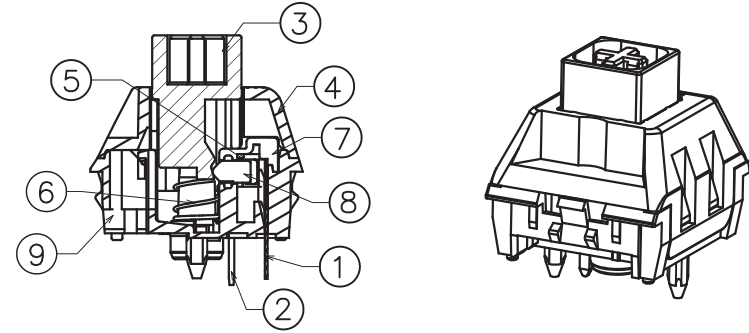
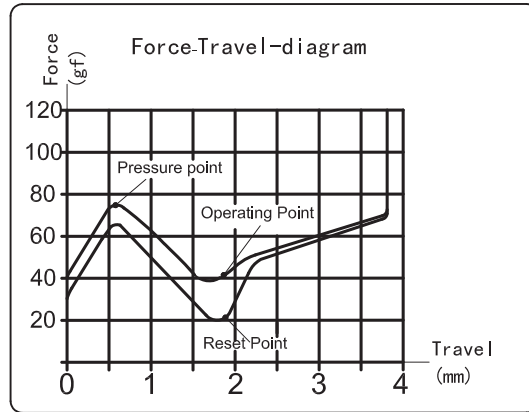
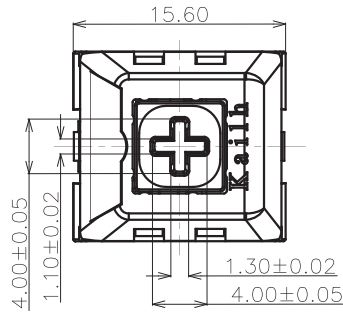


ABIDE BY ROHS

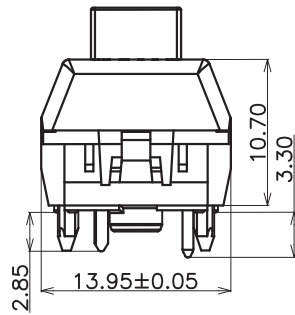
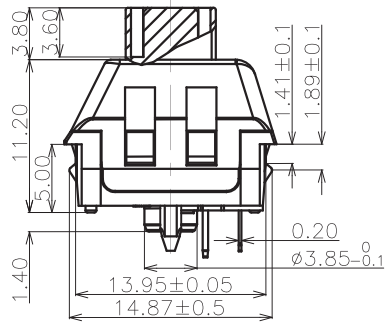
Pearl Violet Shaft Clear



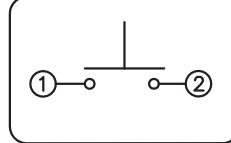
- Specification :
- 1. Rating: 12 VAC/DC max. 2 VDC min. 10mA AC/DC max. 10 μA DC min.
 - 2. Contact Resistance: 200mΩ Max
 - 3. Insulation Resistance: 100MΩ Min. (DC100V)
 - 4. Withstand Voltage: AC100V(50-60Hz) for 1 minute
 - 5. Tactile Force: 75±10gf
 - 6. Operation Force: 45±15gf
 - 7. Return Force: ≥15gf
 - 8. Conduction travel: 1.80±0.4mm
 - 9. Total travel: 3.60±0.3mm
 - 10. Electrical Life: 80,000,000 Cycles(min).
 - 11. Degree of protection: IP56(excluding the terminals)
<Feel is allowed to have difference before and after life test>

D

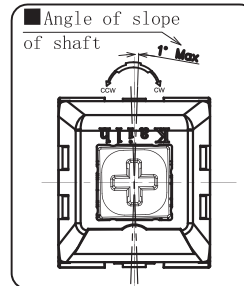
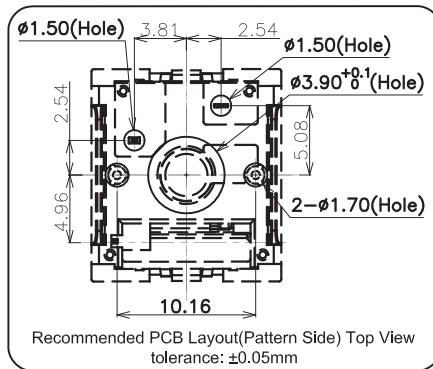
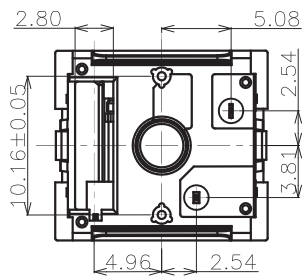
C



