



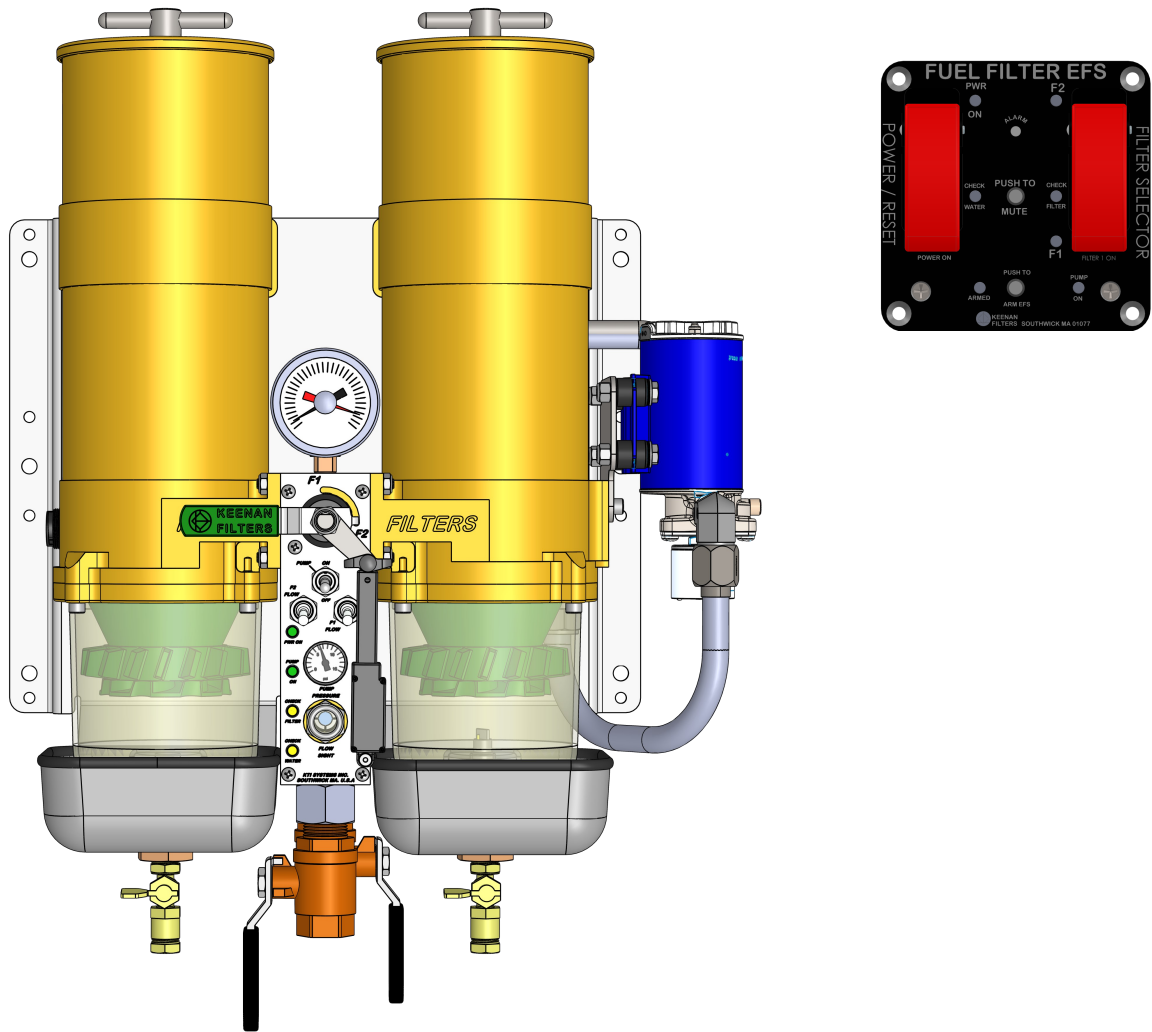
KEENAN FILTERS®

By KTI Systems, Inc.

MK240DP-EFS SMART FILTER

“DIESEL ENGINES ONLY”

INSTALLATION/USER GUIDE



THE INSTALLATION AND SETUP SHOULD BE PERFORMED BY A QUALIFIED TECHNICIAN

US PATENTS AND PATENT PENDING, ALL RIGHTS RESERVED.

KTI SYSTEMS INC 55 HUDSON DRIVE SOUTHWICK MA 01077 (413) 569-3323 info@ktisystems.com

MADE IN USA

MK240DP-EFS

PRIMARY ENGINE FUEL FILTER

Our Keenan Filters were designed to provide the marine, industrial and transportation industries a fuel filtration system that delivers clean dry fuel to the engine, protects the engines fuel delivery system while the engine is operating, provides early warning detection, and the tool to efficiently maintain the fuel system from the tank to the engine, reducing downtime and cost while increasing engine reliability.

The duplex system can be used as a stand alone primary fuel filter for any diesel engine and can also be configured to also provide engine priming or fuel polishing depending on the vessel requirements. Our duplex filter allows one filter to be online while the second is ready when needed. With an integrated pump, we designed the filter manifolds with internal passages so the dirty offline filter can be swiftly replaced, primed and ready to go back online, without interrupting the fuel flow to the engine. We also incorporate a second fuel circuit for a engine priming, polishing and fuel transfer is needed.

Standard with our system comes a remote warning and control panel, This warns the operator when a problem is starting, can switch filters remotely (EFS system), or arm the system; so if a filter starts to clog or water is detected it will automatically switch filters. Designed into the center manifold is a platform for controls, sensors and electrical connections that communicate with a remote interface box. This makes it easy to configure the system for a stand alone operation or communicate with a remote monitoring system.

Benefits/Features:

- **DUAL FILTER SYSTEM** - Allows one filter online and the second ready when needed. - The dirty offline filter can be replaced/ primed while the engine is in operation and be ready to placed back online when needed.
- **REMOVES 99% FREE WATER** lthat may damages the injector systems reducing cost.
- **TOP LOADING**– Simplifies element replacement and reduces or eliminates system bleeding.
- **FUEL POLISHING** - Ensures clean fuel is supplied to the engine. - Reduces maintenance cost. - Allows the operator to polish the fuel quality during and after engine operation. - Gives the operator a solution to fuel contamination.
- **INTERNAL FUEL PASSAGES**– This provides clean fuel to be ported into the offline filter for servicing or to assist in removing contaminants from the bottom of the filter housing.
- **REMOTE WARNING PANEL** - Alerts the operator before fuel problems can affect engine operation.
- **ELECTRIC FILTER SWITCH (EFS optional)** - Allows the operator to switch filters from the remote panel or can be armed to switch filters automatically when the filter starts to clog or water is detected.
- 6061 anodized aluminum manifold construction with stainless internal parts.
- Uses genuine Racor® 1000 elements.
- Optional 4-20 ma vacuum sensor for remote monitoring.

MK240DP-EFS INSTALLATION/ USER GUIDE

TABLE OF CONTENTS

| PAGE | DESCRIPTION |
|-------------|--|
| 1. | MK240DP with EFS |
| 2. | INSTALLATION TIPS |
| 3. | FUEL DIAGRAMS |
| 4. | MOUNTING PANEL DIMENSION DIAGRAM |
| 5. | WIRING INSTALLATION TIPS |
| 6. | MOUNTING PANEL LOCATION & CONNECTIONS |
| 7. | OPTIONAL STAND MOUNT |
| 8. | OPTIONAL ENGINE ROOM MOUNT |
| 9. | WIRING DIAGRAM |
| 10. | MK240DP <u>with EFS</u> KH7240 ELECTRICAL CONNECTIONS |
| 11. | KP600 PANEL CUTOUT TEMPLATE |
| 12-13. | FIELD WIRING <u>with EFS</u> / REMOTE MONITORING CONNECTIONS |
| 14. | SPECIFICATIONS |
| 15-16. | POST INSTALLATION SERVICE AND OPERATIONAL CHECK |
| 17. | FILTER ELEMENT REPLACEMENT |
| 18. | DRAINING WATER FROM BOWL |
| 19. | KP600 CONTROL PANEL OPERATION |
| 20. | HOW IT WORKS |
| 21. | FUEL POLISHING |
| 22. | LIMITED WARRANTY |

O RINGS
T- HANDLE

RACOR®
ELEMENT

VACUUM
GAUGE

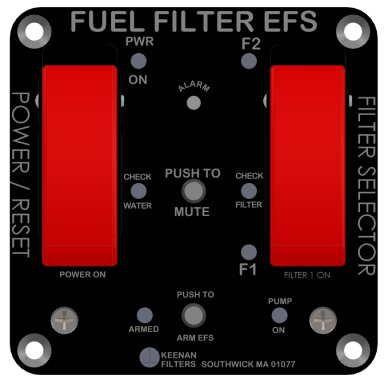
FILTER
SELECTOR

CANNON
PLUG

DRAIN
VALVES

BLEED VALVE

-14 ORB OR 3/4 NPT
WITH BALL VALVES



KP600

FUEL
PUMP

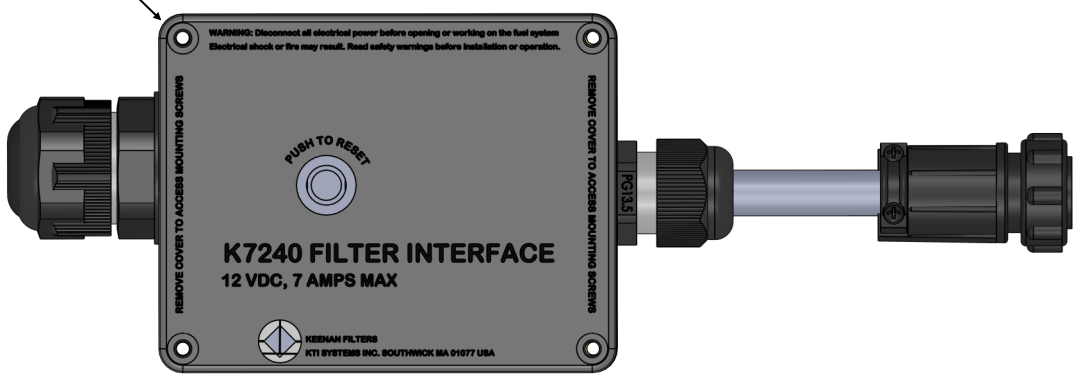
HEAT SHIELD

EFS ACTUATOR
(OPTIONAL)

MK240DP-EFS SMART FILTER

SHOWN with EFS

WIRING INTERFACE BOX



KH7240 INTERFACE CABLE ASSEMBLY

INSTALLATION TIPS

PLEASE READ BEFORE INSTALLING

- Do not smoke or allow open flames.
- Turn off engine.
- Turn off power and disconnect battery ground cable connection.
- Before drilling holes or installing mounting hardware make sure the back side is clear of obstructions such as fuel lines, electrical harnesses, fuel and fluid tanks, ships hull, etc.
- Use proper fuel lines, connections and mounting hardware. Use proper wire, connectors and routing.

