



**\*\*\*\*\* Before Start WARNING \*\*\*\*\***

- Short Barrel Semi-auto Shotguns and Bullpup Shotguns require shotgun shotshells between 34gr – 50gr or 1 3/16 oz - 1 3/4 oz to perform effectively.
- Short Barrel semi-auto shotguns and Bullpup Shotguns cannot fire target shotshells or bird shotshells.
- In most cases, Sipahi shotguns work up to 3" magnum shotshells, but if you want higher than 3", make sure the barrel stamp runs 3.5" or higher.
- Except for some models, most of our shotguns can fire 12 cal and 3" magnum shotshells. Check your barrel stamp if you need a different caliber or higher shell.
- Before loading and shooting, ensure the barrel's inside is not blocked with anything or misfired.

**\*\*\*\* After Use or Assembling QUICK TIPS \*\*\***

- Shotguns with gas operating systems must be cleaned after 75 to 200 shots, depending on the combustion quality of the gunpowder.
- After cleaning, relax the gas piston working on the barrel.
- Depending on the barrel, there may be nuts tightened in different directions. They are for contra lock. Please tighten each one as the manual instructs.
- It should be seated in the fork's slot behind the barrel's hand guard.
- Ensure the barrel lock is seated properly in the forend slot when securing the barrel to the stock.
- Be sure to tighten the chamber cover and try to separate the forends from each other when checking the barrel.
- Ensure that all parts are tightened and in order.