

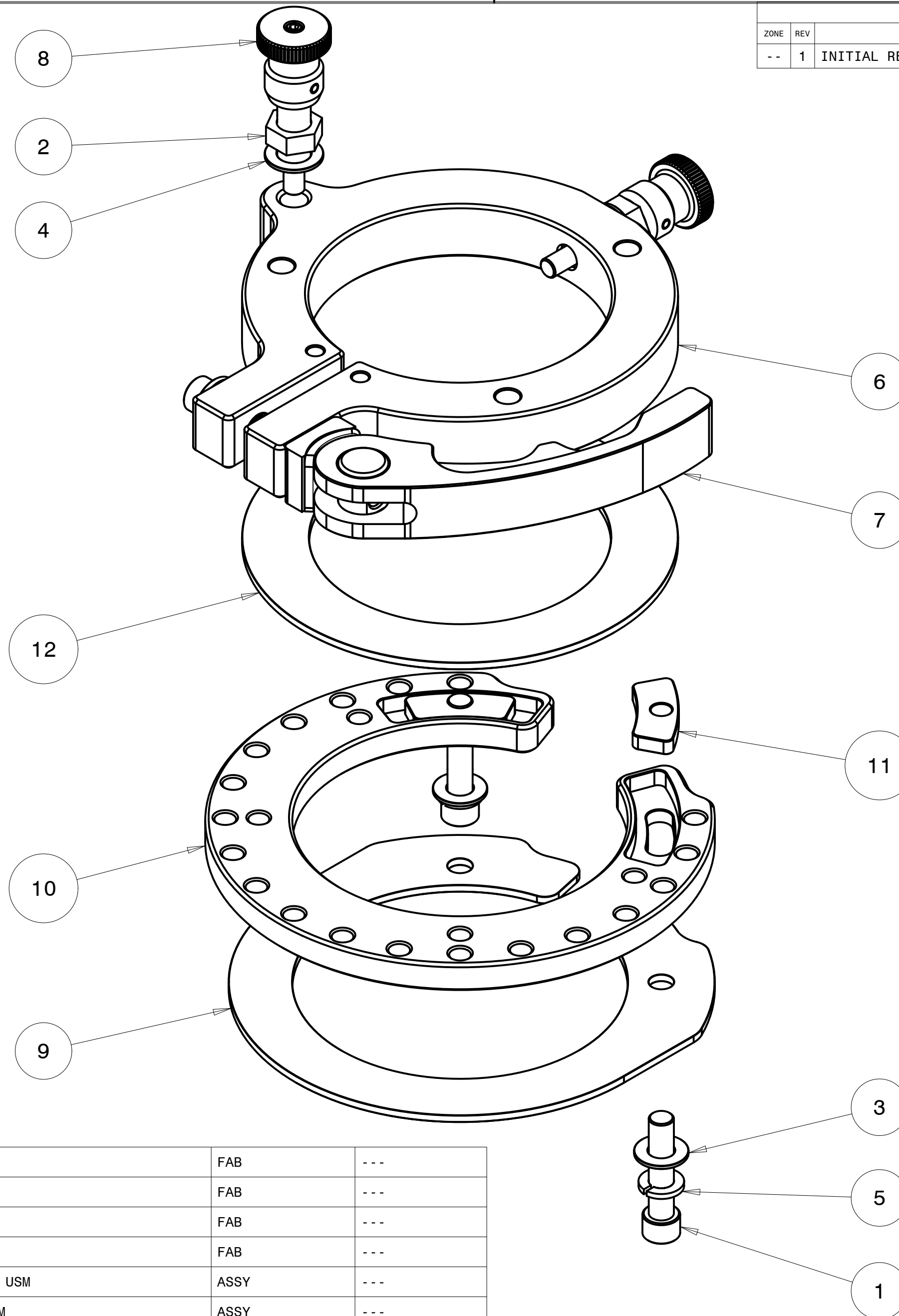
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REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
--	1	INITIAL RELEASE	2022-JUL-19	MZ



ITEM NO.	QTY REQD.	PART NO.	DRAWING TITLE OR DESCRIPTION	MANUFACTURER	MFG PART NO.
12	1	503-1414-02	SHIM, INDEX CLAMP, 4.5"	FAB	---
11	2	503-1412	PIN PLATE, T NUT	FAB	---
10	1	503-1411	PIN PLATE, EXPD, USM	FAB	---
9	1	503-1410	SHIM, PIN PLATE	FAB	---
8	2	501-9901-B	ASSY, LOCKING PULL PIN, BLUE, USM	ASSY	---
7	1	501-9440-01-B	OC LEVER, Z CLAMP, SL ,GEN-USM	ASSY	---
6	1	500-1461	LOWER INDEX CLAMP, 4.5" Z, USM	FAB	---
5	2	90-310-380-680-090-20	WASHER, SPLIT LOCK .380 ID X 68 OD X .090TK, 18-8 SST	MCMMASTER	92146A031
4	2	90-300-515-875-060-20	WASHER, .515 ID X .875 OD X .060 18-8	MCMMASTER	98017A210
3	2	90-300-406-813-060-20	WASHER, .406" ID X .813" OD X .060" TH, 18-8 SST	MCMMASTER	96659A108
2	2	90-201-500C-20	JAM NUT, 1/2-13 SST 18-8	MCMMASTER	91847A520
1	2	90-100-375C-1750-20	SCREW, 3/8-16 X 1.75 SHC 18-8	MCMMASTER	92196A630

