

KIT-RSPb Installation Guide

Version 1.4

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This is a PID controller kit installation guide solely distributed to our clients, who have purchased the KIT-RS kit. Once you are done with this guide, please send us your feedback, comments, and/or suggestions (via e-mail to auberins@gmail.com) so that we may continue making improvements to this guide. Your help is greatly appreciated!

Note: Please read through the entire guide before attempting any kind of installation.

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The modifications of Rancilio Silvia involve tampering with high-wattage electrical circuits in a wet environment, which could result in electric shock, burns, other serious personal injury or death, as well as fire, explosion and other property damage. This kit is for users with proper electrical safety knowledge only. Attempting to access your espresso machine will void its warranty. You, the user, will assume full responsibility for any modifications undertaken. Auber Instruments Inc is not liable for any damage caused to your property as a result of improper use.

Parts Identification.



Figure 1. PID Controller, Aluminum extrusion box, rubber grommet, double sided tape pre-assembled - Front view on left. Back view on right.



Figure 2. Dual Solid State Relay (SSR), mounting screw, nut and washer. The dual SSR in the kit contains two SSRs in one package. The left side will be used for steam control and the right side will be used for brew control.



Figure 3. Pair of red cables for connecting SSR output to the cables that used to be on the brew thermostat. They are terminated with female disconnect on end and male disconnect on the other.



Figure 4. Pair of black cables for connecting SSR output to the cables that used to be on the steam thermostat. They are terminated with female disconnect on end and male disconnect on the other.



Figure 5. Cables for connecting controller brew control output to SSR brew control input. Red cable is for positive. White cable is for negative. They are terminated with female disconnect terminal on one end.

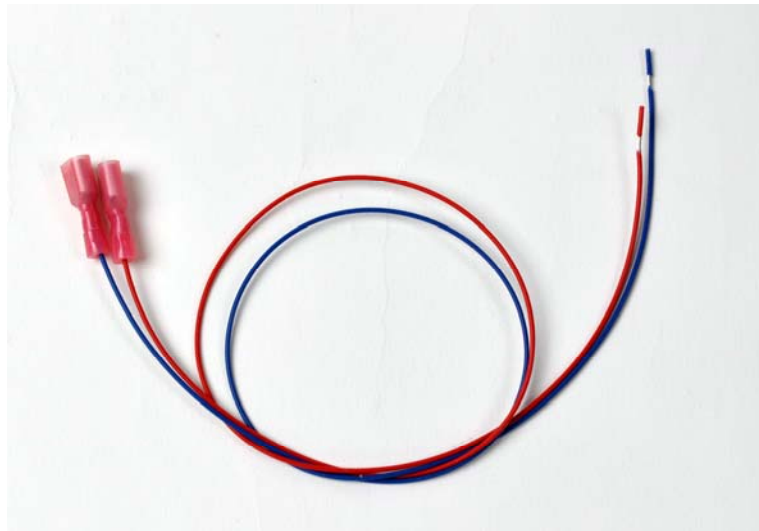


Figure 6. Cables for connecting controller steam control output to SSR steam control input. Red cable is for positive. Blue cable is for negative. They are terminated with female disconnect terminal on one end.

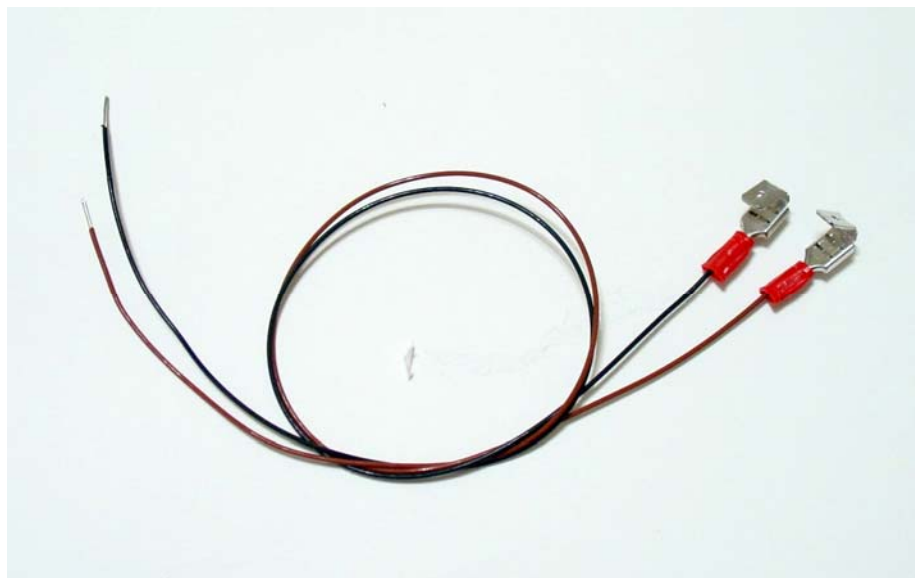


Figure 7. Cables for tapping power to controller. One black and one brown color, terminated with piggyback connector on one end.



Figure 8. The RTD temperature sensor..



Figure 9. Cable ties

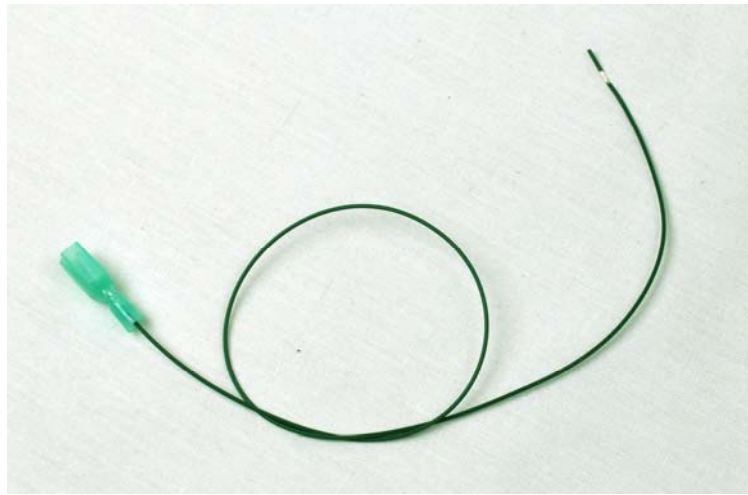


Figure 10. Brew pump control cable. Green

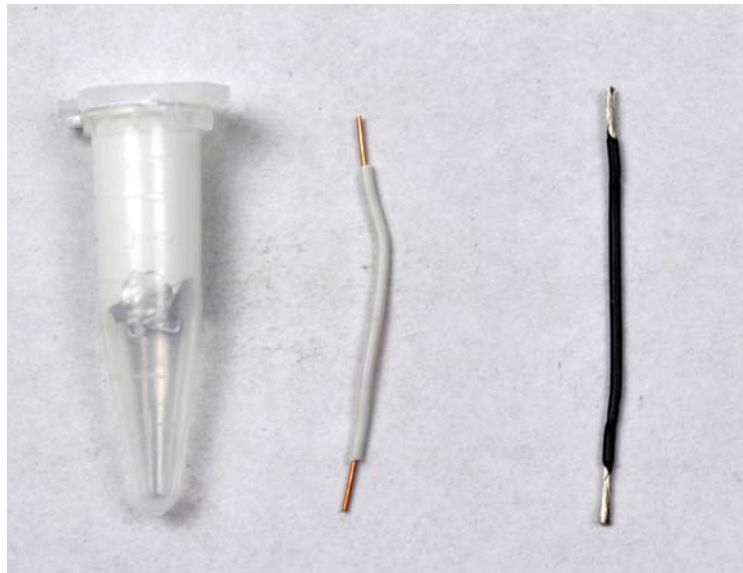


Figure 11. Left, silicone heat transfer compound (white paste in the vial) for SSR and sensor, Middle, RTD jumper cable, white. Right, jumper cable for brew pump control, black.



