

10W laser module engraving parameters

Mode	Materials	Power (%)	Speed (mm/min)	NOTE
engraving	leather	100	4500	The parameters will vary according to the material color
	Wood board	55	4800	
	Leather	15	6000	
	Ceramic	50	6000	The surface needs to be heat transfer paper applied. This parameter is obtained when the ceramic surface is attached with colored paper
	Kraft paper	40	7000	
	Acrylic	100	4000	For transparent surface need to be painted black.
	Stainless steel	100	300	
cutting	2mm thick Acrylic	100	150	Non transparent black acrylic plate is recommended
	2mm thick board	100	360	
	4mm thick Acrylic	100	70	Non transparent black acrylic plate is recommended
	7.5mm thick board	100	120	
	6mm thick board	100	150	
	Kraft paper	30	1000	
	leather	60	1000	