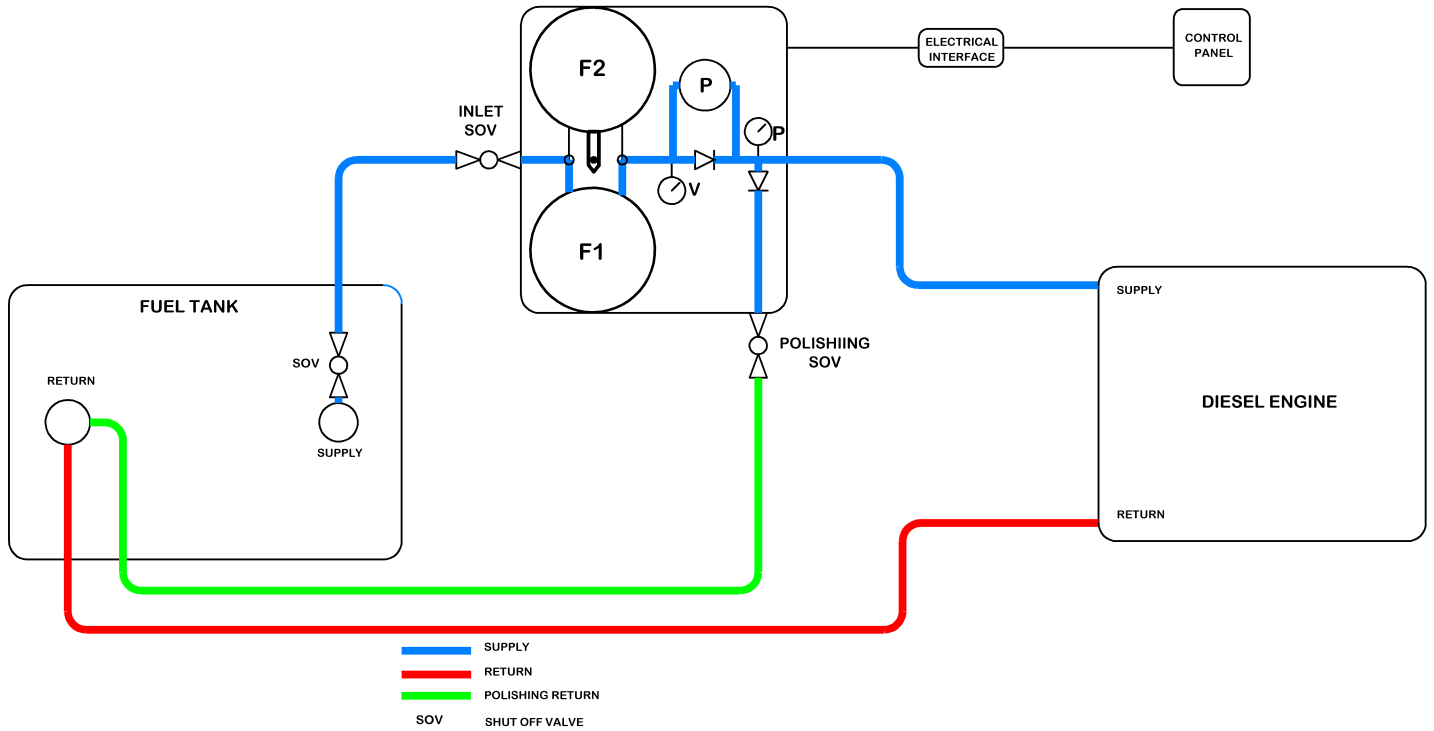
SUGGESTED TOOLS AND SUPPLIES

- Shop towels and a clean bucket.
- Clean diesel to prime the filter.
- Clean engine oil to lubricate seals.
- Proper thread sealant (do not use thread tape).
- Use adequate light, ventilation and eye and skin protection.
- Additional Check Valve (KTI P/N KA159CV optional)

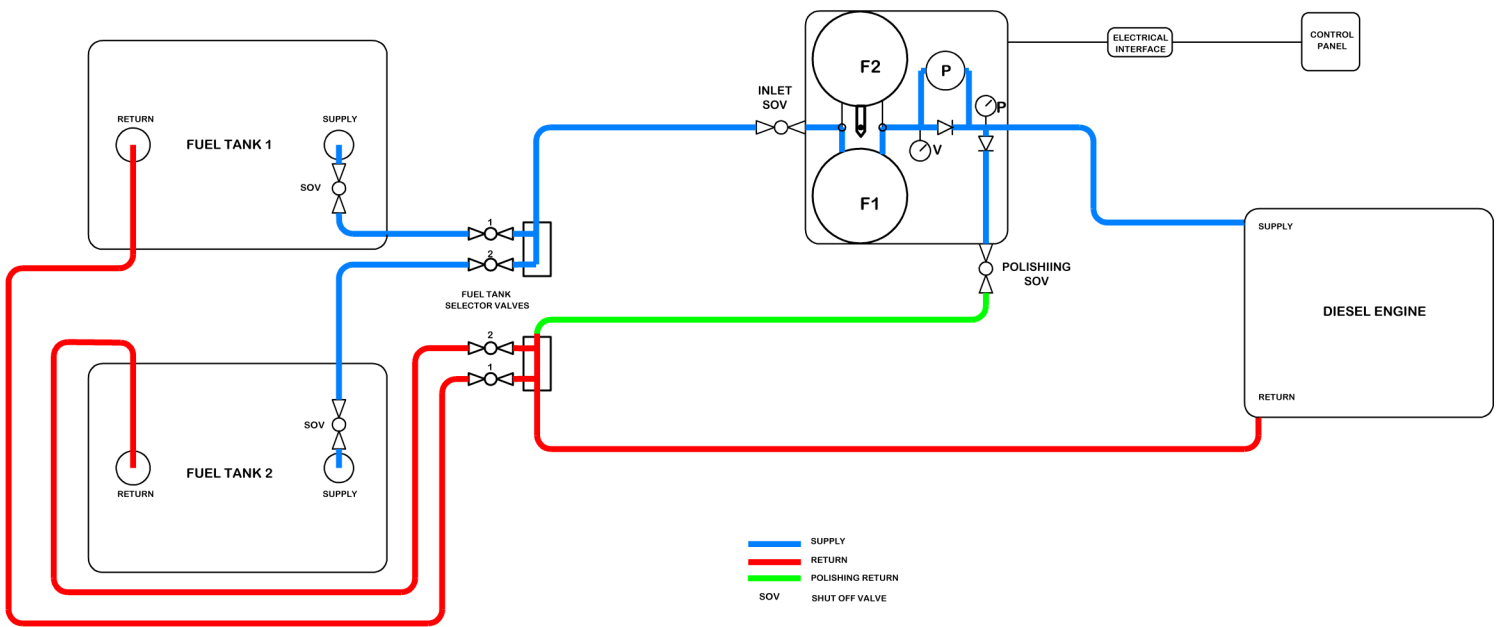
FUEL SYSTEM DESIGN AND LAYOUT

The MK240DP is installed as a primary filter. This system allows for one filter to be online and the other is serviced and can be switched online at anytime. The MK240DP also incorporates an integrated fuel pump that allows the operator to polish fuel, bleed the fuel system, back up fuel for the engine lift pump and can port fuel back to the offline filter for servicing. On the following page are some basic fuel systems, but it is still the operator, designer and the installers responsibility to configure the system properly. THE DIAGRAMS ARE FOR REFERENCE ONLY

SINGLE ENGINE SINGLE TANK

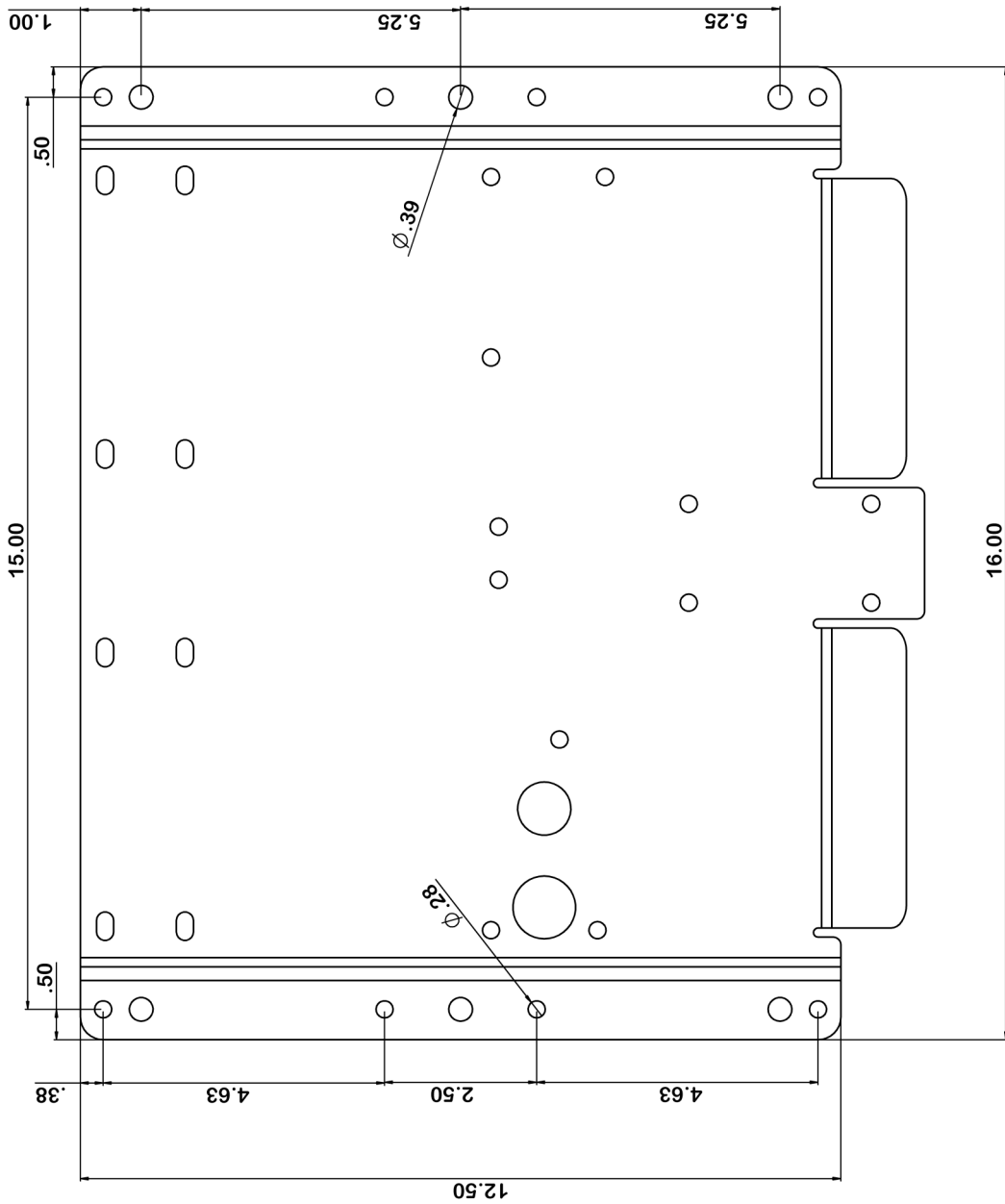


SINGLE ENGINE DUAL TANKS



MK240DP MOUNTING PANEL

NOT TO SCALE



KTI SYSTEMS INC.
SOUTHWICK, MA.

OBTAIN GEOMETRY FROM CAD MODEL
UNLESS OTHERWISE SPECIFIED
UNFINISHED FEATURES CALL
FOR FINISH

| REVISION | DATE | BY | DESCRIPTION |
|----------|------|----|-------------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

TITLE
240 MOUNTING PLATE

| NO. | DATE | BY | DESCRIPTION |
|-----|------|----|-------------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

DO NOT SCALE
DIMENSIONS ARE GIVEN
UNLESS OTHERWISE
SPECIFIED
ALL DIMENSIONS ARE
UNLESS OTHERWISE
SPECIFIED
© 2020 KTI SYSTEMS INC.

