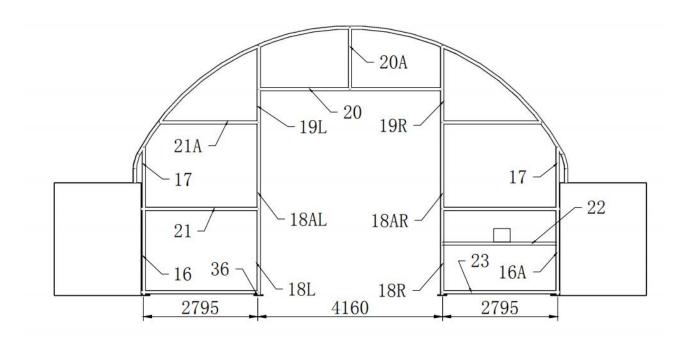
## FRONTWALLWITH DOOR FOR C3340/C3320

# (CONTAINER OUTSIDE THE SHELTER)

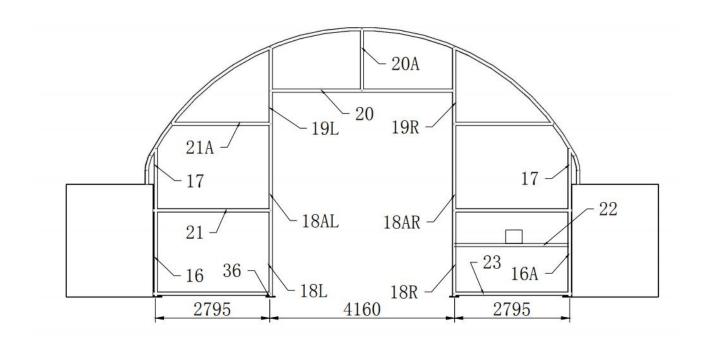


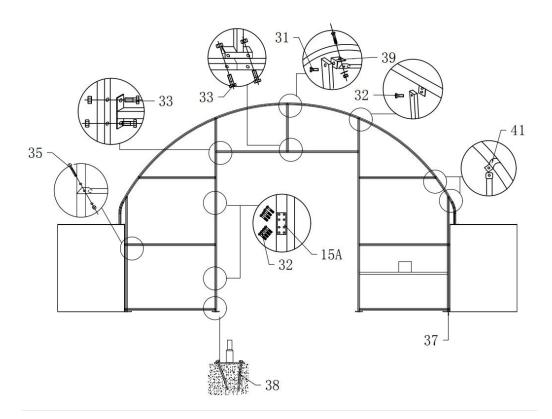
## Spare Parts List

No.	Description	QTY
12	Plastic plug	4
15A	Steel Splint For Door track	8
16	Lower Standing Legs at side	1
16A	Standing Legs for Winch Wheels at side	1
17	Upper Standing Legs at side	4
18L	Lower Door Track At Left	1
18R	Lower Door Track At Right	1
18AL	Middle Door Track At Left	1
18AR	Middle Door Track At Right	1
19L	Upper Door Track At Left	1
19R	Upper Door Track At Right	1
20	Beam For Door	2
20A	Hanging Tube for Door	1
21	Lower Connect Tube	2
21A	Upper Connect Tube	2
22	Tube for Assembly Winch Wheel	1
22A	Steel Wire for Winch Wheel	1
23	Tensioning Tube for Front Cover	2
24	Dropping tube for winch door cover	7 groups
31	Bolts M10*30	6
32	Bolts M10*90	38

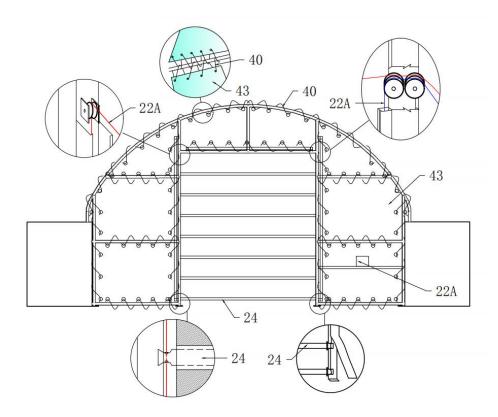
33	Bolts M10*60	9
34	Carriage Bolts M10*90	10
35	Carriage Bolts M12*100	8
36	Base Plates for Door	2
37	Side Base Plates	2
38	Stake Peg	8
39	Angle Seat with 1 hole	1
40	Rope	1
41	Clips	6
42	Steel Paltes	6
43	Front Cover	1

### A--Frontwall with door Assembly





According to above Figure to find out all spare parts for frontwall, connect them together by using screw, make sure the spacing. There are stake pegs for base plates.



