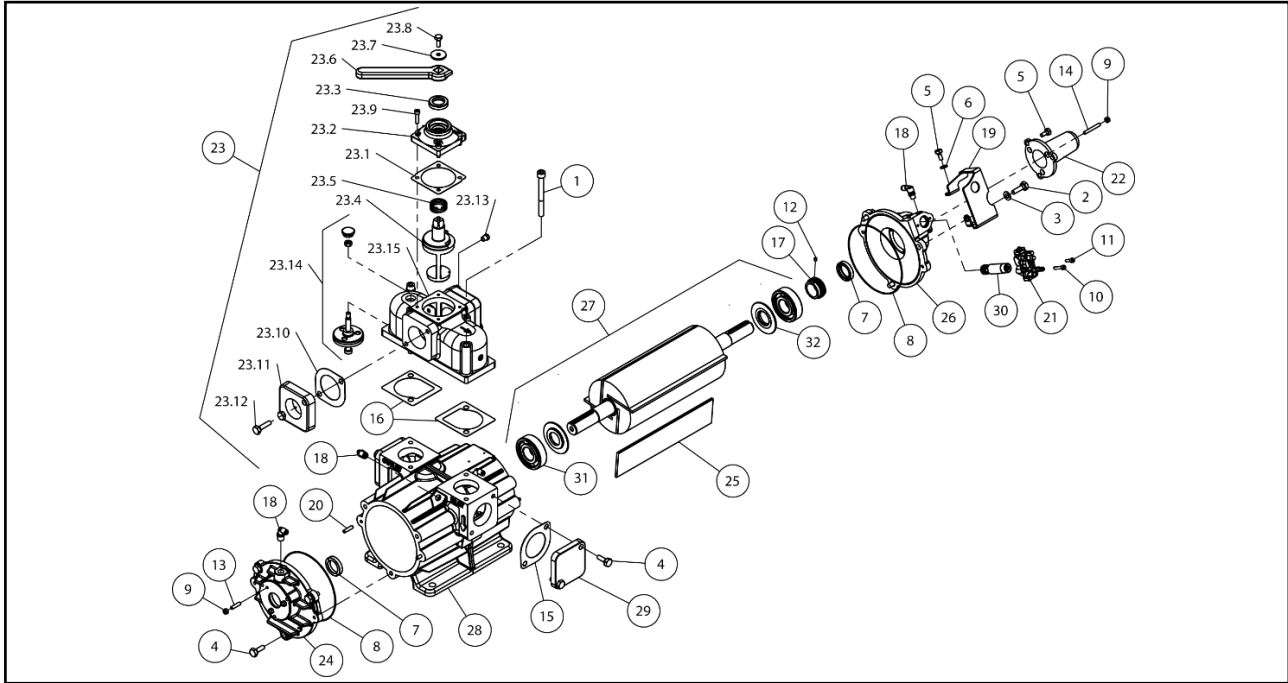


HXL4V:



| Item | Description | Part No. | Qty |
|------|----------------------|----------|-----|
| 1 | Screw M10 x 100 | 568249 | 4 |
| 2 | Screw M10 x 30 | 32307 | 1 |
| 3 | Washer 3/8" | 32508 | 1 |
| 4 | Screw M10 x 25 | 501569 | 9 |
| 5 | Screw M8 x 16 | 501571 | 4 |
| 6 | Lockwasher M8 | 501610 | 1 |
| 7 | Seal | 501676 | 2 |
| 8 | O-Ring | 501681 | 2 |
| 9 | Nut M6 | 501682 | 6 |
| 10 | Screw M5 x 25 | 504261 | 1 |
| 11 | Screw M5 x 16 | 504262 | 1 |
| 12 | Screw M5 x 6 | 504264 | 1 |
| 13 | Screw M6 x 25 | 504274 | 3 |
| 14 | Screw M6 x 45 | 504275 | 3 |
| 15 | Flange Gasket | 36202 | 2 |
| 16 | Valve Gasket | 568066 | 2 |
| 17 | Gear Worm | 568069 | 1 |
| 18 | Elbow Swivel 1/4" ** | 568086 | 4 |
| 19 | Oli Pump Guard | 568904 | 1 |
| 20 | Dowel Pin | 575111 | 4 |
| 21 | Oil Pump | 575437 | 1 |
| 22 | Shaft Guard | 961412 | 1 |
| 23 | Valve Assembly | 968350 | 1 |
| 23.1 | Valve Cap Gasket | 568063 | 1 |
| 23.2 | Valve Cap | 968346 | 1 |

| Item | Description | Part No. | Qty |
|-------|-------------------------|----------|-----|
| 23.3 | Seal | 501578 | 1 |
| 23.4 | Valve Spool | 968341 | 1 |
| 23.5 | Spool Spring | 568347 | 1 |
| 23.6 | Valve Handle | 968055 | 1 |
| 23.7 | Indicator Washer | 569724 | 1 |
| 23.8 | Screw M8 x 20 | 501848 | 1 |
| 23.9 | Screw M6 x 25 | 11049 | 4 |
| 23.10 | Flange Gasket | 36202 | 2 |
| 24.1 | Flange 1 1/2" | 968159 | 2 |
| 23.12 | Screw M10 x 35 | 501878 | 4 |
| 23.13 | Plug 1/8" | 143901 | 1 |
| 23.14 | Poppet Assembly | 968351 | 1 |
| 23.15 | Valve Body | 968349 | 1 |
| 24 | End Cover | 969761 | 1 |
| 25 | Vane Pack | 975393 | 1 |
| 26 | End Cover Oil Pump | 975468 | 1 |
| 27 | Rotor Assembly | 975469 | 1 |
| 28 | Cylinder | 975471 | 1 |
| 29 | Flange Blank | 975476 | 2 |
| 30 | Drive Shaft Assembly | 975482 | 1 |
| 31 | Bearing | 500082 | 2 |
| 32 | Spacer | 975496 | 2 |
| 33 | Shim Gasket (Not Shown) | 575248 | * |
| 34 | Oil Line (Not Shown) | 600293 | 1 |

* Quantity may vary pump to pump

** Pre-Serial Number Q09033: Item 18 was 3 x 568086 - Elbow Swivel 1/4" and 1 x 568085 - Elbow Swivel 1/8"