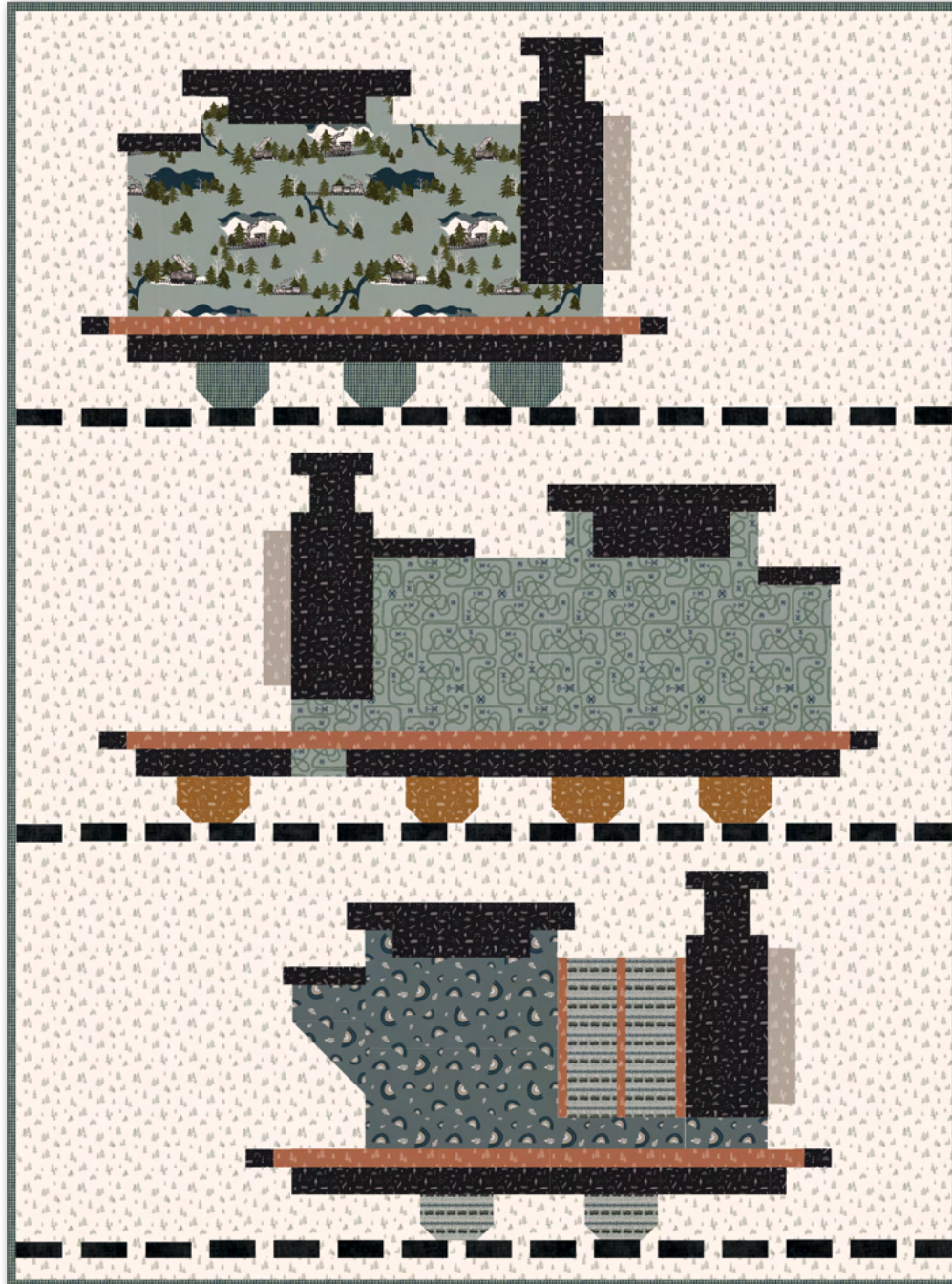


# CHOO CHOO



51 1/2" x 70"

'Round the Mountain



= Confident Beginner

## CUTTING INSTRUCTIONS

### GENERAL INSTRUCTIONS

Please check our website [www.rileyblakedesigns.com/pattern-updates](http://www.rileyblakedesigns.com/pattern-updates) for any revisions before starting this project. This pattern requires a basic knowledge of quilting techniques and terminology. The quilt and block diagrams portrayed are virtual images. The layout and look of your project may differ when using actual fabric.

