not quite as desi as khadi (silk Ilk sarees and angavastrams produced without killing "Now we are offering cruelty-free, eco-friendly Ahimsa was discovered by the Chinese) but Gandhi would

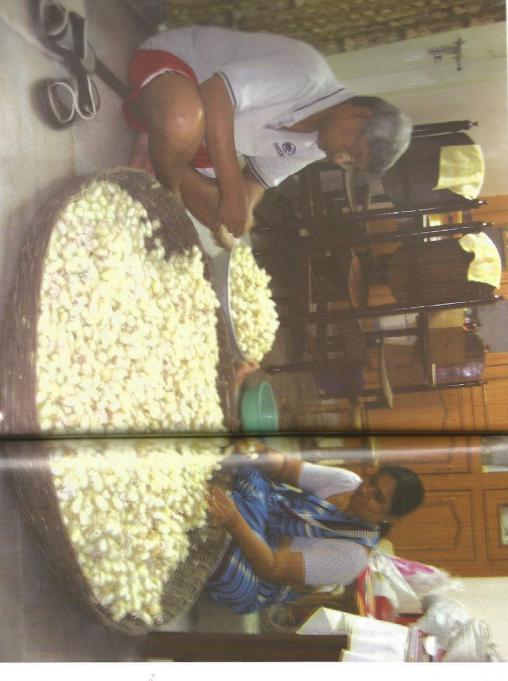


Kusuma Rajaiah, creator of Ahimsa silk



usa silk's Jersey fabric

<u>Cover Feature</u>



such encoun is checked individually to ensure that the moth has escaped

matte texture compared to ordinary silk. dry cleaned and the only visible difference is its more friendly silk yarn collection. Ahimsa silk is softer definitely approve of Ahimsa silk products, he adds. and more comfortable to wear, doesn't need to be the context of luxury fabric the word refers to critter-Ahimsa,' a concept popularized by the Mahatma, in

all developing Ahimsa silk into a viable commercial Kusuma Itajalah, was tasked with the responsibility III III III Janahi Vankarraman, refused to accept mess that involved the killing of silkworms. This The SIBIY HOPS that In 1992, the society

> out to make samples of Ahimsa silk. In 2006, he w granted the patent and has since has been promoti struck a chord with Rajaiah and a few years later he Ahimsa silk to peace loving people around the wor

frees itself.

In the open, in mulberry trees. The only difference is that the worm-larva-pupa-moth cycle takes place out

hatches to be able to appropriate it when the moth that his farmers collect the cocoon before the moth

zero threat to life. left behind is much less silk yarn to work with, b a moth, which then breaks out of its cocoon. Wha silk allows the larva to continue its metamorphosis in cocoon, which is the way regular silk is made, Ahim Rather than steaming or baking the silkworm in needed for regular silk. ahlmsa silk is significantly greater than the amount amount of cocoons needed to generate a yarn of Price-wise, Ahimsa Silk is more expensive, as the New York fashion label Ajna showed Ahimsa silk

overpopulate and become pests. However, Rajaiah saj The counter argument is that the moths wi Week this year and on October 2, Gandhi's birthday, (translated as 'vegan wild silk') at London Fashion

> in detail. After some days the evolution of the Ahimsa question lead me think and research into the subject produce a saree without killing the silk worm.' This silk took place." Venkataraman posed a question that, 'is it possible to Ahimsa silk said, "Somewhere in the 1990s Mrs. Janaki Kusuma speaking about the thought of creating to make Ahimsa silk haute here in India. Rajaiah Goa-based fashion designer Wendell Rodricks decided

Cover Feature

says, "It is a very niche market since it is costlier than other countries. the fabric is selling in European countries, USA and the regular silk that one gets in the market. So, mainly Talking about the market demand for Ahimsa silk, he

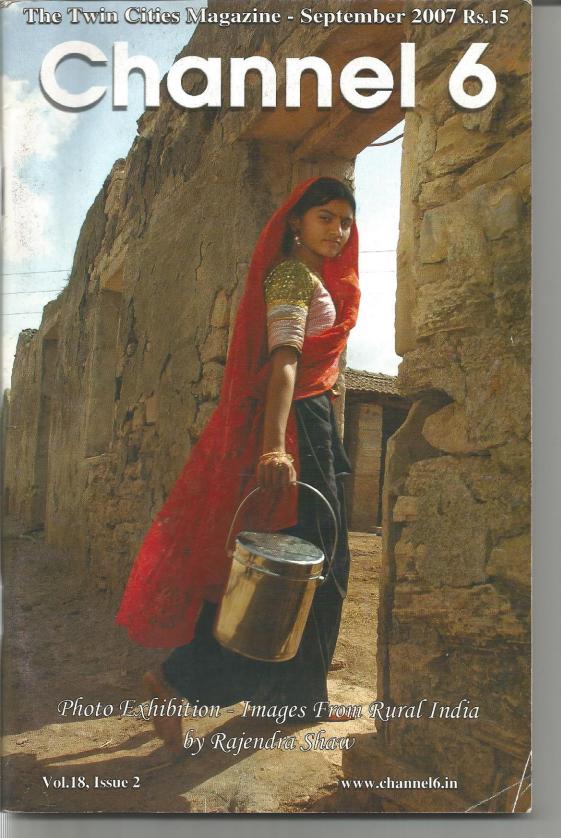
India. I wanted to propagate Ahimsa in the form of In India, the demand for Ahimsa silk is yet to pick up will try and pass fakes as Ahimsa silk." adds that, "Beware of duplicates in the market who a fabric and I was able to succeed to an extent," and but the Ahimsa saree is popular here and sells in South as much as the demand from the Western countries

