

# KOHLER ENGINES Service Parts List

Logoff | Home

 Return

**Material No:** EKCV680-3018 - CV680S TORO - EXMARK

**Plant:** Kohler

**BOM Valid From Date:** 02/02/2009

*Quantities greater than one are shown in parentheses following the part description*

## CRANKSHAFT GROUPING

CRANKSHAFT 24 014 72-S  
PLUG, CUP 52 139 09-S

## CRANKCASE GROUPING

RETAINER, BREATHER REED (2) 24 018 04-S  
SEAL, OIL (HELIX LIP) 24 032 19-S  
FITTING 24 294 13-S  
USE 24 380 16-S PIN (6) 24 380 13-S  
REED, BREATHER (2) 24 402 05-S  
PLUG, CUP 52 139 09-S  
SCREW, FLG THD FRM M5X.8X10 (2) M-545010-S  
KIT, CAMSHAFT 24 012 10-S  
RETAINER, PISTON PIN (4) 24 018 01-S  
KIT, PISTON W/RING SET (STD) (2) 24 874 34-S  
KIT, PISTON W/RING SET (.08) (2) 24 874 35-S  
CONNECTING ROD (STD) (2) 24 067 24-S  
RETAINER, RING 24 018 09-S  
SHAFT, GOVERNOR CROSS 24 144 38-S  
WASHER, FLAT 11/32" 24 468 15-S  
SEAL, GOVERNOR CROSS SHAFT 28 032 09-S  
WASHER, FLAT 9 MM M-931010-S  
BRACKET, OIL FILL TUBE 24 126 19-S  
TUBE ASSEMBLY 25 123 07-S  
USE 12 123 35-S ASSEMBLY 12 123 04-S  
O-RING, LOWER OIL FILL TUBE 12 153 01-S  
O-RING, UPPER OIL FILL TUBE 12 153 02-S  
SCREW, FLG THD FRM M5X0.8X16 M-545016-S  
O-RING, DIPSTICK 25 153 02-S  
KIT, OIL FILL CAP (YELLOW) 24 755 46-S  
DIPSTICK, ASSY 24 038 04-S  
CONNECTING ROD (.25) (2) 24 067 25-S  
RING SET, PISTON (STD) 24 108 18-S  
KIT, PISTON W/RING SET (.25) 24 874 36-S  
KIT, PISTON W/RING SET (.50) 24 874 37-S

## LUBRICATION GROUP

SCREW, FLG M8X1.25X45 (10) 24 086 17-S  
O-RING 24 153 08-S  
OIL PAN ASSEMBLY 24 199 24-S  
SEAL, OIL 25 032 06-S  
PLUG, SQ HD PIPE 3/8" 25 139 57-S  
PLUG, PIPE CTSK 3/8" 25 139 62-S  
SHAFT, GOVERNOR GEAR 12 144 02-S  
PIN, GOVERNOR REGULATING 12 380 01-S  
KIT, GOVERNOR GEAR W/PIN 24 043 12-S  
TAB, LOCKING 24 448 02-S

O-RING, OIL PICK-UP	24 153 01-S
SCREEN, OIL	24 162 26-S
KIT, OIL PICK-UP TUBE	24 381 11-S
KIT, OIL PUMP ASSEMBLY	24 393 51-S
USE 24 393 51-S KIT	24 393 37-S
WASHER, FLAT 6 MM (2)	M-631005-S
SCREW, FLG THD FRM M6X1.0X25 (2)	M-645025-S
TIE, CABLE	12 454 03-S
NIPPLE, OIL FILTER	24 136 01-S
FILTER, OIL	52 050 02-S