WOF = Width of Fabric  
RST = Right Sides Together  
SNF = Stitch and Flip

### FABRIC REQUIREMENTS

All fabrics are from the Round the Mountain Collection unless otherwise indicated.

$\frac{3}{8}$  yard Round The Mountain Pine Main (C13810-PINE)

$\frac{3}{8}$  yard Round the Mountain Dusk Table Track  
(C13812-DUSK)

$\frac{3}{8}$  yard Round The Mountain Stone Rainbow Railroad  
(C13811-STONE)

$\frac{3}{8}$  yard Round the Mountain Dusk Bubble Convoy  
(C13814-DUSK)

$\frac{5}{8}$  yard Round the Mountain Midnight Dashed  
(C13815-MIDNIGHT)

$\frac{1}{8}$  yard Round the Mountain Khaki Dashed (C13815-KHAKI)

$\frac{3}{4}$  yard Round the Mountain Dusk Wonky Gingham  
(C13816-DUSK)\*

$\frac{1}{8}$  yard Round the Mountain Dusk Shell Pinpoint Pines  
(C13817-SHELL)

$\frac{1}{4}$  yard Round the Mountain Cinnamon Pinpoint Pines  
(C13817-CINNAMON)

2  $\frac{5}{8}$  yards Round the Mountain Cream Pinpoint Pines  
(C13817-CREAM)

$\frac{1}{4}$  yard Shades Phantom (C200-18-PHANTOM)

\*includes Binding

### OTHER SUPPLIES

2  $\frac{1}{4}$  yards Wide Back backing fabric of your choice

Basic Sewing Supplies

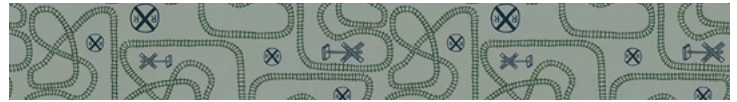
Batting (60" x 78")



#### Round the Mountain Pine Main (A)

Cut (1) 11" x WOF strip, subcut:

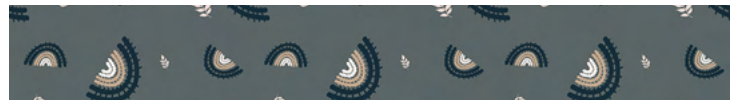
- (1) 18" x 11" rectangle, label A1.
- (1) 4  $\frac{1}{2}$ " x 9  $\frac{1}{2}$ " rectangle, label A2.
- (1) 5" x 2  $\frac{1}{4}$ " rectangle, label A3.
- (2) 2" x 2" square, label A4.



#### Round the Mountain Dusk Table Tracks (B)

Cut (1) 10" x WOF strip; subcut:

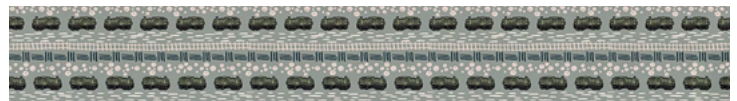
- (1) 21  $\frac{1}{2}$ " x 10" rectangle, label B1
- (1) 4  $\frac{1}{2}$ " x 8  $\frac{1}{2}$ " rectangle, label B2
- (1) 5" x 2  $\frac{1}{4}$ " rectangle, label B3
- (1) 3  $\frac{1}{2}$ " x 2" rectangle, label B4
- (2) 2" x 3" rectangles, label B5



#### Round The Mountain Stone Rainbow Railroad (C)

Cut (1) 11" x WOF strip; subcut:

- (1) 11" x 11" square, label C1
- (1) 7  $\frac{1}{2}$ " x 2  $\frac{1}{4}$ " rectangle, label C3
- (1) 5" x 2  $\frac{1}{4}$ " rectangle, label C4
- (1) 4  $\frac{1}{2}$ " x 6  $\frac{1}{2}$ " rectangle, label C2
- (2) 2" x 2" squares, label C5



#### Round the Mountain Dusk Bubble Convoy (D)

Cut (1) 9  $\frac{1}{4}$ " x WOF strip; subcut:

- (2) 9  $\frac{1}{4}$ " x 3  $\frac{1}{4}$ " rectangles, label D1
- (2) 3" x 4  $\frac{1}{2}$ " rectangles, label D2



#### Round the Mountain Midnight Dashed (E)

Cut (1) 5" x WOF strip; subcut:

- (3) 5" x 10  $\frac{1}{2}$ " rectangles, label E1

# CHOO CHOO QUILT

Cut (1) 3" × WOF strip; subcut:

- (1) 3" × 8" rectangle, label E5
- (3) 3" × 3" squares, label E2

Cut (4) 2" × WOF strip; subcut:

- (3) 2" × 27 ½" strips, label E8
- (3) 2" × 13" rectangles, label E6
- (1) 2" × 9" rectangle, label E9
- (2) 2" × 8" rectangles, label E4

Cut (2) 1 ½" × WOF strip; subcut:

- (1) 1 ½" × 6" rectangle, label E7
- (6) 1 ½" × 5" rectangles, label E3
- (6) 1 ½" × 2" rectangles, label E10



Round the Mountain Khaki Dashed (F)

Cut (1) 3" × WOF strip; subcut:

- (4) 4 ½" × 3" rectangles, label F1



Round the Mountain Dusk Wonky Gingham (G)

Cut (1) 3" × WOF strip; subcut:

- (3) 3" × 4 ½" rectangles, label G1

Cut (7) 2 ½" × WOF strips for binding



Round the Mountain Dusk Shell Pinpoint Pines (H)

Cut (1) 2" × WOF strip; subcut:

- (3) 2" × 9" rectangles, label H1



Round the Mountain Cinnamon Pinpoint Pines (I)

Cut (3) 1 ½" × WOF strip; subcut:

- (1) 40" × 1 ½" rectangle, label I2
- (2) 29 ½" × 1 ½" strips, label I1

Cut (1) 1" × WOF strip; subcut:

- (3) 9 ¼" × 1" strips, label I3



Shades Phantom (J)

Cut (2) 3" × WOF strip; subcut:

- (45) 3" × 1 ½" rectangles, label J1



Round the Mountain Cream Pinpoint Pines (BK)

Cut (1) 20 ¾" × WOF strip; subcut:

- (1) 16 ½" × 20 ¾" rectangle, label BK28
- (1) 13" × 20 ¾" rectangle, label BK31
- (1) 7 ½" × 20 ¾" rectangle, label BK32

Cut (1) 9 ½" × WOF strip; subcut:

- (1) 9 ½" × 15 ¾" rectangle, label BK29

Cut (1) 5" × WOF strip; subcut:

- (2) 5" × 20 ¾" rectangles, label BK30

Cut (1) 4 ½" × WOF strip; subcut:

- (1) 4 ½" × 4 ½" square, label BK20
- (1) 4 ½" × 3 ½" rectangle, label BK19
- (8) 4 ½" × 3" rectangles, label BK6
- (2) 4 ½" × 2 ½" rectangles, label BK13

Cut (1) 4" × WOF strip; subcut:

- (1) 4" × 20 ¾" rectangle, label BK27
- (1) 3 ½" × 7" rectangle BK17

Cut (3) 3" × WOF strips; subcut:

- (2) 3" × 9 ½" rectangles, label BK16
- (1) 3" × 9" rectangle, label BK8
- (1) 3" × 8 ½" rectangle, label BK18
- (2) 3" × 7 ½" rectangles, label BK10
- (2) 3" × 5 ½" rectangles, label BK11
- (2) 3" × 4 ¼" rectangles, label BK7
- (1) 3" × 3 ¾" rectangle, label BK12
- (1) 3" × 2 ¾" rectangle, label BK9
- (3) 3" × 2" rectangles, label BK2

Cut (2) 2 ½" × WOF strips; subcut:

- (2) 2 ½" × 15 ¾" rectangles, label BK1
- (2) 2 ½" × 7" rectangles, label BK14

Cut (2) 2 ¼" × WOF strips, label BK34

Cut (3) 2 ¼" × WOF strips; subcut:

- (1) 2 ¼" × 28" strip, label BK26
- (2) 2 ¼" × 24 ½" strips, label BK25

Cut (4) 2" × WOF strips, label BK33

Cut (2) 2" × WOF strips; subcut:

- (1) 2" × 10" rectangle, label BK23
- (2) 2" × 7 ½" rectangle, label BK21
- (2) 2" × 6 ½" rectangles, label BK24
- (4) 2" × 6" rectangles, label BK22
- (3) 2" × 4 ¾" rectangles, label BK3

Cut (4) 1 ½" × WOF strips; subcut:

- (6) 1 ½" × 3" rectangles, label BK4
- (3) 1 ½" × 2 ½" rectangles, label BK15
- (60) 1 ½" × 1 ½" squares, label BK5

# CHOO CHOO QUILT

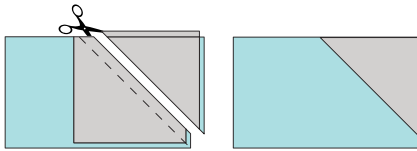
## SEWING TECHNIQUES

Measurements include  $\frac{1}{4}$ " seam allowance. Sew with right sides together (RST) unless otherwise stated. Refer to the quilt photo for placement of the prints. Press seams as noted by arrows in each step for best results. Dimensions listed in steps are unfinished sizes unless stated otherwise. Trains are referenced top to bottom as Train A (TA), Train B (TB), and Train C (TC).

Some angled pieces are constructed using the Stitch and Flip method (SNF). This method is described below and referenced throughout the pattern.

### STITCH AND FLIP METHOD (SNF)

Place (2) pieces RST, matching raw edges in the corner to be replaced. Draw a diagonal line on the wrong side of the smaller piece across the corner. Stitch on the drawn line. Trim the seam allowance above the sewn line to  $\frac{1}{4}$ ". Flip the small piece away from the bottom piece and press, replacing the corner. The size of the larger, original piece does not change.



## BLOCK ASSEMBLY

### Train Chassis

- Using the SNF method, use BK5 squares in the lower corners of rectangle G1 to make a TA Wheel. Make (3) TA Wheels. Using BK5 squares make (4) TB Wheels with F1 rectangles, and (2) TC Wheels with D2 rectangles.



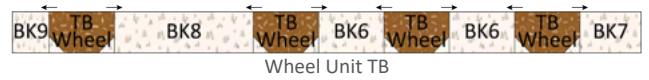
- Sew together rectangles and wheels BK7 + TA Wheel + BK6 + TA Wheel + BK6 + TA Wheel + BK12 to make Wheel Unit TA ( $27\frac{1}{2}'' \times 3''$ ).



Sew strip E8 to the top and rectangles BK6 to each end of Wheel Unit TA to make Wheelbase TA ( $32\frac{1}{2}'' \times 4\frac{1}{2}''$ ).



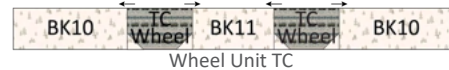
- Sew together pieces BK9 + TB Wheel + BK8 + TB Wheel + BK6 + TB Wheel + BK6 + TB Wheel + BK7 to make Wheel Unit TB ( $39'' \times 3''$ ).



Sew together pieces E9 + B4 + E8 ( $39'' \times 2''$ ). Sew the row to the top of Wheel Unit TB. Sew rectangles BK13 to each end to complete Wheelbase TB ( $43'' \times 4\frac{1}{2}''$ ).



- Sew together pieces BK10 + TC Wheel + BK11 + TC Wheel + BK10 to make Wheel Unit TC ( $27\frac{1}{2}'' \times 3''$ ).



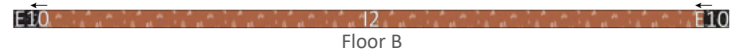
Sew strip E8 to the top and rectangles BK6 to each end of Wheel Unit TC to make Wheelbase TC ( $32\frac{1}{2}'' \times 4\frac{1}{2}''$ ).



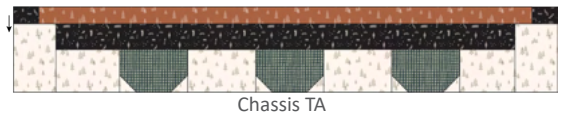
- Sew an E10 rectangle to each end of an I1 strip to make Floor A and Floor C ( $32\frac{1}{2}'' \times 1\frac{1}{2}''$ ). Make (2).



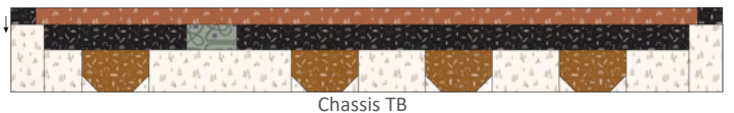
Repeat using an I2 strip to make Floor B ( $43'' \times 1\frac{1}{2}''$ ).