industry is aware of all these facts and struggled for technology with 25 years of practical experience in the the way to invent Ahimsa silk. fabric value is totally protected. That struggle paved there is no killing, no cruelty and at the same time the several years to create an alternative silk fabric where Rajaiah, basically a technocrat in the handloom

and help save the lives of thousands of butterflies! Hopefully, there will be buyers for this great invention



Ahimsa silk saree



On A Path Of Non-violence

Saraswati Kavula

Beauty without Cruelty....Umm! Does it sound familiar and reads like a typical animal rights slogan? Perhaps that may be so, yet it means a lot for many people who believe that every being on this earth has its purpose and its rightful place.

And among such people, vegetarianism may be popular, but for many, the truth behind silk making remains an unknown fact. And in some cases it could be selective amnesia.

So, while there are many who refuse to wear silk, for the violent ways in which silk is produced, subjecting nearly 50,000 silk moths to premature death to produce one silk saree; there are many others who are unable to give up on this adorable fabric, that is also a symbol of luxury and is sought out for all special occasions.

Those few who refused to wear silk due to the ideology of non-violence,

preferred to not use the fabric at all. But not any more, not because they have changed their thinking, u because a silk, made without killing the silk moths, is being manufactured. The person, who brought this credit to the Pearl City, is Kusuma Rajaiah, an employee of APCO. He has even won a patent from the Indian Govt. for his Ahimsa Silk. Though Rajaiah had invented this new method quite some time back, in the 1990's, it was not until recently in the year 2006 that his efforts have been officially recognized.

"Until 1992, even I never gave much thought to this issue. But in 1992, the then first lady of the country, Janaki Venkataraman, visited Hyderabad and as was the custom, APCO had gifted her with silk sarees made by the Andhra weavers. She refused to accept them and asked if there were any silk sarees made in a non-violent manner. On returning, my colleagues queried me about it, since I was the Technical Officer in APCO". Thus, began Rajaiah's tryst with Ahimsa Silk.

"In the regular silk making process, the



Kusuma Rajaiah with his Ahimsa Silk

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Moth emerging from the cocoon (Pic courtesy Sanjay Raichura)

for those of us, who do not like the breathes like the cotton fabrics. And which feels soft and comfortable, and Ahimsa Silk of course is the fabric itself, spinning processes". The USP of the

that doesn't hit the shimmer of Ahimsa Silk, eye, is an added bonus. silk, the delicate bright sheen of regular

commercial manufacture. His impressive list of was not until year 2001 Ahimsa Silk in 1992, it the first sample of the Though Rajaiah made he started

clientele includes Animal Rights many temple deities like the Balaji of His Ahimsa Silk is also now adorning Indonesia, Megawati Seokarnoputri. Gandhi, Chief Minister of Delhi, Sheila former Central Minister, Maneka activist and actress Amala Akkineni, Dixit and the former President of

Tirupati

the thought niggled at the back of my enchantment for it got the better of me. And I continued to wear silk, though the luxury of the fabric and my reaction of any silk loving person. "But wearing silk?", which is the natural who had done her Masters' thesis on and asked her to not wear silk. Amita daughter pointed out the facts to her a long term presence, not many people that occurred to her was, "must I stop shocked to hear this. The first thought King, and a vegetarian by choice, was Mahatma Gandhi and Martin Luther the concept of Non-violence of behind regular silk until her young was not aware of the violent processes Goethe Zentrum, loves to wear silk, but was one such person. The Director of are aware of Ahimsa Silk. Amita Desai Despite the high profile clientele, and



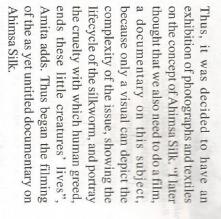
Ahimsa silk yarn (Pic courtesy Sanjay Raichura)

to be an exhibition of photographs and textiles, titled, "weaving lives". silk were close to her heart) and it was (since both hand woven cotton and Amita had conceived a project to cultural activities, for the year 2007, Meanwhile, as part of their regular promote the cause of the weavers,

