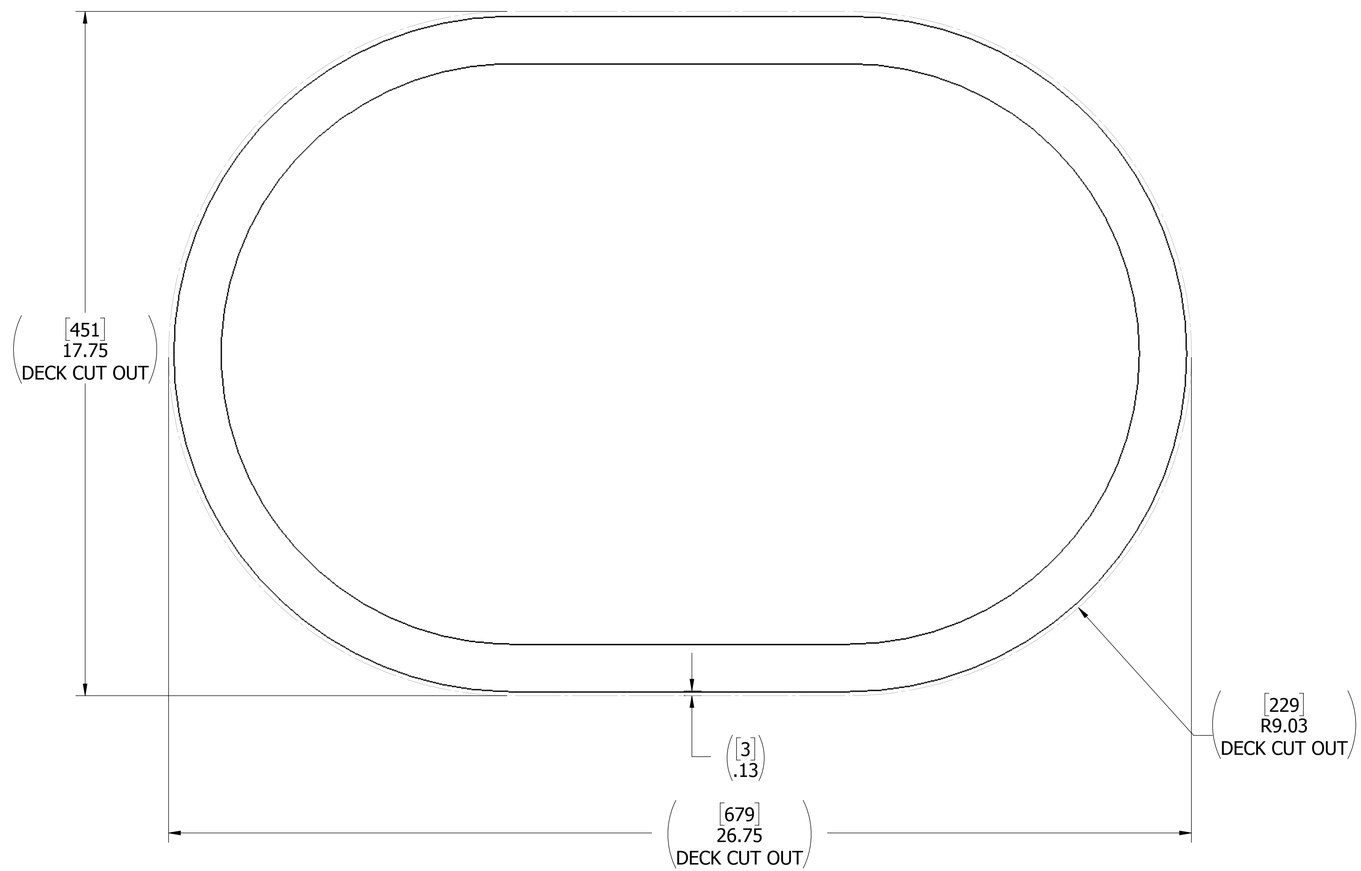

3. FINISH: 125 RMS MAX.
2. BREAK SHARP EDGES AND DEBURR.
1. MATERIAL: Material <not specified>

NOTES: UNLESS OTHERWISE SPECIFIED.

CUSTOMER APPROVAL

Signature:

Date:

IMPORTANT! THIS DRAWING SUPERSEDES ALL OTHER DOCUMENTS. By signing this approval you accept and agree that the dimensions and details shown are correct and properly fit your application, regardless of any differences between this drawing and any contract specifications. Should you see any errors in the drawing, or have any questions, please contact your Freeman Marine sales engineer for clarification.

DESCRIPTION:	DATE:	DRAWN

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

PROJECTION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, TOLERANCES FOR ROUGH AND CLEAR OPENING ± .125 INCH. ALL OTHERS ARE:

.X	.XX	.XXX	ANGLES
±.1	±.03	±.010	±2°

DO NOT SCALE DRAWING

FREEMAN MARINE EQUIPMENT, INC.

28336 HUNTER CREEK ROAD
GOLD BEACH, OR 97444 U.S.A.
PHONE: 541-247-7078 FAX: 541-247-2114
www.freemanmarine.com

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DRAWN: Z. CARPENTER	DATE: 11SEP13	CLIENT: FREEMAN MARINE
CHECKED: S. MILLER	DATE: 11SEP13	TITLE: HATCH: 15x24, SS RING
ENGR:	DATE:	
DESIGN ACTIVITY:	DATE:	
CONTRACT NO.:		

SIZE	CAGE CODE	DRAWING NUMBER	REV.
D	64747	2433-1005	12

SCALE: 1:2 | CALC WT. | ACT. WT. | SHEET 1 OF 1