SHEET NO. **D**
KZ41362 MANUAL DWG

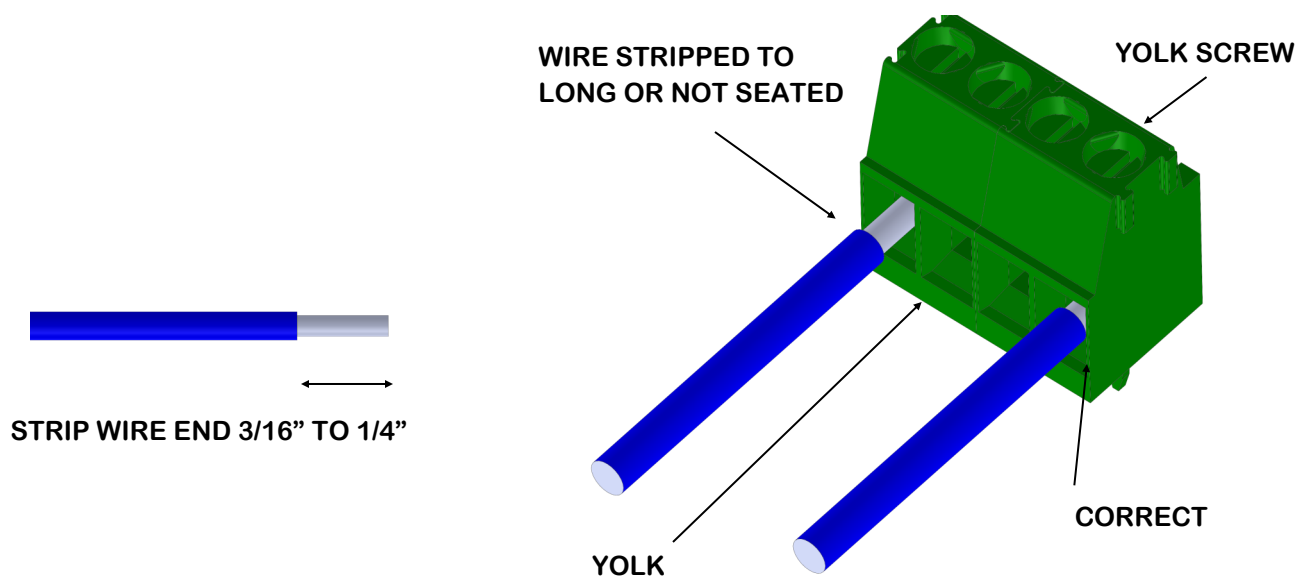
REV

WIRING INSTALLATION TIPS

1. The MK240DP-EFS will use the KP600 control panel and the KH7240 interface box.
2. Field connections are already made between the KH7240 interface box terminals and the KP600 remote control panel terminals. The unit has a printed circuit board (PCB) with installed Euro type* terminal blocks. This makes the connections simple to make. The system voltage is 12 VDC. If it is being installed into a 24 volt system use a 24 to 12 volt DC inverter with at least a 5 amp load capacity.

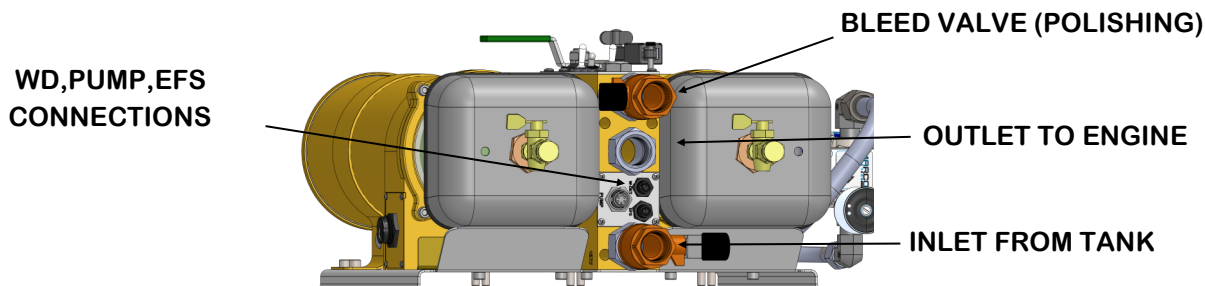
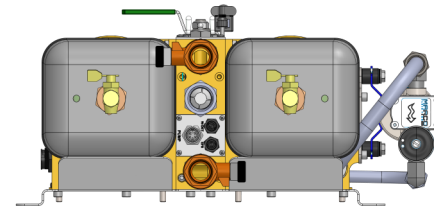
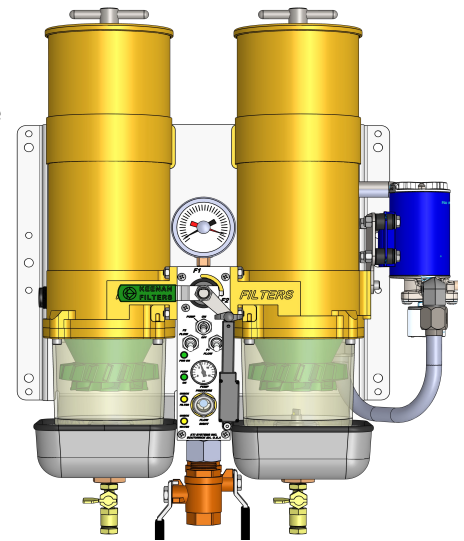
**SERVICE NOTE: Euro type blocks are very common and user friendly, but simple mistakes can make you spend time trouble shooting. One of the most common mistakes is not stripping enough insulation off of the termination end. When this happens, the insulation gets clamped not the conductor. Another common mistake is loose strands shorting to the adjacent clamping yoke (wire socket).*

4. IF NEEDED use approved 16 AWG wire and strip 3/16" to 1/4" of insulation off on the termination end. Make sure the yolk screw is backed out and the yolk cavity is clear. Push the wire in until it bottoms and hold the wire in position when tightening the yolk screw. After tightening, pull on the connection to test, then retighten if needed. Visually inspect to make sure all the strands are clamped in the yolk clamp and the conductor is barely visible.



MK240DP-EFS PANEL MOUNT LOCATION

1. The filter assembly should be installed between the fuel tank (fuel source) and the suction side of the engine lift or transfer pump. Pre-existing filters should be removed. If the engine manufacturer has permanently installed primary filters, service with new filter elements.
2. The filter assembly is to be mounted between the horizontal plane of the engine lift or transfer pump inlet and the bottom of the fuel tank. The filter must be mounted in a vertical position on a structure that is also vertical (DO NOT MOUNT ON ENGINE) with the Tee-handle on top. Enough space should be left above and below the unit to service the filter. Allow about 11" above the filter to remove and replace the filter element and at least 2" below to drain the filter. USE APPROPRIATE MOUNTING HARDWARE
3. A shut off valve is installed in the inlet side of the filter, which will allow for system testing. If the fuel tank (fuel source) is located close to the filter, the fuel tank supply shut off may be used.
4. If the fuel tank (fuel source) is mounted higher than the filter, a shut off valve must be installed into the inlet of the filter assembly. This will stop the flow of fuel when servicing the filter or fuel system.
5. This systems has a polishing port that allows clean fuel to be ported back to the tank, this port has a shut off valve for control of the flow.
6. Location of the filter should allow for easy access while servicing and away from anything that can injure the operator, such as hot and/or moving equipment.
7. Use appropriate fuel line with the least amount of restriction, such as 5/8" to 7/8" hose or ridged line to supply the MK240DP-EFS. Avoid sharp 90 degree bends. Route fuel lines away from sharp objects and heat. *Note: if sharing the engine return line, use 5/8" ID minimum to reduce back pressure.*

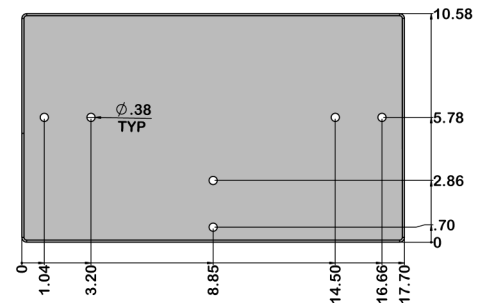
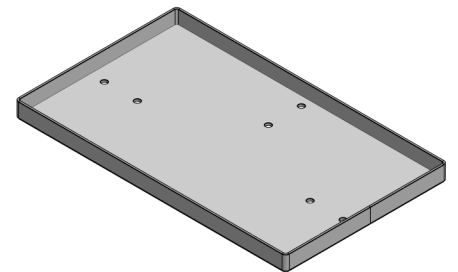
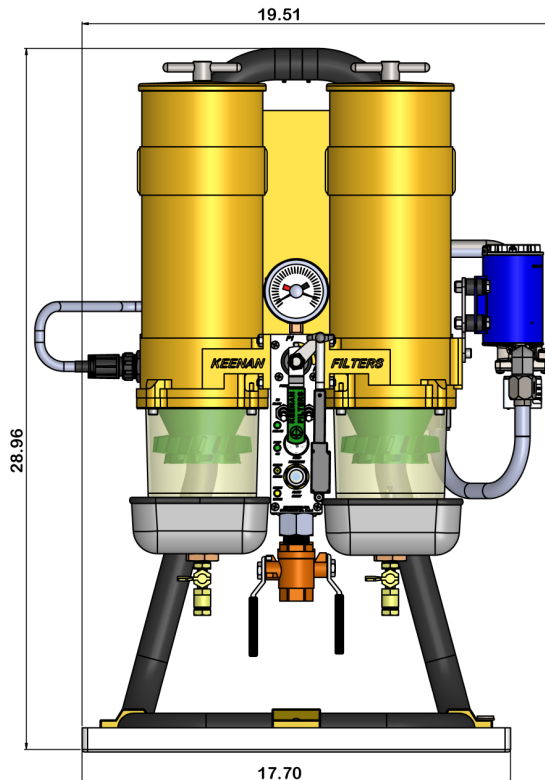
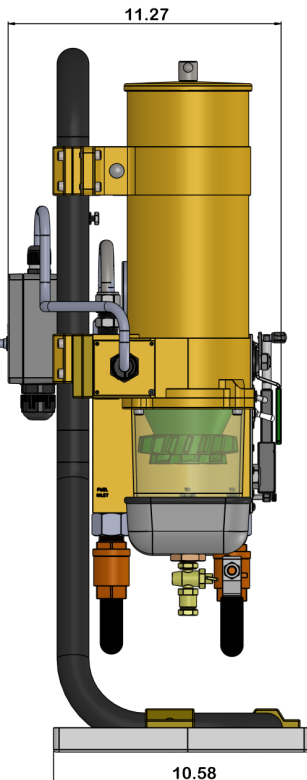
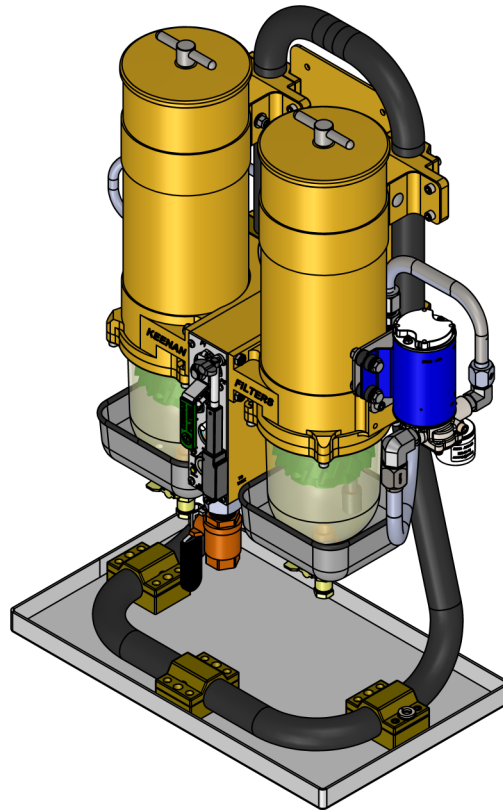


MK60DP/K60DP CONNECTIONS

1. The MK60DP/K60DP inlet, outlet and polishing port connections are 14 ORB or 3/4" NPT (using supplied ball valves). Use approved 5/8" to 7/8" fuel line and connectors. To reduce restrictions, limit the amount of 90 degree connectors or sharp bends. Make sure fuel lines are supported and keep fuel lines away from sharp and hot objects. Fuel line size depends on distance to tank, flow and lift.
2. The KH7240 (EFS) cable assembly is factory connected and is positioned on the left side of the filter.
3. To mount the interface box remove the 4 cover screws and cover. Depending on the wire run, position the interface box either horizontally or vertically against the vertical surface. Mark the 2 mounting holes, drill holes for hardware and mount box.