Figure 12. Controller box ground wire. Green

Procedure

A. Preparation for installation.

- 1) Disconnect the power cord from power outlet. Remove the water tank, portafilter, and drip tray.
- 2) Remove the top cover after removing the screws indicated by the red arrows in Figure 13. Pull out the top panel.



Figure 13. Top panel. Red arrows indicate the screws that hold the top panel.

B. Install SSR.

- 1) Remove the back panel of the machine after removing the two screws indicated in Figure 14a. Loosen the screw indicated in Figure 14b by several turns (do not remove it). The back panel can be removed by sliding it back and lifting up.



Figure 14a. Red arrow indicates the screw that hold back panel.

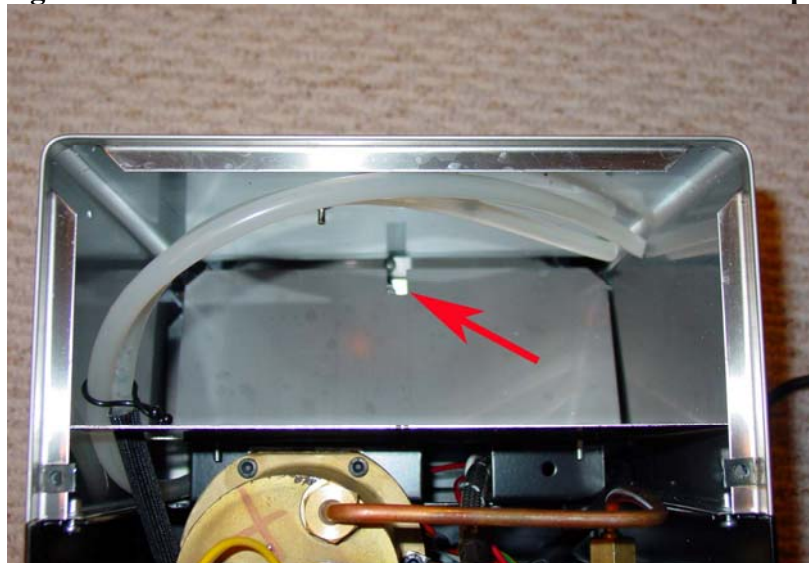


Figure 14b. The screw on the bottom of machine that holds the back panel (Red arrow).

- 2) Remove the protecting panel for the pump after removing the two screws indicated in Figure 15.

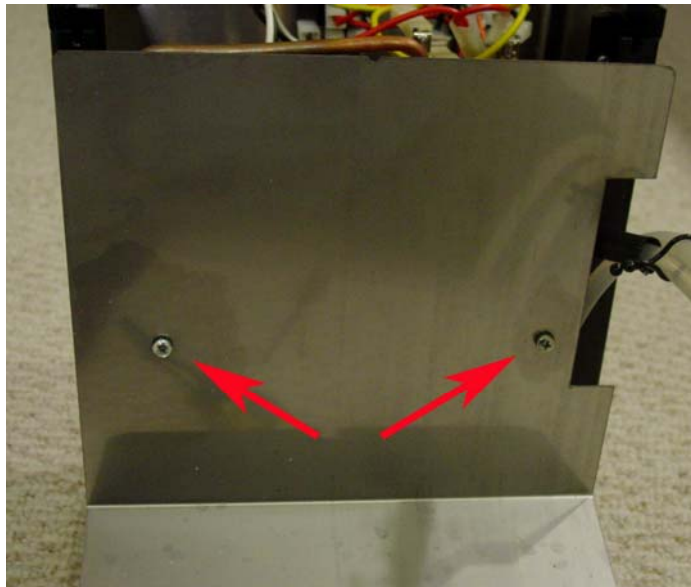


Figure 15. Screws that hold the protecting panel for the pump.

- 3) Mounting the SSR on the first hole from left. Apply small amount of thermal conductive grease to the bottom of the SSR. Place it on the metal. The screw and washer should be installed from the bottom of the base as shown in Figure 16a and 16b.



Figure 16a. SSR mounted on the base.



Figure 16b. Bottom view of the SSR mounting screw.

C. Connecting SSR Cables and Grounding Wire.

- 1) Connecting the cables to SSR as shown in Figure 17. The left side is for steam temperature control. The two black cables are connected to the output. The blue cable is connected to the negative of the input. Red cable is connected to the positive of the input. The right side is for the brew temperature control. The two red thick cables are connected to the output. The white cable is connected to the negative of the input. Red cable is connected to the positive of the input.

