



Technical Data Sheet: CarbonX™ Carbon Fiber Ultem™ 9085 3D Printing Filament

Physical Properties	Standard	Unit	Typical Value
Density	ISO 1183	g/cc	1.39

Mechanical Properties	Standard	Unit	Typical Value
Tensile Strength, Break	ISO 527	MPa	93
Tensile Modulus	ISO 527	MPa	8600
Tensile Elongation, Break	ISO 527	%	2
Flexural Strength	ISO 178	MPa	120
Flexural Modulus	ISO 178	MPa	8450

Thermal Properties	Standard	Unit	Typical Value
Glass Transition Temperature (Tg)	DSC	°C	186
Deflection Temperature at 0.45 MPa (66psi)	ISO 75	°C	165

Electrical Property	Standard	Unit	Typical Value
Surface Resistance	ASTM D257	Ohm/sq	>10 ⁹

Printed Specimen Conditions

Printer: Open Source FDM/FFF

Nozzle: 0.4mm

Layer Height: 0.25mm

Infill: 100%, +/- 45°

Extrusion Temp: 390°C

Bed Temp: 140°C

Specimen Orientation: XY Flat