Find out the back cover(No. 20), use ropes(No. 23) to tie it to the back wall. Adjust and tighten them once per month after assembly to make sure them works perfect.

# SHELTER ASSEMBLY MANUAL

Model # W10xL12xH 3.6m C3340 Container Shelter



#### **SPECIFICATION**

Width:10m Length:12m Height:3.6m

#### IMPORTANT-----READ MANUAL FIRST

Improper site preparation, Assembly and Maintenance may invalidate warranty and cause unnecessary and costly mistake. If you have any questions contact your local dealer.

For User Friendly assembly we have identified each individual component with the part code as indicated in the parts list. Please refer to the part code numbers and drawing to ensure problem free assembly.

It's necessary to tighten the roof fabric enough to avoid "hammocks" on the roof and also re-tighten once or twice again after a few months of use. This is important when assembly in cold weather (autumn and winter) because the fabric is stiff then and when we got the sun and warm weather afterwards it will make the fabric "slack" again and need to be re-tighten before next winter.

It's the owners responsibility to take of snow immediately if not slide off by itself.

#### READ ALL INSTRUCTIONS BEFORE ASSEMBLY

- 1. Keep work area clean. Cluttered areas invite injuries. Do not set up near snow drifts, in slippery places, in high winds, or wet location.
- 2. Keep children away. All children should be kept away from the work area.
- 3. Don't over reach. Keep proper footing and balance at all times.
- 4. Do not assemble in under the influence of alcohol or drugs. Read warning labels on prescriptions to determine if your judgment or reflexes are impaired while taking drugs. If there is any doubt, do not assemble.
- 5. Be aware of possible windy conditions; fasten the bases in concrete if these conditions are likely to occur. Remove the cover during hurricane.
- 6. Be careful with power and heat sources. Do not keep heat sources near the tarpaulin. Do not expose to open flame.
- 7. Be aware of personal safety during assembly and use. Be carful not to pinch fingers with clips and tubes when assembling: when using makes sure there is adequate ventilation for exhaust and other dangerous fumes.

Part Code	Description	Qty
L1	Base Plate	7
R1	Diagonal Base Plate for two corners	7
A1	Angel seat	14
1	Top bent tube	7
2	Middle bent tube	14
3	Sidewall bent tube	14
4	Connection purlin	30
5	Support tube	8
6	Clip	16
7	Lower tensioning tube for roof cover	2groups
8	Roof cover	1
9	Bolt M8x70	84
10	Bolt M10x80	35
11	Ropes	1dozen
12	∮ 32 Plastic Plug for end of tensioning tube	4
13	Ratchet strap (for tie down ratchet)	14
14	Angle seat	4
15	Ratchet	14
18	Bolt 12x30	42

Parts

List

#### **SPECIFICATION**

Width: 10m Length: 12m Height: 3.6m

#### **IMPORTANT-----READ MANUAL FIRST**

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5.Be aware of possible windy conditions; fasten the bases in concrete if these conditions are likely to occur. Remove the cover during hurricane.

6.Be careful with power and heat sources. Do not keep heat sources near the tarpaulin. Do not expose to open flame.

7.Be aware of personal safety during assembly and use. Be carful not to pinch fingers with clips and tubes when assembling: when using makes sure there is adequate ventilation for exhaust and other dangerous fumes.

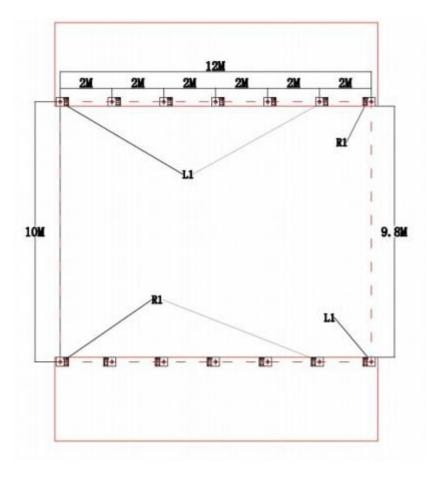
#### • EQUIPEMNT AND TOOLS FOR INSTALIATION

- 1. Measuring tape
- 2. String for alignment
- 3. Step ladder
- 4. Welder
- 5. Sledge hammer
- 6. Wrench
- 7. Scissors

#### **INSTALLATION PROCESS**

#### **A—BASE INSTALLATION**

Please refer to the diagram (Figure 1) to place the base plates.

