

# — Assembly and Safe Use Manual —

## BNF0701B / BNF1501B / BNF2101B

7 1/2', 15', 21' Fixed Player Bench



Customer Service  
(800) 247-7668

### PARTS LIST

Item	7 1/2' Qty	15' Qty	21' Qty	Description	Item	7 1/2' Qty	15' Qty	21' Qty	Description
A	2	4	4	7 1/2' Aluminum Seat Plank	I	0	4	8	Seat Connector Cap
B	0	0	2	6' Aluminum Seat Plank	J	8	8	8	#10 X 3/4" Sheet Metal Screw
C	2	3	4	Leg Assembly	K	8	12	16	3/8" Hex Nut
D	8	12	16	3/8-16 x 3" Carriage Bolt	L	0	4	8	Seat Connector Tube
E	8	12	16	3/8" Lock Washer	M	0	16	32	#14 X 3/4" Self Drilling/Threading Hex Screw
F	8	8	8	Bench Clamp	N	0	1	1	3/8" Hex Magnetic Screw Drive Socket
G	4	6	8	Plastic Tube Plug	O	TBD	TBD	TBD	Premix Concrete
H	4	4	4	Seat End Cap					

- ◆ Note: Extra hardware may be included
- ◆ Inspect all contents prior to installation. Report any missing parts to dealer immediately.
- ◆ Read all instructions before proceeding.

1. 15' and 21' seat and foot planks are shipped in multiple sections. 15' planks consist of two 7 1/2' *Aluminum Seat Planks* (A). 21' planks consist of one 6' *Aluminum Seat Plank* (B) in the middle with one 7 1/2' *Aluminum Seat Plank* (A) on each end.

2. Plank sections are connected using *Seat Connector Tubes* (L), *Seat Connector Caps* (I), #14 X 3/4" *Self Drilling/Threading Hex Screws* (M) and 3/8" *Hex Magnetic Screw Drive Socket* (N).

3. Insert two *Seat Connector Tubes* (L) approximately 5" into the end of each plank that will be attached to an adjoining plank. Using 3/8" *Hex Magnetic Screw Drive Socket* (N) and a cordless or electric drill install two #14 X 3/4" *Self Drilling/Threading Hex Screws* (M) through the plank and into each *Seat Connector Tube* (L) located approximately as shown. See Figure 1.

4. Slide two *Seat Connector Caps* (I) back to back over the *Seat Connector Tubes* (L). See Figure 2.

**NOTE:** These two *Seat Connector Caps* (I) may be replaced in the future by a single double-sided *Seat Connector Cap* (I)

5. Position, then adjust plank tightly against the mating plank and install two #14 X 3/4" *Self Drilling/Threading Hex Screws* (M) through the mating plank and into each *Seat Connector Tube* (L). See Figure 3.

6. Repeat this process at each multi-section plank assembly location.

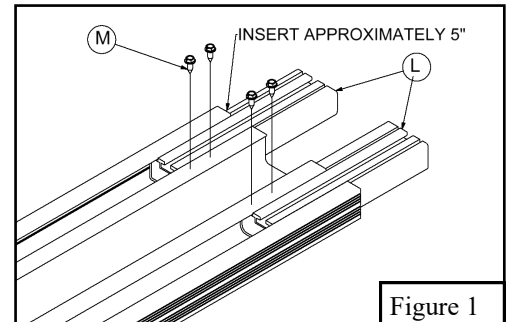


Figure 1

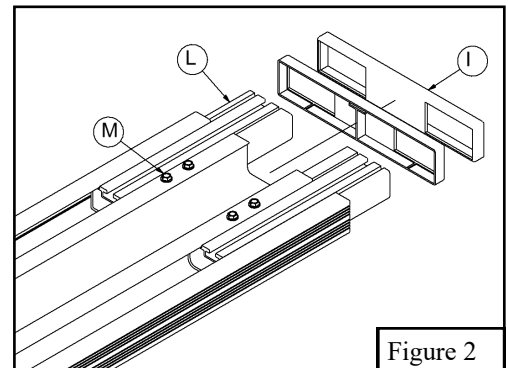


Figure 2

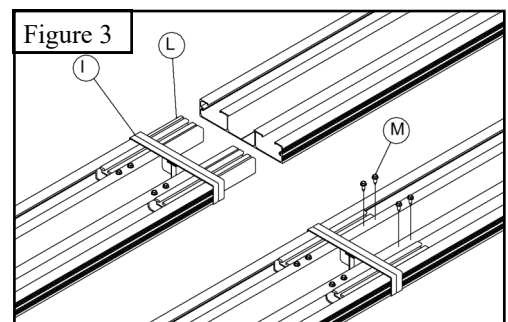


Figure 3

- Attach *Leg Assembly* (C) to the seat plank assemblies from above using  $3/8'' \times 3''$  *Carriage Bolts* (D),  $3/8''$  *Lock Washers* (E),  $3/8''$  *Hex Nuts* (K) and *Bench Clamps* (F). Use *Seat Connector Tubes* (L) on the center legs in place of *Bench Clamps* (F). Legs should be spaced 71'' center to center with equal plank lengths extending beyond the legs on 7 1/2' models. On 15' and 21' models the planks will extend beyond the legs more on one end than the other due to the plank connection hardware in the center. See Figure 4.
- Insert *Plastic Tube Plugs* (G) into *Leg Assemblies* (C). See Figure 4.

