

FITTING INSTRUCTIONS TO SUIT TOYOTA LANDCRUISER 75, 80 & 100 SERIES 1HZ DIESEL PACEMAKER HEADERS PART NO. PH12700 AND PH12701

PLEASE READ THESE INSTRUCTIONS CAREFULLY, AS THEY DO CONTAIN
IMPORTANT INFORMATION.

Note: EGR must be drilled before fitment (PH12701 only)

- Place anti zapper across battery terminals
- Disconnect air intake from throttle body & remove air cleaner canister lid and filter for easy access
- Remove engine pipe back to flange connection (100 series exhaust system cannot be removed without being cut)
- Remove exhaust manifold
- Undo solitary bolt holding solid heater line to block (this can now swivel a little to allow easy placement of header)
- Now is the time to check & repair or replace any broken studs

***Important if you are working on a 100 series Landcruiser, place base into engine bay from the top, before headers are fitted. Base may not be able to be fitted from underneath**

- Place sealant onto gasket & slide onto studs
- Place rear half of header onto studs & replace all nuts (do not tighten yet)
- Replace heater line to original position & bolt up tight
- Place front half of header onto studs & replace all nuts (do not tighten yet)
- Using sealant & gaskets, connect base to headers & bolt up tight
- Return to top of vehicle & bolt up headers to tight
- Reconnect to original exhaust 75 & 80 series only. (For 80 series see Fig 1)

Reconnect remaining air induction devices