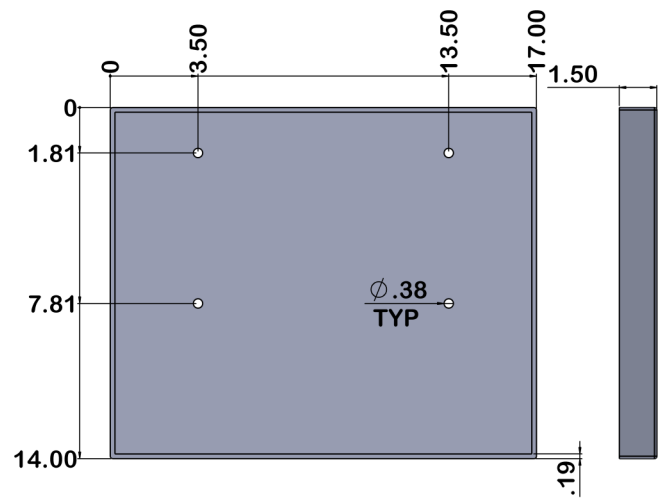
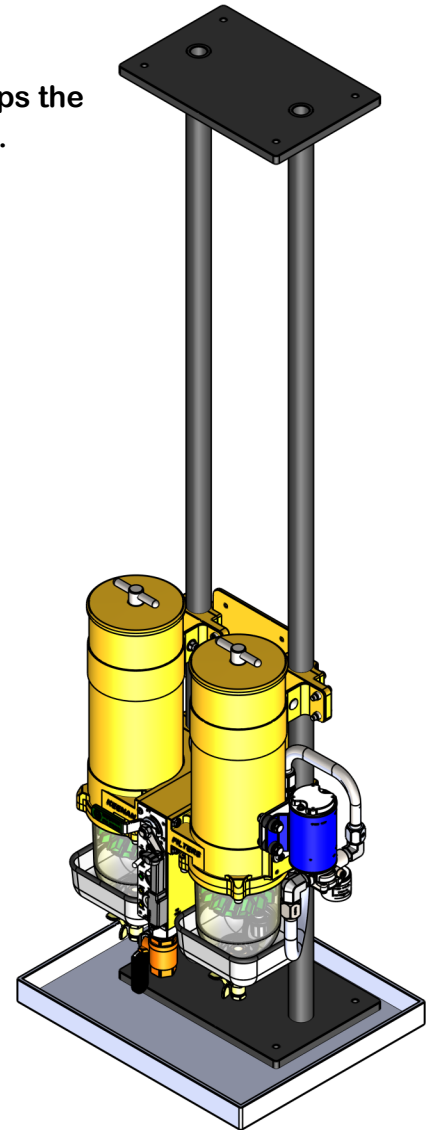
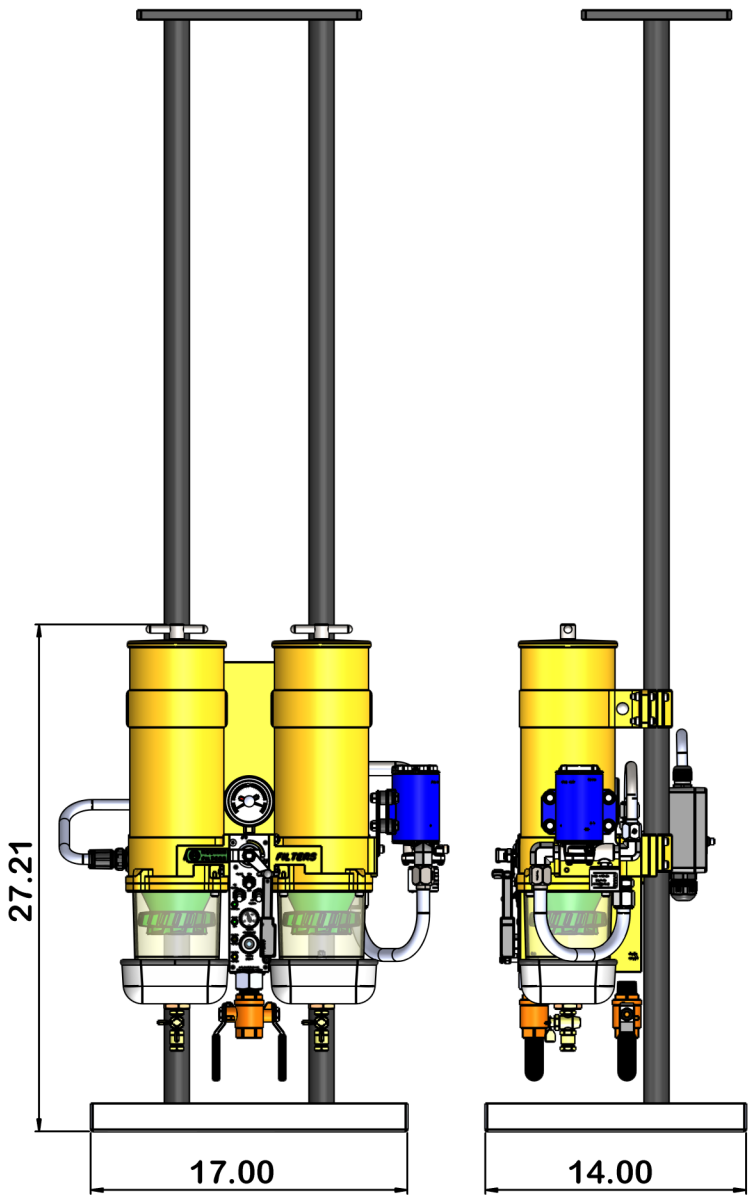
OPTIONAL MK240DP-EFS MOUNTING STAND OPTION

The MK240DP-EFS can be floor mounted using the MK15300 stand assembly. The stand bolts to the floor structure using 6 mounting bolts. A mounting pad on the back side allows the KH7240 interface to be mounted making a simple compact installation.

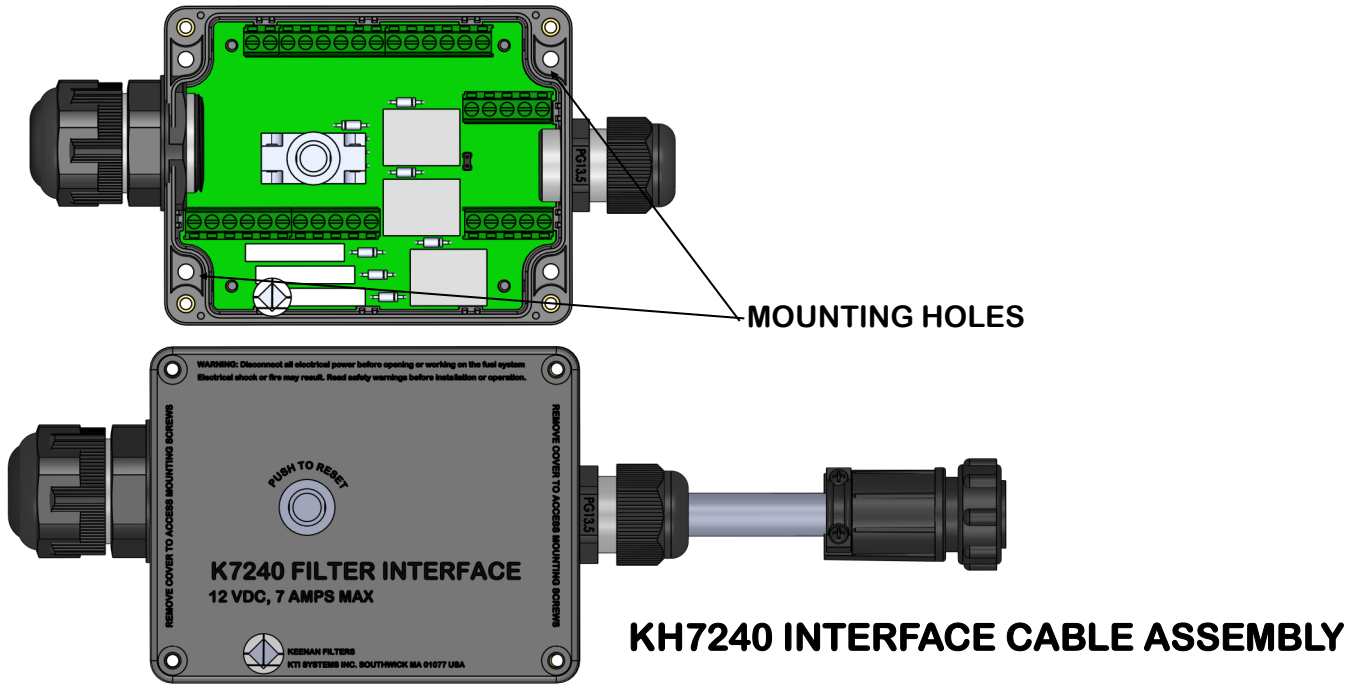


OPTIONAL MK240DP-EFS ENGINE ROOM MOUNT

The MK240DP-EFS can be mounted in the engine room using the K24404 mount. The upper and lower mounts bolt to the floor and ceiling, this keeps the foot print to a minimum and clear access to the components for servicing.