> "Around this time, sometime like Silk, and I became really excited. in The Hindu about Rajaiah's Ahimsa March 2007, I came across this article

Immediately, I called him up and after

personality", a choice available". cruelty, to let them know, that there is believe in beauty without such people and all those who unable to get away from their silk making), but really are are plenty more people out emphasizes. "I am sure there so much a part of my am deriving this fabric that is are "weaving" this fabric and story of the silk moths, which Ahimsa silk? "For me it is the attachment to the fabric. So, be a part of this violence (of there, who would not wish to life of that moth, from which I does 'weaving lives' relate to lives' on Ahimsa Silk". How do the project of 'weaving our first meeting, I decided to there is a need to reach out to in a way it connects me to the Amita



bustling activity as the Goethe At the moment, there is an air of

Sanjay) that is really upbeat about the discussions on presentations and Zentrum buzzes with new ideas, Rajender, Saraswati, Nagender, and display, with a team (Amita, Rajaiah,



(Pic courtesy Sanjay Raichura) Ahimsa Silk Saree

subject and is turning no stone diary. unturned to make this event a remarkable day in the Hyderabadi's

of those who believe in Ahimsa. Ahimsa Silk, through photographs, to understand the why and how of at the Goethe Zentrum, Adarshnagar, evening of first October 2007, drop in declared by the UN). So, on the orated from this year onwards as eve of Gandhi Jayanthi, and the World exhibition is slated to be held on the the life of the silkworm and the lives documentary film, that brings together fabric displays and of course the Non-Violence day (to be commem-To coincide with the concept, the

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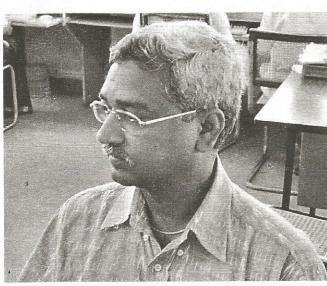


కోళ్ళ మంగారం మరి కొందరు

కందుకూరి రమేష్ బాబు

'నేను పట్టుపురుగును చంపను, ప్రకృతికి వదిలిపెడతాను. దాని జీవితం నాలుగైదు రోజులే కావచ్చు. కానీ దాన్ని చంపే హక్కు మనకెక్కడిది' అంటున్నారు కుసుమ రాజయ్య. ఊరికే అనడం లేదు. పట్టుపురుగును చంపకుండానే పట్టు వస్రాన్స్ని నేసి

చూపించి మరీ చెబుతున్నారు.



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16. కుసుమ రాజయ్య

సుమారు ఐదువందల ఏళ్ళక్రితం...చైనా స్వామాజ్ఞి జీ లింగ్ ఒక మల్బరీ చెట్టుక్రింద కూర్చొని టీ తాగుతోంది. అకస్మాత్తుగా ఆవిడ తాగుతున్న కప్పలో పట్టు గూడొకటి రాలిపడింది. అది చూసుకోకుండానే ఆవిడ టీ తాగడం పూర్తి చేసింది. అప్పటికే టీ వేడికి పట్టు గూడు కరిగిపోయి, పట్టు దారాలు మిలమిలా మెరవసాగాయి.

సిల్క్ ను ఎవరు కనిపెట్టారంటే ఈ కథను చెబుతుంటారు.

జీ లింగ్ అనే మహారాణి సిల్క్ ను డిస్కవర్ చేసిన విధం ఇది.

ఇప్పడు కాలం మారింది. పట్టు వస్త్రాలు పవిత్రతకు సింబల్గా మారాయి. స్టేటస్ సింబల్గానూ మారాయి. కానీ వీటి పవిత్రతా, విలువా నిజమైనదేనా?

పట్టుగూళ్లను ఇంగ్లీషులో కకూన్ అంటారు. కకూన్ననుంచి పట్టుపురుగు బయటకు రాకముందే అంటే ఫ్యూపాదశలోనే ఆ పట్టుపురుగును చంపేయాలి. చంపేస్తున్నారు కూడా. ఆ పురుగును గూడులోనే సమాధి చేస్తున్నారు. లేనట్టయితే నూటికి పావువంతు దారం కూడా చేతికి చిక్కదు. చంపేస్తే ఎంచక్కా నూటికి తొంబైశాతం పట్టు చేతికి చిక్కుతుంది. అలా తొంబైశాతం సిల్క్ను రాబట్టుకోవడం వల్లే ఈ పట్టు వస్రాల పవిత్రత ప్రశ్నార్థకమౌతోంది.

