

ASD - Automatic Sliding Door
L2,L3,L4 vehicles.
Right door
PN: 015-1514-01DL
Original Door latch mechanism
integrated with BraunAbility DPL & UVL systems
Models from 2015

PRINT THE INSTRUCTIONS WITH COLOR

Introduction:

- The purpose of this Installation manual is to simplify the installation of the system.
- The information presented here is guidance only and is not intended to change, eliminate or override any safety or installation requirements required in your country or the final destination to which the vehicle is intended.
- If you have any questions or need any clarifications, please contact your local distributor.
- Our manufacturer's warranty does not cover malfunctions or damage caused by incorrect installation or modifications made without the written consent of our engineering department.
- The manufacturer shall not be liable in any form or manner for any injury, accident, loss or damage caused directly or indirectly as a result of using the installation instructions listed here.

Before any installations:

- Detach the battery negative wire.
- Check O.E. door for properly opening / closing and alignment.
- Ensure that the right kit has been selected and match to the vehicle type.
- Check all part of the kit are present.
- Make sure the work area is protected against damage.
- Tight all bolts with calibrated torque wrench.
- Take extreme care with removing O.E. parts.
- After cutting / drilling, make sure to clean the metal shavings and apply anti-rust.
- Before applying Sikaflex, make sure to clean with alcohol and apply Sikaflex primer.

ASD technical data:

- System voltage 12VDC
- Nominal current 5A
- Operating temperature: -30°C to +80°C
- Driven by rustproof chain
- Hidden chain

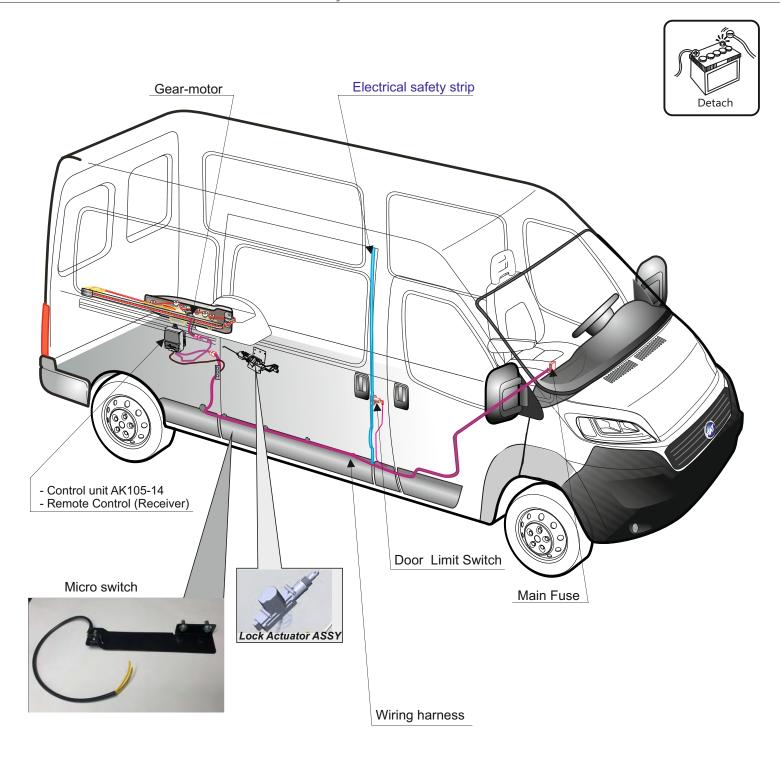
- Remote control / OEM remote
- Manual and electrically operation
- Electronically controlled microprocessor
- Net weight: 7-9 kg

For any technical support please contact the AutoCool.

Fax: 972-3-9343208 Tel: 972-3-9342080 E-Mail: info@autocool.co.il

www.autocool.co.il



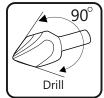


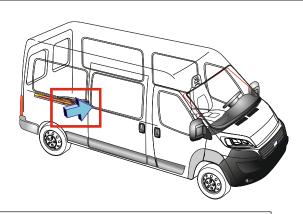
The system operates from the original Braun Ability operation button.

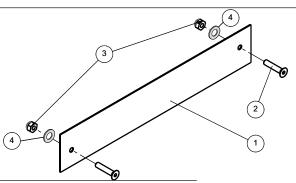
Before any installation, test the function and alignment of the original door.





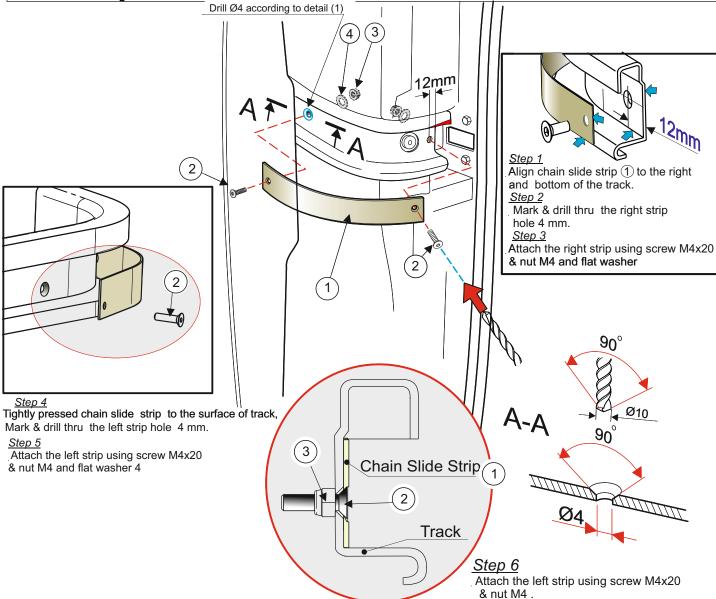






Chain Slide Strip Kit PN:160-04-002

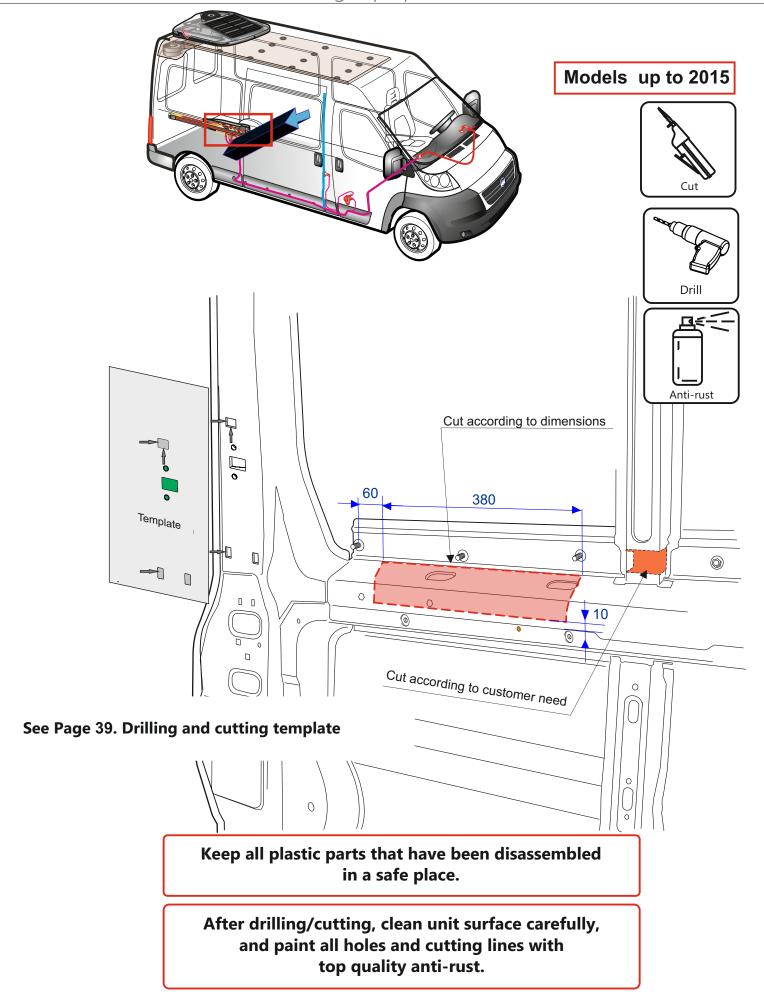
ITEM NO.	PART NUMBER	DESCRIPTION	E/QTY.
1	134-01-002	Slide Strip (Ducato2007)	1
2	613-04-020	Flat head socket screw M4X20	2
3	602-02-004	Lock nut M4 DIN985	2
4	600-12-040	Flat washer 4	2