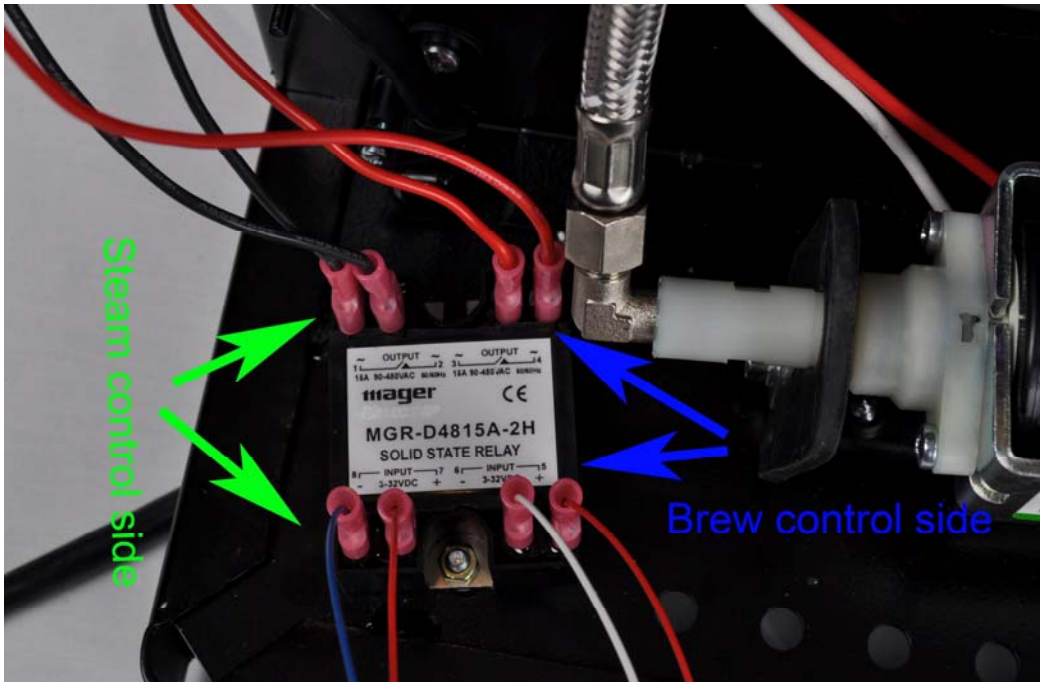


Figure 17. Connection of the cables to SSR

- 2) There are two thermostats on top of the boiler as shown in Figure 18. The blue arrow points to the brew control thermostat (it has a red dot on the top). The two cables on it have been removed. One is the gray cable on top and other is the red cable below. These cables are going to be connected to the red cables from the SSR output. The green arrow points to the steam control thermostat. The cables on it need to be removed and connected to the black cables from the SSR output.

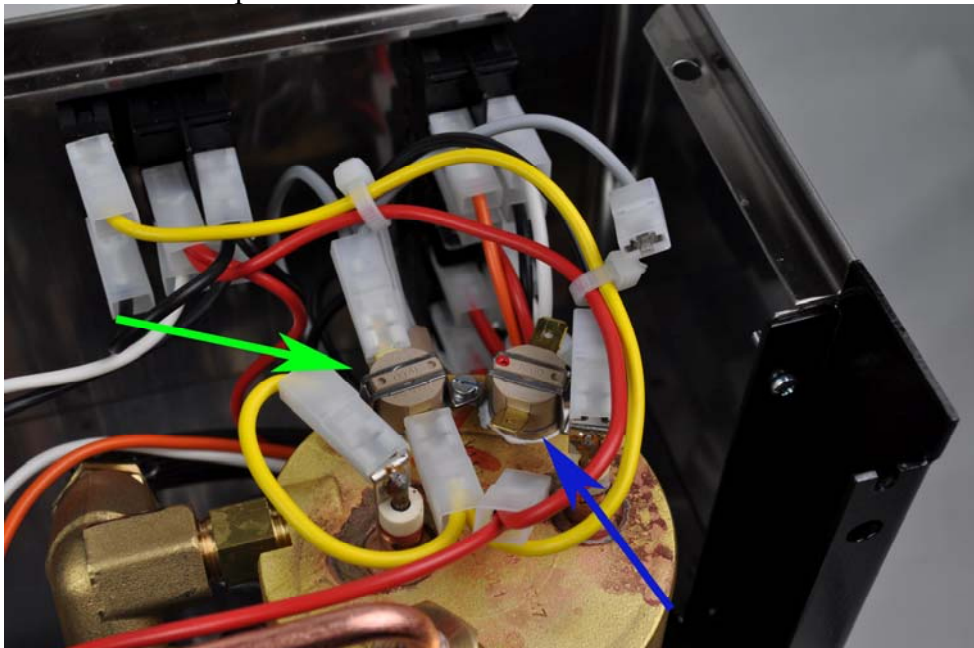


Figure 18. Brew control thermostat and steam control thermostat

- 3) As shown in Figure 19, the blue arrows show the red cables from SSR output are connected to the cables originally were on the brew control thermostat. The green arrows show the

black cables from the SSR output are connected to the cables that originally were on the steam control thermostat.

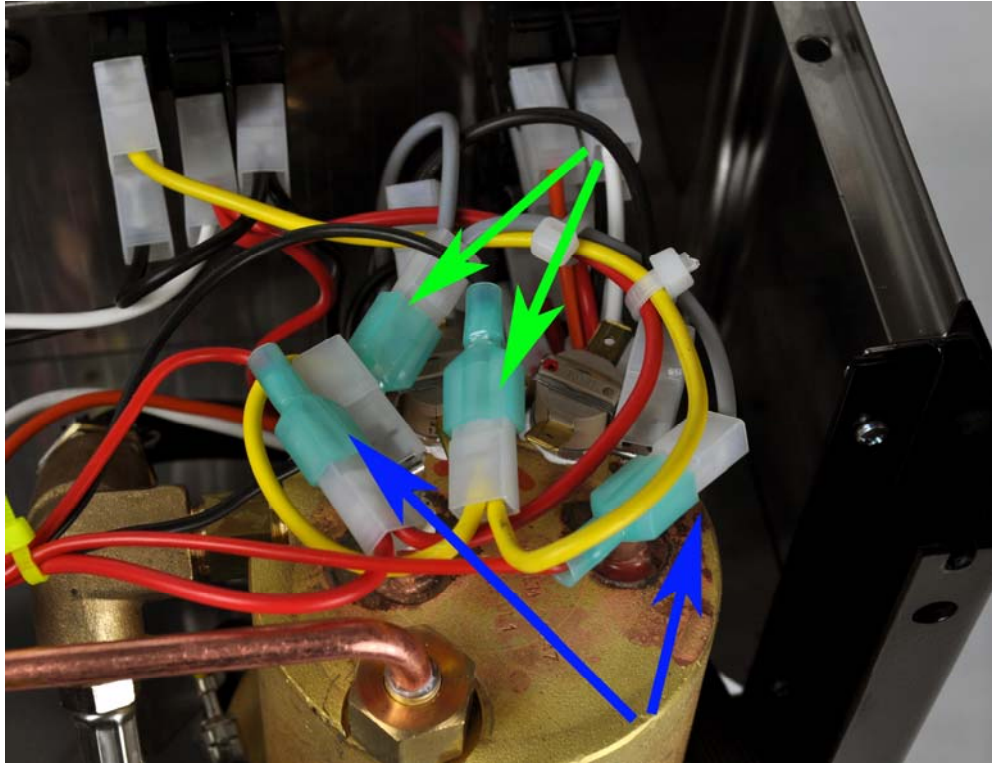


Figure 19. SSR output connections to thermostats cable

- 4) Tie up the cables with the cable tie as shown by the red arrows. The green arrow shows that the SSR input cables are introduced to the front of the espresso machine through the gap around the steam wand (see Figure 20 below for more details).

