

## Pot time and Curing time Mixing Ratio

Type	Pot time					Cure time		
	10°C	15°C	22°C	30°C	35°C	10°C	15°C	22°C
<b>W01</b>	13 min	10 min	6 min	3 min	1,5 min	60-90 min	45-60 min	30-45 min
<b>W1</b>	25 min	20 min	15 min	7,5 min	3 min	120-180 min	90-120 min	60-90 min

Type	Pot time						Cure time					
	10°C	15°C	22°C	30°C	35°C	40°C	10°C	15°C	22°C	30°C	35°C	40°C
<b>S</b>	60 min	40 min	30 min	15 min	10 min	7 min	4 - 5 h	3 - 3,5 h	2 - 2,5 h	60-90 min	45-60 min	30-60min

	Resin	Hardener
<b>Mixing Ratio in Liter</b>	2 liter	1 liter
<b>Mixing Ratio in kg</b>	1 kg	0,62 kg

It is also possible to mix W1 with S1

### Mixing Ratio

W1	S1	Hardener	Pot Time at 22°C	Curing Time at 22°C
1 liter	1 liter	1liter	20-22 min	105 - 115 min