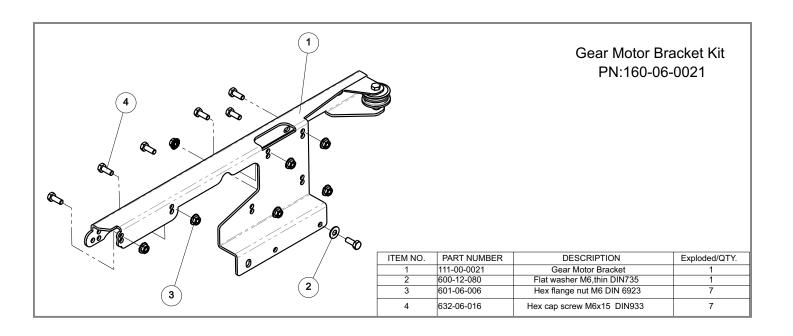
Section A-A

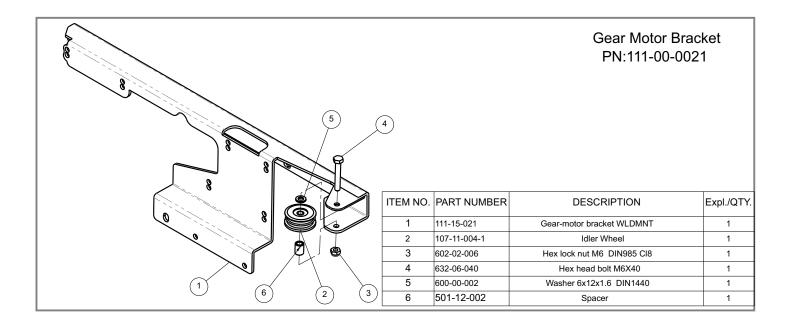


*Make sure the screw is entirely inside

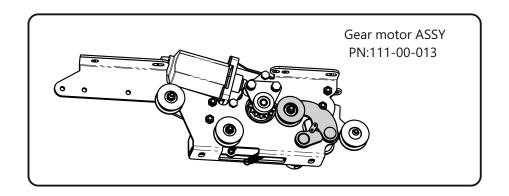


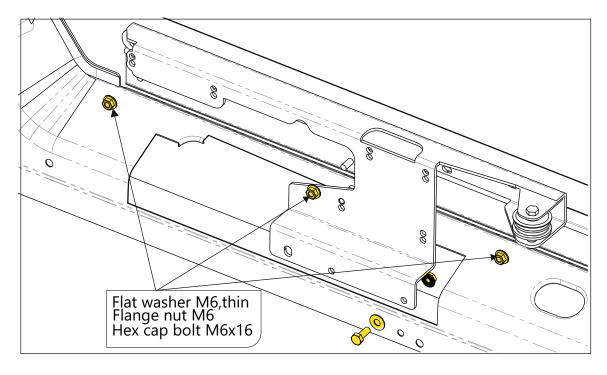


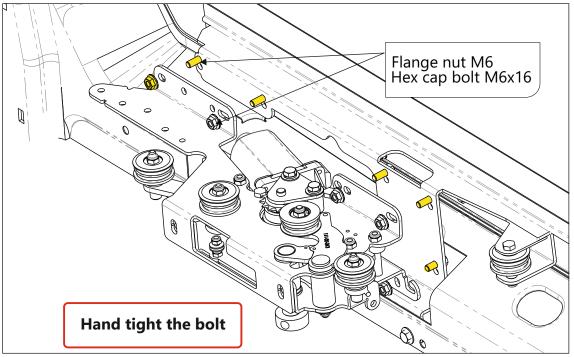




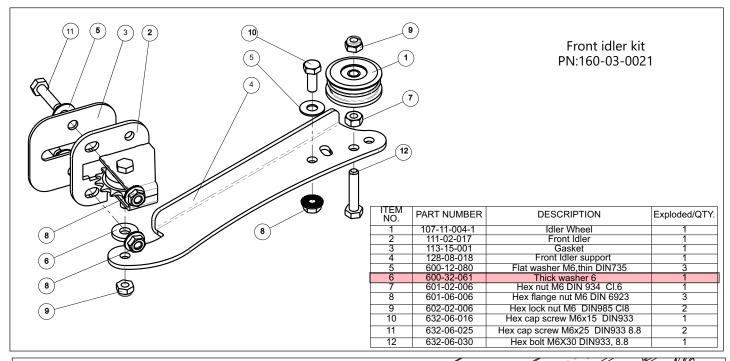


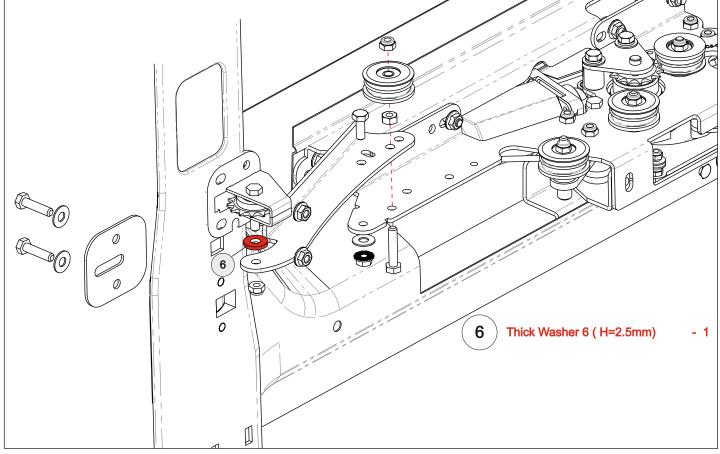


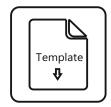












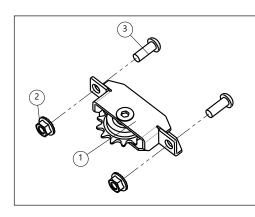






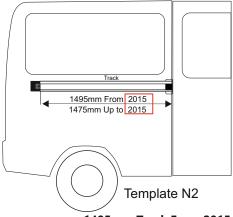
Check the front idler determine final position after the chain installation.

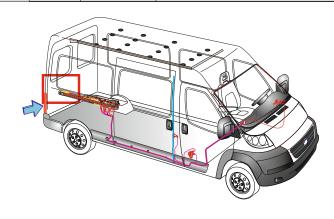




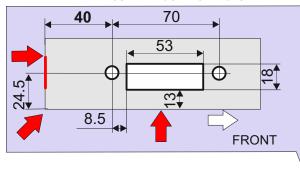


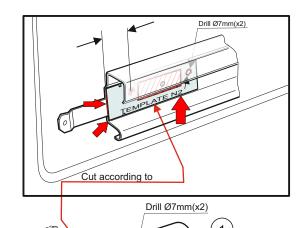
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	111-02-003	Rear Idler	1
2	601-06-006	Hex flange nut M6 DIN 6923	2
3	614-06-016	Socket button head cap screw M6x16	2



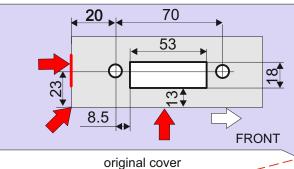


1495mm Track From 2015

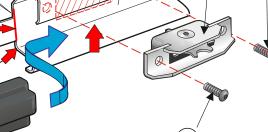




1475mm Track Up to 2015



0



See Page 41. Drilling and cutting template





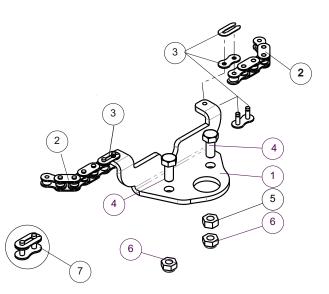
Rear Idler Cover 153-01-0021





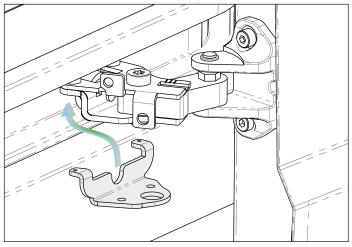


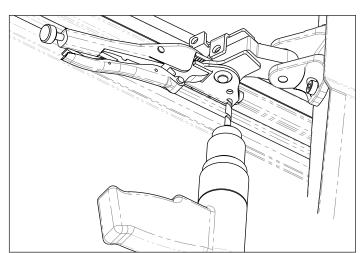


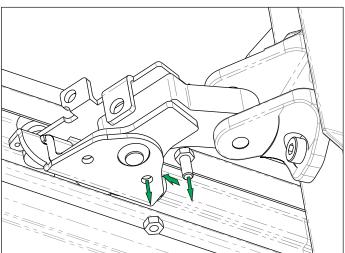


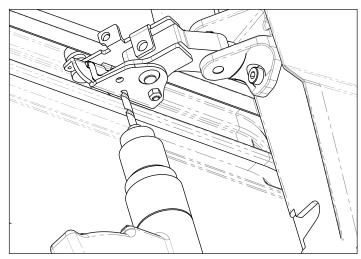
Drive Chain Kit PN:178-00-002

ITEM NO.	PART NUMBER	DESCRIPTION	Exploded/QTY.
1	128-15-216	Chain holder Fiat 2016	1
2	178-00-002-1	Roller chain B05 L=2936mm (183)	1
3	900-01-072	Chain connecting link B05	2
4	632-05-012	Bolt 5x12 M. ST	2
5	601-02-005	Nut M5 DIN 934	1
6	602-02-005	Hex lock nut M5 DIN 985 Cl6	2
7	150-00-000	Spare part	1



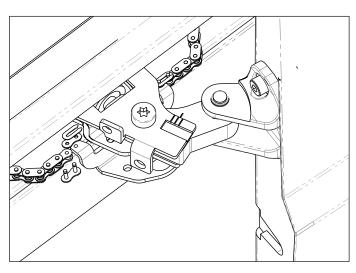


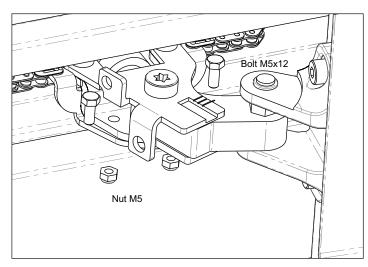




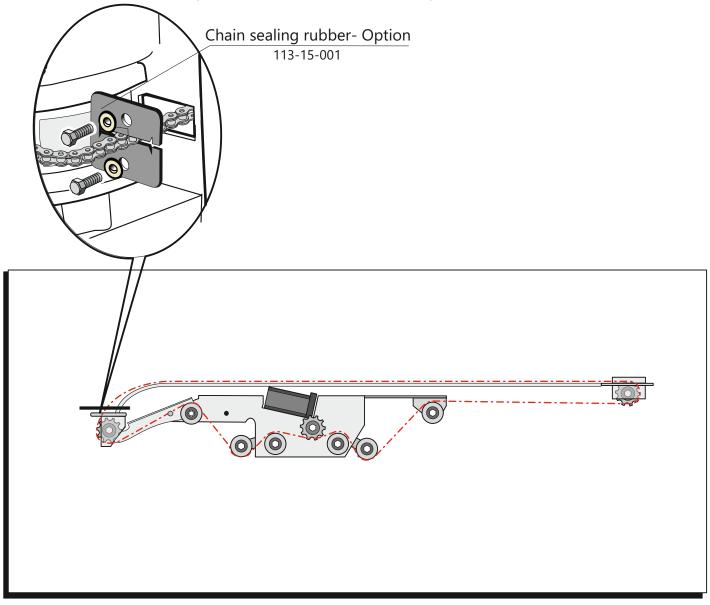
- 1. Put the chain holder and clamp with vise grips , drill 5mm diameter hole through holder.
- 2.Put the screws M5X16 through holder and central roller, secure using Nut M5
- 3.Drill second hole diameter 5mm.



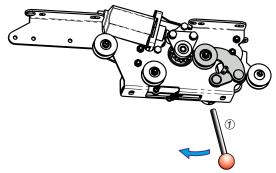




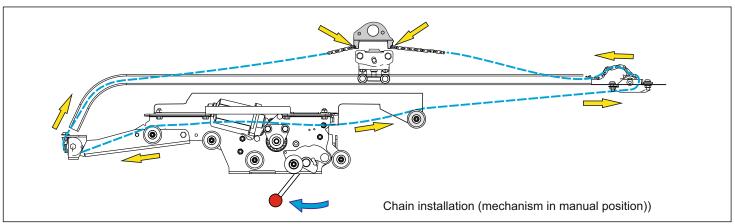
- 1. Connect the roller chain to the chain holder using connecting link on both side.
- 2.Place the chain holder with chain into the place.
- 3.Insert the screws M5X16 through holder and central roller, secure using locknut M5.

