

— Assembly and Safe Use Manual —

BNF0701 / BNF1501 / BNF2101



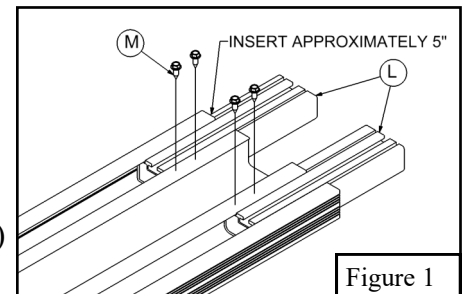
7 1/2', 15', 21' Fixed Player Bench

Customer Service
(800) 247-7668

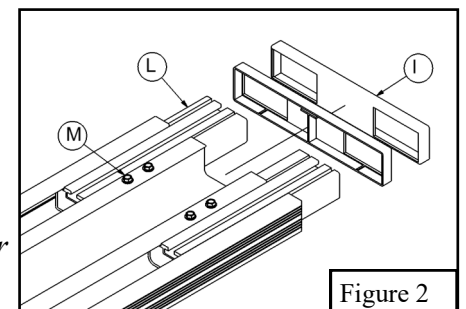
PARTS LIST									
Item	7 1/2' Qty	15' Qty	21' Qty	Description	Item	7 1/2' Qty	15' Qty	21' Qty	Description
A	1	2	2	7 1/2' Aluminum Seat Plank	I	0	2	4	Seat Connector Cap
B	0	0	1	6' Aluminum Seat Plank	J	4	4	4	#10 X 3/4" Sheet Metal Screw
C	2	3	4	Leg Assembly	K	4	6	8	3/8" Hex Nut
D	4	6	8	3/8-16 x 3" Carriage Bolt	L	0	2	4	Seat Connector Tube
E	4	6	8	3/8" Lock Washer	M	0	8	16	#14 X 3/4" Self Drilling/Threading Hex Screw
F	4	4	4	Bench Clamp	N	0	1	1	3/8" Hex Magnetic Screw Drive Socket
G	4	6	8	Plastic Tube Plug	O	TBD	TBD	TBD	Premix Concrete
H	2	2	2	Seat End Cap					

- ◆ Note: Extra Hardware may be included
- ◆ Inspect all contents prior to installation. Report any missing parts to dealer immediately.
- ◆ Read all instructions before proceeding.

1. 15' and 21' seat planks are shipped in multiple sections. 15' planks consist of two 7 1/2' *Aluminum Seat Planks* (A). 21' planks consist of one 6' *Aluminum Seat Plank* (B) in the middle with one 7 1/2' *Aluminum Seat Plank* (A) on each end.



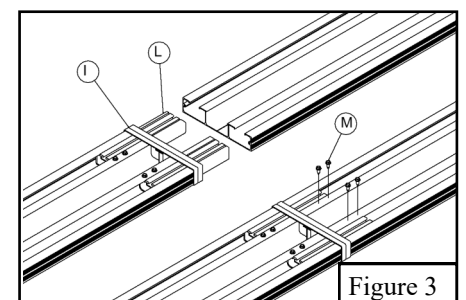
2. Plank sections are connected using *Seat Connector Tubes* (L), *Seat Connector Caps* (I), #14 X 3/4" *Self Drilling/Threading Hex Screws* (M) and 3/8" *Hex Magnetic Screw Drive Socket* (N).



3. Insert two *Seat Connector Tubes* (L) approximately 5" into the end of each plank that will be attached to an adjoining plank. Using 3/8" *Hex Magnetic Screw Drive Socket* (N) and a cordless or electric drill install two #14 X 3/4" *Self Drilling/Threading Hex Screws* (M) through the plank and into each *Seat Connector Tube* (L) located approximately as shown. See Figure 1.

4. Slide two *Seat Connector Caps* (I) back-to-back over the *Seat Connector Tubes* (L). See figure 2.

NOTE: These two *Seat Connector Caps* (I) may be replaced in the future by a single double sided *Seat Connector Cap* (I)



5. Position, then adjust plank tightly against the mating plank and install two #14 X 3/4" *Self Drilling/Threading Hex Screws* (M) through the mating plank and into each *Seat Connector Tube* (L). See Figure 3.

6. Repeat this process at each multi-section plank assembly location.

7. Attach *Leg Assemblies (C)* to the *Seat Plank Assemblies* from above using $3/8'' \times 3''$ *Carriage Bolts (D)*, $3/8''$ *Lock Washers (E)*, $3/8''$ *Hex Nuts (K)* and *Bench Clamps (F)*. Use *Seat Connector Tube (L)* on the center legs in place of *Bench Clamps (F)*. Legs should be spaced 71'' center to center with equal plank lengths extending beyond the legs on 7 1/2' models. On 15' and 21' models the planks will extend beyond the legs more on one end than the other due to the plank connection hardware. See Figure 4.
8. Insert the *Plastic Tube Plugs (G)* into *Leg Assemblies (C)*. See Figure 4.