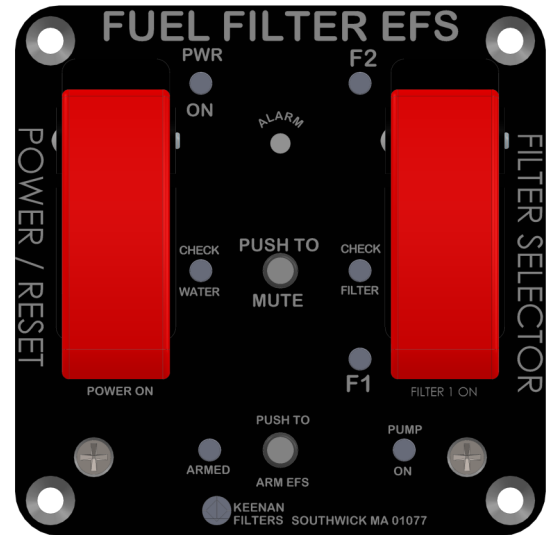


MK240DP-EFS ELECTRICAL CONNECTIONS



KP600 CONTROL PANEL INSTALLATION

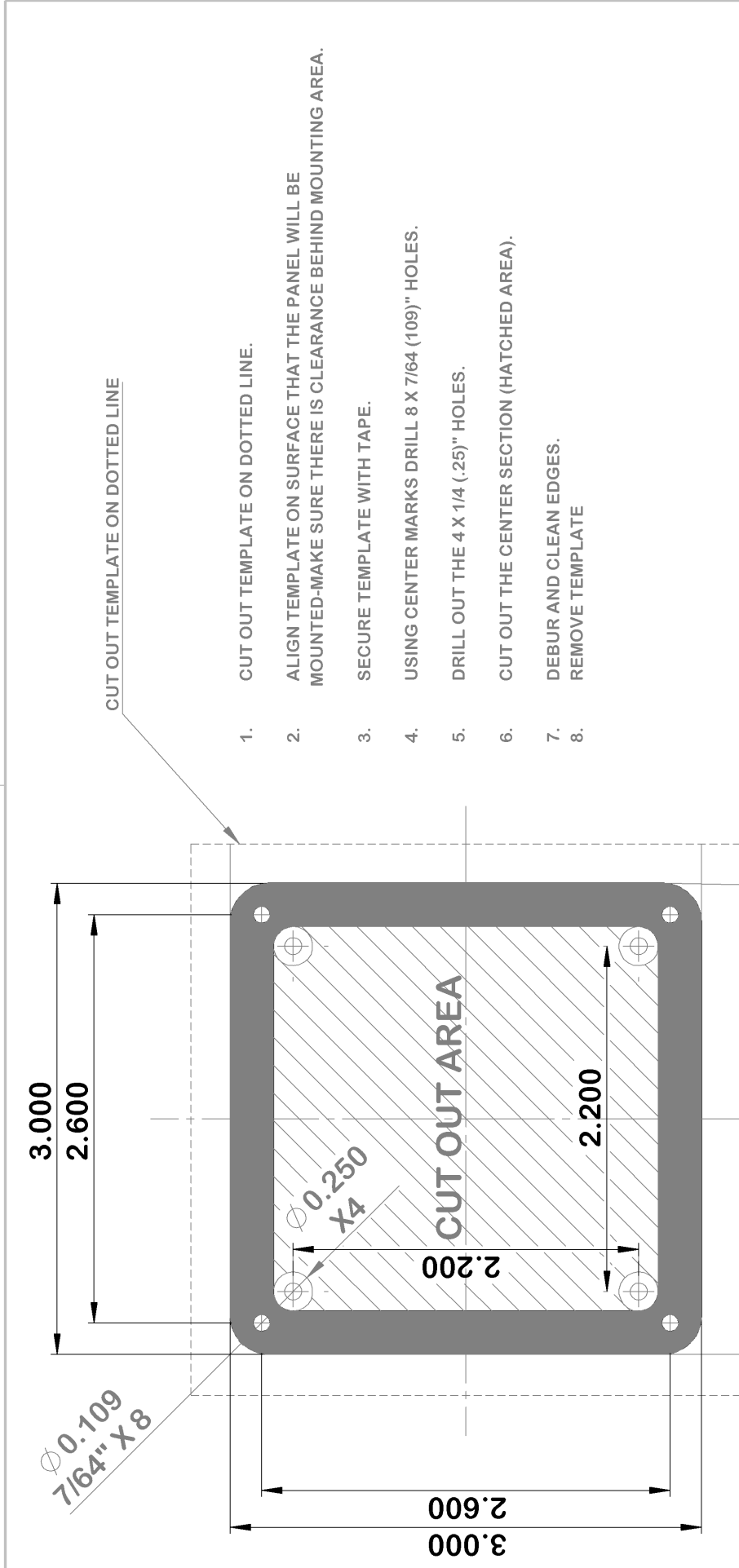
1. The KP600 is the remote panel designed for control of the MK7240DP with the Electric Filter Switch (EFS). This panel allows the operator to have both water and high vacuum (filter clogging) warning with warning lights and an audible tone, remote filter switching, mute control and can arm the filter to automatically switch filters when an alarm is set. The panel should not be exposed to outside elements and must be mounted inside. Make sure the surface is flat, easily accessible and not in an area that will be bumped, kicked or objects placed on it. Determine that when routing wire from the KP600 panel to the interface box, it can be done easily with minimal obstructions.
2. The cutout template is only a guide. When printing out the KP600 template on PAGE 13 make sure the printer settings are set to 100% scale and use the document margins. After printing, measure the template and confirm the template is to scale. The final drill and cut dimensions are the installers responsibility to check.
3. Temporarily install the KP600 panel and secure with #6 flat screws. Make sure the panel is flat and the screws fit flush, then remove panel for wiring.



KP600 CONTROL PANEL

1

2



B

B

CUT OUT TEMPLATE ON DOTTED LINE

1. CUT OUT TEMPLATE ON DOTTED LINE.
2. ALIGN TEMPLATE ON SURFACE THAT THE PANEL WILL BE MOUNTED-MAKE SURE THERE IS CLEARANCE BEHIND MOUNTING AREA.
3. SECURE TEMPLATE WITH TAPE.
4. USING CENTER MARKS DRILL 8 X 7/64 (109)" HOLES.
5. DRILL OUT THE 4 X 1/4 (.25)" HOLES.
6. CUT OUT THE CENTER SECTION (HATCHED AREA).
7. DEBUR AND CLEAN EDGES.
8. REMOVE TEMPLATE

**DO NOT SCALE WHEN PRINTING USE 1:1
MEASURE TEMPLATE BEFORE USING**

A

A

| | | | |
|--------------------------------------|----------------------|------|---------|
| UNLESS OTHERWISE SPECIFIED: | | NAME | DATE |
| DIMENSIONS ARE IN INCHES | DRAWN | AK | 5/17/17 |
| TOLERANCES: | CHECKED | | |
| FRACTIONAL ± | ENG APPR. | | |
| ANGULAR: MACH ± BEND ± | MFG APPR. | | |
| TWO PLACE DECIMAL ± | Q.A. | | |
| THREE PLACE DECIMAL ± | COMMENTS: | | |
| INTERPRET GEOMETRIC TOLERANCING PER: | MATERIAL | | |
| | FINISH | | |
| | USED ON | | |
| | APPLICATION | | |
| | DO NOT SCALE DRAWING | | |

TITLE:
KP600 TEMPLATE

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <INSERT COMPANY NAME HERE> IS PROHIBITED.

SIZE DWG. NO. REV
A KP600CUTTEMP

SCALE: 2:1 WEIGHT: SHEET 1 OF 1

1

2

FIELD WIRING

(NORMALLY THIS IS PREWIRED FROM THE FACTORY)

The **MK240DP-EFS** field wiring can be broken down to 2 systems:

1. INTERFACE WIRING - KH7240 interface to the KP600 control panel
2. REMOTE MONITORING (optional) – warning and pump control

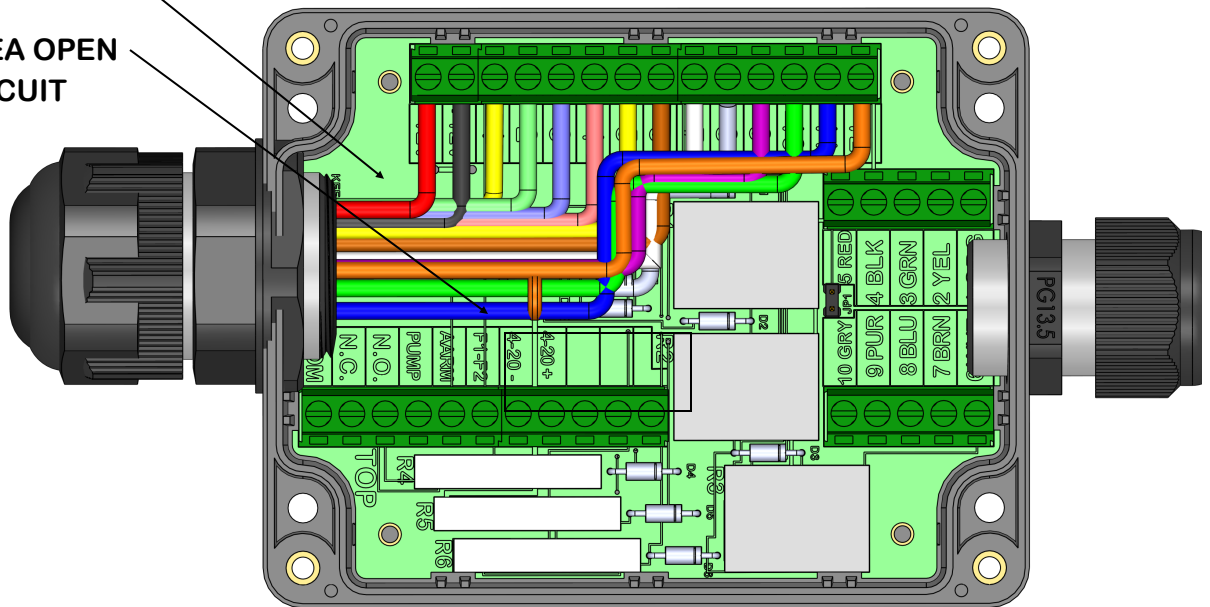
INTERFACE WIRING

1. Referencing the MK240DP-EFS wiring diagram, a small harness of 12 communication wires plus 2 circuit protected 12 vdc power and ground wires need to be routed between the KP600 panel and the KH7240 interface box. (Use a on/off switch to control system power or use the circuit breaker)
2. Fabricate a 14 wire harness using approved 16 awg wire or purchase our cable assembly P/N KW1416 by the foot. TO SIMPLIFY THE INSTALLATION MAKE THE HARNESS/CABLE TO INTERFACE BOX CONNECTIONS PRIOR TO INSTALLING THE HARNESS OR CABLE ASSY SEE PAGE 17.
3. Start making the connections at the KH7240 interface if not already done. Install the cable into the cable gland 6-10” strip back the insulation jacket 4-1/2” now pull the cable back so only 4-1/2” of wires are showing. Start your connections closest to the cable gland and out –12,+12, 12 –1 etc. Continue with wiring the KP600 panel.
4. Remote monitoring and aux relay connections are used when using a vessel, generator or building monitoring systems