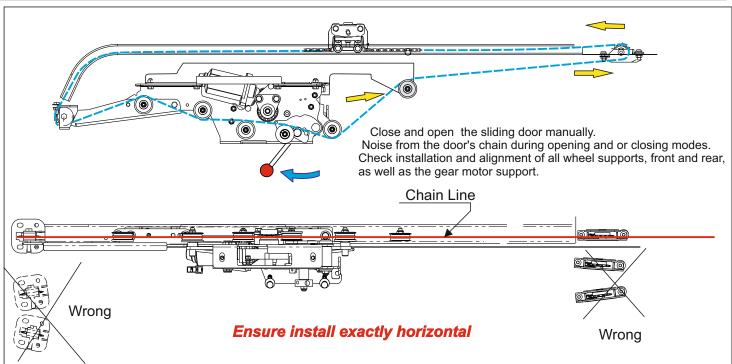


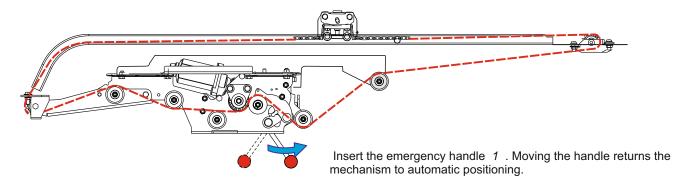




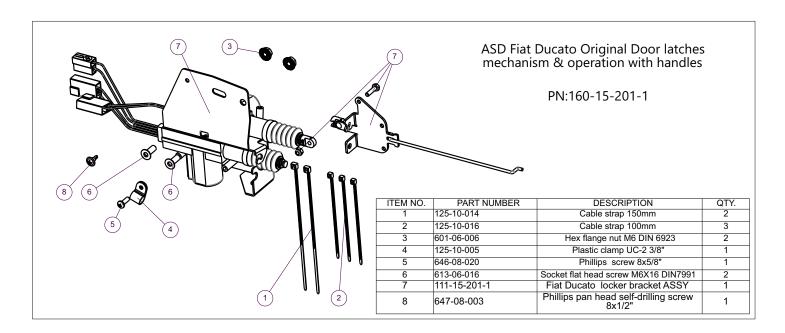
Insert the emergency manuel handle 1. Move the handle to left for manual operating

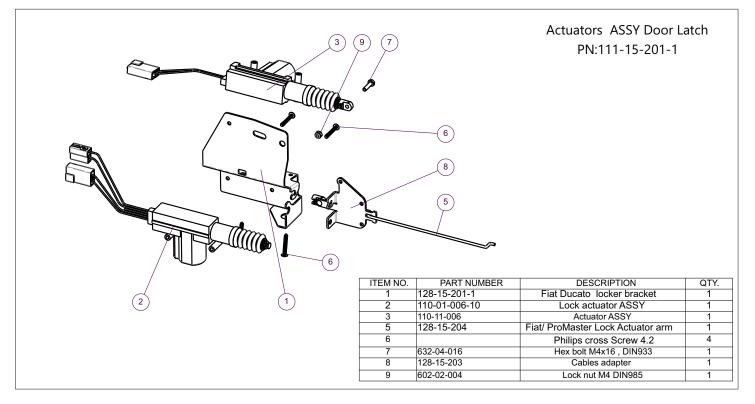




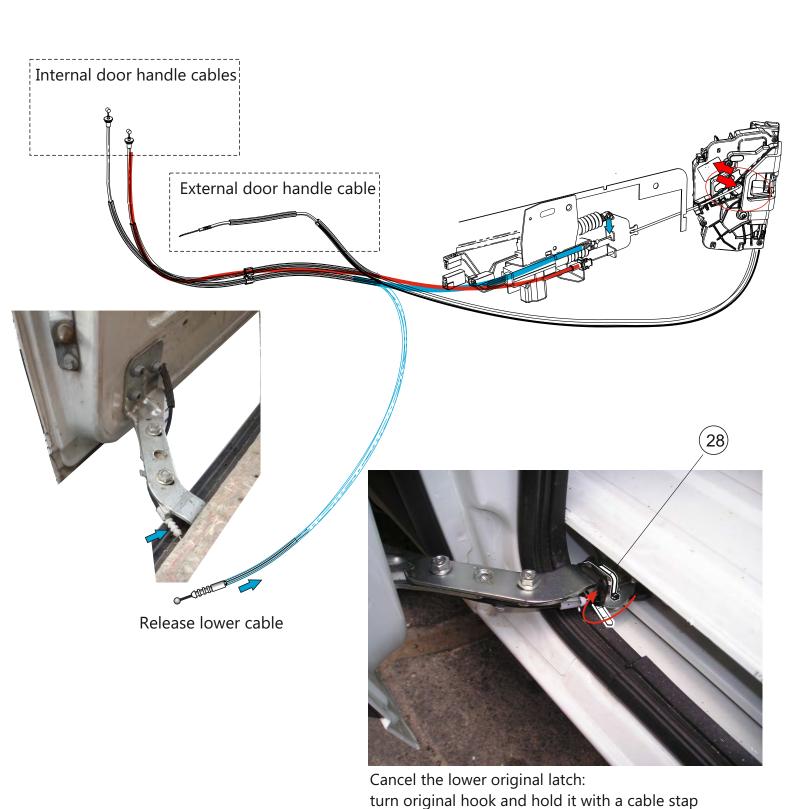














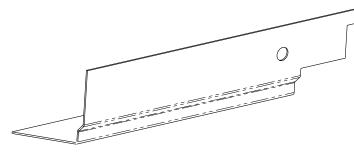
Cable strap PN:125-10-014

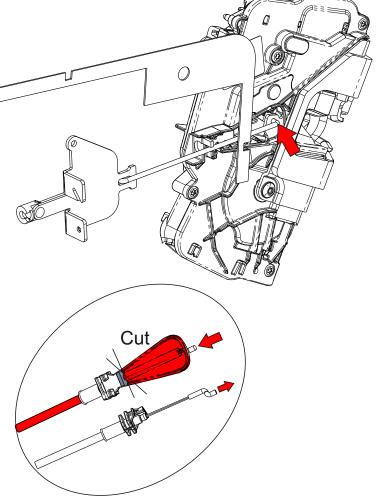
150mm



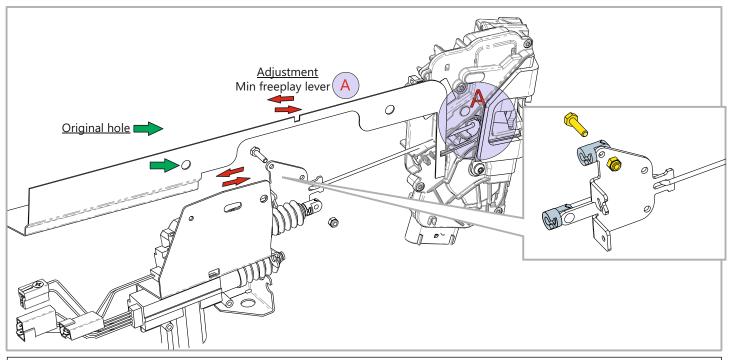


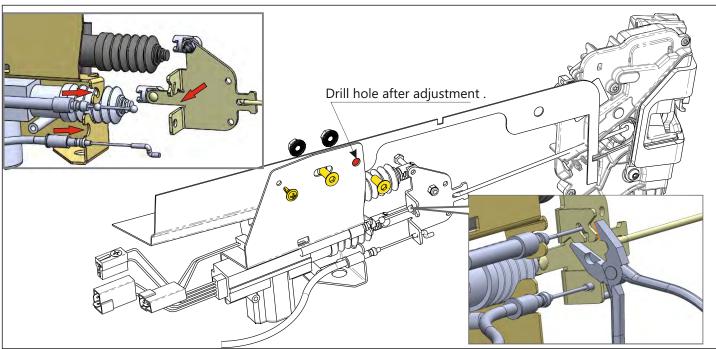
- -Open 3 bolts
- -Release original lock mechanism.
- -Release original internal handle cable
- -Cut according instruction below.
- -Insert Auto Cool rod.









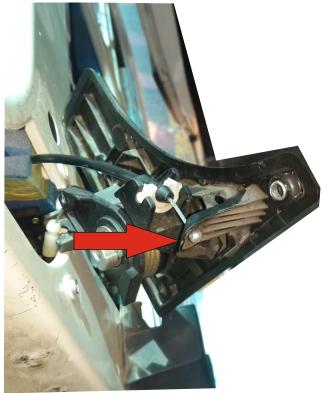


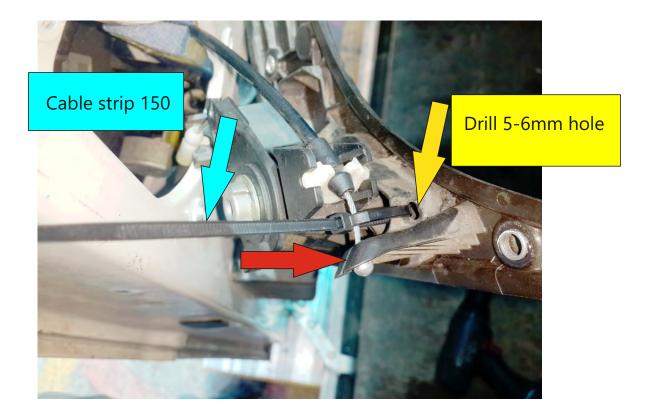












- 1. Disassemble the original internal handle
- 2. Hold the original cable with zip tie.

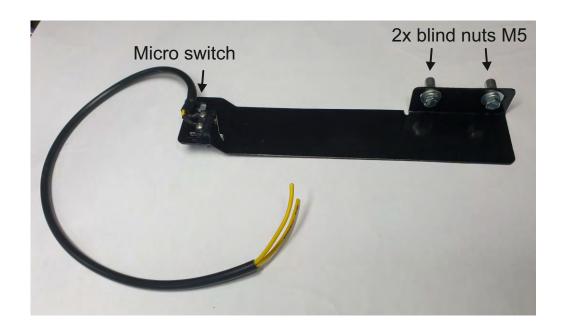
Note that you are holding the cable from the moment it is released until it is tied by the zip tie.



