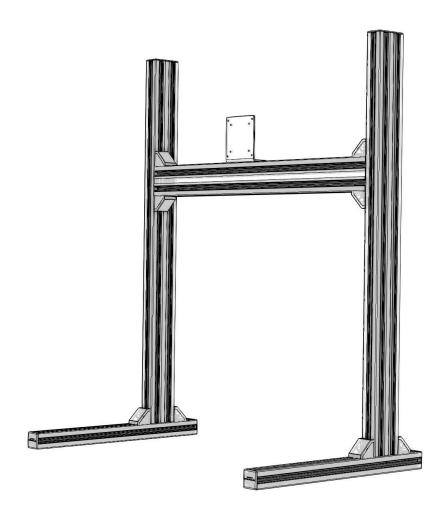


### **Phantom Series**

# **Phantom Single Monitor Stand**

## **Assembly Instructions**



#### Our Support Team is here for you.

Feel free to reach out to us and we will be happy to help.







**Web Chat** 



Skype



WhatsApp



Messenger

Address: Info@allin1gaming.com



#### **Unboxing**

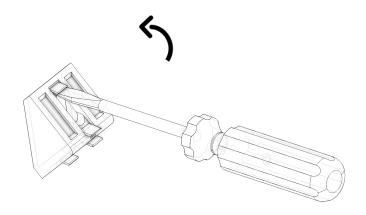
- Open every box first. Each group or section of the whole of a whole was seperatley packed.
- Consider placing the flattened cardboard boxes on the floor under your components to prevent them from getting scratched during assembly.
- As you discard the packaging, be careful to not accidentally throw a part away. Please recycle as much as possible.

#### **Tips**

- You can slide T-nuts in from the end of an extrusion or insert them anywhere along the length of the extrusion—no need to dismantle to insert a T-nut.
- T-nuts work similarly regardless of their orientation. No need to orient them in the same direction inside the T-slot
- Tighten fasteners with your fingers first and leave them slightly loose until you've finished assembling a sub-section. Once you've completely assembled your machine (or a sub-assembly), tighten it all up.

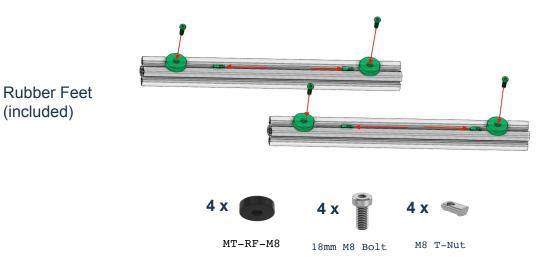
#### **Corner Brackets**

Tabs on the corner brackets may need to be removed if they are perpendicular to the extrusion they are placed on. In this case they won't lie flatly on the extrusion. This can be done by placing a flathead screwdriver behind the tab and tilt upwards away from your body.



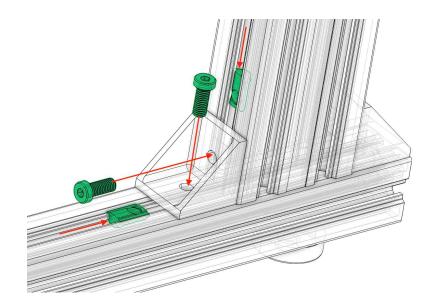
The assembly instructions will show the bottom break tab symbol on the appropriate steps where tabs need ot be broken off.





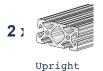


Step 2: Base Assembly



Reapeat step 1 for 3 remaining corners













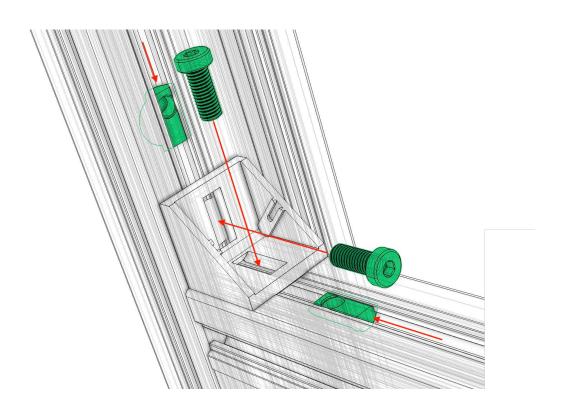
Base Feet

1515 Corner Bracket

16mm M8 Bolt

M8 T-Nut





repeat this step for the remaining corners

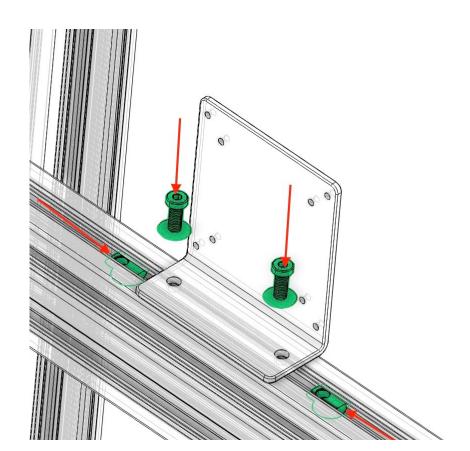


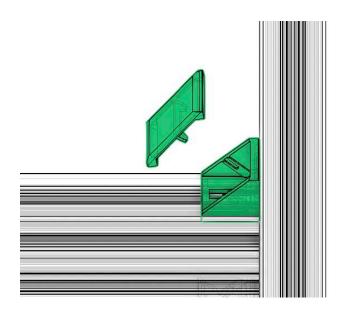




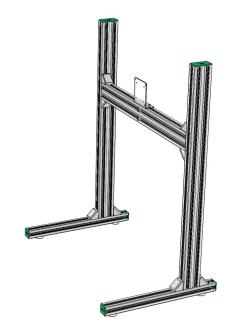








Add cover caps to all corner brackets



Add end caps to all exposed ends









18mm M8 Bolt

M8 T-Nut

M8 Washer