■ SWITCH FUNCTION



B



A

⑨	Base	1	PC	Nature		
⑧	Slider	1	POM	Brown		
⑦	Protecting Cover	1	PA66	Nature		
⑥	Spring	1	Stainless Steel	Nature		
⑤	Contact	2	Composite gold			
④	Cover	1	PC	Nature		
③	Keystroke	1	POM	Pearl Violet		
②	Static Plate	1	Copper Alloy	Nature		
①	Movable Plate	1	Copper Alloy	Nature		
ITEM	PART NAME	TER'NO.	QTY.	MATERIAL	FINISHING	REMARK

APPROVALS		DATE		Kailh KAIHUA ELECTRONICS CO.,LTD				
DRAWN	L.Zhang	2019.11.21						
CHECKED				TITLE:	PG1511F Keystroke Switch(pearl violet shaft)			
APPROVALS				PART NO.	CPG1511F01S15-C			
TOLERANCES ARE		30<L	±0.30	ANGLE		UNIT: mm SCALE: 1:1 PROJ:		
		10<L30	±0.20	±2'				
		5<L10	±0.15					
		L≤5	±0.10					
ECN NO.	REV.	DATE.	DESCRIPTION.	CHANGE.	CHECK.	APPRO.	DRAWING NO.	SHEET 1 OF 1

5

4

3

2

1

4

3

2

1

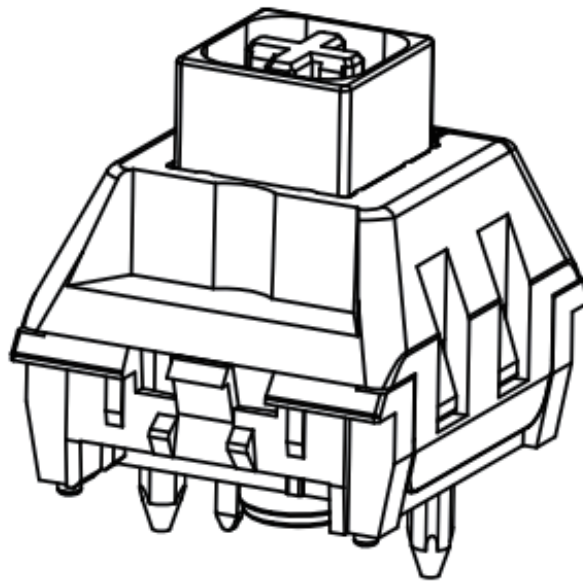
Kailh

KAIHUA ELECTRONICS

Document Number:

KH-PS1912-04

Product Specification



Pearl Violet Shaft

P/N:

CPG1511F01S15-C

Title :

PG1511F Keyboard Switch

P/N: CPG1511F01S15-C	DOC. No.: KH-PS1912-04	Rev.: A	Page: 2/11
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10. Loading Parameter Specification	11
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P/N: CPG1511F01S15-C	DOC. No.: KH-PS1912-04	Rev.: A	Page: 3/11
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1. Scope:

This Product Specification covers the requirement of Mechanical Keyboard switch on product performance, test methods and quality assurance provisions.

2. Product Application:

Mainly applied on computer keyboards, cash registers, industrial equipment and Man-Machine interface.

3. Technology Parameters:

Ambient Humidity: 45 ~ 85% RH

Operating Temperature Range: $-10^{\circ}\text{C} \sim +70^{\circ}\text{C}$

Storage Temperature Range: $-20^{\circ}\text{C} \sim +70^{\circ}\text{C}$

Suggested storage period: about 6 months

Require the tin part on the switch terminals should keep good after storage guarantee date

Normal Condition:

Ambient temperature: $20 \pm 2^{\circ}\text{C}$

Relative humidity: $65\% \pm 5\% \text{RH}$

Air pressure: 86~101KPa

4. Ratings

Rating: 12V AC/DC max. 2V DC min

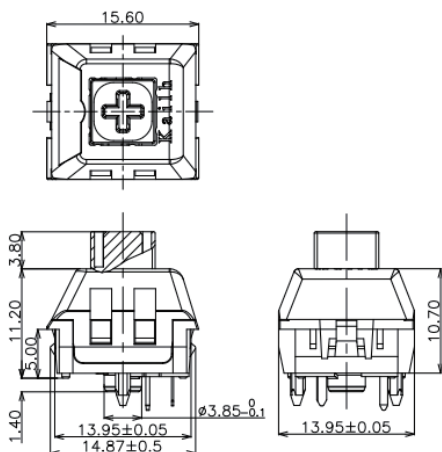
10mA AC/DC max. 10 μ A DC min

Insulation Resistance: $\geq 100\text{M}\Omega/\text{DC } 100\text{V}$

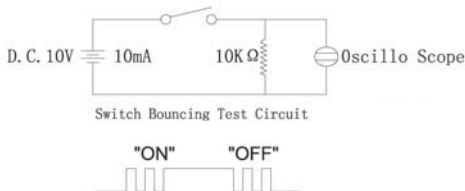
Withstand Voltage: 100 AC 1 Minute

Mechanical Life: 80,000,000 Cycles

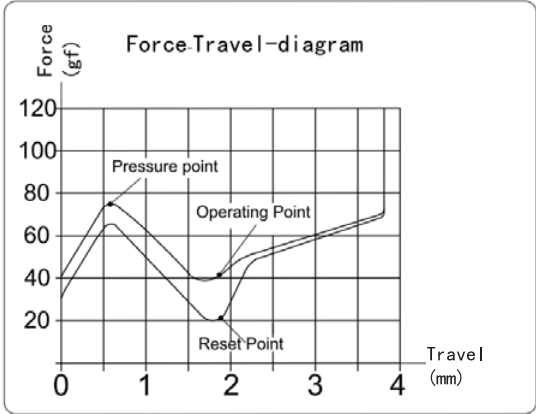
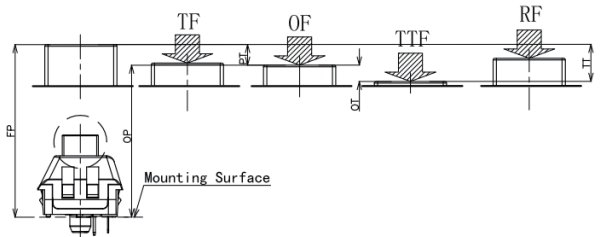
5. Profile Dimensions

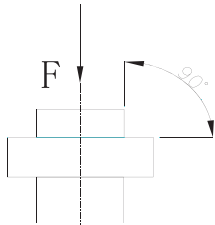
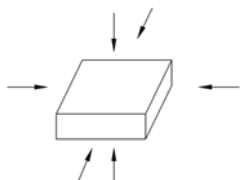


6. Electrical Performance

Item	Description	Test Condition	Requirement
6.1	Contact Resistance	<p>Static load: (Operation force)x2, which is applied on the center of Switch stem. Be measured when the switch contact stabilization.</p> <p>Measurement tool: Contact resistance Meter. (1KHz,20mV,5~50mA)</p> <p>Measured at low current (100mA or less).</p>	200mΩ Max
6.2	Insulation Resistance	<p>Apply a Voltage of DC 100 V for 1 minute, according to the below method.</p> <p>(1) Between terminals. (2) Between terminal and Body.</p>	100mΩ Min
6.3	Dielectric withstanding voltage	<p>Apply a Voltage of AC100 V (50~60Hz) for 1 minute, according to the below method.</p> <p>(1) Between terminals. (2) Between terminal and Body.</p>	No evidence of breakdown
6.4	Bouncing	<p>Operation speed: 3~4 times/s</p> <p>Oscillo scope</p> <p>Switch Bouncing Test Circuit</p> 	<p>Before Life cycle: On: 5ms MAX Off: 5ms MAX</p> <p>After Life cycle: On: 10ms MAX Off: 10ms MAX</p>

