



- 3. FINISH: 125 RMS MAX.
 - 2. BREAK SHARP EDGES AND DEBURR.
 - 1. MATERIAL: REF. S/A - B.O.M.
- NOTES: UNLESS OTHERWISE SPECIFIED.

CUSTOMER APPROVAL

Signature: _____
 Date: _____

IMPORTANT! THIS DRAWING SUPERSEDES ALL OTHER DOCUMENTS. By signing this approval you accept and agree that the dimensions and details shown are correct and properly fit your application, regardless of any differences between this drawing and any contract specifications. Should you see any errors in the drawing, or have any questions, please contact your Freeman Marine sales engineer for clarification.

REV.	DESCRIPTION	DATE	DRAWN
-	INITIAL RELEASE	13MAY10	GJM
A	UPDATE GEN. NOTES & B.O.M.	05aug11	PPC

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

PROJECTION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES FOR ROUGH AND CLEAR OPENING ± .125 INCH. ALL OTHERS ARE:

.X	.XX	.XXX	ANGLES
±.1	±.03	±.010	±2°

DO NOT SCALE DRAWING

FREEMAN MARINE EQUIPMENT, INC. <small>CONFIDENTIAL PROPERTY OF FREEMAN MARINE EQUIPMENT, INC. UNLESS OTHERWISE SPECIFIED. ALL RIGHTS RESERVED 2010. FREEMAN MARINE EQUIPMENT, INC. 28336 HUNTER CREEK ROAD GOLD BEACH, OR 97444 U.S.A. PHONE: 541-247-7078 FAX: 541-247-2114 WWW.FREEMANMARINE.COM</small>		CLIENT: FREEMAN MARINE	
		TITLE: HATCH: 15x24 K STL RING	
DRAWN: G MACEACHERN CHECKED: _____ ENGR: _____ DESIGN ACTIVITY: _____ CONTRACT NO: _____	DATE: 13MAY10 DATE: _____ DATE: _____	SIZE: D CAGE CODE: 64747 SCALE: 1:1.5	DRAWING NUMBER: 2434-1003 CALC. WT.: _____ ACT. WT.: _____ SHEET 1 OF 1