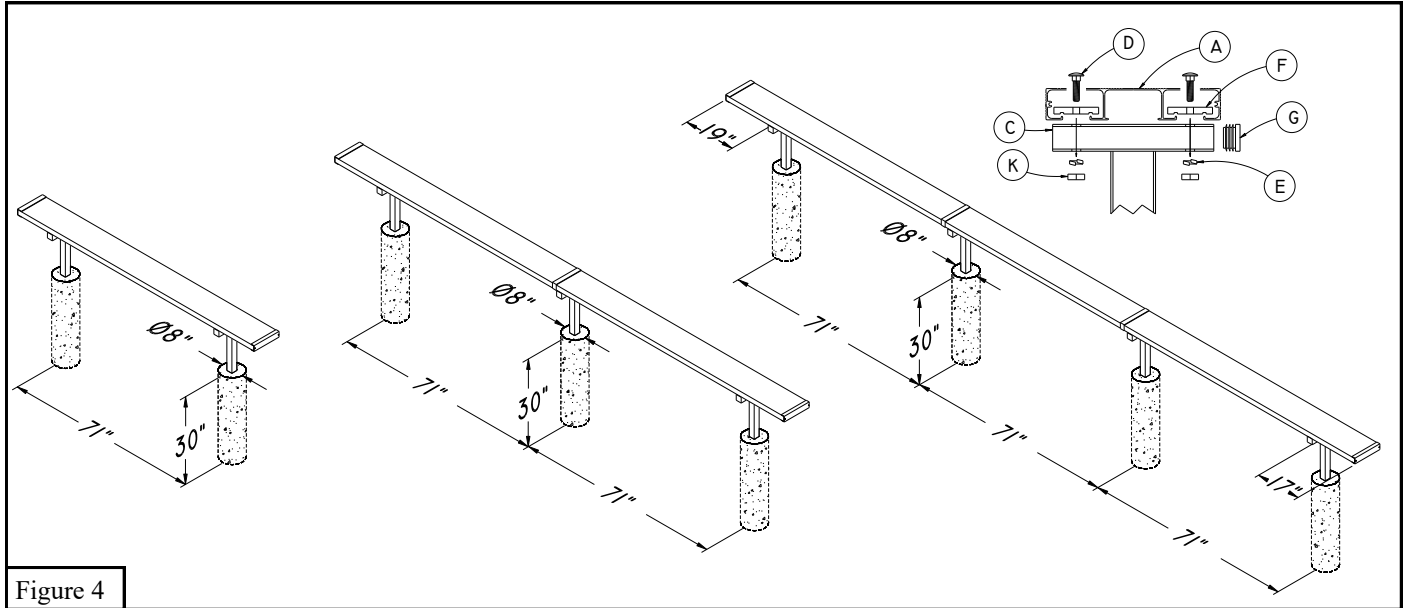


Figure 4

9. Install *Seat End Caps (H)* using $\#10 \times 3/4''$ *Sheet Metal Screws (J)*. See Figure 5.
10. Locate and dig 8'' diameter holes 30'' deep and 71'' apart center to center. See Figure 4.

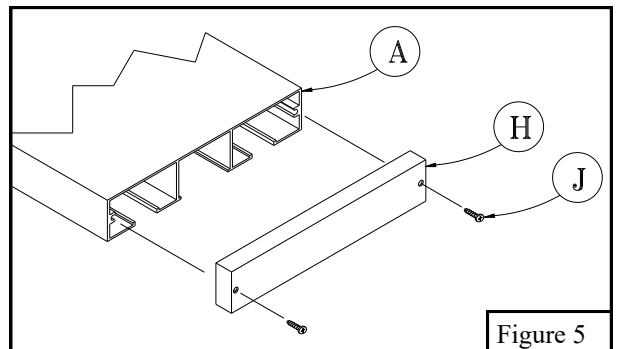


Figure 5

Warning!

The center of the holes should be a minimum of 18'' from any wall, fence, or permanent structure. See Figure 4.

11. Fill each hole with wet *Premixed Concrete (O)*. Insert the bench assembly assuring that the seat is level and it is 18'' from the ground. Each 8'' diameter by 30'' deep footing will require approximately one cubic foot of *Premixed Concrete (O)*. It is better to have too much than too little on site.

Note:

It is recommended that the seat be supported until the concrete is set so that it remains perpendicular and level. **Do Not** use the bench for 7 days or until the concrete is fully cured.