



installation manual • Fender Jaguar®

needed tools:

- cross head screw driver
- soldering iron, best with temperature control
- included birch-ply 1/2" wrench
- hex key for the control knobs
- small wire cutter

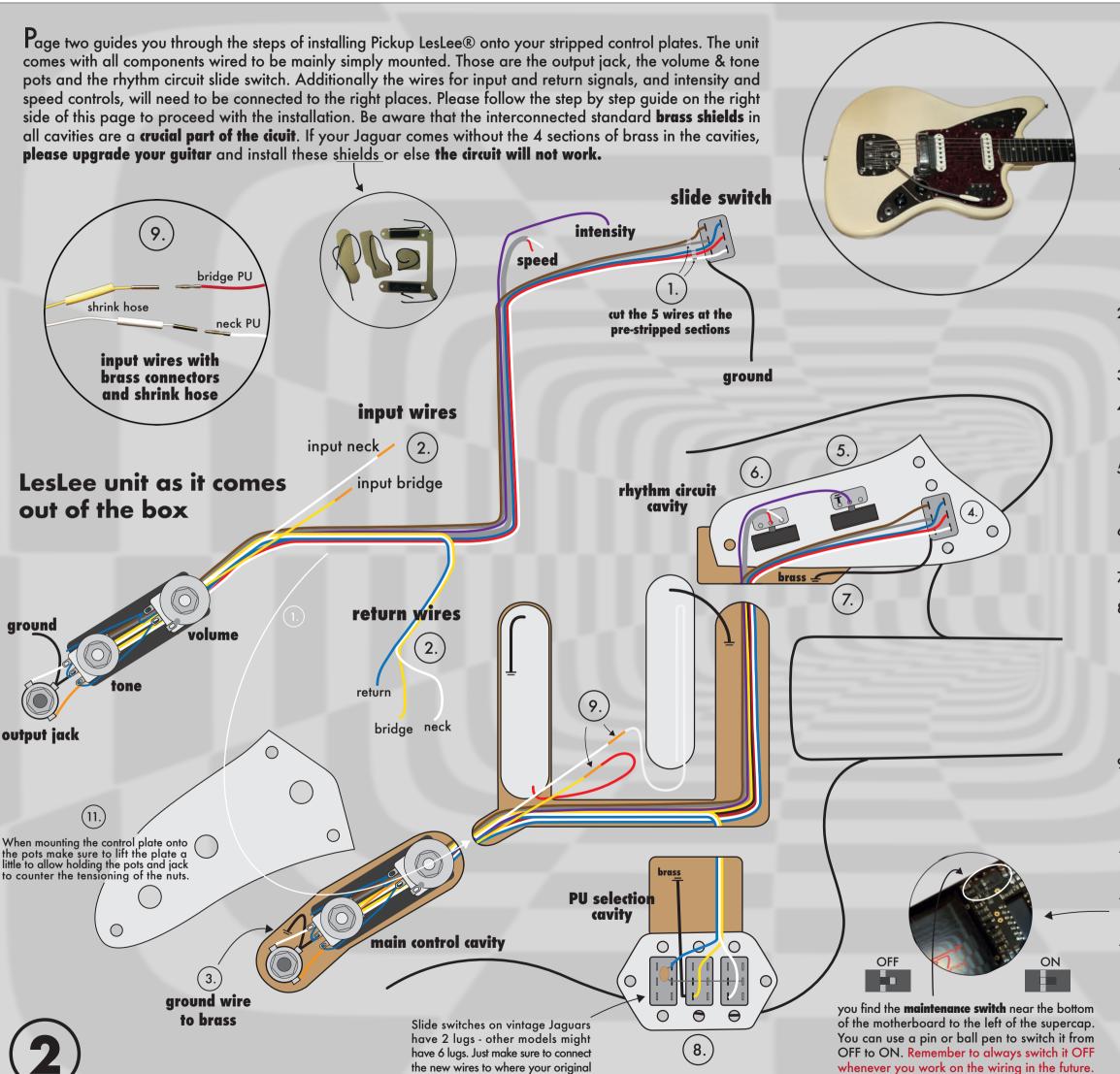
To obtain the birch-ply wrench please unmount it from the unit