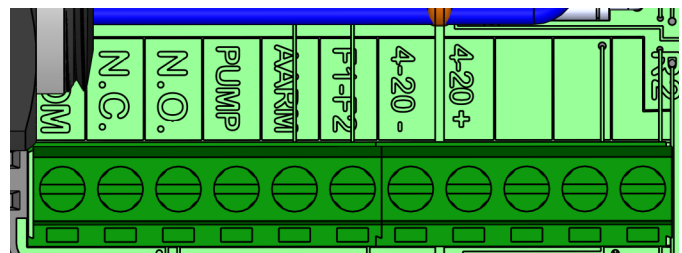
START CONNECTIONS

KH7240 PCB CONNECTIONS

LEAVE THIS AREA OPEN FOR COVER CIRCUIT BREAKER

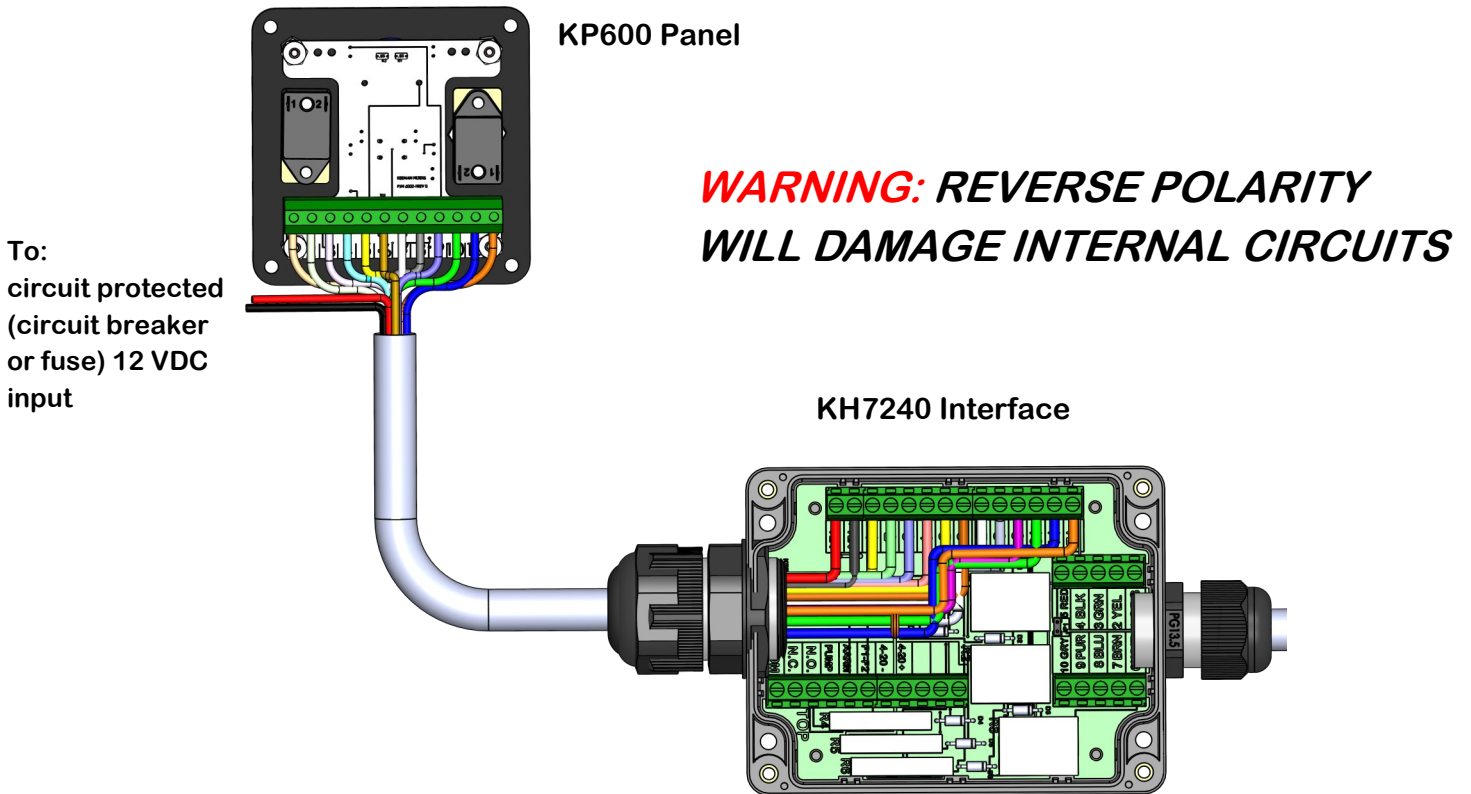


REMOTE MONITORING AND AUX RELAY CONNECTIONS



FIELD WIRING continued

4. Connect the KP600 control panel to the wiring harness and also the 12 VDC circuit protected power. Inspect and recheck all connections, check that wire harness and connections are supported and away from hot or moving equipment.




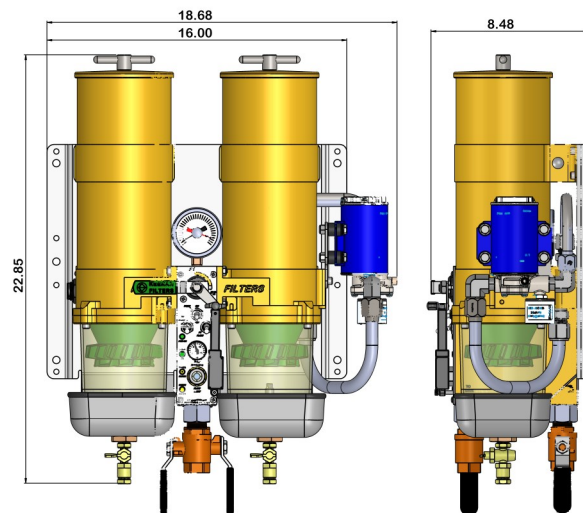
WIRE COLORS CAN BE INSTALLERS CHOICE

| KP600 CONTROL PANEL CONNECTOR | | KH6060 INTERFACE CONNECTION |
|-------------------------------|-------------|-----------------------------|
| 1 YEL/WHT | CONNECTS TO | 1 YEL/WHT |
| 2 GRN/WHT | CONNECTS TO | 2 GRN/WHT |
| 3 BLUE/WHT | CONNECTS TO | 3 BLUE/WHT |
| 4 RED/WHT | CONNECTS TO | 4 RED/WHT |
| 5 YELLOW | CONNECTS TO | 5 YELLOW |
| 6 BROWN | CONNECTS TO | 6 BROWN |
| 7 WHITE | CONNECTS TO | 7 WHITE |
| 8 GREY | CONNECTS TO | 8 GREY |
| 9 PURPLE | CONNECTS TO | 9 PURPLE |
| 10 GREEN | CONNECTS TO | 10 GREEN |
| 11 DARK BLUE | CONNECTS TO | 11 DARK BLUE |
| 12 ORANGE | CONNECTS TO | 12 ORANGE |

| CIRCUIT PROTECTED 12 VOLT SUPPLY | | KH6060 INTERFACE CONNECTION |
|----------------------------------|-------------|-----------------------------|
| +12 RED | CONNECTS TO | +12 |
| -12 BLACK | CONNECTS TO | -12 |

MK240DP-EFS TECHNICAL SPECIFICATIONS (PANEL MOUNT)

| | |
|---|---|
| Height | 22.85" (58 cm) |
| Width | 13.5" (34 cm) filter 16" (40.6 cm) mount panel 18.68" (47.4 cm) |
| Depth | 8.48" (21.5 cm) |
| Service Clearance | 10" (25.4 cm) 2" (5.1 cm) below |
| Weight | 44 lbs (20kg) |
| Inlet and out ports | #14 Orb 1-3/16 or 3/4" female NPT adapter (standard) |
| Fuel | Diesel |
| Max Fuel Flow | 240 gph (908 L/h) |
| Max Operating Pressure | 40 psi (2.1 bar) |
| Normal Operating Vacuum | 0-6 in Hg (20 kPa) |
| Vacuum Alarm | 8" \pm 2" in Hg (27 \pm 7 kPa) |
| Optional transducer | 4-20 ma |
| Bowl Water Alarm Capacity | 10.3 ounces (.3 L) |
| Water Removal | 99% |
| Voltage | 12 VDC |
| Current Draw- Pump | 10 amps max |
| Circuit Protection | 10 amp |
| Pump | Marco |
| Psi | 15 psi (1 bar) |
| Flow | 240 gph (908) |
| <i>Recommended</i> Replacement elements -Racor®  | 2 micron 2020SM-OR 10 micron 2020TM-OR 30 micron 2020PM-OR |

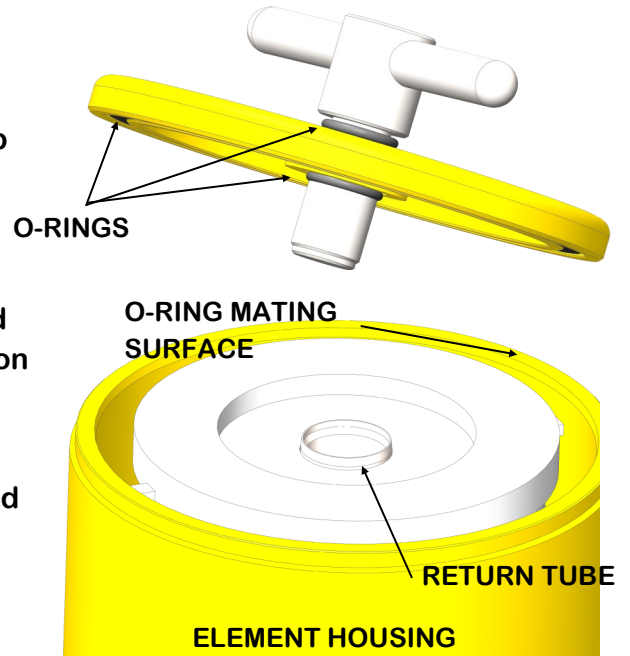


POST INSTALLATION

NOTE: Before servicing the filter, re-check all connections for security. Check that fuel lines are supported and will not interfere with other equipment or be near sharp objects, moving or hot equipment.

MK240DP-EFS FILTER INITIAL SERVICING

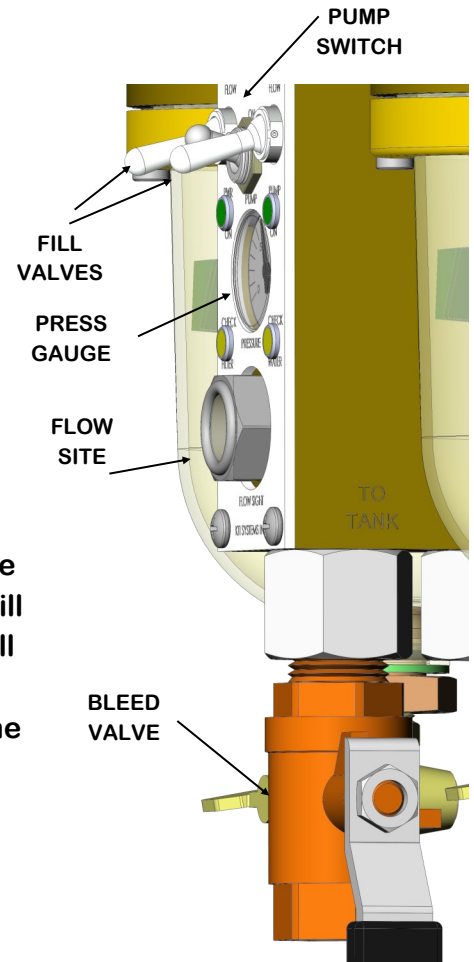
1. Make sure filter drain valves are closed.
2. Remove both F1, F2 filter T-handle & lid assembly.
3. Slowly pour clean diesel fuel into each filter until full. Stop filling if leaks are noticed.
4. Clean T-Handle threads and lubricate T-handle threads, T-handle O-rings (2ea) and lid square O-ring with clean engine oil. Make sure lid O-ring is seated in its groove and not twisted. Make sure lid O-ring mating surface is clean on the element housing.
5. *Care should be taken not to damage the return tube inlet when installing the T-handle.* Carefully insert T-Handle and begin threading into the return tube. Tighten until the lid bottoms and a resistance is felt. Continue to tighten an additional 1/4 turn to seat O-ring.



FUEL SYSTEM BLEEDING

Fuel system bleeding is removing the air out of the fuel system from the fuel tank pickup to the engine secondary filter. It is the operators choice on how to bleed the system. The steps below show some simple methods to bleed the system.

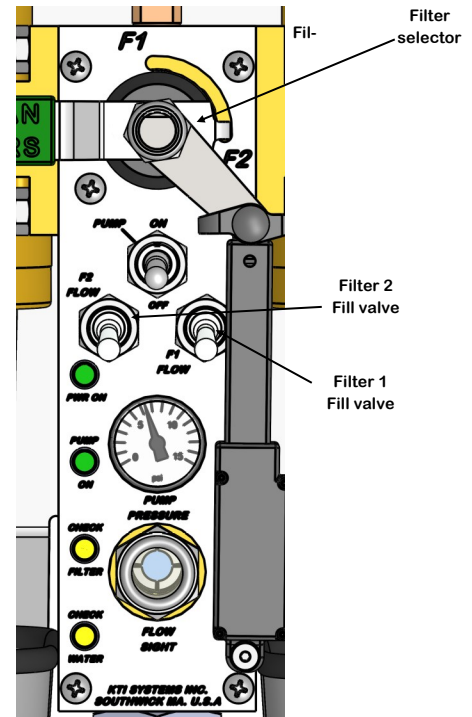
1. The above step of filling the filter with fuel helps with the initial start up, but can be also done by just turning on the pump and opening the bleed valve (T-handle and lid must be installed). The pump will start to draw a vacuum that will pull fuel from the tank and the filter bowl will start to fill. Once the bowl is full you will hear the pump change its tone which means fuel is entering the pump. Looking at the flow site below the selector handle, monitor the fuel in site glass, it will look foamy and as the air and fuel is bled back to the tank, the fuel will have less and less air. It will eventually become clear fuel. Let the pump run for several minutes to remove any residual air. Switch to the opposite filter by rotating the selector handle and perform the same bleeding as the first filter. Turn off pump and close the bleed valve (handle is horizontal).



Continued next page

BLEEDING - continued

2. Next check and top off the filters by removing the T-handle and lid assembly of the OFFLINE filter, check to see if the bowl is full, if the fuel level is low perform the following steps.
 - A. Make sure both fill valves are in the CENTER position, bleed valve is closed (handle horizontal) and pump switch is off.
 - B. Turn on pump switch and observe pressure gauge is showing pressure (around 15 psi).
 - C. Momentarily open fill valve for the offline filter and close when the fuel level is close to the top, be careful not to overfill. Install T-handle lid assembly.
 - D. Using the selector handle switch to the opposite filter and perform the same steps to that filter.
 - E. Turn off pump and position the selector handle to the primary filter F1 (F1 filter provides water detection).