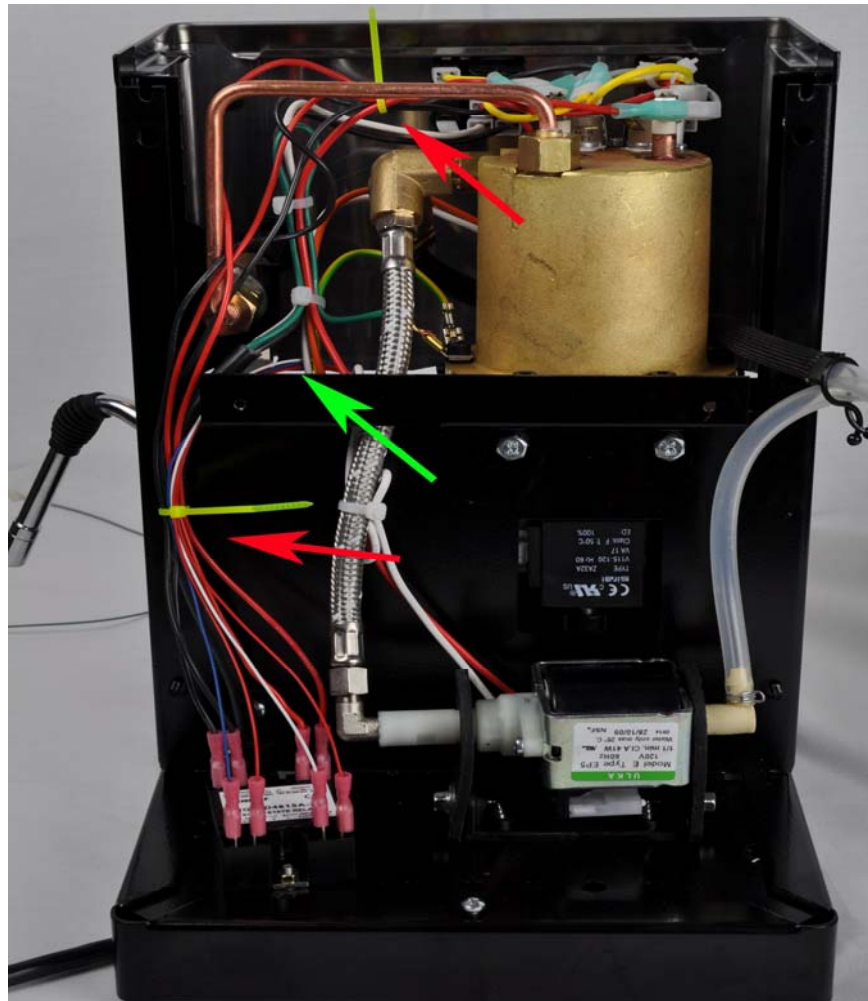


Figure 20. Tied up the cables

- 5) Install the controller box grounding wire to the boiler. There are two green colored grounding wires installed on the boiler. Remove one of the wires (the one pointing away from the boiler is preferred). Slide the piggyback connector of the controller box grounding wire to the ground tap. Then, install the removed grounding wire to the piggyback connector as shown in Figure 21.

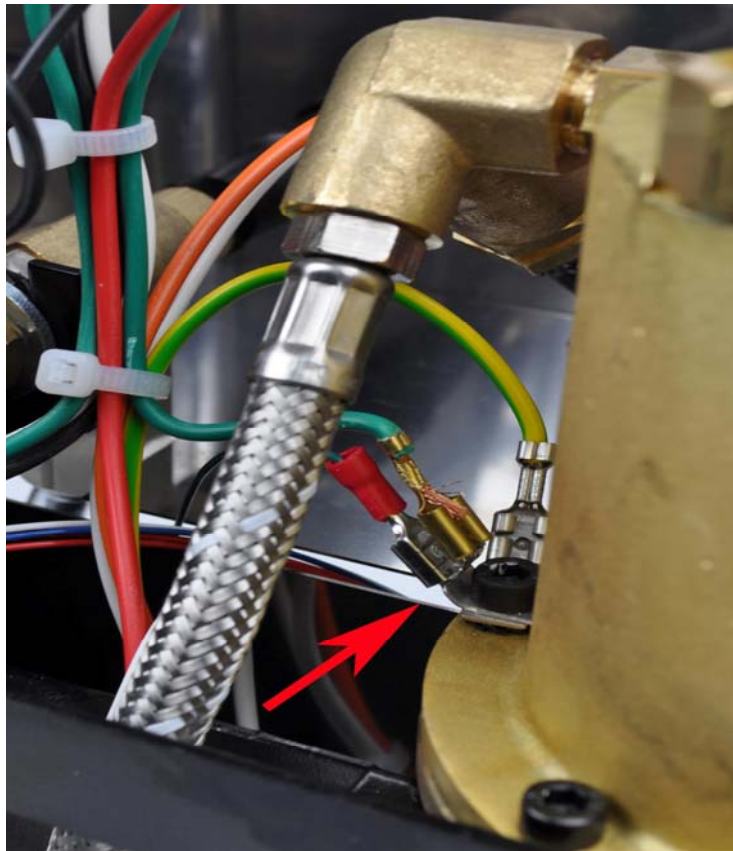


Figure 21. Install the controller box grounding wire to the boiler. Red arrow shows its position

- 6) Reinstall the protecting panel for the pump and the back panel to its original position.

D. Installation in the Top Compartment.

- 1) Install the RTD sensor. The RTD sensor should sit in the same place as the original brew thermostat was located (indicated by the blue arrow in Fig 18). Remove the brew thermostat by loose the screws that hold it. Insert the RTD sensor to the same bracket that was used to hold the brew thermostat. Sometimes, it is convenient to work on the screws by temporarily removing the cable connector on the left side terminal of the heater (green arrow on Figure 22b). Please note that if the machine is old and as a result, the plastic protection guard of the heater connector is brittle, it might break off and leave some unprotected spots. You need to use a small to medium sized flat head screw driver to remove the screw. Be very careful to not let it drop into the gap below. If it drops to the top of the grouphead, it could be a lot of trouble to take it out. A magnetized screw driver will help. Apply a small amount of silicone heat transfer compound to the bottom of the RTD sensor before installation. This will ensure a fast and accurate temperature measurement. Fig 22a shows the RTD has been installed (marked with red arrow).

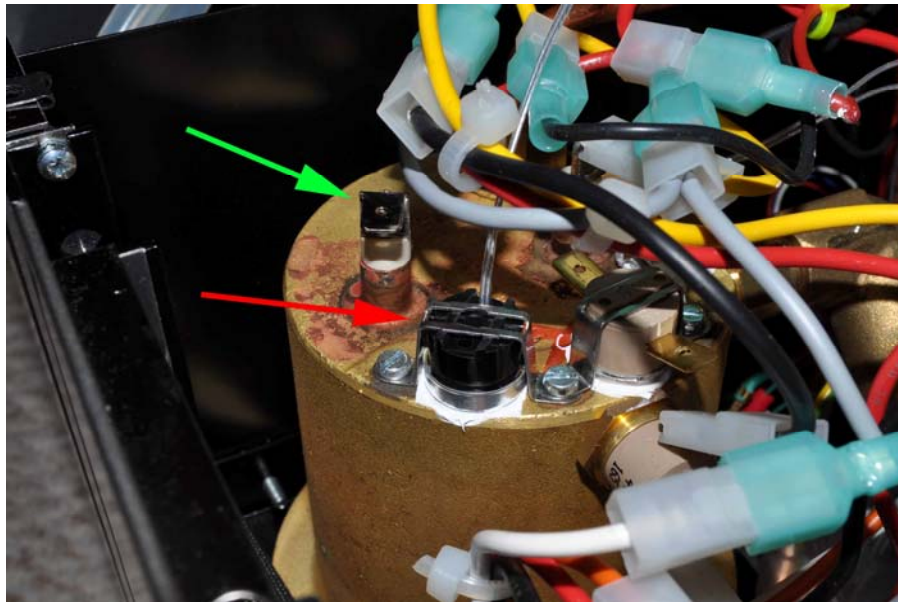


Figure 22a. Red arrow shows the RTD sensor installed in the bracket that was for the brew thermostat. The cable to the heater has been removed for easy installation (green arrow). When installing the cable back, be sure to push the connector all the way in. Failure to installed the cable back to its original position might result in cable overheat and damage.

