



- 3. FINISH: 125 RMS MAX.
- 2. BREAK SHARP EDGES AND DEBURR.
- 1. MATERIAL: REF. S/A - B.O.M.

NOTES: UNLESS OTHERWISE SPECIFIED.

CUSTOMER APPROVAL

Signature: _____
 Date: _____

IMPORTANT! THIS DRAWING SUPERSEDES ALL OTHER DOCUMENTS. By signing this approval you accept and agree that the dimensions and details shown are correct and properly fit your application, regardless of any differences between this drawing and any contract specifications. Should you see any errors in the drawing, or have any questions, please contact your Freeman Marine sales engineer for clarification.

REV.	DESCRIPTION	DATE	DRAWN
-	INITIAL RELEASE	13MAY10	GJM
A	UPDATE GEN. NOTES & BOM	05aug11	PPC

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

PROJECTION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES FOR ROUGH AND CLEAR OPENING ± .125 INCH. ALL OTHERS ARE:

.X	.XX	.XXX	ANGLES
±.1	±.03	±.010	±2°

DO NOT SCALE DRAWING

FREEMAN MARINE EQUIPMENT, INC.		28336 HUNTER CREEK ROAD GOLD BEACH, OR 97444 U.S.A. PHONE: 541-247-7078 FAX: 541-247-2114 www.freemarmarine.com	
<small>CONFIDENTIAL PROPERTY OF FREEMAN MARINE EQUIPMENT, INC. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE TO BE TAKEN FROM THE SHOWN DIMENSIONS. NO PARTS TO BE OBTAINED FROM OTHER SOURCES.</small>		CLIENT: FREEMAN MARINE	
DRAWN: G MACEACHERN DATE: 13MAY10		TITLE: HATCH: 15x24 K SS RING	
CHECKED: DATE:		SIZE: D	
ENGR: DATE:		CAGE CODE: 64747	
DESIGN ACTIVITY: DATE:		DRAWING NUMBER: 2434-1005	
CONTRACT NO:		SCALE: 1:1.5	
		CALC. WT. ACT. WT.	
		SHEET 1 OF 1	