**CYLINDER HEAD/VALVE/BREATHING GROUP**

SCREW, FLG M10X1.5X90 (8)	12 086 16-S
KIT, GASKET CYLINDER HEAD (2)	24 841 02-S
VALVE, INTAKE (STD) (2)	24 017 01-S
SEAL, VALVE STEM (2)	66 032 05-S
VALVE, EXHAUST (STD) (2)	24 016 01-S
RETAINER, SPRING (4)	235011-S
KIT, RETAINER (8)	12 755 03-S
CAP, VALVE SPRING (4)	12 173 01-S
SPRING, VALVE (4)	24 089 02-S
ROD, PUSH (4)	24 411 05-S
PIVOT, ROCKER ARM (4)	24 599 02-S
ARM, ROCKER (4)	25 186 01-S
KIT, HYDRAULIC VALVE LIFTER (4)	25 351 04-S
SCREW, FLG M6X1.0X34 (4)	M-640034-S
KIT, VALVE COVER-PLAIN	24 755 141-S
KIT, BREATHING VALVE COVER	24 755 142-S
O-RING, VALVE COVER (2)	24 153 30-S
STRAP, LIFTING	25 445 01-S
SCREW, FLG M6X1.0X30 (8)	M-651030-S
KIT, BREATHING SEPARATOR	24 755 57-S
GROMMET, RUBBER	25 313 03-S
GASKET, BREATHING	24 041 64-S
KIT, BREATHING COVER W/GASKET	24 033 03-S
HOSE, BREATHING	24 326 54-S
SCREW, FLG THD FRM M6X1.0X20 (4)	M-645020-S
VALVE, EXHAUST (.25) (2)	24 016 02-S
VALVE, INTAKE (.25) (2)	24 017 02-S
KIT, CYLINDER HEAD #1	24 318 105-S
KIT, CYLINDER HEAD #2	24 318 119-S
KIT, CYLINDER HEAD HARDWARE (2)	24 755 147-S
KIT, VALVE TRAIN	24 755 66-S

**IGNITION/CHARGING GROUPING**

SPARK PLUG, RFI (2)	25 132 14-S
KIT, 15 AMP STATOR	237878-S
CONNECTOR	SAME
CONNECTOR	25 155 41-S
SCREW, THD FRM M5X0.8X25 (2)	M-548025-S
SCREW, FLG M10X1.5X45	12 086 14-S
WASHER, FLAT 13/32"	12 468 03-S
FLYWHEEL	24 025 55-S
KEY, 3/16" X 5/8"	X-42-15-S
FAN	24 157 12-S
KIT, MODULE IGNTN (CDI FIXED) (2)	24 584 45-S
SCREW, FLG THD FRM M5X.8X20 (4)	M-545020-S
BRACKET, GROUND STRAP	24 126 137-S
SCREW, HEX FLANGE HI-LO (2)	25 086 157-S
RECTIFIER-REGULATOR	41 403 09-S