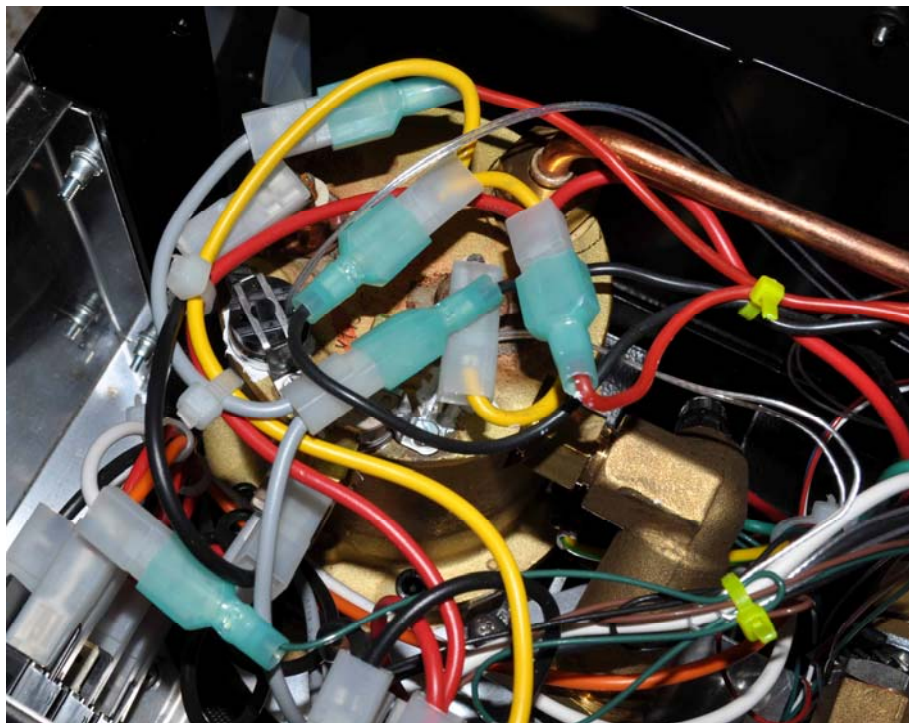


Figure 22b. RTD sensor installed

- 2) The power for the controller box is tapped from the main power switch by using the piggyback connectors on the black and brown cables. Remove the connectors with black and red cables on the main power switch (red arrows in Figure 23a). Remember the original position: the connector with black cable was on the left and connector with red cable in the center. Slide the two controller power cable piggyback connectors on to the switch as shown

in Figure 23b. The tab on the piggyback connector should be on the top. You need to bend it downward a little bit if the angle is too high. It is very important that black cable is put on the left side of the switch and brown cable on right. After installing the connectors, connect the cables that were just removed to the tab on the piggyback connector. It is very important to keep the original position, black on the left and red in the center (see Figure 23c)



Figure 23a. Red arrow indicates the connectors that controller power cable will be tapped.

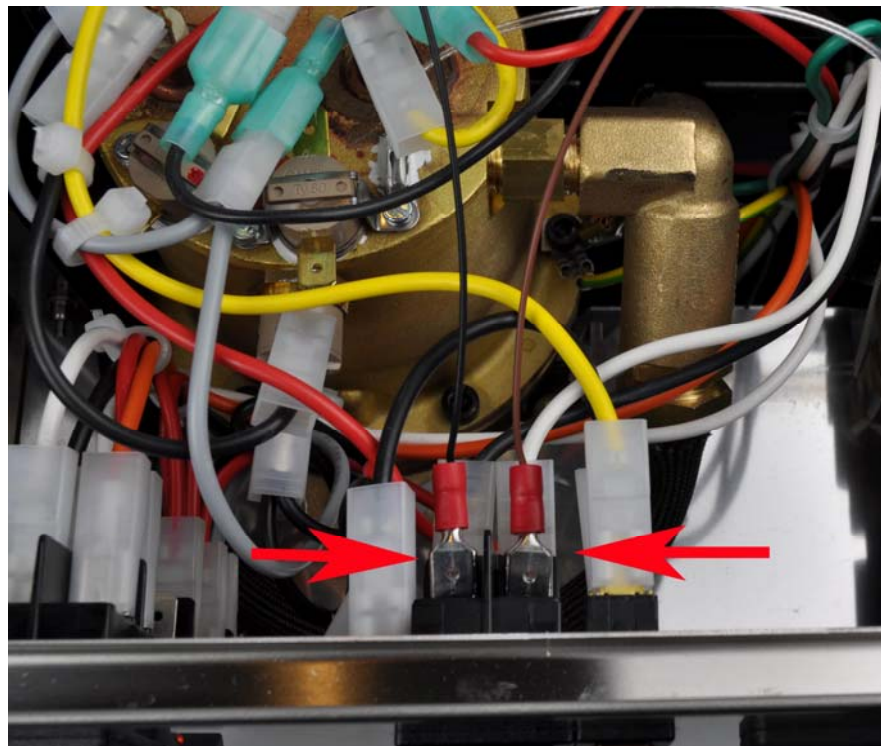


Figure 23b. The controller power cable piggyback connector location. (red arrows). Brown cable on the right and black cable on the left.

