

Instruction Document

2400 SERIES CAST HATCH MAINTENANCE

ISO 755-02-70

REV 06FEB2012

You have purchased a premium Freeman product. Proper installation and maintenance will insure years of service.

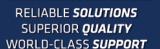
- Lift and operate integral T HANDLE to ensure it is functioning properly.
- 2. While in the pulled up (raised) position, lightly lubricate the T HANDLE shaft around its diameter near the lower end where it contacts the CENTER BUSHING.
- 3. Lower the T HANDLE and operate for a few full cycles to distribute the shaft grease to the bushing's O - RING.
- 4. Wipe any excess grease off the upper end of the T HANDLE shaft where the hand may contact.
- 5. Apply Mystik JT 6 No.2 Grease to the ACTUATOR PIVOT SOCKETS, RAMPS (including ACETRON BUMPERS) and HANDLE U - CHANNEL, slotted end of the DOG ARMS underneath the nylon WASHER on each STANDOFF, and to the COAMING FLANGE where it contacts each DOG ARM. Lightly coat A/R.

Items needed to complete this job:

- Clean cloth
- Mystic JT-6 No. 2 grease or equivalent







WE ARE PASSIONATE ABOUT DELIVERING





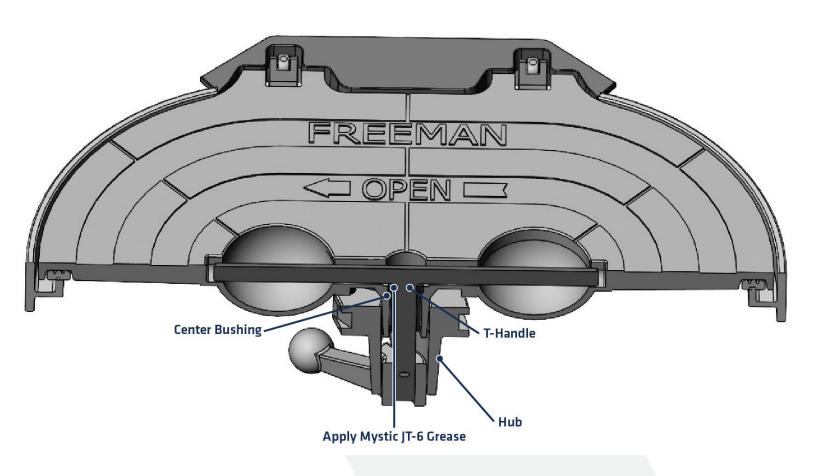




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