

LUVOCOM 3F PEEK 9581 Filament

Polyether Ether Ketone (PEEK) PEEK is a semicrystalline thermoplastic with excellent mechanical and chemical resistance properties that are retained to high temperatures. PEEK is regarded as one of the highest performing engineering thermoplastics in the world. PEEK is used to fabricate items used in demanding applications in aerospace, automotive, oil and gas and medical industries.

The 3D4MAKERS PEEK Filament has unique properties because it does not come into contact with water during the production process and is directly packaged in a vacuum packaging. These properties make the 3D4MAKERS PEEK Filament particularly suitable for usage in FDM and FFF 3D printers. The material has an excellent adhesion between layers, which results in great improvement of the impact resistance, strength, durability, and the printing process.

MECHANICAL DATA	CONDITIONS	TEST METHOD	TYPICAL VALUE
Tensile Strength	23 °C/50% rh	ISO 527	97 MPa
Tensile Elongation	23 °C/50% rh	ISO 527	5%
Tensile Modulus	23 °C/50% rh	ISO 527	3,8 GPa
Flexural Strength	23 °C/50% rh	ISO 178	145 MPa
Flexural Modulus	23 °C/50% rh	ISO 178	3.4GPa
Flexural Elongation	23 °C/50% rh	ISO 178	7%
Charpy Impact Strength (notched)	23 °C/50% rh	ISO 179 1eA	7 kJ m ⁻²
THERMAL DATA			
Heat Distortion Temp.		ISO 75	145 °C
Continuous Service Temp.		UL 746B	250 °C
Maximum (short term) Use Temp.			260 °C
PHYSICAL DATA			
Specific Gravity		ISO 1183	1,31 g cm ⁻³
Water Absorption	23 °C/24h		<0.1%
Melt Volume Rate	MVR 380 °C/10 kg	ISO1183	22 cm ³ /10 min
Linear Mould Shrinkage	VSR 3mm	DIN16901	1.4-1.6%
Flammability Behaviour		UL	(V-0)

PRINTRECOMMENDATIONS	
Nozzle temperature	360-420 °C
Bed Temperature	120 °C
Print Speed	15-30 mm/s
Drying Instruction	4 hours, 110°C
Bed Adhesion	PEI Sheet

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