



**REVISIONS**

SEE PAGE 1 FOR ALL REVISIONS

**GENERAL NOTES**

REMOVE ALL BURRS AND BREAK SHARP EDGES AND CORNERS .75mm [.03in] MAX.

**CUSTOMER APPROVAL**

IMPORTANT! THIS DRAWING SUPERSEDES ALL OTHER DOCUMENTS. BY SIGNING THIS APPROVAL YOU ACCEPT AND AGREE THAT THE DIMENSIONS AND DETAILS SHOWN ARE CORRECT AND PROPERLY FIT YOUR APPLICATION, REGARDLESS OF ANY DIFFERENCES BETWEEN THIS DRAWING AND ANY PRIOR CONTRACT SPECIFICATIONS. SHOULD YOU HAVE ANY QUESTIONS OR SEE ANY ERRORS, DO NOT SIGN THIS APPROVAL UNTIL THE DRAWING IS CORRECTED.

SIGN \_\_\_\_\_ DATE \_\_\_\_\_

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. TOLERANCES FOR ROUGH AND CLEAR OPENINGS ARE ±3mm (.125"). ALL OTHERS ARE:

|          |      |      |       |        |
|----------|------|------|-------|--------|
| METRIC   | X    | .X   | .XX   | ANGLES |
|          | ±2.5 | ±.8  | ±.25  | ±2°    |
| IMPERIAL | .X   | .XX  | .XXX  | ANGLES |
|          | ±.1  | ±.03 | ±.010 | ±2°    |

|          |           |
|----------|-----------|
| BAR CODE | CAGE CODE |
|          | 64747     |



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CLIENT  
**FREEMAN MARINE**

PROJECT TITLE  
**STANDARD HATCH**

DWG TITLE  
**HATCH: 20, STL RING** QTY

|       |       |           |         |           |      |
|-------|-------|-----------|---------|-----------|------|
| SCALE | DRAWN | DATE      | CHECKED | DATE      | SIZE |
| 1:3   | TD    | 9/01/2022 | MS      | 9/01/2022 | B    |

|         |           |        |     |
|---------|-----------|--------|-----|
| S.O. NO | DWG NO    | SHEET  | REV |
|         | 2406-1003 | 1 of 1 | 00  |