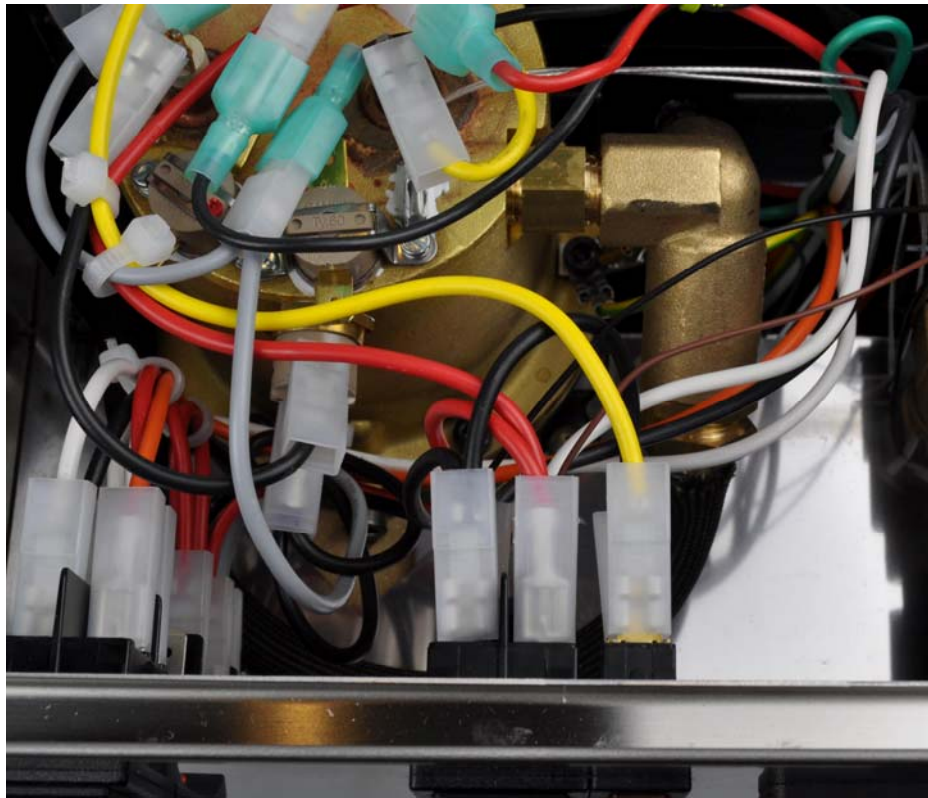


Figure 23c. Put the original power cables back.

- 3) Install brew pump control cable. Remove the white colored cable from brew switch. Connect the green colored brew pump control cable to the white cable and hold it in stable place by tying it up to the other cable near by (see Figure 24).

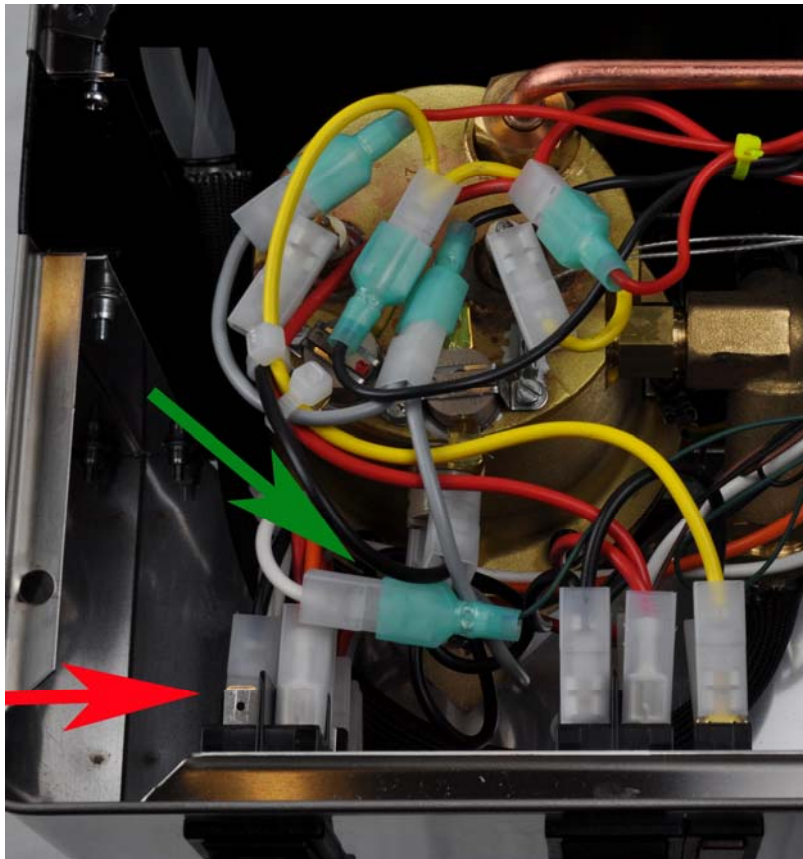


Figure. 24. Red arrow shows where the white cable has been removed. Green arrow shows the cable is connected to the green colored pump control cable. They are hold to a stable place by a cable tie.

E. Connecting the controller.

- 1) Remove all 8 screws on the controller box. Save them in a safe place.
- 2) Fit the steam control cables, controller power cables and RTD sensor cables to the outside through the gap around the steam wand (red arrow in Figure. 25).

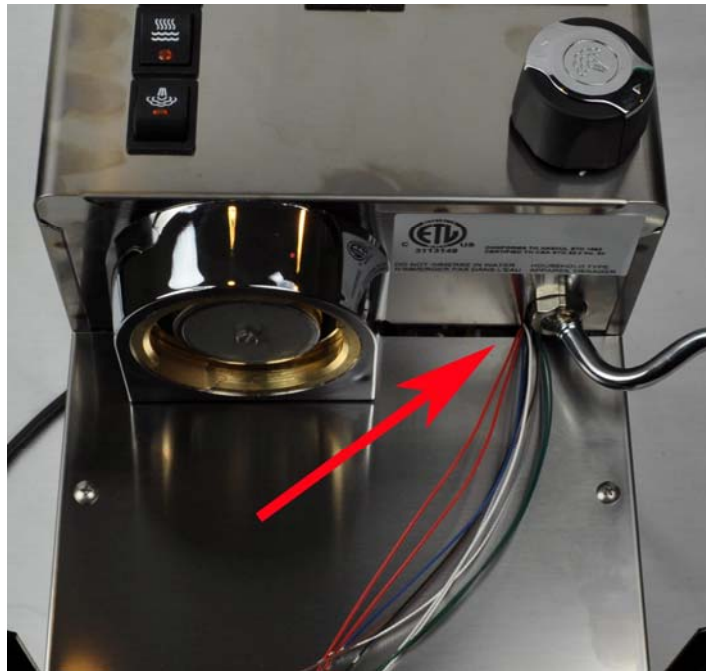


Figure 25. Cables going through the back panel of the controller box.

- 3) Fit all cables through the rubber grommet on the back panel of the controller box. Make sure the direction of the back panel is correct. The surface with countersunk screw holes is the outside surface. Cables should come from the outside surface to the inside. You need to fit the cables through the grommet one at a time. There are nine cables total. Feed the cables through the controller box. Connect them to the controller as shown in Figure 26.