- 1. Remove the strings from your guitar.
- 2. Remove the bridge.
- 3. Remove the volume & tone knobs (set screw hex).
- 4. Unscrew the pickguard (10 screws) and unscrew the screws that hold the three control plates and turn them over, like shown in the picture to the left. Also unscrew the neck pickup and set it aside to free up the wires that run underneath.
- 5. Make a few photographs of your wiring at the rhythm circuit, the selector switches and the volume and tone controls to document your original wiring harness.
- 6. Unsolder the blue, orange and red wires from the selector switches, leave the black ground wire and the capacitor with its connector wire in place.
- 7. Unsolder all wires and the tone-cap from the roller pots.
- 8. Unsolder the white neck-PU wire from the middle left lug of the slider switch. And also unsolder the ground wire from the brass shield.
- 9. Unsolder the yellow wire at the volume pot, the blue wire at the tone pot and the green wire at the output jack plus the ground wire at the brass shield.
- 10. Unscrew the two screws that hold the slider switch at the rhythm circuit. Now remove the switch with all wires still connected to it by pulling and guiding them gently through the holes that connect the cavities.
- 11. Use the birch-ply wrench to unscrew the nuts of the volume & tone pots and output jack and remove the three components.
- 12. Store all the components of the removed wiring harness to preserve the option for a clean reversion of your guitar to its original state.





flip to continue on page two



wires were unsoldered, (use photos)



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- 1. Starting from the main control cavity we will thread all wires through the holes that connect the Jaguar specific cavities. But first separate the rhythm slide switch by cutting the 5 wires at the stripped sections near the switch (the short pieces of wire remain on the slide switch to ensure to reconnect the wires to the correct lugs in step 4.) Now carefully start threading these 5 wires plus the single purple wire plus the speed wire (red and white cores) from the main control cavity all the way to the rhythm control cavity.
- 2. The white, yellow & blue return wires are threaded to the pickup selection cavity. And finally the white and yellow input wires (with bras's connectors) are threaded through the first hole into the channel below the pickups.
- 3. Now solder the black ground wire to the brass shield of the control cavity before inserting the unit all the way in.
- 4. Next screw the slide switch in place at the rhythm section and solder the threaded wires to their corresponding lugs. Do it one by one. Remove one short piece and solder the correct color wire to its corresponding lug at the switch.
- 5. Proceed to solder the single purple wire to the middle lug of the right roller pot. The ground connection of the left lug to the casing of the pot remains in place (or needs to be established, depending on your original wiring).
- 6. The red & white cores of the grey speed wire are soldered to the left roller pot as shown in the drawing. Note the third lug (left) is free and NOT connected to the casing.
- 7. The black ground wire coming from the casing of the slide switch is soldered to the brass shield (bottom of cavity).
- 8. Next proceed with soldering the return wires to the pickup selector slide switches. The yellow return wire (bridge PU) goes to the middle slide switch where the red wire was. The white return wire (neck PU) goes to the right slide switch where the **orange** wire was. Solder the **blue wire** to the **left slide switch** where the original **blue wire** was.
- (Use the photos you made in step 5, page 1, to allocate the correct lugs. No matter if your slide switches have 6 or 2 lugs, just proceed with connecting the wires to the lugs where the original wires were on your photos.)
- 9. Solder the pin-sides of the brass connectors to the white and red output wires of the pickups (you can use the tiny hole in the birch-ply as holder). Next put the short pieces of white and yellow shrink hose on the input wires and plug the bridge PU (red wire/pin) into the yellow input wire and the neck PU (white wire/pin) into the white input wire.
- 10. Slide the two pieces of shrink hose over the plugged brass connectors and stroke along the hoses with the side of your soldering iron to shrink them tight.
- 11. On the motherboard switch the tiny maintenance switch to ON and mount the control cavity plate onto the volume and tone pots and the output jack.
- 12. Now carefully remount the neck pickup without hurting any wires with the mounting screws.

That's it! Put the pickguard, the control plates and the bridge back in place, and restring your guitar. Then please proceed to the user manual to start using Pickup LesLee®.



