



A

- 3. FINISH: 125 RMS MAX.
 - 2. BREAK SHARP EDGES AND DEBURR.
 - 1. MATERIAL: 316 STAINLESS STEEL
- NOTES: UNLESS OTHERWISE SPECIFIED.

CUSTOMER APPROVAL

Signature: _____
 Date: _____

IMPORTANT! THIS DRAWING SUPERSEDES ALL OTHER DOCUMENTS. By signing this approval you accept and agree that the dimensions and details shown are correct and properly fit your application, regardless of any differences between this drawing and any contract specifications. Should you see any errors in the drawing, or have any questions, please contact your Freeman Marine sales engineer for clarification.

REV.	DESCRIPTION:	DATE:	DRAWN
B	CORRECTED TITLE TO SS RING, REVISED WT.	03/27/18	AC
A	UPDATE GEN NOTES AND B.O.M.	03-SEPT-08	PPC
-	INITIAL RELEASE	07-JUL-11	SAS

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

PROJECTION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, TOLERANCES FOR ROUGH AND CLEAR OPENING $\pm .125$ INCH. ALL OTHERS ARE:

.X	.XX	.XXX	ANGLES
$\pm .1$	$\pm .03$	$\pm .010$	$\pm 2^\circ$

DO NOT SCALE DRAWING

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CLIENT: **FREEMAN MARINE**

TITLE: **HATCH: 20, SS RING**

SIZE: **D** CAGE CODE: **64747** DRAWING NUMBER: **2406-1005** REV. **B**

SCALE: 1:2 CALC. WT. ACT. WT. SHEET 1 OF 1