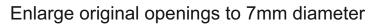


Cancel the lower latch by tying a ty-rap.





2



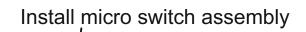






Install two blind-nuts











Electrical Accessories Kit

160-015-1501



door pin for Fiat contactor PN: 123-015-1501



Fast Glue PN:144-30-007



Cable strap PN:125-10-016



Phillips self drill screw 8x1/2"

PN: 647-08-003



Door Limit Switch PN:124-00-039



Flange nut M8 PN:601-08-008



Star washer PN:600-04-061



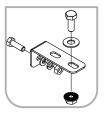
Nut M6 PN:601-02-006



PN:600-12-080



Hex bolt M6x25 PN:632-06-025



Controller Bracket PN:160-15-740

Electric sliding door safety kit

160-015-0001

Harness for electric safety strip 116-015-0001



Electrical harness

PN: 116-12-008



Transmitter

P.N:124-12-008-2



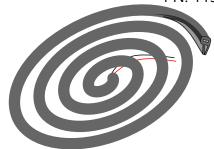
Receiver

PN: 124-03-006

Electric safety strip kit 113-015-0001

Electrical safety strip

PN: 113-55-067

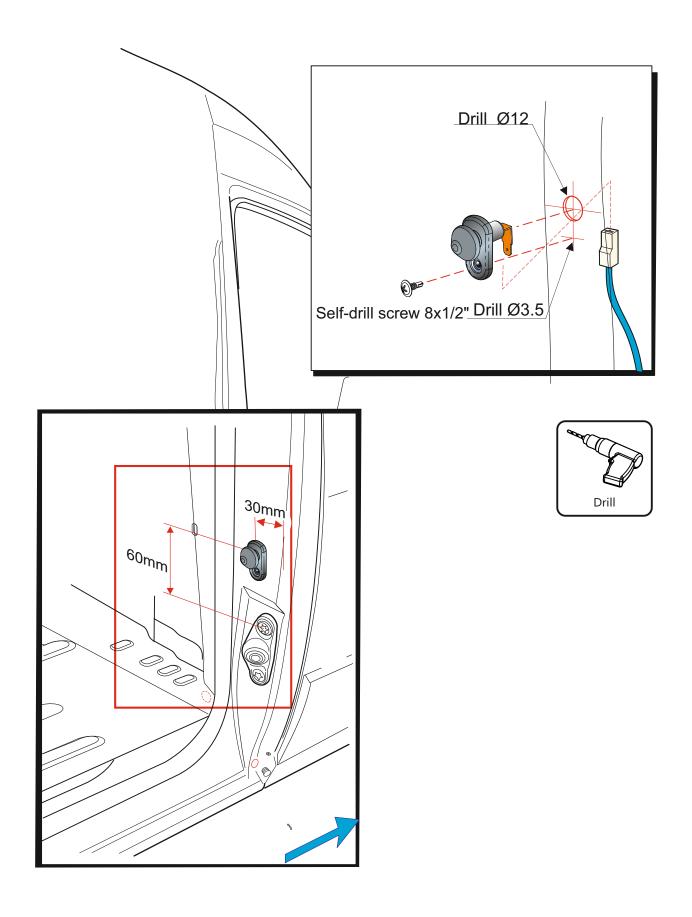




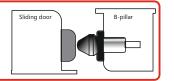
Plastic cap for safety strip 5x8mm

PN:112-05-008





Make sure there is good press on the pillar micro switch.





For models until 2021

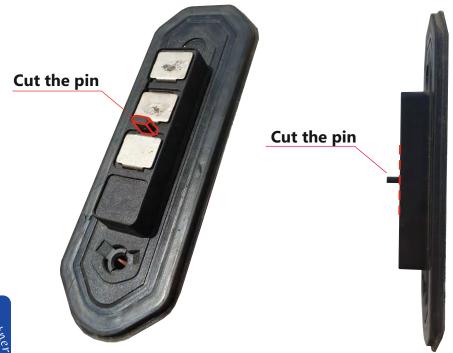
Sliding door contactor



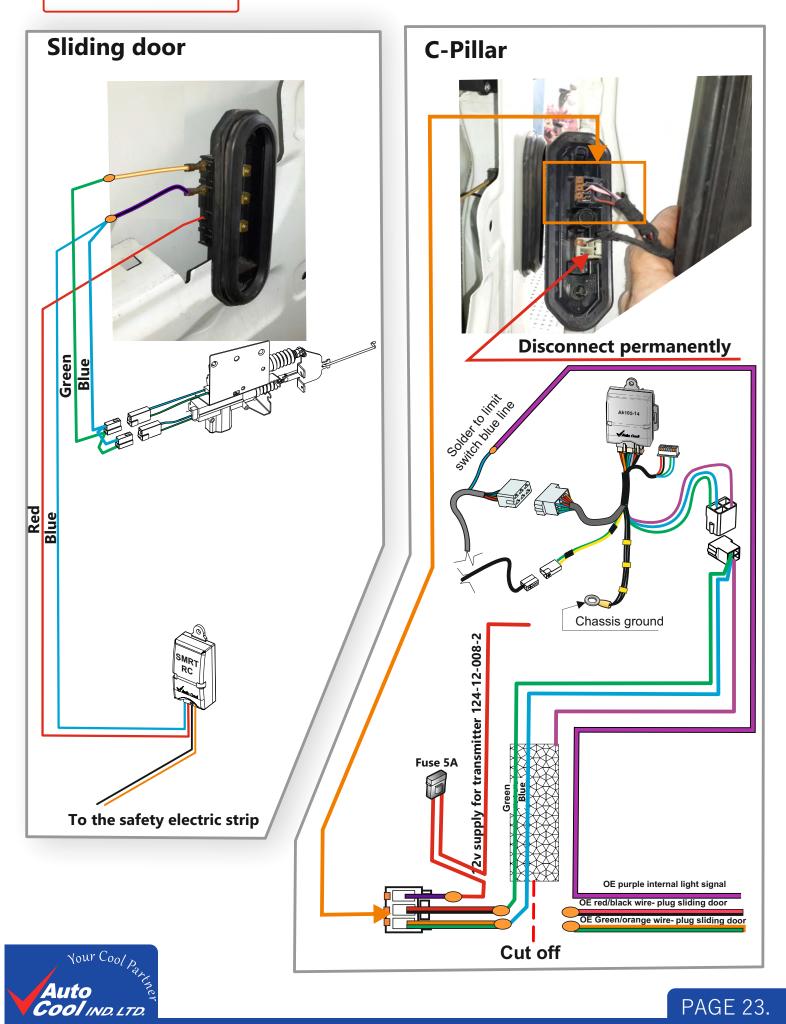


The third pin is necessary to install for leading the charge voltage for the smart transmitter