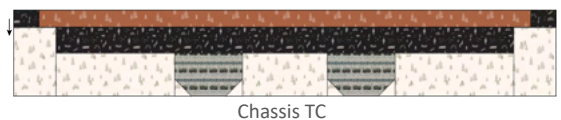
- Sew Floor A to the top of Wheelbase TA to complete Chassis TA ( $32\frac{1}{2}'' \times 5\frac{1}{2}''$ ).



Sew Floor B to Wheelbase TB to complete Chassis TB ( $43'' \times 5\frac{1}{2}''$ ).



Sew Floor C to Wheelbase TC to complete Chassis TC ( $32\frac{1}{2}'' \times 5\frac{1}{2}''$ ).



# CHOO CHOO QUILT

## Train Front Section

7. Sew a rectangle BK4 to each side of square E2. Sew rectangle E3 to the top and rectangle E1 to the bottom to make a Chimney (5" x 14"). Make (3).

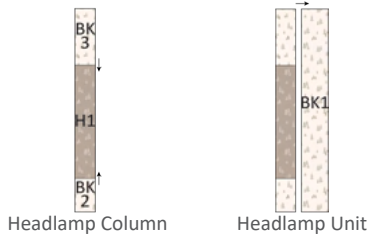
Sew rectangle A3 to the bottom of a Chimney to complete Chimney TA (5" x 15 3/4").

Repeat, sewing rectangle B3 to the second Chimney and rectangle C4 to the third Chimney to complete Chimney TB and Chimney TC (5" x 15 3/4").



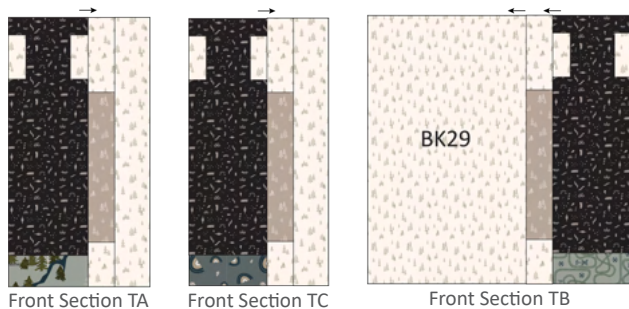
8. Sew together rectangles BK3 + H1 + BK2 to make a Headlamp Column (2" x 15 3/4"). Make (3).

Sew rectangle BK1 to the right side to make a Headlamp Unit (4" x 15 3/4"). Make (2).



9. Sew Chimney TA to the left of a Headlamp Unit to complete Front Section TA (8 1/2" x 15 3/4"). Repeat with Chimney TC to complete Front Section TC (8 1/2" x 15 3/4").

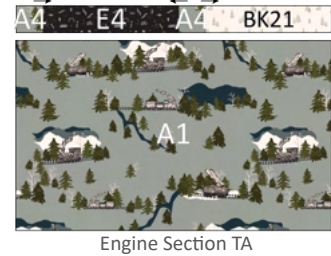
Sew rectangle BK29 to the left side of the remaining Headlamp Column. Sew Chimney TB to the right side to complete Front Section TB (15 1/2" x 15 3/4").



## Train Engine Section

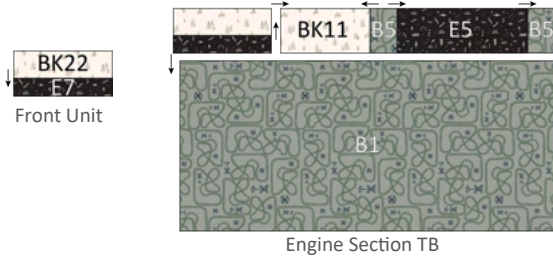
10. Sew together squares and rectangles A4 + E4 + A4 + BK21 (18" x 2").

Sew the row to the top of rectangle A1 to complete Engine Section TA (18" x 12 1/2").



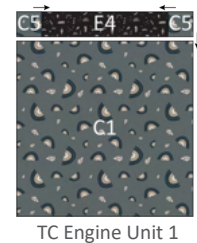
11. Sew rectangle BK22 to the top of Rectangle E7 to make a Front Unit (6" x 3"). Sew together the Front Unit and rectangles BK11 + B5 + E5 + B5 (21 1/2" x 3").

Sew the row to the top of rectangle B1 to complete Engine Section TB (21 1/2" x 12 1/2").



