



FITTING INSTRUCTIONS TO SUIT

TO FIT XR TO XF FALCON V8 WITH 289-302 WINDSOR V8 PACEMAKER HEADERS PART NO. PH4032- PH4033

IMPORTANT It is advisable to use a pit or car hoist to fit this style of header, and to also work on the driver side first

DRIVER SIDE

- (1) Disconnect battery and remove cast manifold
- (2) Clean surface of head
- (3) Unbolt starter motor and push forward out of the way
- (4) Unbolt r/h engine mount and lift engine up slightly to open the face of the engine to make it easier to pass the body and engine
- (5) Fit header up into engine bay from under the vehicle
- (6) lower engine back into place and relocate starter motor back into position
- (7) Using a gasket and "silastic" or similar sealant on header, and slide header into position
- (8) tighten up engine mount and starter motor to finish

PASSENGER SIDE

- (1) Remove cast manifold.
- (2) If fitting to manual, remove slave cylinder and let hang by hose (Note, it is not necessary to remove completely during installation).
- (3) Fit header into engine bay from under car using a gasket and "silastic" or similar sealant on "header" before bolting to head
- (4) Bolt header up tight
- (5) Replace slave cylinder if applicable. (make sure hydraulic hose clears well).

Note: When fitting to automatics make sure all cooling lines are bent well clear of headers. When fitting to column change automatics it may be necessary to re-bend the selector arms to clear the headers.