అవును, ప్రశ్నార్థకమౌతోంది.

కొంచెం ఓపిగ్గా చదవండి.

పట్టుగూళ్లను మరిగేనీళ్లలో వేస్తారు. పెద్దపెద్ద పట్టు పరిశ్రమల్లోనైతే అధునాతన ఛాంబర్యంటాయి. సుమారు డెబ్బయ్ నుంచి తొంఖై డిగ్రీల సెల్సియస్ ఉష్ణోగ్రత వద్ద. కనీసం మూడునాలుగు గంటలపాటు ఆ పట్టుగూళ్లను ఉంచుతారు. దాంతో ఆ గూళ్లలోని ఫ్యూపా మాడిమాసైపోతుంది. ఆ తర్వాతే పట్టును తీస్తారు.

పట్టును రాబట్టుకోవడానికి ఇలాంటి హింస జరుగుతుందనే సంగతి ఎందరికి తెలుసు? దేవాలయాల్లో దేవుడికి పట్టు వస్తాలను సమర్పిస్తున్నాం. ఒక రకంగా మూగజీవులను చంపి హారం వేస్తున్నాం. కానీ ఈ సంగతి ఎంతమంది గ్రహించారు? పోనీ ఈ సంగతి తెలికే మానేస్తారా?

మానేసే అవసరం లేదంటున్నారు కుసుమ రాజయ్య.

పట్టు పురుగులను చంపనక్కర్లేదు. వాటిని హాయిగా ప్రకృతికి వదిలేసి కూడా పట్టు వస్తాలను నేయవచ్చు. అయితే కొంచెం రిస్క్.

ఆ రిస్క్ కు సిద్ధపడి పరిశోధన చేశారు కుసుమ రాజయ్య.

ామ్ హ్వయంగా పట్టుగూళ్లను సేకరించి, ఒక గంపలో ఉంచి, అవి సహజ సిద్ధంగా హాక్షమ్ చేకించుకుని బయటకు వచ్చేవరకూ వేచి చూశారాయన. ఆ పట్టుపురుగులు హైకంతంగా ఎగిరిపోయాక మిగిలిన పట్టును ప్రాసెస్ చేయించారు. తర్వాత దాన్ని మెడికించారు. వాటితో కావలసిన పట్టు వస్రాలు నేయిస్తున్నారు. ఇలా తయారైన వస్రాలకు అమ్మవ 'ఆహింపా సిల్క్' అని నామకరణం చేశారు.

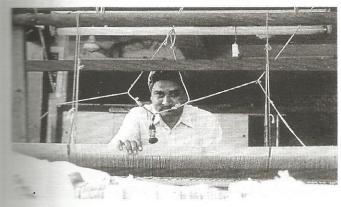
అహింసా సిల్స్:

కులానికి పద్మశాలి అయిన కుసుమ రాజయ్య సంప్రదాయ బద్ధంగా నేతపని మెక్టుకున్నవారు కాదు. వాళ్లది వ్యవసాయ కుటుంబం. కానీ హ్యాండ్లుమ్ దెక్నాలజీలో డిప్లామా మె ఇండై మూడేళ్ల త్రితం 'ఆప్కా'లో చేరారు. ఇప్పడు ఆయన సీనియర్ టెక్నికల్ అసిస్టెంట్. ఈ ఇండై మూడేళ్ల ఉద్యోగ జీవితంలో ఆయన అనేక ప్రయోగాలు చేశారు. ఎనబై కెంమలో కాను తయారు చేసిన 'డూపియాన్ టై అండ్ డై' అనే వస్త్రం ఆమెరికాలోని ఇండవాడ్ పరదాలుగా రెపరెపలాడుతోంది. తాజాగా అంటే 1992లో పుట్టిన ఆలోచన

🖅 ఒకటి ఎక్పిప్తోర్ చేయడం నా హాబి' అన్నారాయన నవ్వుతూ.

ెండుపేలలో వెరవేరింది. 'ఇంకా చాలా ప్రయోగాలు చేశాను.

ాపా పేల్క్ అని తాను నామకరణం చేశాడుగానీ దాన్ని గాంధీ సిల్క్ అని, పీస్ సిల్క్ బె 3≥250యన్ సిల్క్ అని ఎవరికి తోచినట్టు వారు పిలుస్తున్నారు. 'పేర్లేమైనా కానీయండి. పాంపకు తాపులేకుండా సిల్క్ తయారు చేయవచ్చనే సంగతి నా వల్ల రుజువైంది కదా! ఇక ముందు తాము ధరించే పట్టు హింసతో రూపొందిందనే మెసేజ్ అందుతుంది. దానికి పత్తామాయం ఉందని గ్రహిస్తారు. అది నాకు ఆనందం కలిగిస్తుంది' అని ఆయన అన్నారు.



