

Instruction Document

2400 SERIES CAST HATCH MAINTENANCE

ISO 755-02-70

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*You have purchased a premium Freeman product.
Proper installation and maintenance will insure years of service.*

1. Lift and operate integral T - HANDLE to ensure it is functioning properly.
2. While in the pulled - up (raised) position, lightly lubricate the T - HANDLE shaft around its diameter near the lower end where it contacts the CENTER BUSHING.
3. Lower the T - HANDLE and operate for a few full cycles to distribute the shaft grease to the bushing's O - RING.
4. Wipe any excess grease off the upper end of the T - HANDLE shaft where the hand may contact.
5. Apply Mystik JT - 6 No.2 Grease to the ACTUATOR PIVOT SOCKETS, RAMPS (including ACETRON BUMPERS) and HANDLE U - CHANNEL, slotted end of the DOG ARMS underneath the nylon WASHER on each STANDOFF, and to the COAMING FLANGE where it contacts each DOG ARM. Lightly coat A/R.

Items needed to complete this job:

- Clean cloth
- Mystic JT-6 No. 2 grease or equivalent