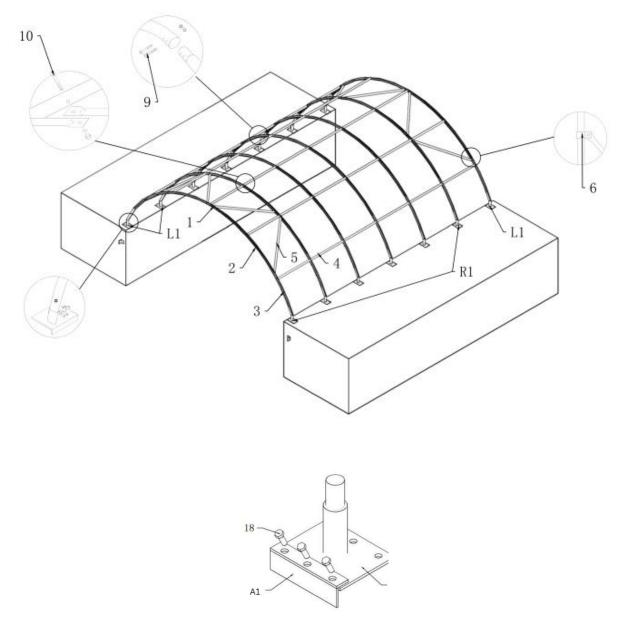


#### Figure 1

The measurement is from center to center of the tubes. Referring to the above diagram and confirm the place of the base plates. ENSURE THAT THE FOUNDATIONS IS SQUARE.
All the base plates should be welded on the Containers.

#### **B**—**FRAME INSTALLATION**

Please refer to the diagram (Figure 1) to install the Frame.



#### Figure 2

1.As Figure 2 shown find Top bent tube (part code 1), Middle bent tube (part code2) and Sidewall bent tubes (part code3). To connect them by Screw M8x70 (part code 9), which makes one group of arches. Please NOTE the direction of the screw. DO NOT install the screws on the top of the truss where the fabric will rest.

2.Life an assembled arch into one base plate and force the other end of the arch into the opposite base plate.

3.When finishing installing the first two arches, connect the Connection purlins onto them by using screw M10x80 (part code 10). There are 5 pieces of Connection purlins (part code 4) between two groups. Then install the third arch into base plate and connect the purlins. Finally install the Support tube (part code 5) using Screw M8x70 (part code9) and Clip (part code 6). By turns the assembly for the frame is finished.

#### **C-INSTRUCTION FOR COVER ATTACHED**

#### **Install the Roof Cover**

NOTE: DO NOT install the cover onto the frame of your building in high wind conditions. A slight breeze is the most advantageous for cover installation. To take advantage of the breeze, pull the cover up over the arches with the breeze blowing in the cover like a sail filled with air.

- **1.** Put the Roof cover (part code 8) EVENLY, CARRFULLR AND SLOWLY on the frame. Adjust the cover so that it is square and evenly centered on the frame.
- 2. Using Ropes (part code 11) to knit the cover on the two side arches, finally tie the Roof cover to the Angle seats (part code 14).
- 3. Cut 6 pockets according to the position of the base plates and put the Lower tensioning tubes for roof cover (part code 7) into the pocket of roof cover. Then use the Ratchet straps (part code13) to tie down the Lower tensioning tubes like the Figure 3. Finally install the \$32 Plastic plug (part code 12) for all the ends of steel tubes.