7. Mechanical Performance

Item	Description	Test Condition	Requirement
7.1	Load Curve	<p>Place the vertical direction of switch operation and gradually increase the load applied to the center of the stem until it stop.</p>  <p>The diagram is a line graph titled 'Force-Travel-diagram'. The vertical axis is labeled 'Force (gf)' and ranges from 0 to 120 in increments of 20. The horizontal axis is labeled 'Travel (mm)' and ranges from 0 to 4 in increments of 1. The graph shows two curves: one for the loading phase (increasing force) and one for the unloading phase (decreasing force). Key points are marked: 'Pressure point' at approximately (0.5, 75), 'Operating Point' at approximately (1.5, 45), and 'Reset Point' at approximately (2.0, 20).</p>	See page 11
7.2	Loading parameter	<p>Place the vertical direction of switch operation and gradually increase the load applied to the center of the stem until it stop.</p>  <p>The diagram shows a cross-section of a switch mechanism. It includes labels for various components and forces: 'TF' (Top Force), 'OF' (Operating Force), 'TTF' (Total Top Force), 'RF' (Reset Force), 'FP' (Force Point), 'OS' (Operating Stroke), and 'Mounting Surface'. The diagram illustrates the internal components like the stem, spring, and contact points.</p>	See page 11

7.3	Static Strength	<p>A static load of 3kgf shall be applied in the direction of button operation for a period of 60 seconds.</p> 	No damage (Electrical) And mechanical
7.4	Stem Pull Strength	Break by a pull force applied opposite to the direction of stem operation.	5kgf Min
7.5	Shock	<p>Measured by according to the below condition: (1) Acceleration: 80g (2) Cycles of test: 3 cycles each in 6 directions, for a total of 18 cycles.</p> 	Shall meet No.6, 7.1, 7.2.
7.6	Life Test	<ol style="list-style-type: none"> 1) D.C.12V 10mA resistance load 2) Operation speed: 5-6 times / s 3) Push force: 150gf 4) Push travel: 3.6mm 5) Operation number: 80,000,000 cycles 	<p>Contact resistance: 1Ω Max Bouncing: 10ms Max Operation force and tactile force: Variation rate within ±30%</p>

8. Environmental Performance

Item	Description	Test Condition	Requirement												
8.1	Cold test	(1) Temperature: $-20\pm 2^{\circ}\text{C}$ (2) Duration of test: 48h (3) Take off a drop water (4) Standard conditions after test: 1h	Contact resistance: 200m Ω Max Shall meet: No. 6.2 to 6.4 No. 7.1 to 7.2												
8.2	Heat test	(1) Temperature: $70\pm 2^{\circ}\text{C}$ (2) Duration of test: 48h (3) Take off a drop water (4) Standard conditions after test: 1h	Contact resistance: 200m Ω Max Shall meet: No. 6.2 to 6.4 No. 7.1 to 7.2												
8.3	Temperature cycle	(1) Test cycles: 5 cycles (2) Standard condition after test: 1h <table border="1" data-bbox="411 1570 1015 1760"><thead><tr><th></th><th>Temperature</th><th>Duration of test</th></tr></thead><tbody><tr><td rowspan="4">1 cycle</td><td>$20\pm 5^{\circ}\text{C}$</td><td>1h</td></tr><tr><td>$-20\pm 5^{\circ}\text{C}$</td><td>1h</td></tr><tr><td>$20\pm 5^{\circ}\text{C}$</td><td>1h</td></tr><tr><td>$70\pm 5^{\circ}\text{C}$</td><td>1h</td></tr></tbody></table>		Temperature	Duration of test	1 cycle	$20\pm 5^{\circ}\text{C}$	1h	$-20\pm 5^{\circ}\text{C}$	1h	$20\pm 5^{\circ}\text{C}$	1h	$70\pm 5^{\circ}\text{C}$	1h	Contact resistance: 200m Ω Max Shall meet: No. 6.2 to 6.4 No. 7.1 to 7.2
	Temperature	Duration of test													
1 cycle	$20\pm 5^{\circ}\text{C}$	1h													
	$-20\pm 5^{\circ}\text{C}$	1h													
	$20\pm 5^{\circ}\text{C}$	1h													
	$70\pm 5^{\circ}\text{C}$	1h													

8.4

Soldering heat test

Soldering area: T/2 of PWB thickness.
(PWB: T=1.6mm)
Soldering temperature: $260\pm 5^{\circ}\text{C}$
Soldering time: $3\pm 0.5\text{s}$

Appearance:
No abnormality.

