



Bleacher framework shall be constructed of welded aluminum angles and bolt-on horizontal support members. Seat planks and foot planks shall be 10" wide x 1 3/4" thick clear anodized (seat only) aluminum extrusions with aluminum end caps and be mounted on three steel support frames. Seat and foot planks in excess of 7 1/2 shall be shipped in 2 or 3 piece sections. Each section shall be connected to the adjoining section at assembly by means of two aluminum extrusion connector tubes, and 8 self drilling, self-threading hex screws. Premium Bleachers include extra foot plank and heel kick panel for each tier. For Powder Coated Aluminum Seat Planks order optional BL15SEAT1-XX for each plank. Choose any combination of colors: Royal, Scarlet, Navy, Forest Green, Black and White. When in use, bleachers shall sit on 2" x 4" rot proof recycled plastic runners. Bleachers shall provide four rows of 15' seating with a total approximate capacity of 40 persons. Bleacher structure shall have a 5-year limited warranty and seat and foot planks shall have a 2-year limited warranty. Installation to be completed in accordance to manufacturer's instructions. Do not scale drawings. Approximate weight shall be 520# each.



PRODUCT SPECIFICATION

BLO1504AXL WEATHERBEATER™ 15', 4-TIER PREMIUM OUTDOOR ALL ALUMINUM PORTABLE BLEACHERS

REVISED 11/8/23 L.M.