# **BF PRINT50**

PRINT&CUT



#### PRODUCT DESCRIPTION

BF PRINT50 is a printable polyurethane transfer film. It features a white omatte finish, and it is printable with solvent, eco-solvent, and latex inks.

This product does not contain PVC, plasticizers, or heavy metals.

BF PRINT50 is just 55 microns thick, making it the thinnest printable film offered by B-Flex. It blends perfectly with the garments it's applied to, creating an ultra-soft feel.

Thanks to its sticky polyester carrier, it is possible to cut designs as small as 5mm while maintaining an excellent ease-of-use.

BF PRINT50 applies in just 6 seconds at 140°C / 285°F, this allows you to avoid scorching the garment and helps ensure a long-lasting result.

We recommend waiting at least 8 hours after printing before cutting and applying the product.

## APPLICATION STEPS

- Print do not mirror
- Cut 45° blade
- Weed excess material
- Apply BF MYLAR remove air bubbles
- Remove from liner
- Turn on your heat press heat to 140°C/285°F
- Place your graphic on the shirt
- Press it 140°C/285°F for 6 seconds
- Wait 6/7 seconds
- Remove BF MYLAR semi-hot

### SIZES

H 50 cm	L	25 mt / 12,5mt / 5 mt
H 75 cm	L	25 mt (upon request)
H 100 cm	L	25 mt (upon request)
H 150 cm	L	25 mt (upon request)

Oeko-Tex Standard 100 Class I



Comply with regulation REACH n°1907/2006/EU

## **TECHNICAL DATA**



Film: PU/polyurethane



Thickness: 55µ (±5%)



Liner: adhesive PET



Finish: matte



Inks: solvent, eco-solvent, latex

## **PLOTTER SETTING**



Cut settings: do not mirror



Blade: 45°



Minimum cut: 0,5 cm

## **APPLICATION**



Temperature: 140°C - 285°F



Time: 6"



Liner removal: semi-hot,

wait 6/7 seconds



Pressure: medium - 3,5 bar - 50 PSI



Textile: organic, synthetic, mixed

## WASH RESISTANCE

First wash after application	wait 12 hours
Max wash temperature*	40°C - 104°F
Dry clean	×
Dryer	×

stTemperatures related on heat transfer vinyl; for the inks features, refer to the data sheet inks producer's.

#### SAFETY NOTICE

**HEADOUARTERS** 

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information above mentioned in Rev\_2021/03 this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

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