కాస్త ఖరీదైనదే:

నాలుగొందల గ్రాముల పట్టుచీర మార్కెట్లో రెండు వేలుంటుంది. అదే నా వద్ద అహింసా సిల్క్ మూడు, మూడున్నర వేలకు లభిస్తుంది. ఖరీదు ఎందుకంటే ఎక్కువ పట్టుగూళ్లను సేకరించాలి. వాటిలోంచి పట్టు పురుగులు సహజసిద్ధంగా ఎగిరిపోయాక ఆ పట్టును స్పిన్నింగ్మొల్లులో ప్రాసెస్ చేయించాలి. ఆ తర్వాత దాన్ని కావలసిన విస్తంగా నేయవలసి ఉంటుంది. ముందే చెప్పినట్టు, పురుగు వెళ్లిపోయాక ఆ గూడులో మిగిలేది పదిహేను శాతం పట్టు మాత్రమే. అందువల్ల అనేక పట్టుగూళ్లను సేకరించాల్సి వస్తుంది. ఆ పట్టును ప్రత్యేకంగా మిల్లల్లో ప్రాసెస్ చేసుకోవాల్సి ఉంటుంది. అందుకే కాస్తంత ఖరీదని చెప్పారాయన.

ఈ ఆలోచనకు నాంది:

1992లో రాష్ట్రపతి వెంట్రామన్ గారు పతీసమేతంగా హైదరాబాద్ వచ్చారు. అప్పడు ఆప్కోలో ఏదైనా ఖరీదు చేస్తామని మెసేజ్ పంపించారు. అబిడ్స్ షోరూమ్ మేనేజర్ మా వద్దనుంచి కొన్ని వస్త్రాలు తీసికెళ్లి చూపించారు. మాటల్లో జానకీ రామన్గారు 'అహింసా సిల్క్' ఉందా అని అడిగారట. మేనేజర్ ఒక సందర్భంలో నాతో ఈ విషయం చెప్పినప్పడు మొదట నేను ఆశ్చర్యపోయాను. 'అహింసా సిల్క్' అనే మాట నా బుర్గలో అలా ఉండి పోయింది. ఆ తర్వాత ఆలోచించగా ఆలోచించగా- పట్టుపురుగు జీవించి ఉండగా తీస్తే అది హింస కింద లెక్క అలా కాకుండా పురుగు బయటకు వెళ్లక తీస్తే అది అహింసా సిల్క్ అనే స్పుహ కలిగింది. కానీ ఆ ఆలోచన అంతటితోనే ఆగిపోయింది.'

అమల కోర్కె మీదట:

'నాంపల్లిలోని ఎక్స్ పోర్ట్ హౌజ్లో నేను పనిచేస్తున్నాను. ఒకసారి సినీనటి అమలగారు (బ్లూక్రాస్) కొన్ని బట్టలు కొనుక్కున్నారు. సినీ స్టార్ కదా అనే అభిమానంతో సిల్క్ పంజాబీ డ్రెస్ కానుకగా ఇవ్వాలనుకున్నాను. కానీ పట్టు వస్తాలు ధరించనని సున్నితంగా తిరస్కరించారు. దాంతో మళ్లీ అహింసా సిల్క్ అనే ఆలోచన మనసులో మెదిలింది. అమల రెగ్యులర్ కాంటాక్ట్ లో ఉండేది. మరో సందర్భంలో, తాను ఆగ్వేలియాలో జరిగే ఒక ప్రదర్శనకు వెళుతూ 'అహింసా సిల్క్' దుస్తులు చేసిప్వమని రిక్వెస్టు చేశారు. నెలరోజుల్లోగా రెండు చీరలు తయారు చేసిచ్చాను. ఆ తర్వాత ఆ విషయమే మరచిపోయాను.

రెండు వేల ఒకటిలో అంటే ట్రాన్స్ ఫర్ అయి మా హెడాఫీసుకు వచ్చినప్పడు నాకు కాసింత ఖాళీ దొరికింది. ఆ వెసులుబాటును అహింసా సిల్క్ కోసం వినియోగించాను. తొలుత పట్టుపురుగులను సేకరించడంపై దృష్టి పెట్టాను. ప్రభుత్వ ఆధ్వర్యంలోని విత్తనాభివృద్ధి సంస్థకు (సిల్క్ గ్రేవేజ్) వెళ్లి కావలసిన పట్టు గూళ్లను, అంటే పురుగు వెళ్లిపోయిన గూళ్లను ఎంపిక చేసుకున్నాను. దాదాపు ఒక క్వింటా ల్ పట్టుగూళ్లను తీసుకుని స్పినింగ్ మిల్లులో వడికించాను.

