

ORDER NO.	PACK QTY.	D		T	Wood & Mdf RPM	Pvc & FIBERGLASS RPM	MASONRY, BRICK RPM	TILES RPM	S
		inches	mm						
<b>new</b> 550-019	10	3/4	19	1	1.600	1.000	1.000	640	Hexagonal
550-020	10	13/16	20	1	1.600	1.000	1.000	640	Hexagonal
550-022	10	7/8	22	1	1.460	1.000	1.000	580	Hexagonal
550-025	10	1	25	1	1.280	1.000	1.000	510	Hexagonal
550-029	10	1-1/8	29	1	1.100	940	940	440	Hexagonal
550-030	10	1-3/16	30	1	1.070	910	910	430	Hexagonal
550-032	10	1-1/4	32	1	1.000	850	850	400	Hexagonal
550-035	10	1-3/8	35	1	920	780	780	370	Hexagonal
550-038	10	1-1/2	38	2	840	720	720	340	Hexagonal
550-040	10	1-9/16	40	2	800	680	680	320	Hexagonal
550-044	10	1-3/4	44	2	730	620	620	290	Hexagonal
550-051	10	2	51	3	630	540	540	250	Hexagonal
<b>new</b> 550-052	10	2-1/16	52	3	620	530	530	250	Hexagonal
550-054	10	2-1/8	54	3	590	510	510	240	Hexagonal
550-056	10	2-3/16	56	3	570	490	490	230	Hexagonal
550-057	10	2-1/4	57	3	560	480	480	220	Hexagonal
550-060	10	2-3/8	60	3	530	460	460	210	Hexagonal
550-064	10	2-1/2	64	3	500	430	430	200	Hexagonal
<b>new</b> 550-065	10	2-9/16	65	3	500	430	430	200	Hexagonal
550-068	10	2-5/8	68	3	470	400	400	190	Hexagonal
550-070	10	2-3/4	70	3	460	390	390	180	Hexagonal
550-073	10	2-7/8	73	3	440	370	370	180	Hexagonal
550-076	10	3	76	3	420	360	360	170	Hexagonal
550-079	10	3-1/8	79	3	410	350	350	160	Hexagonal
550-080	10	3-5/32	80	3	400	340	340	160	Hexagonal
550-082	10	3-15/64	82	3	390	330	330	160	Hexagonal
550-083	10	3-1/4	83	3	390	330	330	150	Hexagonal
<b>new</b> 550-089	10	3-1/2	89	3	360	310	310	140	Hexagonal
550-092	10	3-5/8	92	3	350	300	300	140	Hexagonal
550-102	5	4	102	5	310	270	270	130	Hexagonal
550-105	5	4-1/8	105	5	310	260	260	120	Hexagonal
<b>new</b> 550-108	5	4-1/4	108	5	300	250	250	120	Hexagonal
550-111	5	4-3/8	111	5	290	250	250	120	Hexagonal
550-114	5	4-1/2	114	5	280	240	240	110	Hexagonal
<b>new</b> 550-118	2	4-5/8	118	5	280	240	240	110	Hexagonal
550-127	2	5	127	5	250	220	220	100	Hexagonal
550-133	2	5-1/4	133	5	240	210	210	100	Hexagonal
550-152	2	6	152	5	210	180	180	80	Hexagonal
<b>new</b> 550-168	2	6-5/8	168	7	200	150	150	120	Hexagonal
<b>new</b> 550-210	1	8-1/4	210	7	200	150	150	120	Hexagonal
<b>new</b> 550-225	1	8-7/8	225	9	160	120	120	95	Hexagonal
<b>new</b> 550-260	1	10-1/4	260	9	150	110	110	80	Hexagonal
<b>new</b> 550-270	1	10-5/8	270	9	140	100	100	70	Hexagonal

**550-HS1** For **Ø25/32" - 1-3/16"** (20-30mm).  
Hexagonal shank for **25/64"** (10mm) chuck, HSS center drill, total length 7-5/64" (180mm).

**550-HS2** For **Ø1-1/4"** (32mm) and above.  
Hexagonal shank for **1/2"** chuck, HSS center drill, total length 7-5/64" (180mm).



**550-HW1** For **Ø25/32" - 1-3/16"** (20-30mm).  
Hexagonal shank for **25/64"** (10mm) chuck, HW center drill, total length 7-5/64" (180mm).

**550-HW2** For **Ø1-1/4"** (32mm) and above.  
Hexagonal shank for **1/2"** (13mm) chuck, HW center drill, total length 7-5/64" (180mm).



**550-DB1** For plug removal and bore enlargement (in hole saws with different hexagonal shank sizes).  
Hexagonal shank for **1/2"** (13mm) chuck.



**\* Bore enlargement: feasible with hole saws with 9mm minimum difference between largest and smallest diameter.**