8.5

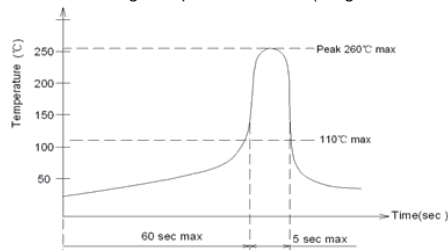
Solder ability

1. Hand soldering:
Please practice according to below condition:
(1) Soldering Temperature: $350\pm 5^{\circ}\text{C}$
(2) Continual soldering time: $3\pm 0.5\text{s}$
(3) Capacity of soldering iron: $\leq 20\text{w}$

2. Automatic PIP soldering:
For the product of T/H according to below condition:

At least 95% of surface area of immersed portion shall be covered by solder.

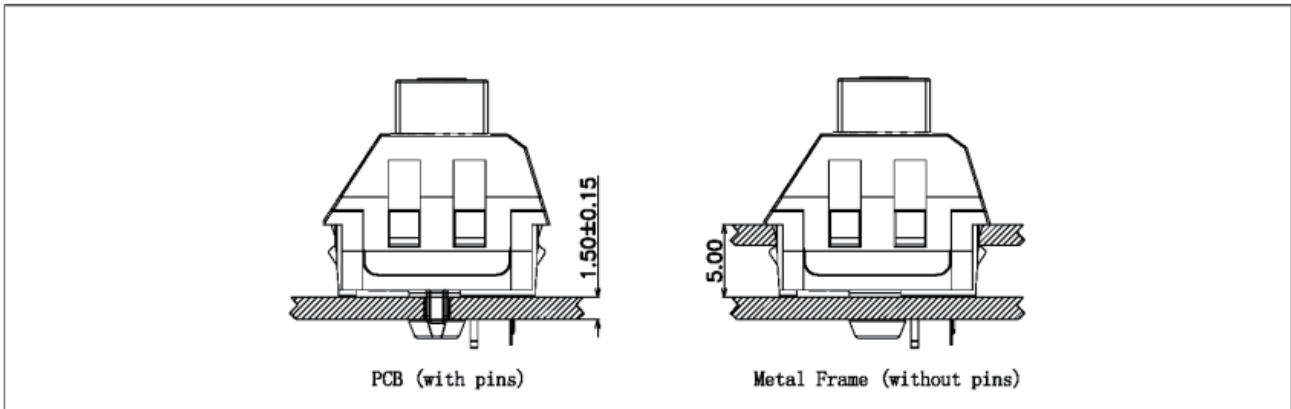
Wave Soldering Temperature Curve (Single Wave Peak)



8.6	Humidity test	<p>(1) Temperature: 60±2°C (2) relative humidity: 90~95% R.H. (3) Duration of test: 48h (4) Take off a drop water (5) Standard conditions after test: 1h</p>	<p>Contact resistance: 200mΩ Max Shall meet : No. 6.2 to 6.4 No. 7.1 to 7.2</p>
8.7	Salt Spray	<p>Apply the following environment to test(Only for contact test) :</p> <p>(1) Temperature: 35±5°C (2) Salt water density: 5±1% (3) Duration: 12hours (4) After test, the salt deposit shall be removed by running water.</p>	<p>Appearance: No corrosion spot, no crack, no base plate naked. Contact Resistance: 200 mΩ Max</p>
8.8	Protection Against ingress of dust(IP5X)	<p>The switches are placed in a position of normal use inside the test chamber. The test is carried out according to the second enclosure of IEC60529/GB4208. The test shall be continued for a period of 8h.</p>	<p>After test: Operating is normal Between terminals, terminal and surface of the crust, Dielectric withstand in voltage ≥100V</p>
8.9	Protection against ingress of water(IPX4)	<p>The switches are placed in a position of normal use inside the test table. The test is carried out according to the second enclosure of IEC60529/GB4208.</p>	<p>After test: Operating is normal. Water don't enter electric parts of the switch inside. Between terminals, terminal and surface of the crust, Dielectric withstand in voltage ≥100V</p>

