

CAD CAM



PRODUCT DESCRIPTION

BF FATTY series is a high thickness thermo-transferable polyurethane film made to give graphics a threedimensional effect. This material is recommended for application of logos or graphics on caps, sweatshirts and materials or fabrics with consistent surfaces. The wide range of colors, including gold and silver, allows for the creation of unique designs and letters, which can also be overlaid or combined with other B-FLEX series.

The cutting lines of all the films are highly visible. Its polyester non-adhesive carrier allows for fast weeding, with a firm initial tack, which allows to cut details as small as 1 cm.

APPLICATION TECHNIQUES

- Knockout
- Multi-layer
- · Layering with other series

APPLICATION STEPS

- Cut 60° blade
- Weed excess material
- Turn on your heat press heat to 150°C/305°F
- Place your graphic on the garment
- Press it 150°C/305°F for 20 seconds
- Remove the liner cold

SIZES

H 50 cm	L 10 mt/	5 mt / 2,5 mt / 1 mt
H 75 cm	L 10 mt (u	ipon request)
H 100 cm	L 10 mt (ı	ipon request)
H 150 cm	L 10 mt (ı	upon request)

Comply with regulation REACH n°1907/2006/EU

TECHNICAL DATA



Film: PU/polyurethane



Thickness: 750μ (±5%)



Liner: not adhesive PET



Finish: matte

PLOTTER SETTING



Cut settings: mirror



Blade: 60°



Minimum cut: 1 cm

APPLICATION



Temperature: 150°C - 305°F



Time: 20"



Liner removal: cold



Pressure: medium-low - 2,0 bar - 30 PSI



Textile: organic, synthetic, mixed, Nylon and treated fabrics

WASH RESISTANCE

First wash after application	wait 12 hours
Max wash temperature	40°C - 104°F
Dry clean	×
Dryer	×

SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information abovementioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

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BF FATTY

COLOUR GUIDE



- 3-D effect
- Easy to weed
- Suggest for fabrics with smooth surfaces



BFT700NA





BF T720NA MEDIUM YELLOW FATTY





BF T734NA ORANGE FATTY





BF T730NA RED FATTY





BF T740NA





BF T748NA NAVY BLUE FATTY





GREEN FATTY