3. Next bleed the air out from the K60DP to the engine fuel system, using the fuel pump to provide both flow and pressure makes bleeding simple and quick. Follow the engine manufactures procedures for bleeding the engine fuel system.

OPERATIONAL TEST

1. Position the filter handle to F1 and turn on power to the MK240DP-EFS filter. There will be a momentary 1-2 second pulse tone and the “CHECK WATER” LED will illuminate. Next perform a normal engine start and warm up for 5 minutes. Check for leaks.
2. With the engine at idle speed, close the fuel inlet shut off valve and monitor the vacuum gauge for a steady increase in vacuum. Normally around 6”in Hg or 8”± 2” in Hg, the “CHECK FILTER” LED will illuminate and the audible pulse tone will sound. Press the mute switch on the KP600 panel to mute the tone.
3. Shut down the engine and monitor the vacuum gauge needle. It should remain at the setting it was showing when the engine was shut down. If there is an air leak between the shut off valve and the engine lift pump, the gauge needle will move towards zero. Recheck all connections if a leak is detected and re-test. (A large leak could show up within 5 minutes, slower leaks will take more time) Perform the same test to filter F2.
4. The same test can be used to check the fuel systems integrity from the fuel tank shut to the engine by using the tank shut off instead of the filter inlet valve.
5. If satisfied with the operational test, open the fuel inlet shut off valve and operate the engine at idle for a few minutes. Next check the system for leaks and operation under normal engine operation between idle and full power. A normal vacuum reading should read below 3” in Hg at all power settings with a clean filter and full tanks. When satisfied with the engine operation test, perform the normal engine shutdown.
6. The OPERATIONAL TEST is a great way to check your system for integrity and warning. You can perform the test after maintenance has been completed or during scheduled inspection checks.

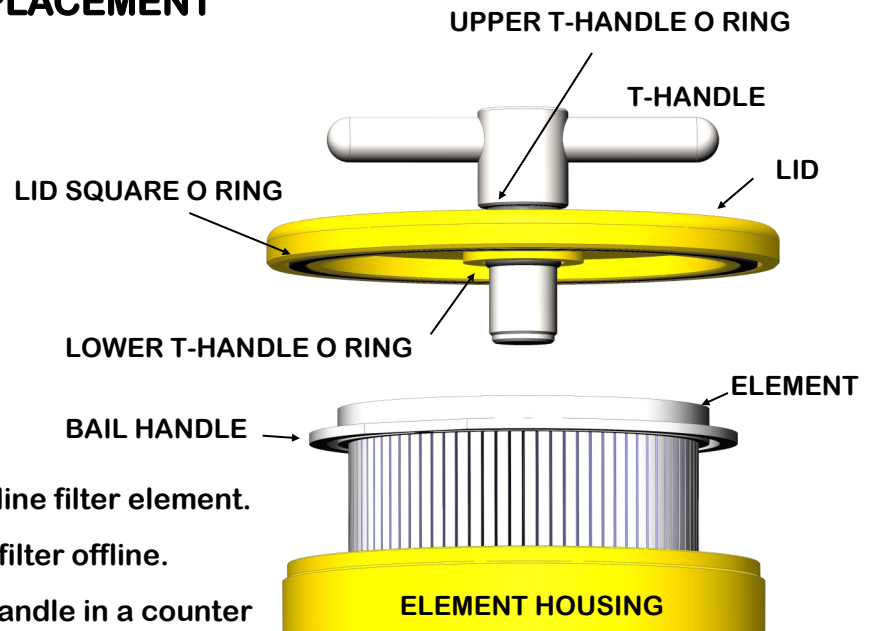
FILTER ELEMENT REPLACEMENT

SUGGESTED TOOLS AND SUPPLIES

- Replacement element 
- Clean diesel fuel
- Shop towels
- Suitable container for old filter element and to drain filter bowl.

ELEMENT REMOVAL

1. Engine can be on while changing the offline filter element.
2. Using the filter selector switch the dirty filter offline.
3. Remove lid assembly by rotating the T-handle in a counter clockwise rotation.
4. Holding the bail handles on either side of the element, slowly pull upward with a twisting motion. Place old element in suitable container.
5. Inspect filter bowl for contaminants or water. If needed, position suitable container under the bowl drain valve, remove drain plug and open drain valve to drain out the contaminants. Close valve and reinstall drain plug.
6. Remove new element from packaging. Bend bail handles upward (this will help when removing the element), slide element on to return tube until it bottoms.
7. Slowly fill filter with clean fuel to the top this can be accomplished by turning on the fuel pump and momentarily opening the filter fill valve. Turn off pump when done.
8. Inspect the three filter lid O-rings for nicks, cuts or deformity. If needed, replace the O-rings. (NOTE: the replacement element comes with the standard large square O-ring and a small red O-ring. Use the red O-ring in the upper position on the T-handle shaft and a new KAOR2MM12 (2 x 12 mm Buna) in the lower position. If a new lower O-ring is not available, use the better of the 2 remaining O-rings in the bottom position. When replacing the large square O-ring make sure it is not twisted in its groove.
9. Clean the T-handle threads and upper surface of the element housing where the square O-ring seats. Lubricate the O-rings and T-handle threads with clean engine oil.
10. Take care when threading the T-handle into the return tube. Tighten the T-handle finger tight until the lid bottoms and high resistance is felt. Continue to tighten an additional 1/4 turn to seat O-rings. NO TOOLS
11. Clean fuel from the filter spill pan (if present) and surrounding area.
12. System bleeding will most likely not be needed because the only air to enter the system was in the filter housing. When filling the filter the air is displaced by fuel.
13. Switch filter online and check for leaks.
14. When convenient perform the OPERATIONAL CHECK to test and leak check the filter. (See previous page)



DRAINING WATER FROM BOWL

If water is in the online fuel bowl switch the filter OFFLINE.

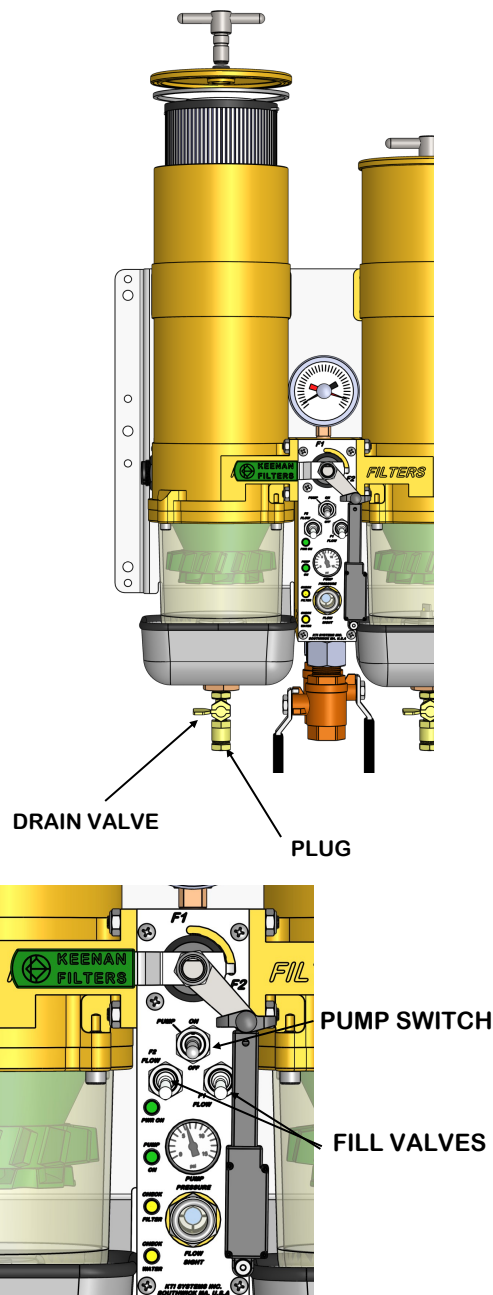
GRAVITY METHOD

1. Remove the T-handle-lid assembly, remove the drain valve plug.
2. Position a container under the drain valve to catch the water and fuel .
4. Slowly open the filter drain valve until water is drained.
5. Close drain valve and re-install drain valve plug.
6. Fill filter with clean fuel. Reinstall lid assembly. The filter is ready to be switched back on line when needed.
7. Perform OPERATIONAL TEST.

PRESSURE METHOD

(do not remove T-handle and lid assembly)

1. Make sure both fill valves and bleed valve are in the closed position.
2. Position a container under the drain valve to catch the water and fuel. Remove drain valve plug.
3. Turn fuel pump switch to “on”, this will pressurize the fuel system, momentarily open F1 or F2 fill valve for the filter with water in the bowl, now slowly open drain valve and until contaminants are drained.
4. Close drain valve, close fill valve turn off pump and install drain valve plug.
5. Perform OPERATIONAL TEST.



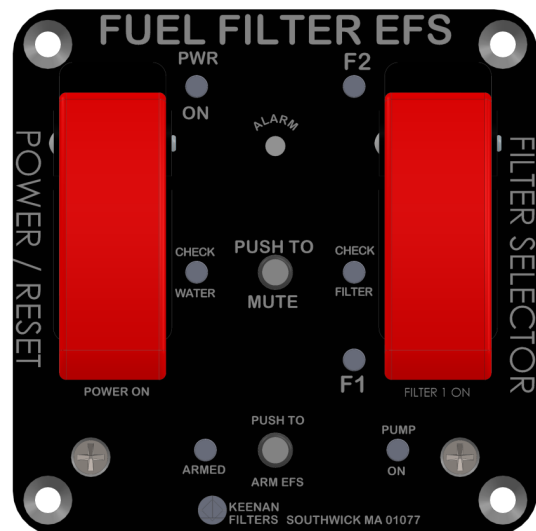
MAINTENANCE AND INSPECTION

- Routinely inspect the filter for leakage, damage or corrosion. Clean filter and wipe down with a light oil.
- Exercise selector handle between F1-F2 or operate EFS (electric filter switch) through a couple of cycles.
- Change the filter element on an annual basis or when the vacuum reading starts to change.
- Perform the OPERATIONAL TEST before operation or during routine inspections. The OPERATIONAL TEST checks the warning system for operation and also the integrity of the fuel system for air leaks.

KP 600 CONTROL PANEL OPERATION

The KP600 control panel will give the operator indication and audible warning if the filter is starting to clog (high vacuum) or more than 10.3 ounces of water is present in the online fuel bowl. The operator can MUTE the audible alarm so it is not distracting.

Normally a clogged filter or water warning will take many hours of operation to trip the alarm, so an engine shut down will not happen immediately when the alarm does sound.



Note: If the water alarm sounds after fueling or switching tanks the operator may need to shut down the engine quickly because of EXCESSIVE water contamination. Check the fuel bowl for a rising water level.

The system can be turned on or off from the panel using the power reset switch. It also allows the operator to electrically switch from filter F1 and F2 by lifting the guard and selecting the filter. You can arm the system to automatically switch filters by pressing the ARM SWITCH (arm light will illuminate). When a warning is tripped the system will automatically switch filters.

PUMP ON - Indication that the fuel pump is in operation. See the wiring diagram for information on connections if a pump is installed.

POWER / RESET - allows the operator to shutdown or reset the system

HOW IT WORKS

Once the system has been serviced and the operational test was completed it is ready to be used.