C-Pillar contactor

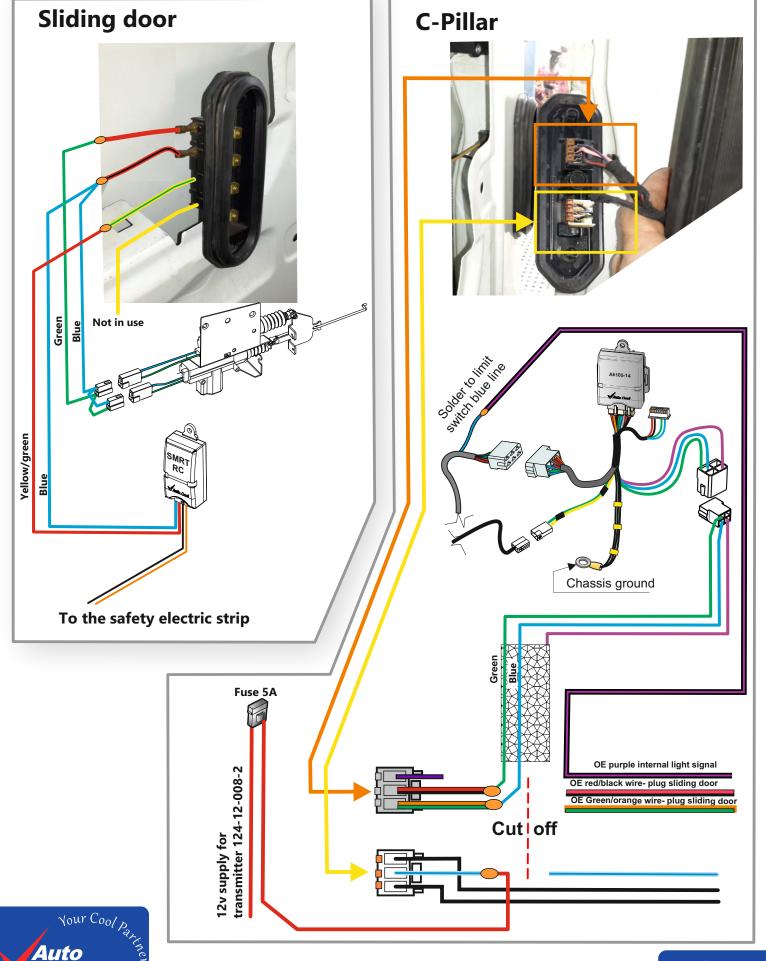


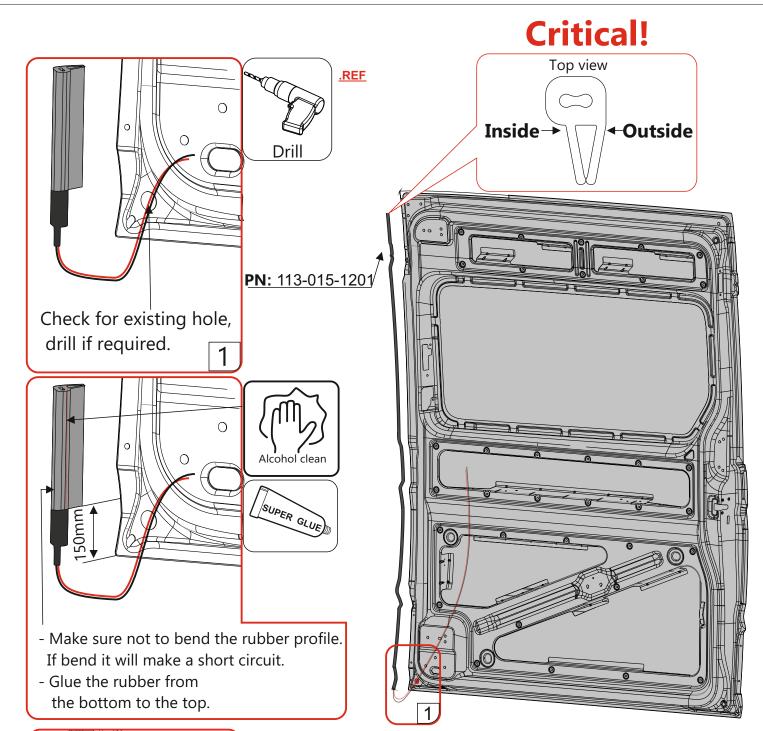
For models until 2021

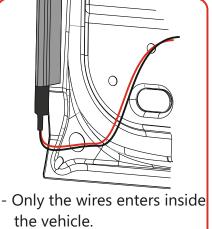


For models from 2022

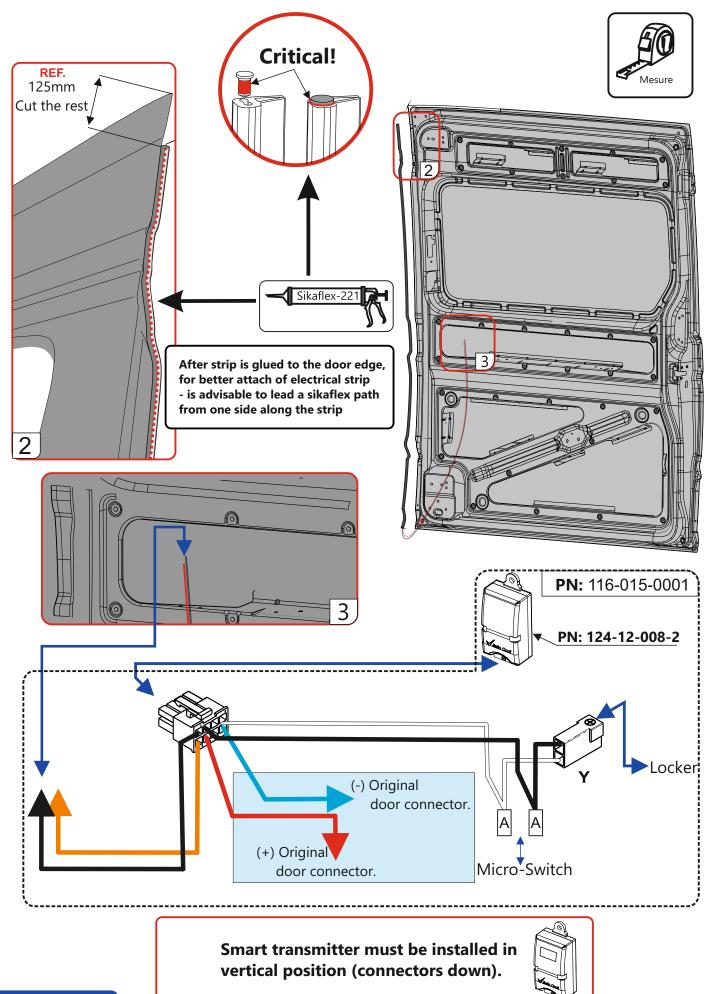
- After the connection, the OE button of the external handle will be canceled.

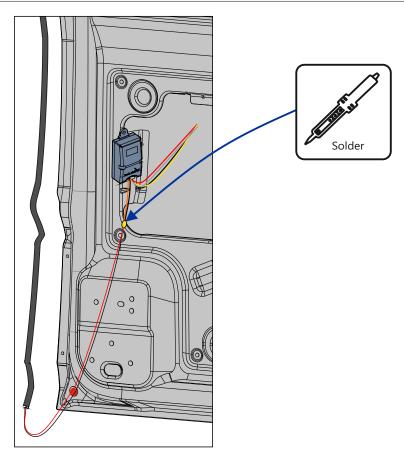








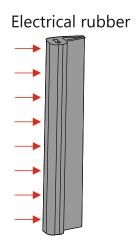




Peering Smart transmitter (if necessary)

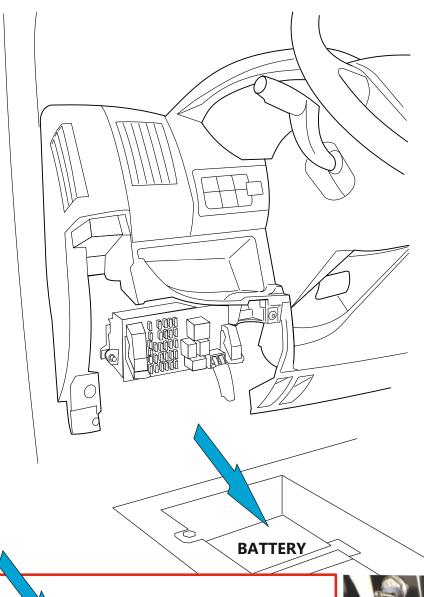
For smart transmitter \ door transmitter (P.N: 124-12-008-2):

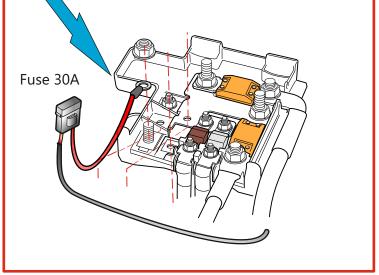
- a. Connect all wires to the smart transmitter and B-pillar wiring.
- b. Close the door for 10 seconds (capacitors in the smart transmitter will charge, make sure that the main battery is temporarily connected).
- c. Press the receiver programming button until the red light turns on then release.
- d. Press the electrical safety rubber or handle and make sure the LED on the receiver blinks.
- e. After the receiver LED blinked the smart transmitter is paired and ready to work.

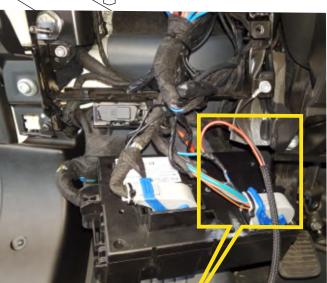






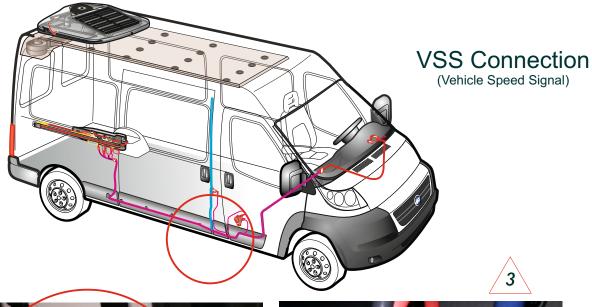




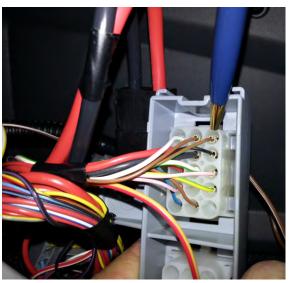


ACC+ Pin 2

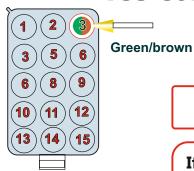








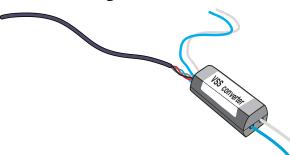
VSS Connection



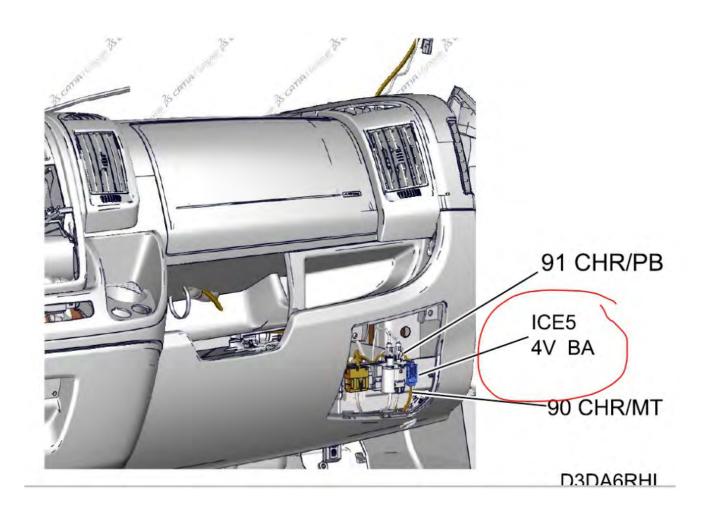


Its mandatory to connect and check the VSS!

If the vehicle does not have connection to the VSS source you can order a wireless VSS convertor PN 124-015-1501. Please contact us to get the instructions for this part.

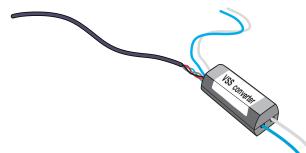




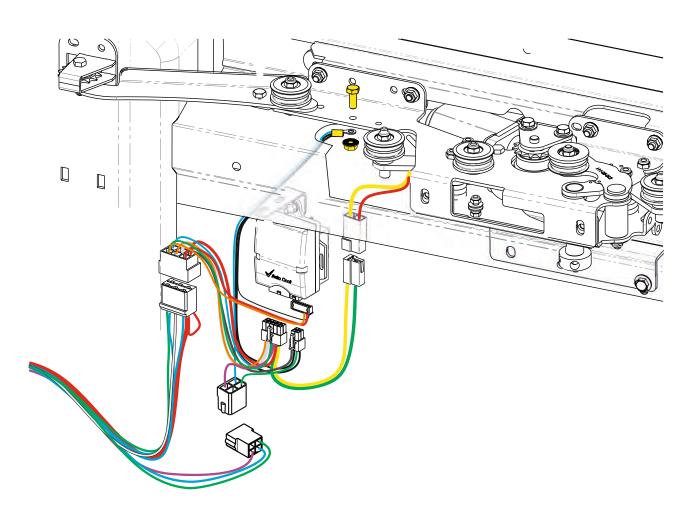


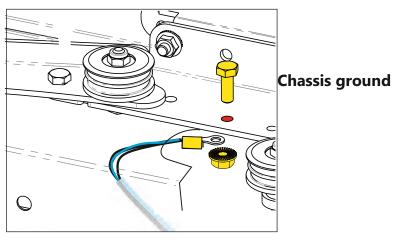
Its mandatory to connect and check the VSS!