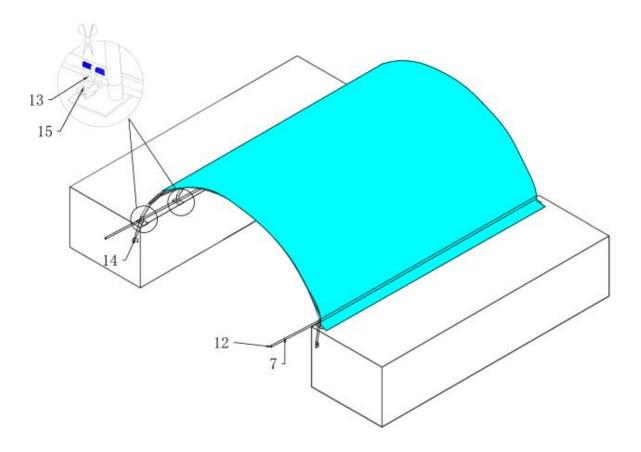


Figure 3

NOTE:

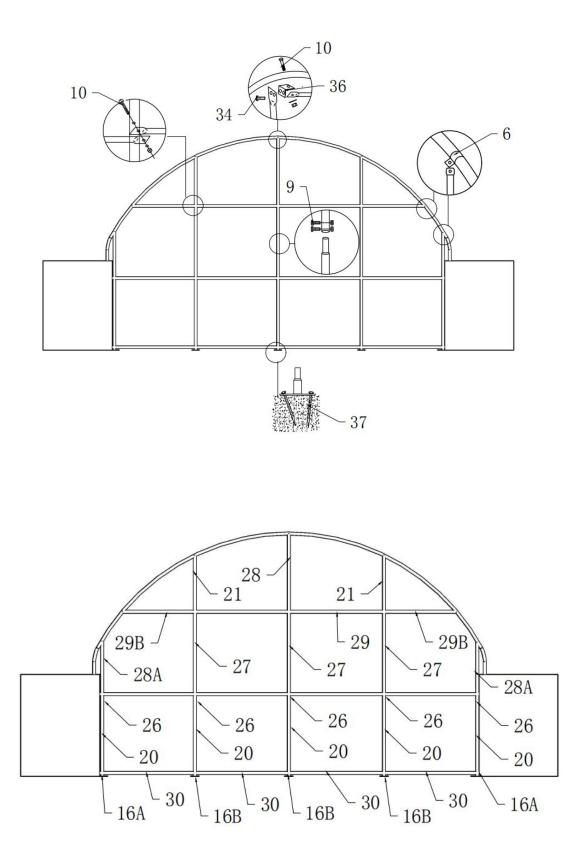
#### DO NOT LEAVE THE ROOF COVER UNATTACHED UNDERANY

CIRCUMSTANCES until the final assembly and tightening has been completed. The process is quite easy. But some tightening adjustments will be necessary to produce a flat, tensioned roof cover. Please adjust the roof cover every month.

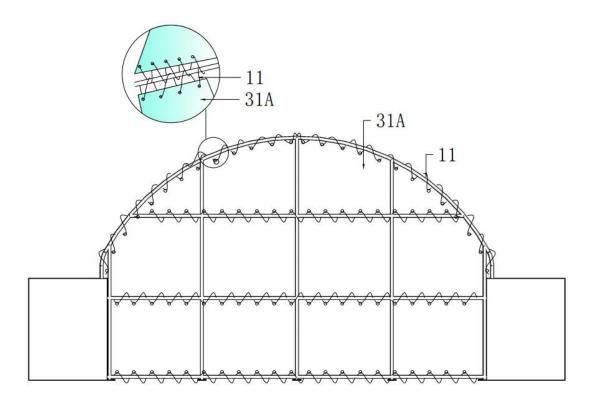
Any question please contact the agent n in you city firstly.

S	pare parts for Enclosed Endwall of C3320/C3340	)
NO.	Description	QTY
6	Claps	6
9	M10*90 Carriage Botls	26
10	M12*100 Carriage Botls	8
11	Rope 120m	1
12	Plastic Plug	8
16A	side base palte for endwall	2
16B	Middle base palte for endwall	3
20	30cm connect tube for 40HC containers	5
21	Upper Suspending tube	2
26	Lower Suspending tube	5
27	Middle Suspending tube	3
28	Upper Suspending tube in the middle	1
28A	Upper Suspending tube at side	2
29	Upper connect tube at middle	6
29B	Upper connect tube at side	2
30	Tensioning tube for back cover	4
31A	Cover	1
34	M10*30 bolts	1
36	Angle seat	1
37	Stake pegs	10

Find out the spare parts, and check the qty and function according to the list above.



Find out the right spare parts, Assembly the frame according to above drawing. Connect them by suitable bolts.



Then use ropes to tie the cover to the frame.