ాంచా పేల్క్ యూవిక్ (పొడక్ట్ కావడంతో వారంభవరంగా కూడా ఈ దున్నులకు మంచి గిరాకీ ఉంటుందని ఆయన అంటున్నారు.

ఈ పిల్మ్ తయారీకి వట్నగూళ్ల అవసరం అధికంగా ఉంటుంది కమక డిమాండ్ పెరిగితే ముందు మన మైటులు లబ్జి పాందుతారు. పెద్ద ఎత్తున ఉత్పత్తి ఉంటే మేజాయలకు కూడా వని దొరుకుతుంది' అని ఆయన

ఎక్.ఎక్.మా ఆహంసా సిల్క్ ఒక ద్రయోగం. మంచి మామాడు ఇప్పటికే మీడియా కవరేజీ వల్ల కొందరు హాయపోలు జైమలు, బౌద్యలు అహింసా సిల్క్ మాహాన్ని గుర్తించిన వారు వీటిని, ఈ సిల్క్సు మామానికి మొగ్తుచూపుతున్నారు.

ావి మంచిదే. అయితే మన దగ్గర వుణ్యక్షేత్రాల మూర్హా పెట్మ పీతాంబరాలు దేవునికి అర్పించే చోటా అహాజపా పిల్క్ వాడకం పెరిగితే బాగుంటుంది' అని మూరా అప్పారాయన.

> 'వ్యక్తిగతంగా నన్ను సంప్రదిన్నన్న వారికి అహింసా సిల్క్ ఇస్తున్నాను. దేశవిదేశాల్లోని వారు మీడియా కవరేజి ఫలితంగా నన్ను నంప్రదించారు. (పైవేట్గా ఎంత పెద్ద డిమాండ్ ವೆಪ್ಪಿನ್ ತಯ್ಯರು ಪೆಸ್ತಾನು. ಅಯಿತೆ ಮುಂದು ఆర్డర్ కన్ఫర్మ్ కావాలి. అడ్వాన్సు ఇవ్వగలగాలి. లేదంటే కష్టం' అన్సారాయన. మేనకాగాంధీ, అమల వంటి వన్యపాణుల నంరక్షణకోసం పనిచేస్తున్న వారు నన్ను ్రపోత్సహించారు. సోనియాగాంధీ, షీలాదీక్షిత్ వంటివారు, సీతా సెతల్వాడ్ నుంచి మొదలుకొని తాజ్ గ్రూప్ అధిపతుల వరకూ నా వృస్తాలను విక్రయిన్తున్నారు. ఇండోనేషియా అధ్యక్షురాలు మేమావతి, మన దగ్గర గణపతి నచ్చిదానంద, ఆర్ట్ ఆఫ్ లైఫ్ రవిశంకర్ తదితరులు నన్ను నం(పదించారు. నా (పయోగం విజయవంతమైన తర్వాత జానకీ రామన్ కూడా రెండు చీరలు



వడికించడమే కష్టం:

'ఇక్కడో సమస్య ఎదురైంది మనం పంపించిన గూళ్లను వడికి మనకు ఇవ్వాలి. అందుకు నమ్మకం కావాలి. అందుకోసం కర్ణాటకకు వెళ్లి అడిగాను. కుదరలేదు. ఆ తర్వాత ఒరిస్సా వెళ్లాను. పని కాలేదు. తర్వాత లోహియా గ్రూప్ కు చెందిన ఇండోరమా వాళ్ల స్పిన్నింగ్ మిల్లుకు వెళ్లాను. అది చత్తీస్ ఘడ్లో ఉంది. వాళ్లది వందశాతం ఎక్స్ పోర్ట్ బిజినెస్. ముందు కాదన్నారు. అహింసాసీల్క్ గురించి ఈ పవిత్వమైన ఆశయం గురించి చెప్పి సహకరించాల్సిందిగా విజ్ఞప్తి చేశాను. చివరకు వాళ్లు ఒప్పకున్నారు.

బల్క్ గా తయారు చేయడం కష్టం:

'105 కిలోల యార్న్ తో 15 కిలోల పట్టుదారం లభ్యమైంది. ఆ తర్వాత వస్త్రాలను నేయించాను. తొలుత వెంకటేశ్వరస్వామి పేరిట అంగవస్రాన్ని నేయించాను. తర్వాత చీరలు నేయించాను. 1991లో ఈ ఆలోచన కలిగితే 2001 కల్లా నెరవేరింది. కానీ పెద్ద ఎత్తున అహింసా సిల్క్ ఉత్పత్తి చేయాలంటే పెట్టబడితో కూడిన వ్యవహారం. నా వరకు నేను దీన్ని ప్రయోగాత్మకంగా మాత్రమే తయారుచేశానని' ఆయన చెప్పారు.

