

Ranger 900 Crew

Recommend Using Loctite on all Bolts

1. Remove stock skid, save all bolts and washers for reuse.
2. Hold main skid in place and loosely reinstall all stock center bolts and washers, plus one new metric bolt and washer from hardware kit. Center skid and tighten bolts.
3. Hold rear skid in place, mark and drill 3/16" four forward most holes, hold rear skid in place and install 4 new washers and 1/4 - 20 x 3/4 self-tapping screws from hardware kit. Last, push up skid at rear mounting holes (using a couple of C clamps helps) mark and drill 3/16" holes, install new washers and self-tapping bolts.
4. Hold front skid in place, mark and drill 3/16" holes and install new washers and 1/4 - 20 x 3/4" self-tapping bolts.
5. Mark and drill 3/16" holes along each side of the main skid, install new washers and 1/4 - 20 x 3/4 self-tapping bolts.
6. If installing rock sliders, slide them in between the skid and the frame. Longer 1/4 - 20 x 1 1/4 self-tapping bolts supplied in hardware kit.

Hardware Kit includes:

Main skid = 1 - M6x1.0x20mm T. F. bolt	1 - countersunk washer
Side = 16 - 1/4 - 20 x 3/4 self-tapping bolts	16 - countersunk washers
Rear skid = 6 - 1/4 - 20 x 3/4 self-tapping bolts	6 - washers
Front skid = 4 - 1/4 - 20 x 3/4 self-tapping bolts	4 - washers
With sliders = 16 - 1/4 - 20x1 1/4 S.T. Bolts	

SAVE