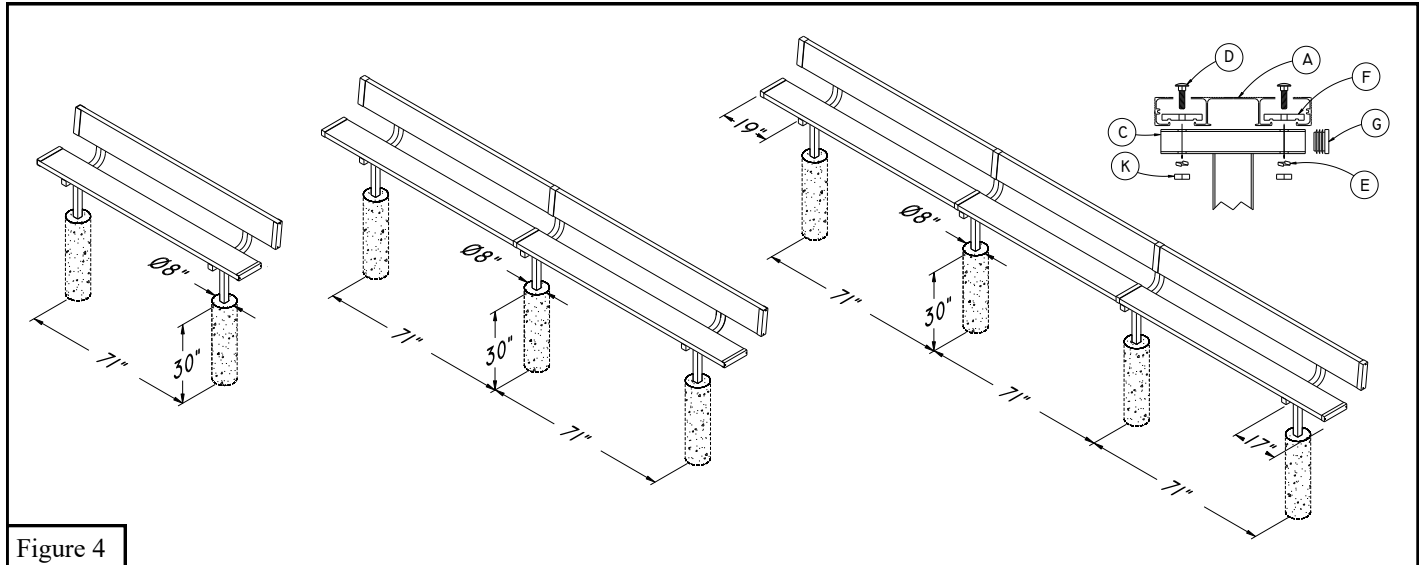


Figure 4

- Install *Seat End Caps* (H) using #10 X 3/4'' *Sheet Metal Screws* (J). See Figure 5.
- Locate and dig 8'' diameter holes 30'' deep and 71'' apart from center to center. See Figure 4.

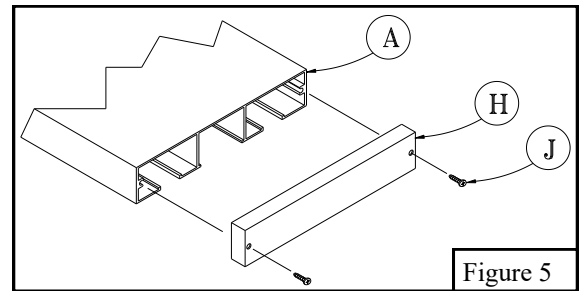


Figure 5

**Warning!**

The center of the holes should be a minimum of 18'' from any wall, fence, or permanent structure. See Figure 4.

- Fill each hole with wet *Premix Concrete* (O). Insert Bench assembly assuring that the seat is level and it is 18'' from the ground. Each 8'' diameter by 30'' deep footing will require approximately one cubic foot of *Premix Concrete* (O). It is better to have too much than too little on site.

**Note:**

It is recommended that the seat be supported until the concrete is set so that it remains perpendicular and level. **Do Not** use the bench for 7 days or until the concrete is fully cured.