'నా ప్రావిడెంట్ ఫండ్ డబ్బులు ఎనబై వేలు, మరో నలబై వేలు అప్పుచేసి ఈ ద్రయత్నం చేశాను. ద్రస్తుతం వరల్మ్ వైడ్ పేటెంట్ కోసం దరఖాస్తు చేసుకున్నాను. వెరిఫికేషన్ కూడా పూర్తయింది. అది త్వరలో రావచ్చు. అయితే ఇదంతా ఒకెత్తు బల్కోగా తయారు చేయడం ఒకెత్తు. ఆష్కో వారు టేకప్ చేస్తేగానీ ఈ ద్రయత్నం ద్రయోజనం పొందదు. ఈ దిశగా చొరవ చూపితే ద్రపంచ వ్యాప్తంగా మనం అహింసా సిల్క్ ను ఎక్సిపోర్ట్ చేయవచ్చు' అని ఆయన ఆశాభావాన్ని వ్యక్తం చేశారు.

20 జూన్ 2004

కుసుమ రాజయ్య, ఇం.నెం: 2-2-1105/37/ఇ, రెండో అంతష్టు, తిలకొనగర్, తిలకొ నగర్, హైదరాబాద్-44. ఫోస్బ్: 040-27552112, ెనల్ ఫోస్: 9849212481 ఇమెయిల్: email:designer_weaves@rediffmail.com





் அழிக்கணும். பட்டுப் புமுக்களையாவது 40 ஆயிரம் தயாளிக்க கீட்டத்தட்ட குரு பட்டுப்புடவை

என் அபிப்ராயம்'' எனத் தன் கொள் கையுடன் பேச ஆரம்பிக்கிறார்

னது முறுக்கிக்கிட்டும், அதிக மீள் தன்மையோடவும் இருக்கும்.

劉西兹西山.

தயாரிக்கிறப்ப அந்த நூலா

ணும். இந்த முறைல சேலையா நெய்ய றதை நூலா திரிச்சு,

நெய்யவே சிர

இருக்கானு விசாரிச்சாங்க. முன்னாள் வெங்கட்ராமன், ஒருமுறை எங்க ஆப் முறை அமைப்பும் ஒரு முறை பட்ட பட்டுப்புடவை ஏதாவது பூச்சிங்களைக் கொல்லாம நெய்யப் கோவுக்கு விசிட் பண்ணாங்க. பட்டுப் கட்ராமனோட மனைவி ஜானகி முன்னாள் ஐனாதிபதி ஆர்.வெங்

நூல் எடுக்கப்படும் நானே அதைக் கொதிக்க கும். வெறும் ஏழு ஐடியா. செஞ்சுதான் பார்ப் போமேனு ஆராய்ச்சில இறங் கினேன். 1992–ல சாம்பி அஹிம்சா சில்க் தயா வச்சுத்தான் பட்டு பட்டு இழைக ளால பின்னிக் கூடமைச் சுத்தி, தன்னைப் பாது கள் கிட்ட ருந்து புழுவானது எதிரி காத்துக்க, தன் தயாரிச்சேன். பட்டுப் ளுக்கு ரெண்டு சேலை பொறி தட்டின மாதிரி ஒரு தாங்க. அப்பதான் எனக்குள்ள அதே போல விசாரிச்சுட்டு வந் an Re

லோஹியா மில் எனக்குத் தயாரிப் யாது. சட்டிகைரல் உள்ள யான நூல் என்பதால, ரீல்ல சுத்தி, மிஷின்லயும் நெய்ய முடி புல உதவ முன் வந்தாங்க. யார் வேணா இந்த முறைல பட்டு நெய்துட முடியாது. நல கொண்டா மாவட்டத் துல உள்ள நெசவாளர் ரொம்ப மென்மை களைத் தேடிக் கண்டுபிடிச்சேன். சாதாரண பட்டு சேலை நெய்ய மமா இருக்கும் றதை விட இதுக் கான अ भा का क ளோட கூலி அதி கம். 圆顶声多巾

> துப்பட்டா மாதிரியான ஸ்டோல் என லும் ப்ரவாயில்லை'' என்கிற ராஜையா, எல்லாம் தயாரிக்கிறார். இந்த முறையில் சேலை, சல்வார், வேட்டி,

ரிக்கப்படற விதமே வேற

கட்டை விட்டு ஒரு கட

டத்துல வெளியேறிப்

பறக்கும். அதுக்குப் பிறகு அந்தக் கூட் டுல மிச்சமிருக்கி

படியும் இருப்பதாகச் சொல்கிறார் வும், வியர்வையை உறிஞ்சிக் கொள்ளும் மென்மையாகவும், சுருங்காதவையாக அவா. அஹிம்சா பட்டு உடைகள் அணிவதற்கு வழக்கமான பட்டு உடைகளை விட