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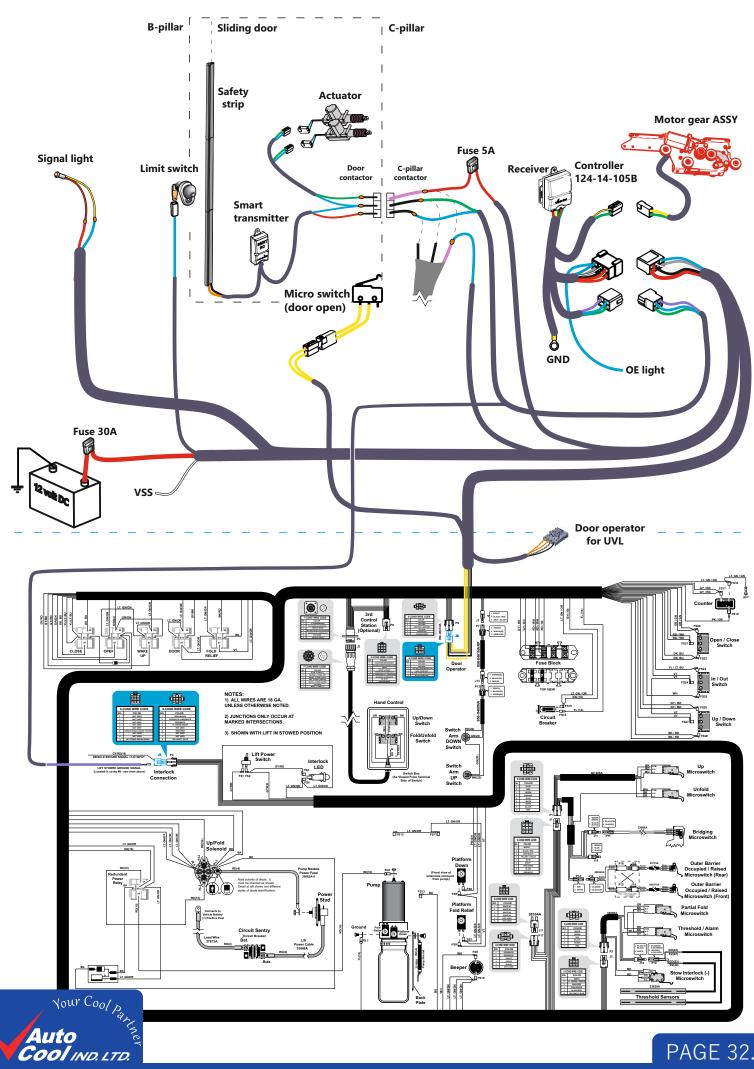


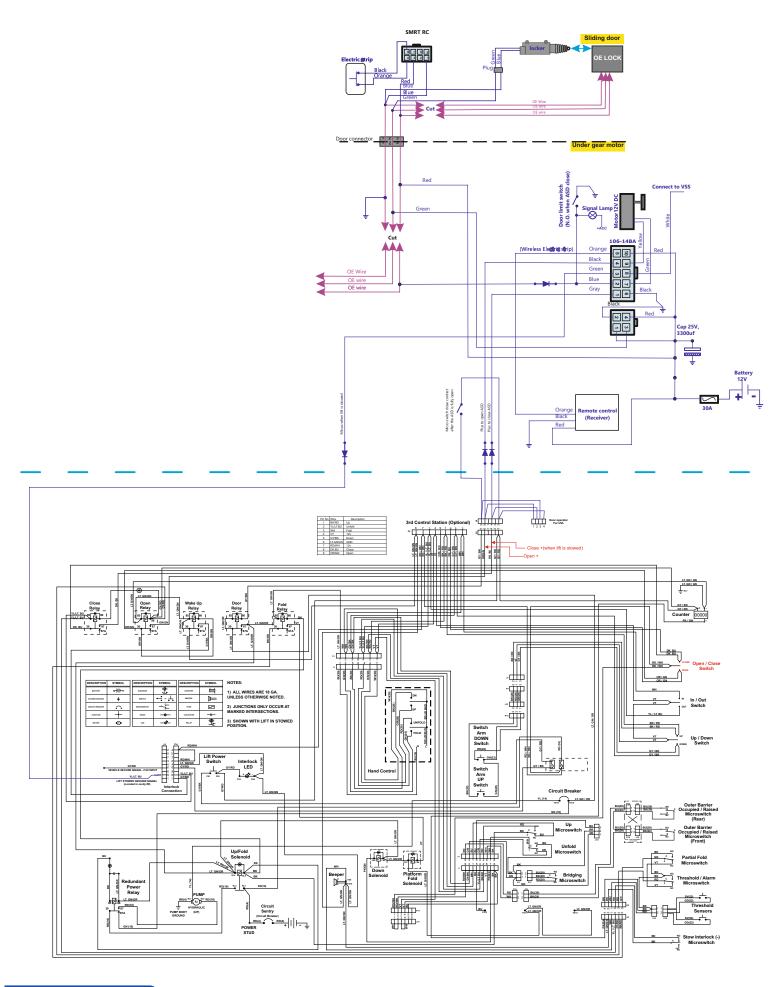




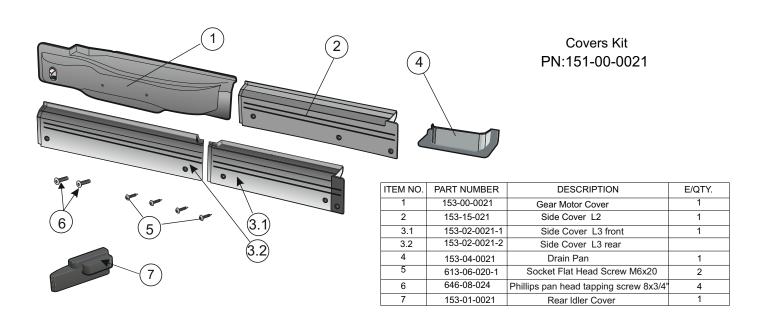






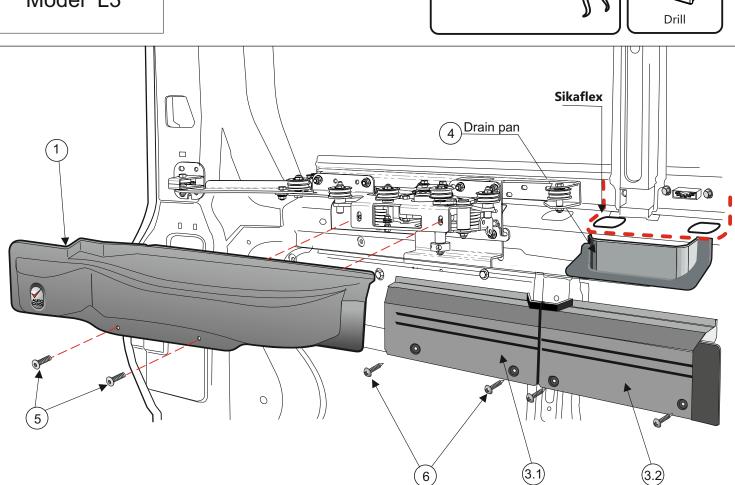




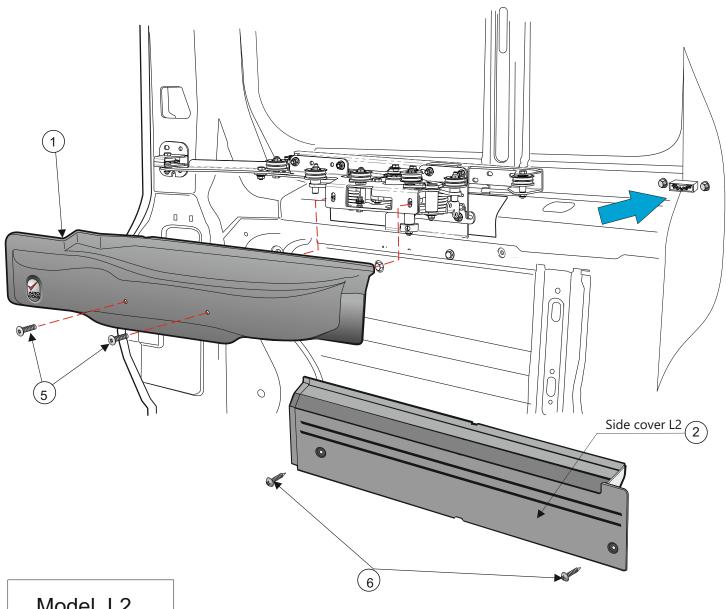


Sikaflex-221





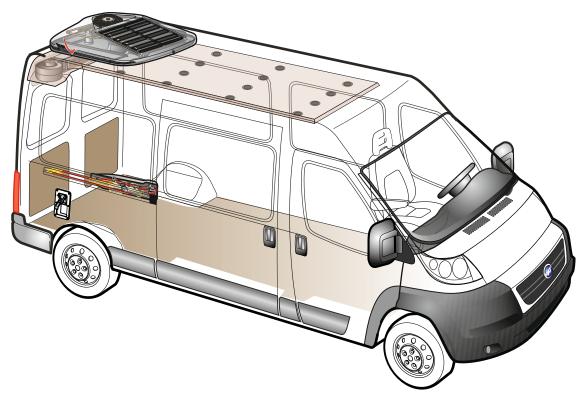




Model L2

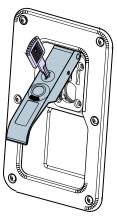






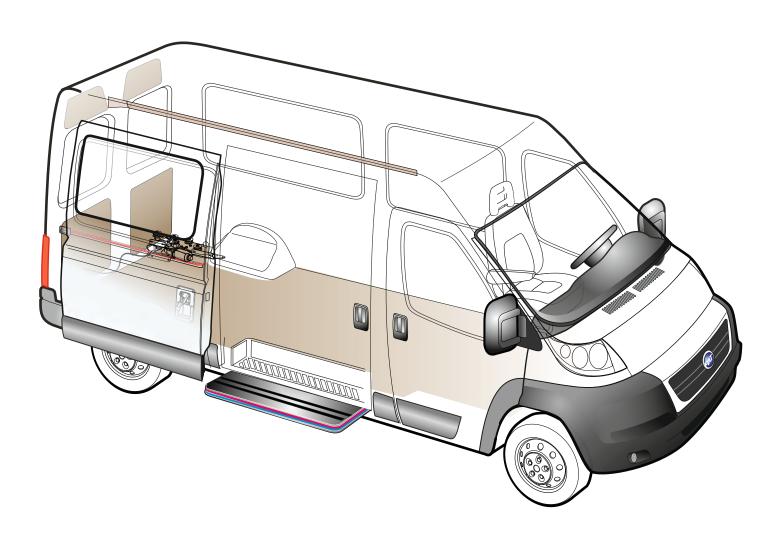
ASD Automatic Sliding Door

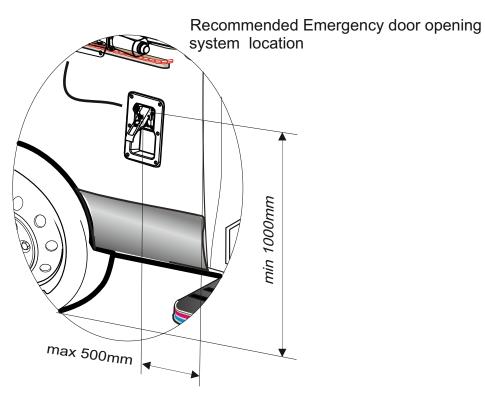
External emergency door opening kit AUTO COOL PN: 111-03-013