Figure 26. Connecting the wire to controller

- 4) Wiring the controller correctly is a very critical step. Failure to install it correctly can cause damage to the machine and electric shock. The terminal numbers are printed on labels located on both sides of the controller. The brown colored power cable needs to be connected to terminal 1. The black colored power cable needs to be connected to terminal 2. Connect the brew pump control jumper cable between terminal 2 and 4. The green colored brew pump control cable needs to be connected to terminal 5. Both red colored cables from SSR are connected to terminal 10. The white colored cable for SSR input is connected to terminal 9. The blue colored steam control cable connects to terminal 3. The clear RTD cables need to be connected to terminal 7 and 8. The white colored RTD jumper cable needs to be connected to terminal 6 and 7. Please refer to Table 1 and Figure 27a for details

Table 1. Wiring to the controller

Color code of wire	Terminal
Brown power cable	1
Black power cable	2
Black jumper cable	2 & 4
Blue steam control cable	3
Green (brew pump control cable)	5
White RTD jumper cable	6 & 7
Clear RTD cables	7 & 8
White SSR input cable	9
Red cables from SSR	10

Bending the wire tip will make the insertion of the cable easier as shown in Figure 27b. In order to prevent the cables from coming loose when pulling on them during box installation, make sure all cables are securely tightened by a screw driver. Also, make sure there are no small wires touching the other terminals, causing a short circuit.



Figure 27a. Detailed view.

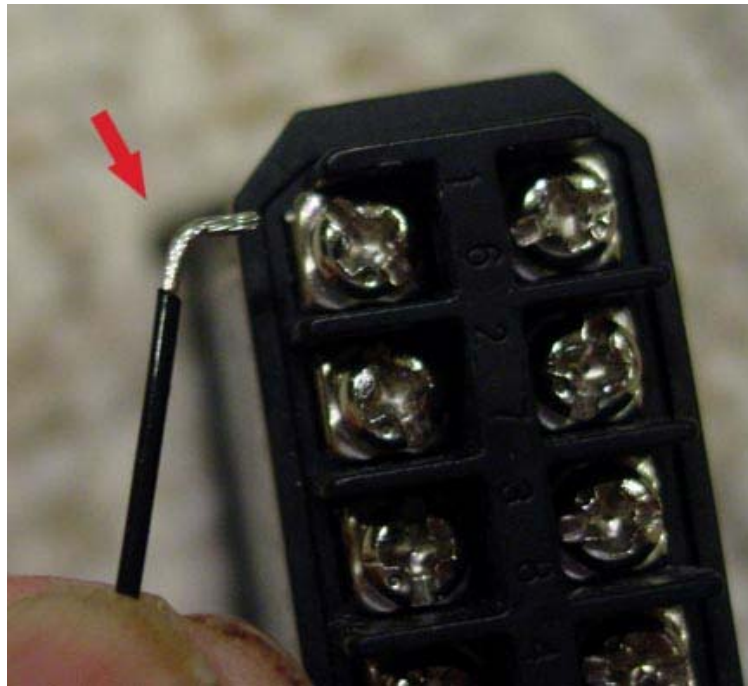


Figure 27b. Bend the wire for easier insertion.

- 5) Install a cable tie as strain relief. Place a cable tie at 1.5 to 2 inches away from the back of the controller (make sure the tie is not too close to the back terminals, otherwise, the cable will have no room to bend). Cut off the tail of the tie as shown in Figure. 28. This tie will function as strain relief to preventing the wire being pulled off the terminal.

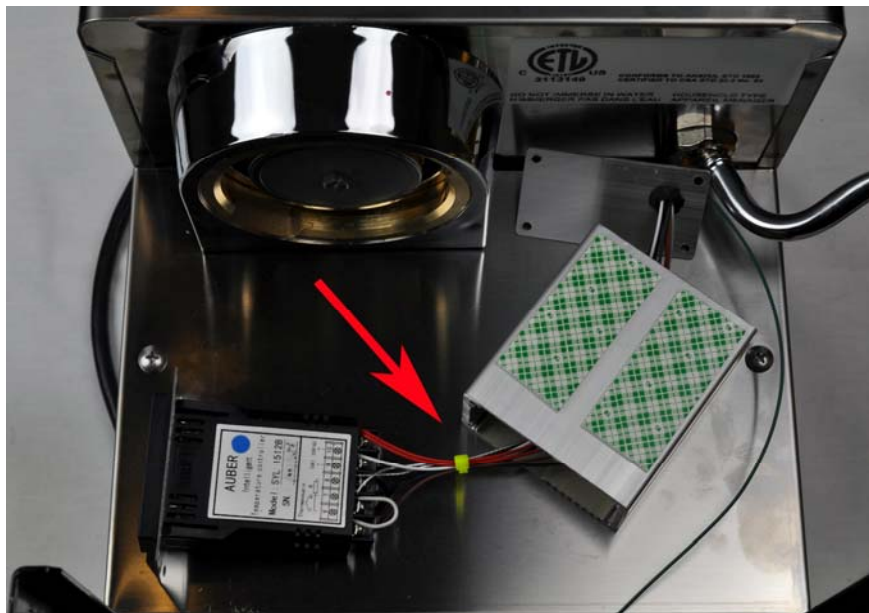


Figure 28. Install a cable tie as strain relief (red arrow)

- 6) Install the controller to the box. Screw the front panel first. Make sure the surface of the box with double sided tape is on top of the controller. Then, gently pull out the cable from the back panel of the box until it is stopped by strain relief. Screw on the back panel. Make sure

the rubber grommet is on the upper left corner (viewing from back). Mount the controller box ground wire to the lower left screw as shown in Figure 29.

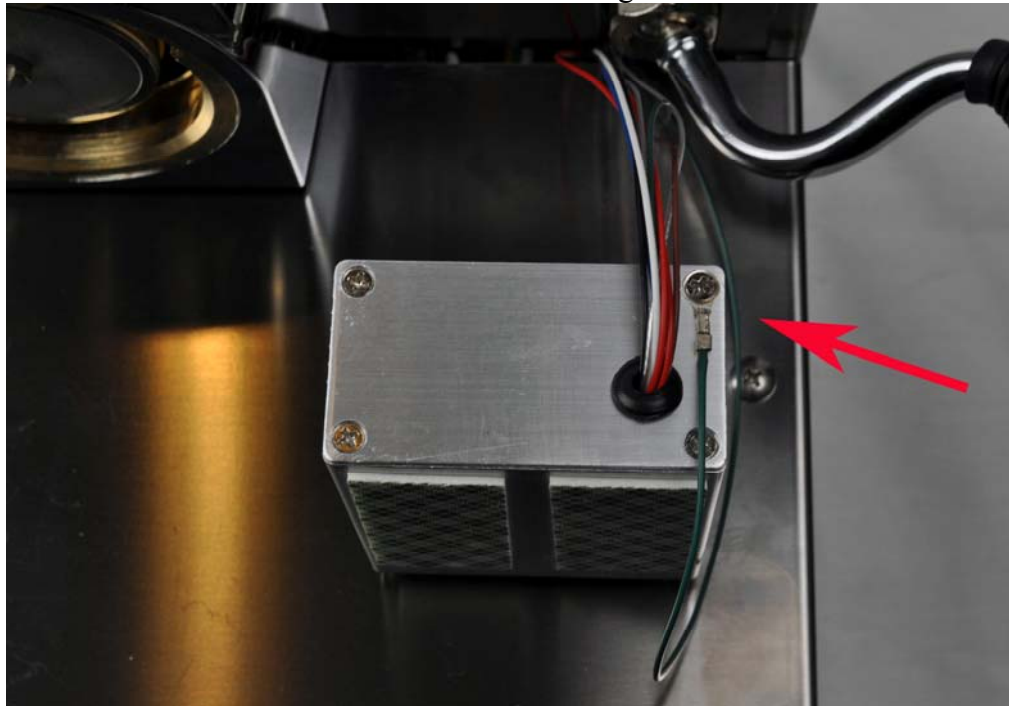


Figure 29. Back view of the controller box. Red arrow indicated ground wire location.