CLIP, CABLE	235173-S
HARNESS, WIRING ASSEMBLY	24 176 137-S
TIE (2)	25 454 07-S
WASHER, FLAT 1/4"	X-25-63-S
SPACER (4)	24 112 14-S
RING, SUPPORT	24 141 06-S
SCREEN, GRASS	24 162 41-S
WASHER, SPRING 10 MM (4)	24 468 11-S
SCREW, SKT SET #10-24X1/4"	25 086 43-S
SCREW, CAP M6X1.0X99.5 (4)	M-603100-S
WASHER, FLAT 1/4" (4)	X-25-53-S
CLIP	210281-S
KIT, CHOPPER SCREEN	24 755 79-S
<b>BLOWER HOUSING AND BAFFLE GROUPING</b>	
HOUSING, BLOWER (CHOPPER)(KAN BAN)	24 027 169-S*CONTA
KIT, ACCESS PANEL (2)	25 755 20-S
NUT, PLASTIC (2)	24 100 02-S
CLIP, MOUNTING (4)	25 154 02-S
SCREW, FLG THD FRM M5X0.8X16	M-545016-S
SCREW, FLG THD FRM M6X1.0X16	M-645016-S
SCREW, FLG THD FRM M6X1.0X20 (3)	M-645020-S
SCREW, FLG THD FRM M5X.8X16	M-561016-S
KIT, BACKING PLATE	24 146 55-S
SCREW, FLG THD FRM M6X1.0X16 (8)	M-645016-S
BAFFLE, VALLEY #1 CYLINDER	24 063 89-S
BAFFLE, VALLEY #2 CYLINDER	24 063 90-S
KIT, CYL BAFFEL #1 SIDE	24 063 85-S
KIT, CYL BAFFEL #2 SIDE	24 063 88-S
SCREW, FLG THD FRM M5X.8X10 (2)	M-545010-S
SCREW, FLG THD FRM M5X0.8X16 (2)	M-545016-S
SCREW, FLG THD FRM M6X1.0X16 (2)	M-645016-S
SCREW, PHL HD #11-16X7/8" (2)	24 086 18-S
SPACER	24 112 12-S
BRACKET, BREATHER SEPARATOR	24 126 44-S
STRAP, BREATHER	24 445 02-S
SPACER (3)	24 112 09-S
SPACER .406 X .625 X .344 (3)	25 112 15-S
KIT, GUARD	24 755 94-S
INSERT, THREADED (3)	24 332 01-S
SCREW, SEMS (3)	25 086 160-S
KIT, BLOWER HOUSING (SERVICE)	24 027 125-S
KIT, BREATHER SEPARATOR	24 755 57-S
<b>STARTING GROUPING</b>	
STARTER, SOLENOID SHIFT	25 098 11-S
SCREW, EXTERNAL TORX HEAD (3)	25 086 113-S
KIT, BRUSH HOLDER	25 221 01-S
USE 25 435 06-S SOLENOID ASSY	25 435 05-S
KIT, STARTER PINION	25 755 33-S
NUT, FLG M8X1.25	M-841080-S
SCREW, FLG M8X1.25X80 (2)	M-851080-S
<b>FUEL SYSTEM GROUP</b>	
GASKET, CARBURETOR	24 041 15-S
KIT, CARBURETOR, 19mm KEIHIN	32 853 11-S
FILTER, FUEL	24 050 13-S
LINE, FUEL (24"-CUT TO LENGTH)	25 111 34-S
CLAMP, HOSE 1/2" (2)	25 237 14-S
SCREW, TAP M6X1.7X18 (2)	24 086 12-S
PUMP, FUEL	24 393 16-S