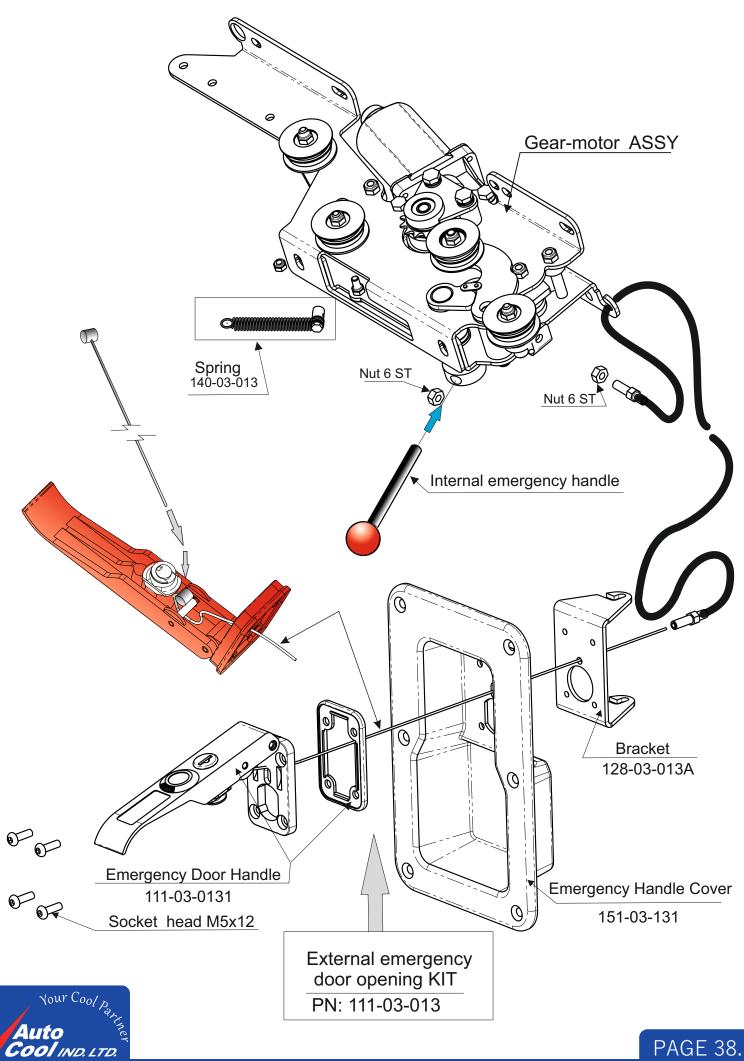
Option (not included in the kit)



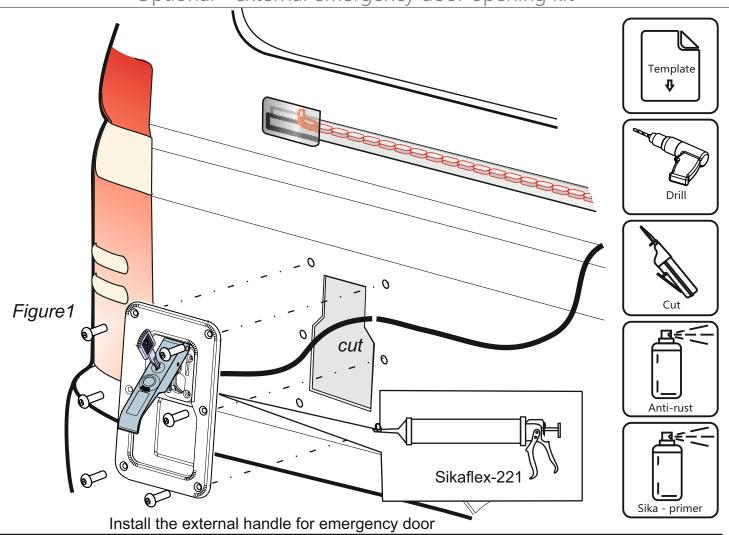


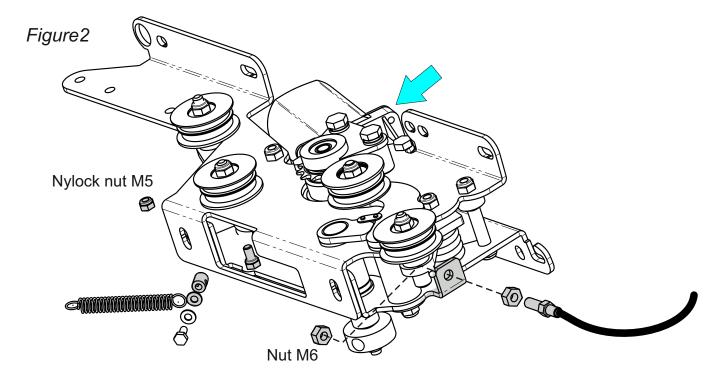






Optional - external emergency door opening kit

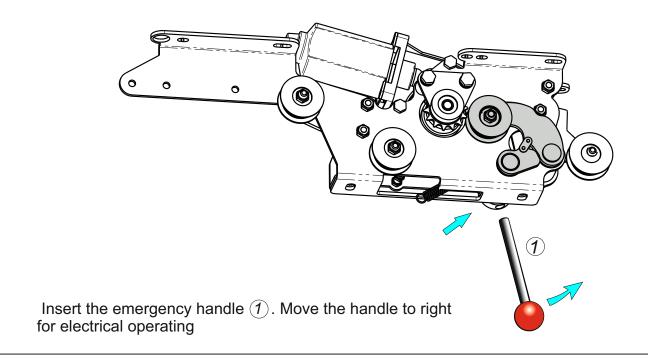


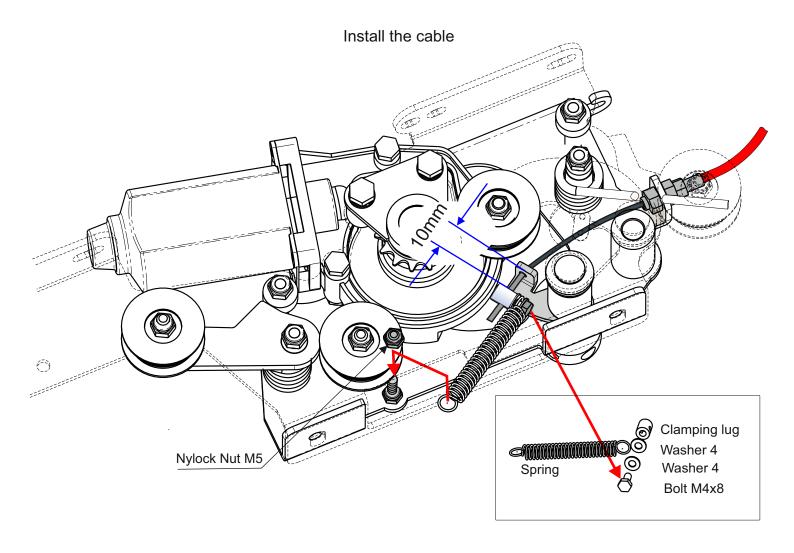


To install the cable:

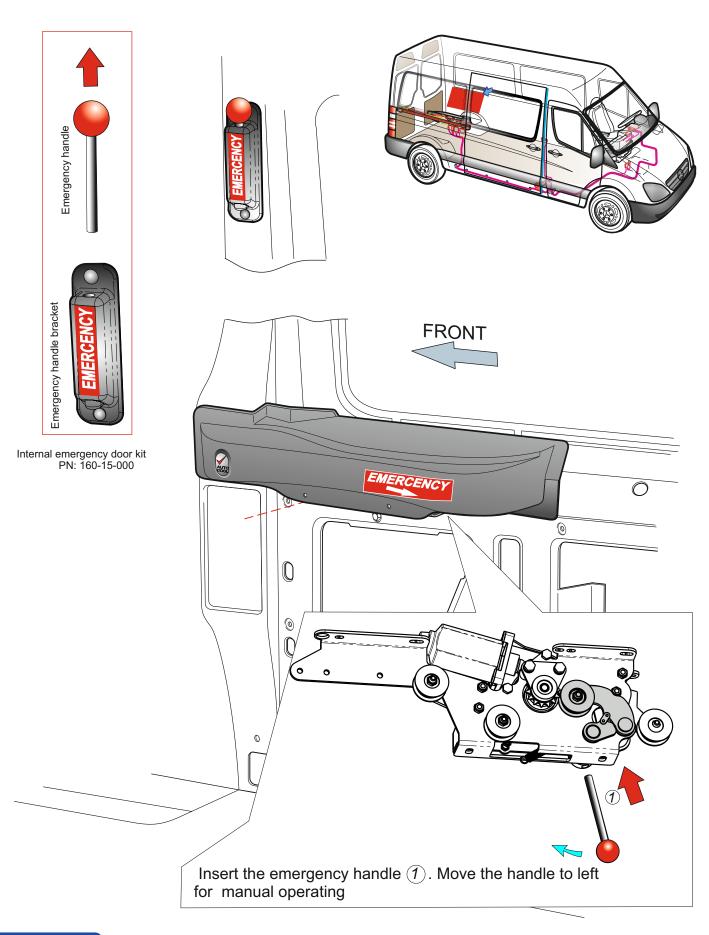
Verify that the Internal emergency handle is on closed position. Insert the cable into the hole (see figure 2) fasten nuts M6



