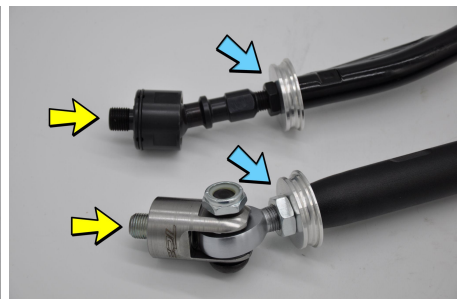
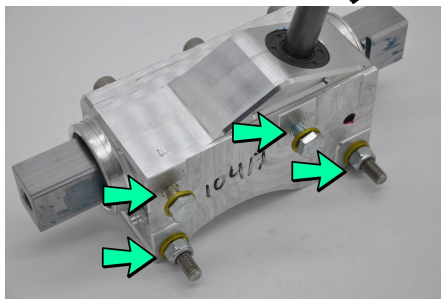
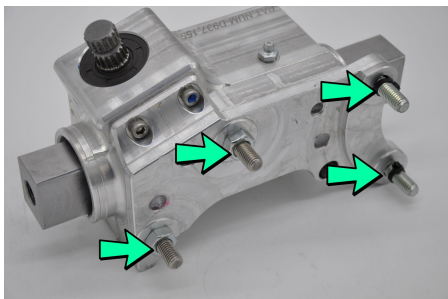


Billet Steering Rack Installation

1. **Greasing** - Grease ALL zerks with a high quality MARINE grease before installing. There should be enough grease in the zerks to where it is overflowing. This rack will hold approximately 100 pumps between all zerks.
2. **Center the bar** in the rack with even measurements sticking out of each side from the contact area of the clevis. (where clevis stops after installed).
Defender - 1 7/8" Maverick - 1 3/4" RZR Pro - 2 1/4" NBS Ranger - 2 1/8"
3. **Loctite** -
 - A). Apply **RED** Loctite to the installation bolts prior to tightening. Tighten the installation bolts to **40 ft lbs torque**. (In order to prevent damage, the rack **MUST** be tightly secured, but **DO NOT** over tighten the bolts either.)
 - B). Apply loctite to the connection threads of the inner tie rod end/center clevis bolt prior to screwing it into the steering bar of the rack.
4. **Coin Placement** - Install the boot coin between the tie rod and the jam nut on the inner tie rod end or heim. (Please see photos below)



5. **Steering Module** - The steering module will need to be reset on Can-Am models in order to adjust the torque settings. This is to accommodate the larger rack. Please see the attached sheet.
6. **Steering Stops** - If needed, the steering stops must be at the ball joint. Most A-Arm dealers, such as Super ATV, will have a steering stop included with the newer A-Arms available.

TIPS:

* For more room for installation, move the front differential forward slightly.

* **Can-am XMR Models** will have to have the mohawk shaved off of the front differential

* **NBS Ranger Racks** - Install the supplied hose over the heater line, between line and rack, where needed

