

INSTALLATION STEPS

- 1. Open the rear vehicle doors to expose the bumper cover and fasteners. Using a T30 torx bit, remove (8) fasteners and the bumper cover. <u>Note</u>: If present, disconnect the rear back-up sensor before completely removing the bumper cover.
- 2. Remove (2) M10 bolts and (1) M10 nut securing the bumper beam to the end of the frame, both sides. **Note:** Remove the M10 bolts with a 16mm socket and the M10 nuts using a 15mm socket.
- 3. Fishwire the 1/2" carriage bolts and SP6 spacers through the access holes and out the existing holes in the bumper beam.
- 4. With the hitch side plates flat on the ground, align the center holes of the hitch with the bolts fishwired in the bumper beam and loosely secure with 1/2" flange nuts.
- 5. Raise the hitch and bumper beam into position by aligning the hitch and bumper beam holes with the holes in the end of the frame. Secure with the M10-1.25 x 30mm hex flange bolts provided and the M10 nuts removed in Step (2).
- 6. Torque all 1/2" hardware to 110 ft-lbs. Torque all 10mm hardware to 48 ft-lbs.
- 7. Reinstall bumper cover with fasteners removed in Step (1). <u>Note</u>: If present, reconnect the back-up sensor. You may need to gently flex the cover to align with fastener holes.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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