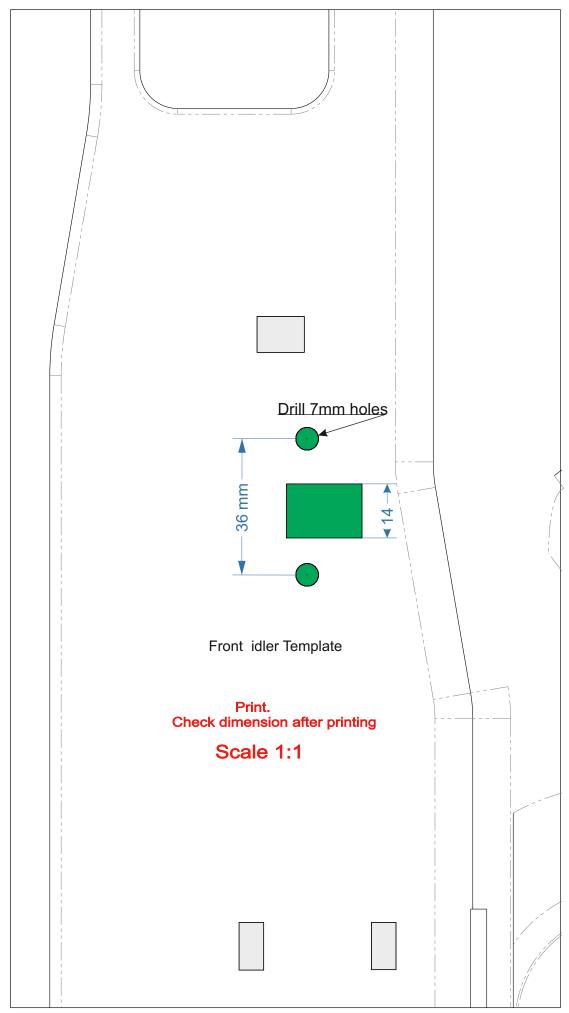






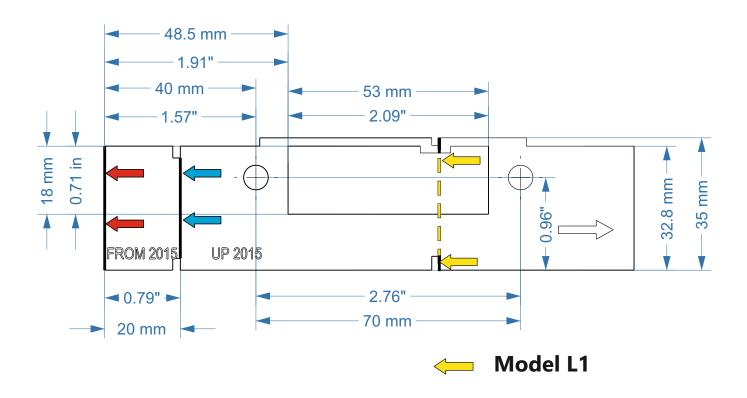










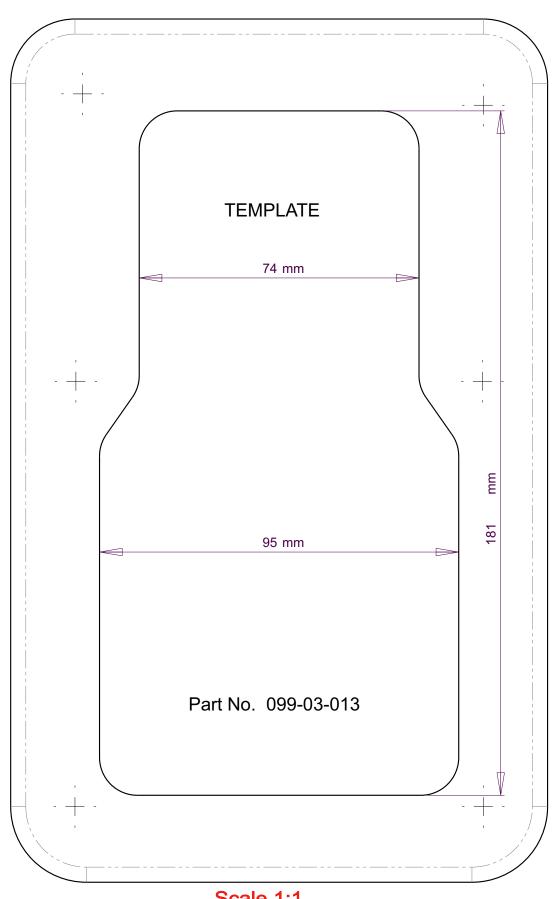


Template2 Rear idler PN:099-00-0022

Scale 1:1

Print.
Check dimension after printing









Operation:

- •The door is operated by a switch or remote control provided by Braun Ability:
- ·To control opening range Continuous pressure on the control switch will set the door in motion upon its release, the door will stop.
- ·Visual status indications When the vehicle's main ignition switch is on and the door is open, the indication light is visible.
- ·Audio status indicators the vehicle's buzzer functioning when the door is in closing motion.
- •The sliding door can be operated only when the lift in stowed position.

Safety measures

The system includes safety features to protect the passengers.

- ·Closing When encountering an obstruction, the controller automatically reverses the door direction to open full way .
- ·Electric safety strip performs sensitive safety function, if during the closing door it pressed the sliding door will reverse immediately.
- Opening When encountering an obstruction, the controller stops the door.
- While the vehicle is in motion: the ASD will not be operational at speeds exceeding 5 km\h. If the door is open, the system will close the door automaticaly and buzzer will operated.

Emergency facility

The system has inside and outside (optional) emergency releasing handle. Pulling one of them will result in disconnecting the ASD mechanism device and the door will function normally immediately.



* Basic checks for any situation:

- Visual check for loosen / broken parts.
- Operate the system from different source: Remote / driver switch / original remote/ original door handler.
- System reset:
- Disconnect the main fuse for 2 min while waiting, check manually the system.

or

• Disconnect the control unit for 2 min - while waiting, check manually the system.

*Specific situations:

- 1. Door does not function:
- Check main fuse.
- Check connections of power terminals to the control unit, motor and operating switch.
- Check control units
- Check motor.

2. Door does not close properly:

(Do not move at all or when reaching the fully closed positions it reverses).

• Check the safety safety strip tube:

Disconnect the plugs of transmitter and close the door automatically.

• Check inside the door the remote which connected to the safety strip transmitter.

While pressing the safety strip the LED indicator on the remote should light.

- Check limit switch on the B/C pillar for a good ground connectivity.
- Check control unit.
- Check voltage of the main battery, if under 12V start the engine.
- Check alignment of the door, tune it according to installation manual if required.
- 4. Door does not open:
- Check the electrical motor is engaged.
- If the ASD kit is a DL (Door Latch) ASD kit, check position of the locker unit (inside the door), which disable the OEM. locking system of the door.
- Check lock actuator (for DL model only).
- Check if OEM children lock on the door is active.
- 5. Door does not automatically reverse when encountering an obstruction during closing mode.
- Check safety strip.
- Check control unit.
- Check remote transmitter (inside sliding door).
- Check if door's limit switch (on B/C pillar) in place and good ground connectivity.



- 6. Noise from the door's chain during opening and/or closing modes.
- Move the mechanism to hand mode. Slide the door and try to find the source of the noise.
- Check installation and alignment of all wheels supports, front and rear idlers, and gear motor sprocket.
- Check chain tension and if needed, shorten it by removing one or two "links" of the chain (a very loose chain may also "jump" and cause damage to the sprocket's main motor).
- 7. Auto Cool remote control unit does not function.
- Check with spare remote control.
- Check battery in the key unit transmitter.
- Check if the LED indicator on the remote lights.
- Check connections (plugs) of receiver and main controller.
- If this issue still occurs, replace remote control receiver and transmitter set, with a new full set. Make sure to calibrate the existed transmitter inside the door.
- 8. VSS (Vehicle Speed Sensor) do not operate (the door operates although the vehicle is over 3 Km/h speed).
- Check connections to VSS (see installation manuals).
- Check control unit.
- 9. Buzzer does not operate during the closing mode.
- Check control unit.
- 10. Main driver button do not work:
- Check wires to the button.
- Replace and check button.
- Check control unit.
- 11. Original handle switch do not work:
- Check remote inside the door (see note 7 above).
- Check micro switch connections inside the door.
- When pulling the original door handle, check remote inside the door.
- 12. OEM remote / central locking button do not work:
- * For vehicles including OEM remote / central locking option.
- Check control unit.
- Check connection to the OEM central locking wires (see installation manual).



Combination wrench set metric		Straight flute HSS s diameter 4-30
		Drill point counte
1/4" Drive socket set metric	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Straight shank tw Diameter 4mm / 5mm / 6m 7mm / 9.5mm 12r
Saw blades	and the second s	T-handle se
Air reciprocating saw	-	
13mm Pneumatic drill		Hand files
		Plier set
Hand holding battery-powered drill		Wire stripper/cri
Soldering-iron		Heavy duty snap blad
High speed threaded insert tool		
or Heavy duty hand tool for field	or	Locking plie
and low volume production use or Small hand tool for prototype work and repairs.	01	Screwdriver s
prototype work and repairs.	1	
Rubber hammer		Tape 50mm
Flashlight or drop light		Anti-rust pri
		Pencil or m

Straight flute HSS step drill diameter 4-30mm	
Drill point countersinks	90
Straight shank twist drill Diameter 4mm / 5mm / 6mm/ 6.5mm / 7mm / 9.5mm 12mm	
T-handle set	
Hand files	A
Plier set	70-
Wire stripper/crimper	
Heavy duty snap blade knives	was a second
Locking plier	2 2
Screwdriver set	All In
Tape 50mm	
Anti-rust primer	AFER THAT I
Pencil or marker	



Recommended Torque (steel x steel)

			. •		.~
Bolt 8.8	Torque (Nm)	Bolt 10.9	Torque (Nm)	A2 or A4 Stainless steel	Torque (Nm)
M5	6.0			M5	5.1
M6	10.3			M6	8.7
M8	25.5	M8	37.6	M8	21.2
M10	50.0	M10	72.0	M10	42
M12	87.0	M12	126.0	M12	73

Installation check before delivery

ASD checking	YES	NO
1. Check manually the system, then make sure that all windows / doors are closed and check electrically the system. Be careful to not cause any damage.		
2. Fully close and open the door electrically using: drivers button, remote control, original handle if existed. Repeat 10 times.		
3. Safety strip.		
4. VSS - drive above 3kmh while the door is open, and make sure the door automatically close.		
5. VSS -make sure operating buttons and remote controls are disabled while driving above 3kmh		
6. Check driver LED alerts.		

