



- 3. FINISH: 125 RMS MAX.
 - 2. BREAK SHARP EDGES AND DEBURR.
 - 1. MATERIAL: Material <not specified>
- NOTES: UNLESS OTHERWISE SPECIFIED.

CUSTOMER APPROVAL

Signature: _____
 Date: _____

IMPORTANT! THIS DRAWING SUPERSEDES ALL OTHER DOCUMENTS. By signing this approval you accept and agree that the dimensions and details shown are correct and properly fit your application, regardless of any differences between this drawing and any contract specifications. Should you see any errors in the drawing, or have any questions, please contact your Freeman Marine sales engineer for clarification.

REV.	DESCRIPTION:	DATE:	DRAWN

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

PROJECTION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, TOLERANCES FOR ROUGH AND CLEAR OPENING ± .125 INCH. ALL OTHERS ARE:

.X	.XX	.XXX	ANGLES
±.1	±.03	±.010	±2°

DO NOT SCALE DRAWING

FREEMAN MARINE EQUIPMENT, INC.		28336 HUNTER CREEK ROAD GOLD BEACH, OR 97444 U.S.A. PHONE: 541-247-7078 FAX: 541-247-2114 www.freemanmarine.com	
CONFIDENTIAL PROPERTY OF FREEMAN MARINE EQUIPMENT, INC. UNAUTHORIZED USE, REPRODUCTION OR DISTRIBUTION IS STRICTLY PROHIBITED. ALL CODES REMAIN THE PROPERTY OF FREEMAN MARINE EQUIPMENT, INC. AND MUST BE RETURNED UPON REQUEST. © ALL RIGHTS RESERVED 2012, FREEMAN MARINE EQUIPMENT, INC.		CLIENT:	FREEMAN MARINE
DRAWN: Z. CARPENTER CHECKED: S. MILLER ENGR: DESIGN ACTIVITY: CONTRACT NO.:		DATE: 11SEP13 DATE: 11SEP13 DATE: DATE:	TITLE: HATCH: 15x24 STL RING
SIZE: D	CAGE CODE: 64747	DRAWING NUMBER: 2433-1003	REV. 12
SCALE: 1:2	CALC. WT.	ACT. WT.	SHEET 1 OF 1