9. Recommended PCB Layout

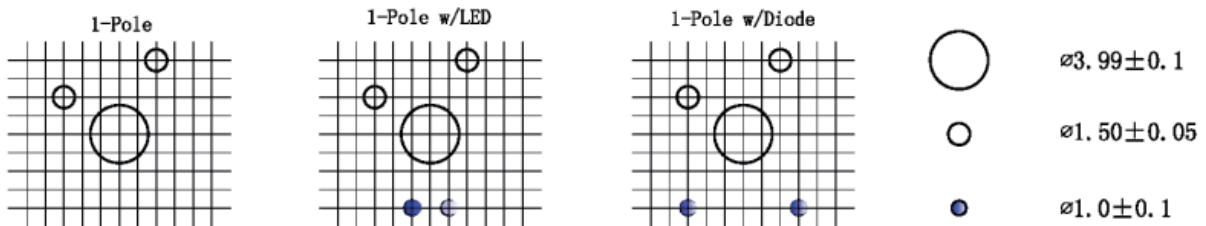
Mounting Options



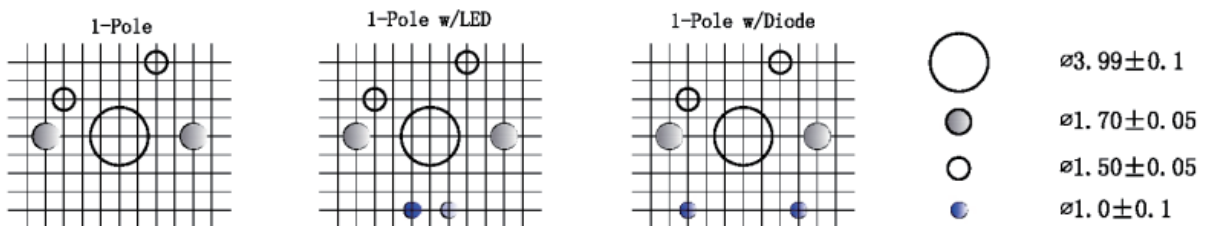
Circuit Board Layouts

Grid line spacing = 1.27mm

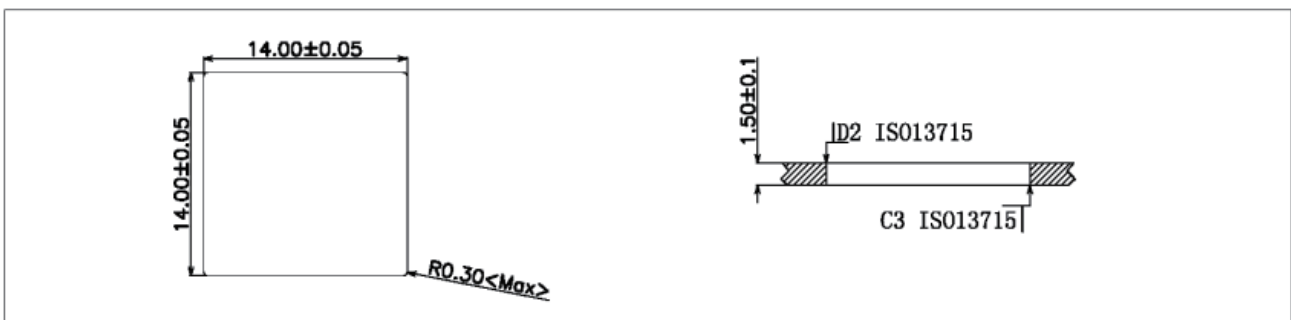
Keyswitch without fixation pins



Keyswitch with fixation pins



Metal Frame Cutout Dimensions



10. Loading Parameter (TT/PT/OT /OF/TF/RF) Specification

Parameter	Unit	Specification	Remark
TT	mm	3.60 ± 0.3	
PT	mm	1.80 ± 0.4	
OT	mm	1.30	Min
TF	gf	75 ± 10	
OF	gf	45 ± 15	
RF	gf	15	Min

11. Precaution

11.1 Immersion Soldering condition

ITEM	CONDITION
Preheat temperature	110°C Max (Ambient temperature of soldering surface of P.W.B)
Preheat time	60s, Max
Area of flux	1/2 Max of PWB Thickness
Temperature of solder	260±5°C
Time of immersion	3s±0.5s
Number of soldering	2time Max (But should down heat of the first soldering)
Printed wiring board	Single side copper-clad laminates

- (1) After switches were soldered, please be careful not to clean switches with solvent
- (2) Under the condition of using soldering iron, soldering temperature shall be 350°C±5°C with 3±0.5s.

11.2 Notes

- (1) Please be cautious not to give excessive static load or shock to switches.
- (2) Please be careful not to stack up P. W. B. after switches were soldered.
- (3) Preservation under high temperature and high humidity or corrosive gas should be avoided Especially.
When you need to preserve for a long period, do not open the carton.
- (4) Products meet the ROHS & REACH environmental management substances control standards.