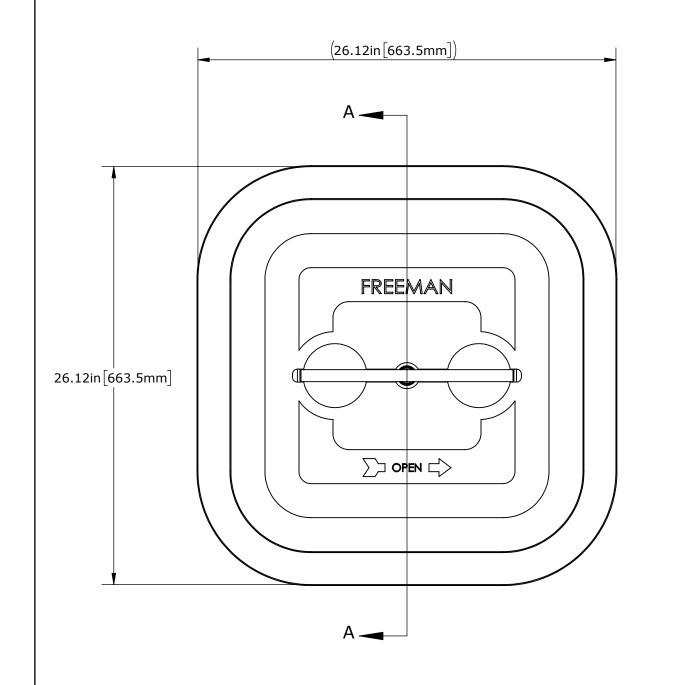
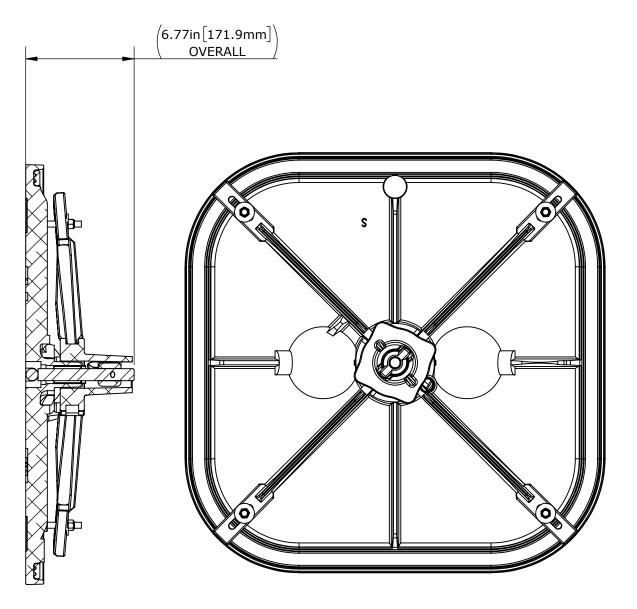
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
1	1	0011-2002	HUB, AL, 4 HOLE	535-F
2	1	0021-2005	HANDLE, S/S, ROUND BAR	SS 316/316L
3	1	0031-2058	BUSHING ASSY, W/O-RING NO SLEEVE	REF S.A. BOM
4	1	0112-2001	ACTUATOR, AL	535-F
5	4	0211-2013	DOG, LOCKING ARM	535-F
6	1	0411-2004	PIN, KNURLED .25 DIAX2.25IN SS 316	316/316L
7	4	0411-2032	NUT, HEX .375-16 SS 316 NYLOCK	316/316L
8	4	0411-2033	WASHER .406 X 1.25 X .125IN SS 316	316/316L
9	4	0413-2005	WASHER, .406X1.25X.062 NYLON	PTFE (general)
10	1	2424-3001	COVER, 2424 AL, FINISHED CASTING	A356-F
11	1	9885-2002	GASKET, 2424 (7.33' OF 0631-9885)	Rubber





**SECTION A-A** 

REVISIONS							
DESCRIPTION	BY	DATE					
PRODUCTION RELEASE	GB	6/2/2023					
	DESCRIPTION	DESCRIPTION BY					

## **GENERAL NOTES**

- ALL DIMENSIONS SHOWN SUBJECT TO CASTING VARIATION AND ARE REFERENCE ONLY.

   QUICK-ACTING, MECHANISM ENGAGES OR DISENGAGES IN QUARTER-TURN OF CENTER STINDLE.
- CENTER SPINDLE.

  3. APPROX WEIGHT: 18.7kg (41.2lb).

  4. FINISH: COVER-BARE, NO PAINT/PRIMER.

FOR ADDITIONAL INFORMATION CONTACT YOUR SALES REPRESENTATIVE OR PROJECT MANAGER.

SHEETS AFTER SHEET 2 ARE USED FOR PRODUCTION.

CUSTOMER APPROVAL

IMPORTANTI THIS DRAWING SUPERSEDES ALL OTHER DOCUMENTS. BY SIGNING THIS APPROVAL YOU ACCEPT AND AGREE THAT THE JUMENSIONS AND DETAILS SHOWN ARE CORRECT AND PROPERLY FIT YOUR APPLICATION, REGARDLESS OF ANY DIFFERENCES BETWEEN THIS DRAWING AND ANY PROPOR CENTRACT SPECIFICATIONS. SHOULD YOU HAVE ANY PROVAL UNTIL THE DRAWING IS CORRECTED.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. TOLERANCES FOR ROUGH AND CLEAR OPENINGS ARE  $\pm 3$ mm (.125"). ALL OTHERS ARE:

METRIC	^		.^^	ANGLLS
METRIC	±2.5	±.8	±.25	±2°
IMPERIAL	.x	.XX	.XXX	ANGLES
IMPERIAL	±.1	±.03	±.010	±2°
3RD ANG	LE			64747



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FREEMAN MARINE

STANDARD HATCH CPA

HATCH, 2424 COVER

В 1:6 GB 6/2/2023 00 2424-1001