NUT, PLASTIC - BLACK (2)	25 100 37-S
USE 24 431 02-S SLEEVE	24 431 01-S
LINE, FUEL (24"-CUT TO LENGTH)	25 111 34-S
USE 25 237 14-S HOSE CLAMP	X-426-9-S
LINE, FUEL 11"	24 353 12-S
KIT, CARBURETOR W/GASKETS	SAME
GASKET, AIR CLEANER BASE	24 041 14-S
GASKET, CARBURETOR	24 041 52-S
KIT, CARBURETOR W/GASKETS	24 853 173-S
KIT, REPAIR SERVICE CHOKE	24 757 36-S
KIT, REPAIR SERVICE GASKET	24 757 38-S
KIT, REPAIR FLOAT	24 757 44-S
KIT, REPAIR SOLENOID VALVE	24 757 45-S
KIT, REPAIR OVERHAUL	24 757 46-S
<b>ENGINE CONTROL GROUPING</b>	
SCREW, PHL HD 11-16X3/4" (2)	24 086 06-S
BRACKET, CONTROL	24 126 111-S
BRACKET, THROTTLE SHAFT	24 126 162-S
SCREW, FLG THD FRM M6X1.0X16	M-645016-S
WASHER, SPRING 3/8"	277341-S
LINKAGE, CHOKE	24 079 10-S
LEVER, CHOKE	24 090 20-S
BUSHING, THROTTLE LINKAGE	25 158 11-S
SPACER	25 431 01-S
SCREW, FLG M6X1.0X16	M-639016-S
NUT, LOCK M6X1.0	M-647060-S
WASHER, FLAT 1/4"	X-25-52-S
SPRING, THROTTLE SHAFT	24 089 20-S
SPRING, GOVERNOR (ORANGE)	24 089 49-S
LEVER, THROTTLE CONTROL	24 090 09-S
LEVER, THROTTLE CONTROL	24 090 12-S
SPACER	24 112 10-S
SHAFT, THROTTLE	24 144 11-S
SCREW, CAP M4X.7X30	M-401030-S
NUT, M4X0.7	M-446030-S
NUT, LOCK M6X1.0 (2)	M-647060-S
WASHER, FLAT 1/4" (2)	X-25-72-S
LEVER, GOVERNOR	24 090 51-S
BOLT, RD HD SQ NECK M6X1.0X25	24 211 03-S
NUT, FLG M6X1.0	M-641060-S
LINKAGE, THROTTLE	24 079 04-S
SPRING, LINKAGE	24 089 01-S
BUSHING, LINKAGE RETAINING	25 158 08-S
BUSHING, THROTTLE LINKAGE	25 158 11-S
CLAMP, CABLE (2)	12 237 01-S
SCREW, FLG THD FRM M5X0.8X16 (2)	M-545016-S
<b>AIR INTAKE GROUP (HDAC MOUNTED)</b>	
GASKET, AIR CLEANER BASE	24 041 14-S
ELBOW, AIR CLEANER	24 054 16-S
STUD, M6X1.0X180 (2)	24 072 10-S
CONNECTOR, HOSE	25 155 38-S
NUT, LOCK M6X1.0 (2)	M-647060-S
HOSE, AIR CLEANER	24 326 73-S
CLEANER, AIR-CANISTER	25 048 11-S
VALVE, DUST EJECTOR	24 462 07-S
HOUSING, HD AIR CLEANER	25 081 01-S
ELEMENT, AIR FILTER - PRIMARY	25 083 01-S
ELEMENT, AIR FILTER - SAFETY	25 083 04-S

COVER ASSEMBLY, AIR CLEANER	25 096 06-S
PLUG, PIPE	25 139 20-S
CLIP (2)	25 154 05-S
USE 25 237 21-S HOSE CLAMP	25 237 07-S
USE 25 237 21-S HOSE CLAMP	25 237 07-S
HOOD, AIR CLEANER	25 324 02-S
TIE	25 454 04-S
BRACKET, MAIN SUPPORT	24 126 164-S
BRACKET, AIR CLEANER MOUNTING	24 126 165-S
BRACKET ASSY, AIR CLEANER	25 126 02-S
SCREW, FLG M6X1.0X16 (4)	M-639016-S
NUT, LOCK M6X1.0 (4)	M-647060-S
WASHER, FLAT 1/4" (4)	X-25-73-S
GASKET, INTAKE MANIFOLD (2)	24 041 01-S
MANIFOLD, INTAKE	24 164 06-S
SCREW, FLG M6X1.0X55 (4)	25 086 84-S
COVER, BLOWER HOUSING (2)	24 096 17-S
SCREW, WSH HD TAP #8-18X1/2" (2)	25 086 91-S
<b>EXHAUST GROUPING</b>	
GASKET, EXHAUST (2)	24 041 49-S
STUD M8X1.25X33 (4)	25 072 14-S
TIE	25 454 05-S
NUT, FLG M8X1.25 (4)	M-841080-S
<b>CV IDENTIFICATION GROUP</b>	
DECAL, 23 HP	24 113 90-S
DECAL, AIR CLEANER	25 113 27-S
DECAL, CLEAR LAMINATE	25 113 39-S
TIE	25 454 05-S
<b>Speed Settings</b>	
IDLE SPEED SETTING	RPM-1800
HIGH SPEED SETTING	RPM-3800

---

\*\*\* System Announcements \*\*\*

System maintenance is scheduled every Sunday from 3:00 a.m. until 12:15 p.m. CST.  
KOHLENet may not be available during this time frame.