

PPG Network Rail Approvals

New works

System & Description	Certificate No & Date	PADS Catalogue No	Products	Dft	Cert. Lifetime
N1 Thermally Sprayed Metal/ Epoxy Protective System - Polyurethane Topcoat	N1/104 17.11.2009	0028/980409	SIGMA EP159 SEALER SIGMA EP112 MIOCOAT SIGMADUR 550 OR 520	25µm 150µm 50µm	25 Years
N1 (XN90) Thermally Sprayed Metal/ Epoxy Protective System - Epoxy Acrylic Topcoat	XN90/N1/062 19.07.2010	0028/980410	SIGMA EP159 SEALER SIGMA EP112 MIOCOAT SIGMADUR™ 540	25µm 150µm 50µm	25 Years
N2 Epoxy Glassflake Protective System – Polyurethane Topcoat	N2/026 17.11.2009	0028/980411	SIGMA EP110 PRIMER SIGMASHIELD™ 460 SIGMADUR 550 OR 520	25µm 400µm 50µm	25 Years
N2 Epoxy Glassflake Protective System – Epoxy Acrylic Topcoat	N2/027 17.11.2009	0028/980412	SIGMA EP110 PRIMER SIGMASHIELD 460 SIGMADUR 540	25µm 400µm 50µm	25 Years
N4 (XN90) Epoxy MIO Protective System - Polyurethane Topcoat	XN90/N4-093 04.04.2013	0028/980563	SIGMAPRIME 700 SIGMACOVER 410 SIGMADUR 550 OR 520	100µm 125µm 50µm	25 Years
N4 (XN90) Epoxy MIO Protective System - Epoxy Acrylic Topcoat	XN90/N4-092 04.04.2013	0028/980562	SIGMAPRIME 700 SIGMACOVER 410 SIGMADUR 540	100µm 125µm 50µm	25 Years
N4 Epoxy MIO Protective System - Polyurethane Topcoat	N4/100 25.01.2010	0028/980413	SIGMA EP110 PRIMER SIGMA EP112 MIOCOAT SIGMACOVER™ 456 HS SIGMADUR 550 OR 520	50µm 125µm 100µm 50µm	25 Years
N4 Epoxy MIO Protective System - Epoxy Acrylic Topcoat	N4/101 25.01.2010	0028/980414	SIGMA EP110 PRIMER SIGMA EP112 MIOCOAT SIGMACOVER 456 HS SIGMADUR 540	50µm 125µm 100µm 50µm	25 Years
N9 Protective System for Galvanised Steel - Polyurethane Topcoat	N9/034 09.02.2010	0028/980471	SIGMACOVER 280 SIGMADUR 550	100µm 50µm	25 Years
N9 (XN90) Protective System for Galvanised Steel - Epoxy Acrylic Topcoat	XN90/N9/068 12.02.2010	0028/980472	SIGMACOVER 280 SIGMADUR 540	100µm 50µm	25 Years



**PPG Protective &
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N12.1 Epoxy MIO Protective System for the Interior of Box Girders	N12.1/009 17.11.2009	0028/980417	SIGMA EP111 PRIMER SIGMA EP112 MIOCOAT	100µm 125µm	25 Years
N13 Epoxy Protective System for Steelwork for Interior Environments – Polyurethane Topcoat	N13/013 17.11.2009	0028/980416	SIGMA EP110 PRIMER SIGMA EP112 MIOCOAT SIGMADUR 550 OR 520	50µm 125µm 50µm	25 Years
N13 (XN90) Epoxy Protective System for Steelwork for Interior Environments – Epoxy Acrylic Topcoat	XN90/N13/071 19.07.2010	0028/980415	SIGMA EP110 PRIMER SIGMA EP112 MIOCOAT SIGMADUR 540	50µm 125µm 50µm	25 Years
X099 Anti-Slip Floor Coating (Item 5.12.1)	X099-012 11.12.2012	0028/980564	SIGMA COLTURA TEP TARFREE	2000- 4000µm	25 Years



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