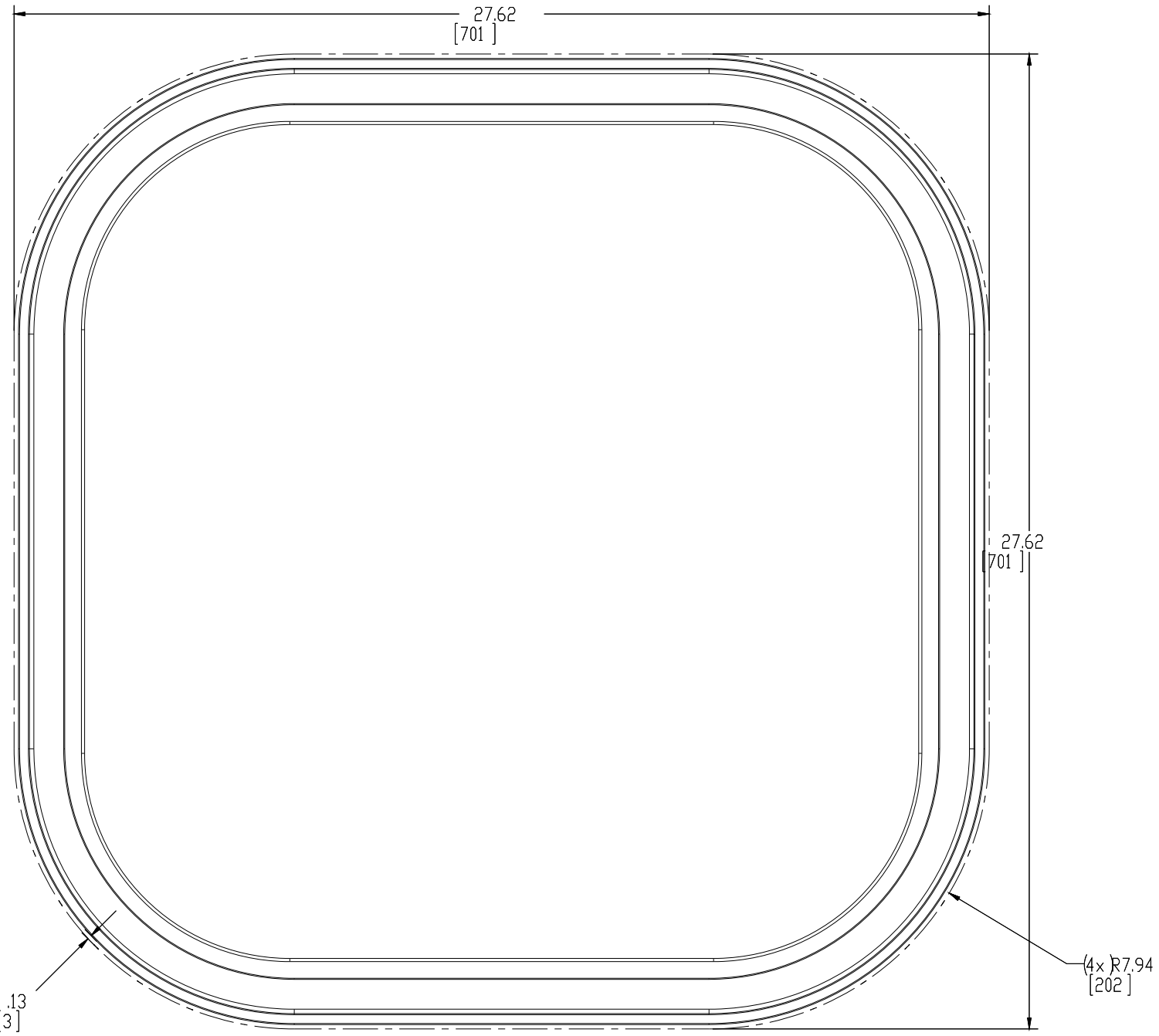


8 7 6 5 4 3 2 1

D
C
B
A



DECK CUT OUT

3. FINISH: 125 RMS MAX.
 2. BREAK SHARP EDGES AND DEBURR.
 1. MATERIAL: REF. S/A - B.O.M.
 NOTES: UNLESS OTHERWISE SPECIFIED.

CUSTOMER APPROVAL
 Signature: _____
 Date: _____
 IMPORTANT! THIS DRAWING SUPERSEDES ALL OTHER DOCUMENTS.
 By signing this approval you accept and agree that the dimensions and details shown are correct and properly fit your application, regardless of any differences between this drawing and any contract specifications. Should you see any errors in the drawing, or have any questions, please contact your Freeman Marine sales engineer for clarification.

REV.	DESCRIPTION	DATE	DRAWN
-	INITIAL RELEASE	04MAY07	TLK
A	REDRAWN IN SOLIDWORKS	05AUG09	GJM
B	UPDATE GEN NOTES & B.O.M.	18AUG11	PPC

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
 PROJECTION
 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES FOR ROUGH AND CLEAR OPENING ± .125 INCH. ALL OTHERS ARE:
 .X .XX .XXX ANGLES
 ±.1 ±.03 ±.010 ±2°
 DO NOT SCALE DRAWING

FREEMAN MARINE EQUIPMENT, INC.
 28336 HUNTER CREEK ROAD
 GOLD BEACH, OR 97444 U.S.A.
 PHONE: 541-247-7078 FAX: 541-247-2114
 WWW.FREEMANMARINE.COM

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CLIENT: FREEMAN MARINE
 TITLE: HATCH: 2424, STL RING

SIZE: D	CAGE CODE: 64747	DRAWING NUMBER: 2424-1003	REV. B
SCALE: 1:2	CALC. WT.	ACT. WT.	SHEET 1 OF 1