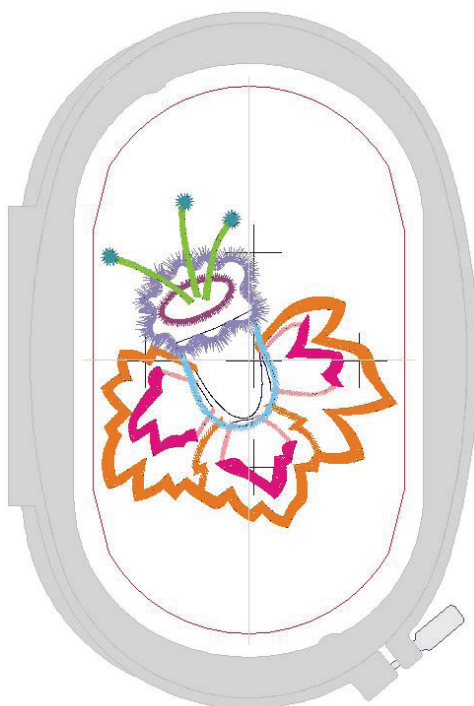


**Flower 5**  
(w: 5.41", h: 6.13")

**REVISED PAGE**



1. Hoop the stabilizer and stitch out the cross-hairs on the stabilizer.
  - Remove hoop from embroidery machine.
  - Position the background fabric over the hooped stabilizer. Line up the cross-hairs using either a straight pin or a light table. This FLOWER fits vertically in the hoop. *Note that the TOP of the FLOWER will point towards the TOP of the hoop.*
  - Return hoop to embroidery machine.
2. Stitch out placement line for BOTTOM of FLOWER. *(This should match up with the tracing that you made of the FLOWERS and VASE in blue pen.)*
  - Remove hoop from embroidery machine.
  - Position BOTTOM FLOWER shape in placement line and iron to fuse.
  - Return hoop to embroidery machine.
3. Stitch out decorative stitch around the edge of the BOTTOM FLOWER shape.
4. Stitch out placement line for the three inside BOTTOM FLOWER shapes.
  - Remove hoop from embroidery machine.
  - Position the three inside BOTTOM FLOWER shapes in placement lines and iron to fuse.
  - Return hoop to embroidery machine.
5. Stitch out embroidery stitch on the sides of the three inside BOTTOM FLOWER shapes.
6. Stitch out decorative stitch on the outside edge of the three inside BOTTOM FLOWER shapes.
7. Stitch out placement line for the MIDDLE of the FLOWER.
  - Remove hoop from embroidery machine.
  - Position MIDDLE of the FLOWER shape in placement line and iron to fuse.
  - Return hoop to embroidery machine.
8. Stitch out embroidery stitch around the edge of the MIDDLE FLOWER shape.
9. Stitch out placement line for TOP FLOWER shape.
  - Remove hoop from embroidery machine.
  - Position TOP FLOWER shape in placement line and iron to fuse.
  - Return hoop to embroidery machine.
10. Stitch out decorative stitch on the outside edge of the TOP FLOWER shape.
11. Stitch out placement line for TOP center FLOWER shape.