12. Sew together squares and rectangle C5 + E4 + C5 (11" x 2").

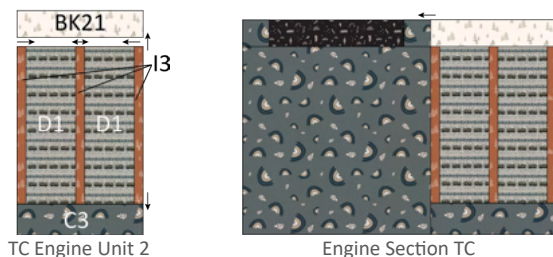
Sew the row to the top of rectangle C1 to make TC Engine Unit 1 (11" x 12 1/2").



13. Sew together (2) rectangles D1 and (3) strips I3 alternating positions as shown below (7 1/2" x 9 1/4").

Sew rectangle BK21 to the top and rectangle C3 to the bottom to make TC Engine Unit 2 (7 1/2" x 12 1/2").

Sew TC Engine Unit 2 to the right side of TC Engine Unit 1 to complete Engine Section TC (18" x 12 1/2").



# CHOO CHOO QUILT

## Train Rear Section

14. Sew together rectangles BK16 and A2 to make Rear Unit TA (7" × 9 1/2").

Sew together rectangles B2 and BK18 to make Rear Unit TB (7" × 8 1/2").



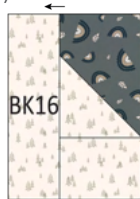
Rear Unit TA



Rear Unit TB

15. Using the SNF method, sew square BK20 to the lower edge of rectangle C2, noting the direction of the seam. Sew rectangle BK19 to the bottom to make a column (4 1/2" × 9 1/2").

Sew rectangle BK16 to the left side of the column to make Rear Unit TC (7" × 9 1/2").

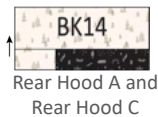
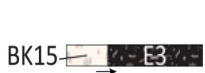


Rear Unit TC

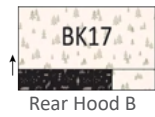
16. Sew together rectangles BK15 + E3 (7" × 1 1/2"). Make (3).

Sew rectangle BK14 to the top of the row to make Rear Hood A and C (7" × 3 1/2"). Make (2).

Turn the third BK15 + E3 row 180°. Sew rectangle BK17 to the top to make Rear Hood B (7" × 4 1/2").



Rear Hood A and  
Rear Hood C

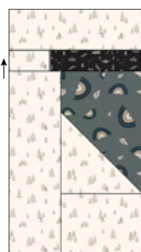


Rear Hood B

17. Sew Rear Hood units A and C to the top of Rear Units TA and TC to complete Rear Section TA and Rear Section TC (7" × 12 1/2").

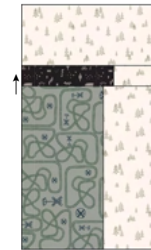


Rear Section TA



Rear Section TC

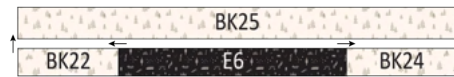
Sew Rear Hood B to the top of Rear Unit TB to complete Rear Section TB (7" × 12 1/2").



Rear Section TB

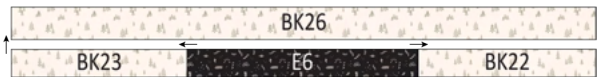
## Train Roof

18. Sew together rectangles BK22 + E6 + BK24 (24 1/2" × 2"). Sew strip BK25 to the top of the row to complete Train Roof A (24 1/2" × 3 3/4"). Make (2).



Train Roof A and Train Roof C

19. Sew together rectangles BK23 + E6 + BK22 (28" × 2"). Sew strip BK26 to the top of the row to complete Train Roof B (28" × 3 3/4").



Train Roof B

## Train Tracks

20. Sew together (15) rectangles J1 + (14) squares BK5, alternating positions to make a Track row (52" × 1 1/2"). Make (3).

21. Sew together (4) WOF strips BK33 end-to-end. From this strip subcut (3) strips each 52" in length. Sew a 52" BK33 strip to the bottom of a Track row to complete the Train Tracks (52" × 3"). Make (3).



Train Tracks

## Train Assembly

22. Sew together end-to-end (2) BK34 strips. Trim to 52" in length.
23. To assemble Train A, select the following sections, rectangles and strips: Engine Section TA, Front Section TA, Rear Section TA, Train Roof A, Chassis TA, Train Tracks, strip BK34, and rectangles BK27 & BK28.



# CHOO CHOO QUILT

## QUILT LAYOUT DIAGRAM