- 7) Clean the controller box mounting area on the espresso machine with a cotton ball soaked with alcohol to ensure a good adhesion of the box, as shown in Figure 30. This is very important because the metal surface might contain oil that reduces the bonding strength of the tape. When properly installed, 3M double tape is very strong and durable. It has been used for industrial use such as in building structures and automobile parts.



Figure 30. Cleaning the box mounting area with alcohol.

- 8) Remove the protection film on the double side tape on the box. Slowly and carefully mount it on the espresso machine. Make sure there is a gap between the group head and box as

shown on Figure 31. It is for reducing the heat transfer to the controller. The front panel of the controller box should be flush with the machine front panel for neatness. For the V3 machines, the front panel might need to come out by as far as 1/8", depending on the rotation position of the hex nut that holds the steam wand. You have only one chance to put it in the right position. If you remove it and try to put back again, the bonding will not be as good.



Figure 31. Control box position.

- 9) Tie up the wire in the boiler compartment (see Figure 32). Make sure there are no cables touching the boiler surface. This is especially important for the cables installed by the factory. The cables installed by the factory have PVC insulation that will melt when touching the hot boiler surface. It can result in electric shock.

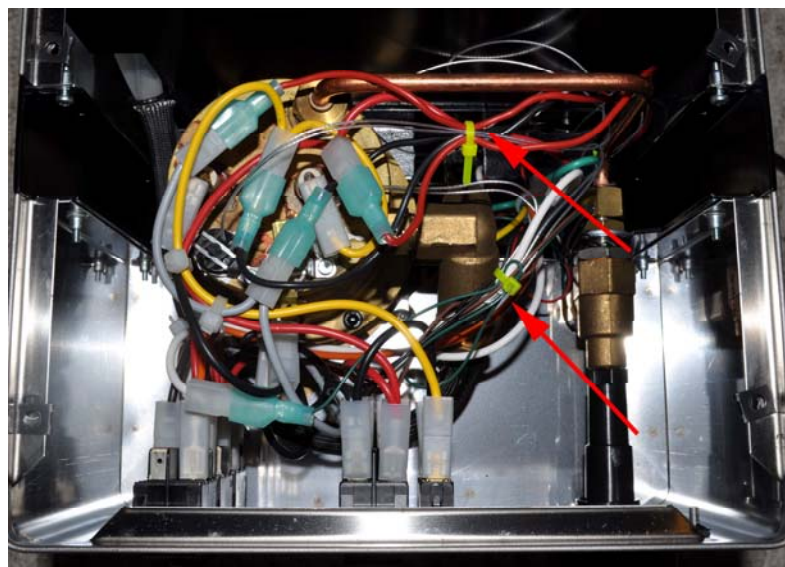


Figure 32. Tie up the cables.

10) Before re-installing the top cover, cut the excess tail of the cable ties. Check all connections that have been changed. Make sure that there are no exposed wires or connectors that will touch the top cover metal when it is installed. Some of the cables that stayed above the level of the cover when fitted will move when the cover is installed. If that cable has an exposed metal connector, it could result in an electric short.

11) Install the water tank.

The project is done. This is how the machine should look like now. The top machine has the standard controller with red LED. The bottom machine has the optional controller with blue LED.

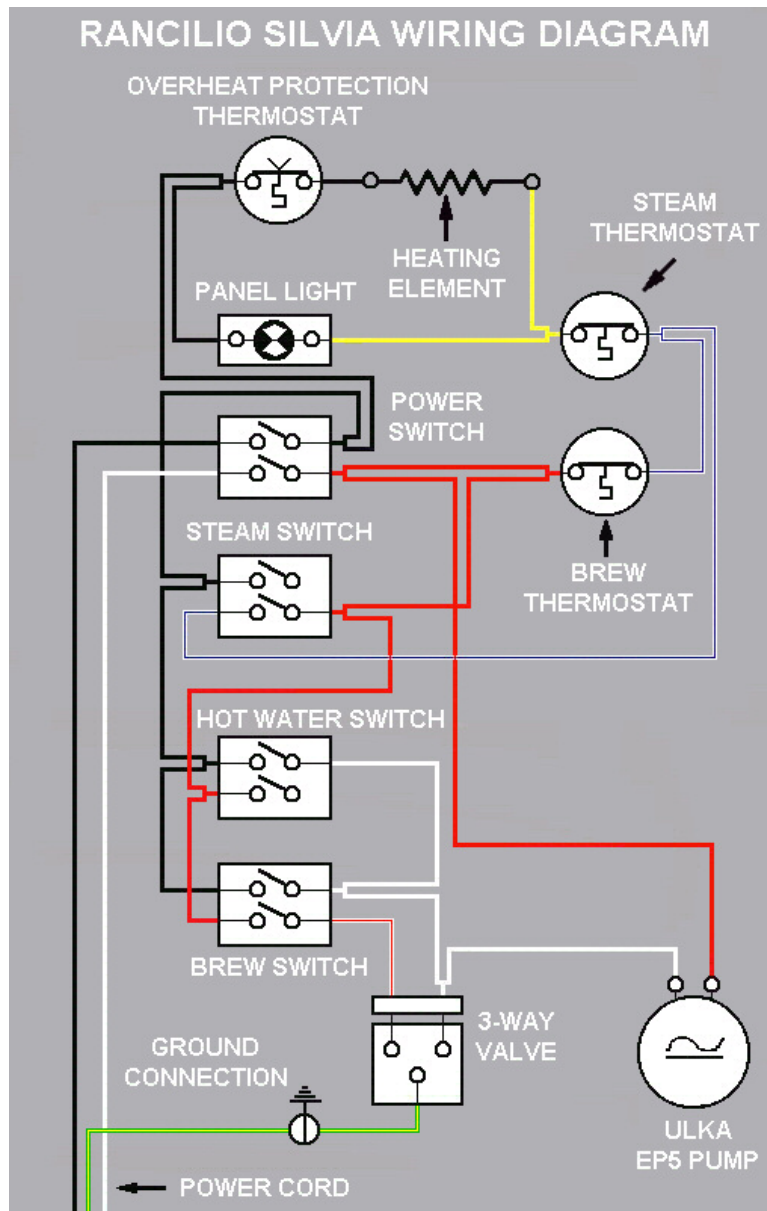




To use the machine, please read “Operation manual for Rancilio Kit”.

Appendix

1) Circuit diagram of Silvia.



2) Circuit diagram of Silvia with the KIT-RSPa connection