பட்டியல் நீள்கிறது. யாவின் வி.ஐ.பி. வாடிக்கையாளர் தோனேஷியாவின் முன்னாள் ஜனாதி பத), பண்டிட் ரவிஷங்கர் என ராஜை தட்சுத், மேகவதி சுகர்ணோபுத்ரி (இந் மேனகா காந்தி, நடிகை அமலா, ஷீலா

ஃபர் யோஸ்ட், தன் கல்யாணத் 'அமெரிக்காலேர்ந்து வந்த ஜெனி துக்கான நீளமான கவுனை, இந்த அஹிம்சா பட் டுல செஞ்சு வாங் கிட்

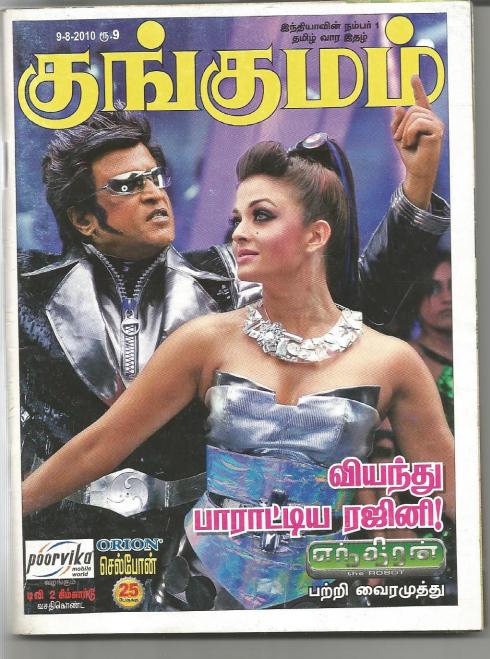
com என்கிற இணையதளத்துக்கு உண்டு அஹிம்சா சில்க்கில். விசிட் செய்து விருப்பமான உடையை விருக்கிறாராம். www.ahimsasilks. சென்னையில் கண்காட்சி நடத்த மம்க்க முடியா டுப் போனது ஆர்டர் செய்து வாங்கும் வசதி தது'' என்கிறவர், வருகிற மே மாதம் பட்டாம்பூச்சியை ரசித்துக்

லாம் இனி! ஆர். வைதேகி



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"நெசவுப் பாரம்பரியம் உள்ள குடும் பத்துலேர்ந்து வந்தவன் நான். என்னோட படிப்பு, வேலைனு எல்லாம் கைத்தறி சம்பந்தப்பட்டதாவே இருந்தது. காந்திஜி யோட அகிம்சை கொள்கைகளால ஈர்க் கப்பட்டவன் நான்.



முன்னாள் குடியரசுத் தலை வர் ஆர்.வெங்கட்ராமனோட மண்வி ஜானகியம்மா, ஒருமுறை ஒரு சேலைக் கண்காட்சிக்கு வந்தாங்க. அவங்களுக்கு விதம்விதமான பட்டுச்சேலை டிசைன் களை காட்டி விளக்கிட்டிருந்தேன். 'பட் டுப்பூச்சிகளைக் கொல்லாம நெசவு செய்த படவை ஏதாவது இருக்கா'ன்னு அவங்க கேட்ட கேள்விதான் என் முயற்சிக்கான முதல் விதை.

ஒரு கிராம் பட்டுநூல் இழையெடுக்க 15 பட் டுப்புழுக்களைக் கொல் லணும். ஒரு முழுப் புடவைக்கு... 10 ஆயி ரம் பட்டுப்புழுக்கள்! சோறு போடற நெசவுத் தொழில்ல இருந்துக் கிட்டே, இப்படி மன சாட்சிக்கு விரோதமா நடந்துக்க மனசில்லை. பட்டுப்பு ழுக்களைக் கொல்லாம பட்டு உரு வாக்குகிற என்னோட நீண்ட நாள் முயற்சிக்கு ஒரு நாள் பலன் கிடைச் சது. பட்டுப்புழுக்கள் கூடுகள்லேர்ந்து சிறகு முளைச்சு பறந்த பிறகு, அந்தக் கூடுகளை வச்சு நூலிழை எடுக்கிற முறை யைக் கண்டுபிடிச்சேன். உருவாக்கு கிற முறை கொஞ்சம் சிரமமானதா இருந்தாலும், வன்முறை இல்லாத என் முயற்சிக்கு வெற்றி கிடைச்சதுல ரொம்ப சந்தோஷம்" என்கிறவரின் அகிம்சா பட்டுக்கு உலகம் முழு வதிலும் வாடிக்கையா ளர்கள் உண்டு. மேனகா காந்தி, அமலா நாகார்

குங்குமம் 30 9.8.2010