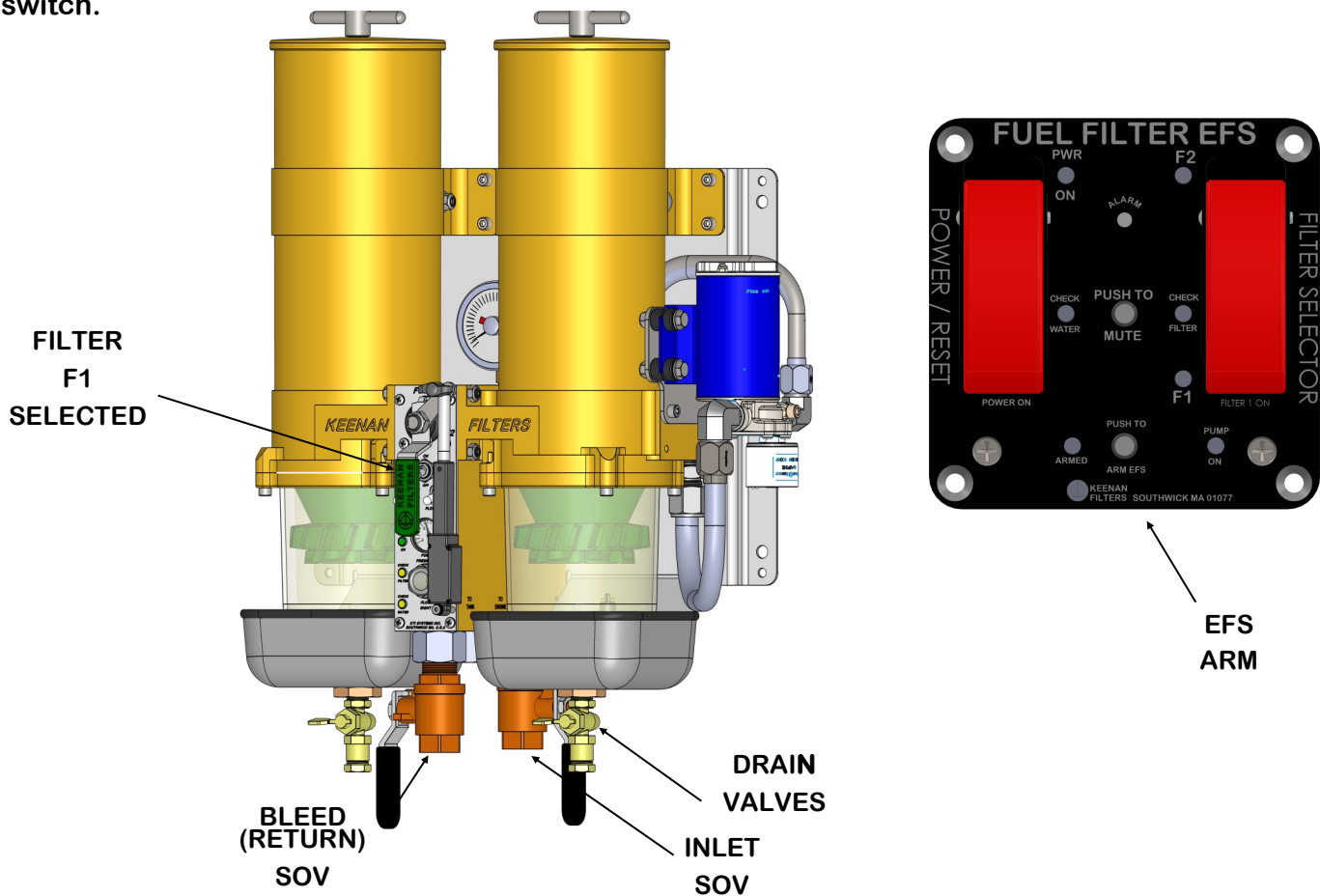
Make sure the filter is configured as follows:

- Pump switch off
- Fuel inlet shut off valve (SOV) open
- Filter selector on F1
- Drain valves closed
- Bleed (return) shut off valve (SOV) closed
- Vacuum gauge drag pointer set to “zero”

The Control Panel is configured as follows:

EFS armed (land based operations)– Normally armed - automatic filter switching when a clogged filter or water is detected on the online filter (F1)

EFS armed (marine operations) - Not recommended –crew should always be notified and make the filter switch.



Normal operation should be on filter F1-this is where the water detector is located and the selector handle protects the pump and fill valve switches. When the online filter vacuum starts to increase or the alarm is sounded the operator should switch the dirty filter off line and go to filter F2.

If convenient change out or drain the F1 filter element, fill with fuel and reinstall the lid assy. To leak check the off line filter turn on the pump and momentarily open the F1 fill valve to pressurize the filter and check for leaks, if ok and no leaks are noted, turn off pump and switch the F1 filter back on line.

FUEL POLISHING

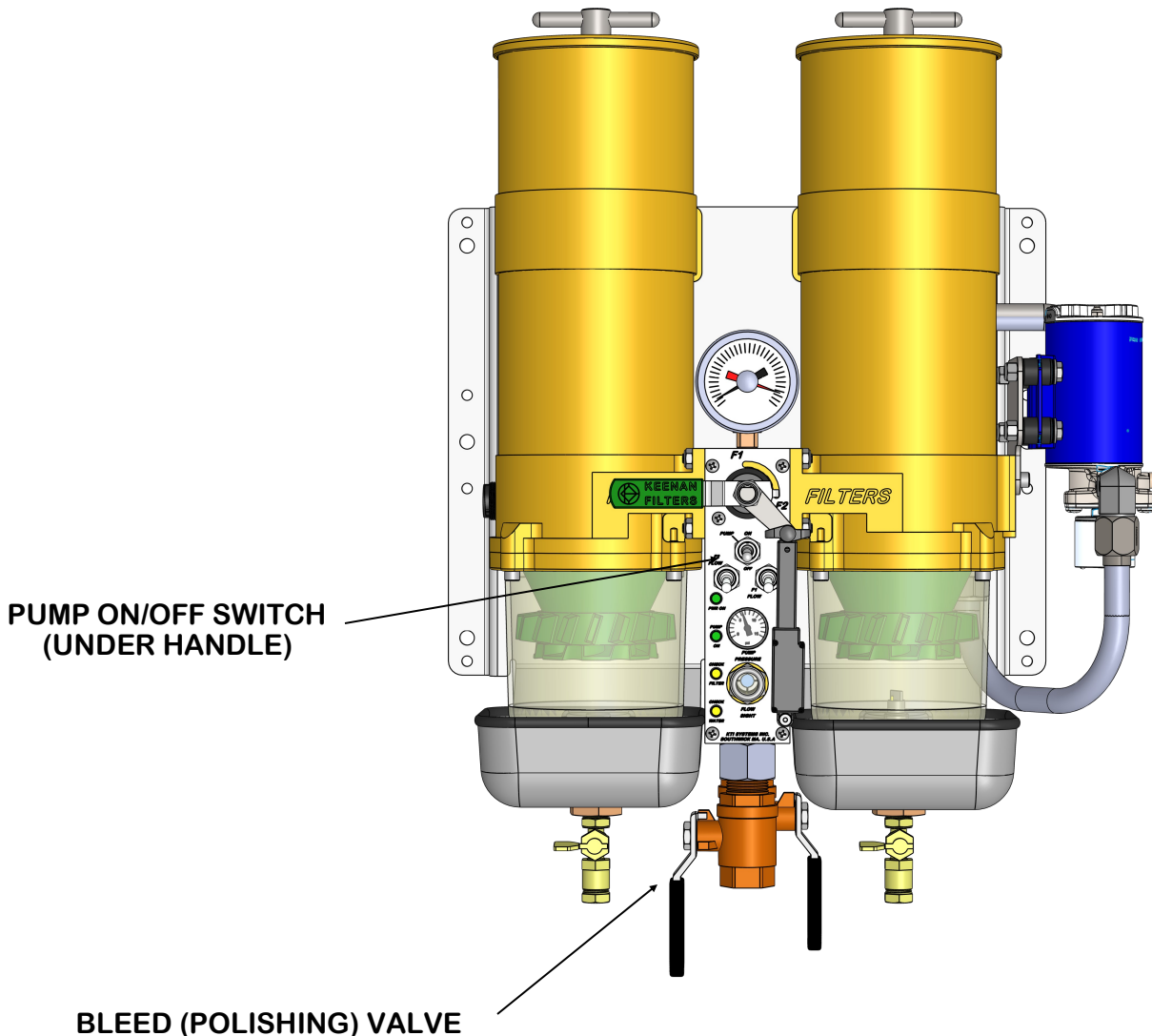
Fuel polishing is the technical cleaning process used to remove or filter contamination from hydrocarbon fuel in storage. It is essentially the removal of water, sediment and microbial contamination from such fuels as #2 [diesel](#) and [biodiesel](#). This fuel contamination, also known as “algae, fuel bugs or diesel bugs” may build up over time in stored fuels if they are not polished on a regular basis.

Fuel polishing is more effective when the contaminants are suspended or mixed in the fuel, so polishing just after or during refueling, during engine operation and during or after a boating trip is best.

To Polish: OPEN BLEED VALVE, next turn on the electric fuel pump. Now the fuel will be pulled from the fuel tank through the online filter and ported back to the tank, it is that easy.

The rated fuel flow of the MK240DP-EFS is around 240 gallons per hour, so take the tank fuel quantity and multiply it by 3 then divide it by 240 and that will be a good rule of thumb of how long you should polish the fuel.

The F1 filter is the primary filter, so if the water or filter alarm is sounded, switch the F1 filter offline, drain and service as needed, then switch the F1 back online.



LIMITED WARRANTY

Thank you for purchasing a product from K.T.I. Systems, Inc. of Southwick, Massachusetts.

All products manufactured by K.T.I. are subject to the following Limited Warranty.

Limited Warranty. K.T.I. warrants and guarantees only to the original purchaser that the product is free from defects of materials and workmanship in the manufacturing process for the period of one year from the date of purchase of a new K.T.I. product.

This Warranty does not apply to special order items and this Warranty does not apply to renovated, retrofit or modified products, whether or not they originated with K.T.I. and whether or not they were retrofit by the original owner.

This Warranty does not apply to products installed in watercraft for racing or competition.

This Warranty shall be inapplicable to any product not properly installed and not properly used by the purchaser or to any product damaged or impaired by external forces.

This Warranty does not cover any product for which applicable proof of purchase date, installation date and watercraft mileage at the time of installation is not presented.

This Warranty does not cover any issues that are considered normal maintenance and which are customarily replaced, cleaned or adjusted as normal owner maintenance, unless they are defective in material or factory workmanship.

Process. A product claimed to be defective must be returned to the place of purchase. K.T.I. at its sole option shall replace the defective product with a comparable new product or repair the defective product in the event that it qualifies under this Warranty.

LIMITATION OF LIABILITY

To the extent that this Warranty is available on this product, K.T.I. shall have no liability whatsoever for incidental or consequential damages flowing from the use of any defect product or by reason of the failure of any product. K.T.I. specifically disavows all express or implied warranties of fitness for a particular purpose, warranties of description, and warranties of merchantability.

Product Warning. This product and its use may be considered inherently dangerous. Failure of the product, improper selection of the product or improper use of the product or related products may cause death, personal injury and property damage. K.T.I. disclaims any responsibility for any such injury or damage.

Indemnity. You agree to indemnify and hold K.T.I., its officers, directors, employees, agents, harmless from any and all claims, demands, lawsuits, liabilities and expenses arising out of or in connection with your use of the product and your breach or violation of any of the Terms of this Limited Warranty.

Legal Disclosure. The product is protected by United States Patents. "KEENAN FILTERS" is a registered trademark of K.T.I. Systems, Inc. The materials presented herewith, including this Limited Warranty, are protected by the Copyright laws of the United States of America. You may not copy or reverse engineer our product. Your use of this product indicates that you have read this Limited Warranty and the Legal Disclosure and agree to comply herewith.

© 2017, K.T.I. Systems, Inc.

All rights reserved.