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.		CREO REPORTED PARAMETERS		DESIGNER	
TOLERANCES ARE:		CREO MATERIAL		M ZASSO	
.X +/-	0.1			ENGINEER	
.XX +/-	0.01			M ZASSO	2022-JUL-19
.XXX +/-	0.001	CREO MASS	4.101	DRAFTER	M ZASSO
ANGLES +/-	0.5	CREO VOLUME	39.339	CHECKED	---
INTERPRET DIMENSIONS PER ASME Y14.5M 1994 (R2004)		CREO DRAWING FILE NAME:		2022-MMM-DD	
		540-R45-9461		DO NOT SCALE DRAWING	

UNIVERSAL SONAR MOUNT		
ASSEMBLY, PAN INDEX, 4.5"		
SIZE	CUSTOMER DRAWING/PART NO.	REV
C	---	1
DRAWING/PART NO.		
540-R45-9461		
SCALE	0.700	SHEET 1 OF 2

4

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CUSTOMER DRAWING/PART NO. 540-R45-9461

REV 1 SH1 1

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REVISIONS  
SEE SHEET 1

CUSTOMER DRAWING/PART NO.

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DRAWING/PART NO.

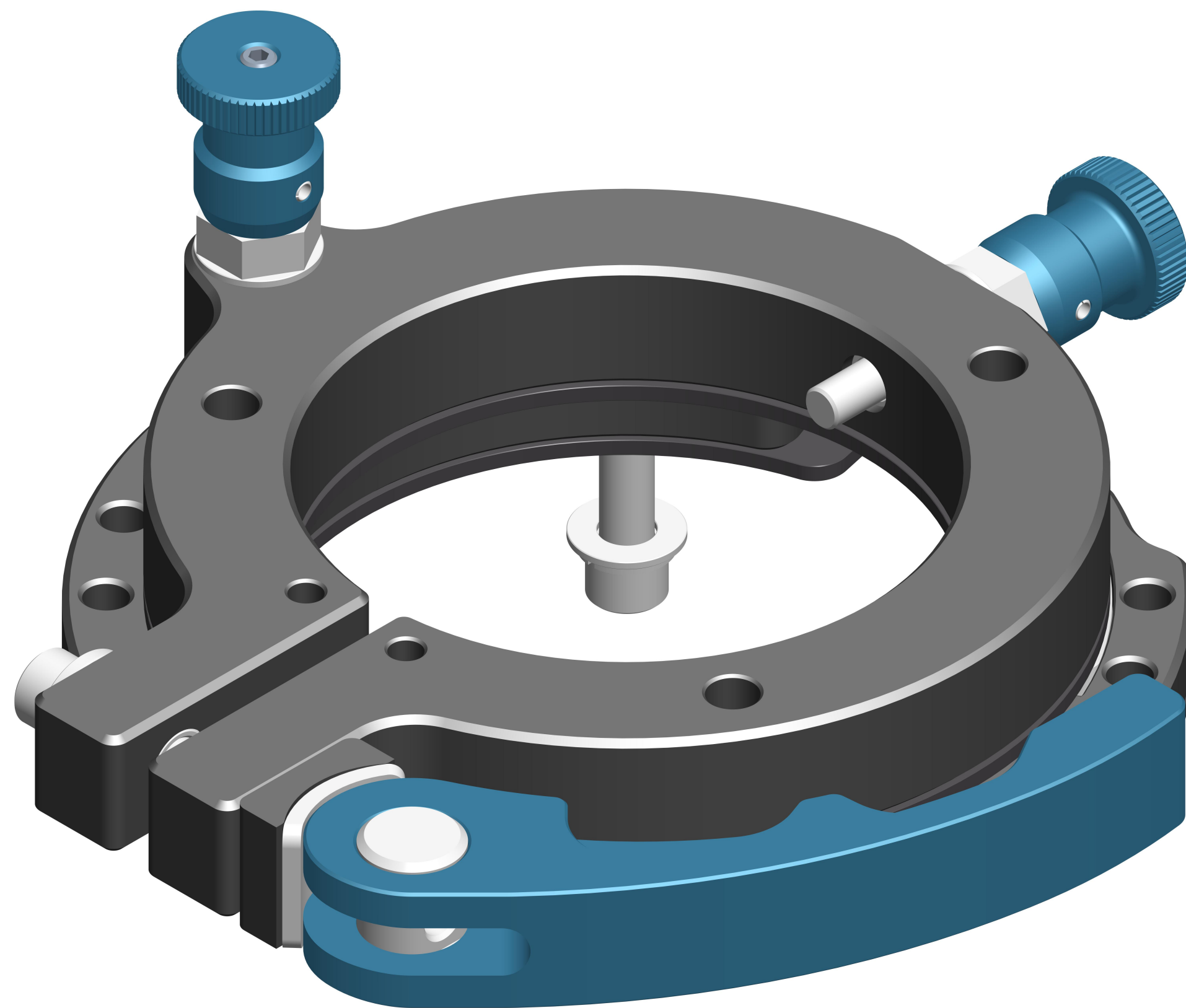
540-R45-9461

REV

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SHT

2



UNIVERSAL SONAR MOUNT		
ASSEMBLY, PAN INDEX, 4.5"		
SIZE	CUSTOMER DRAWING/PART NO.	REV
<b>C</b>	---	1
	DRAWING/PART NO. 540-R45-9461	
SCALE	1.250	SHEET 2 OF 2

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D

C

B

A

D

C

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