



Face of goal shall be constructed of 4" square extruded 6063-T6 aluminum with minimum $3/4"$ corner radii for safety and a minimum wall thickness of $1/8"$. 2 piece goal crossbar sections shall be connected by means of a telescoping inner aluminum extrusion using four hidden $3/8" \times 1"$ hex bolts located on the rear of the crossbar. Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have a 24' wide x 8' high opening. The backstays and rear stabilizer bar shall be constructed of $1\ 5/8"$ diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 10' bottom depth. Each 2 piece $1\ 5/8"$ diameter tubular side backstay and rear spreader bar section shall be connected by means of an external telescoping tube that attaches by means of 8 self drilling, self-threading hex screws at each connection point. 4" square face of the goal shall have a white textured polyester powder coated finish. Goal shall meet all NCAA, NFHS and FIFA rules, comply with ASTM F2056 and ASTM 1938-98 and shall carry an 8-year limited warranty. Standard features shall include auger type rear safety hold downs, molded plastic net attachment clips, 4mm white nets, rear horizontal stabilizer bars, net zip ties and net ground stakes. Goal shall be shipped in multiple pieces, and require onsite assembly. Installation to be completed in accordance to manufacturer's instructions. Do not scale drawings. System shall weigh approximately 561#/pair.



PRODUCT SPECIFICATION

SC2480PA44E 4" SQUARE COMPETITION PORTABLE ALUMINUM SOCCER GOALS

REVISED 6/30/22 L.M.