

**ASSEMBLY INSTRUCTIONS:** It is recommended that the instructions and exploded views are studied and that the assembly is practiced before cementing together. Certain parts may need to be trimmed and may best be painted before cementing.

## WARRANTY:

Parts can get bent during transit or by prolonged storage. However misshapen parts can be straightened by placing them in hot water to soften the plastic and then carefully manipulating them back into shape by finger pressure. Please be careful that the water does not cause harm to skin or fingers.

In the event of parts being broken or missing, then you MUST return to the place of purchase (the seller). The seller will replace your kit and return the original kit to Dapol under their agreed contractual terms. Do **NOT** return to Dapol.

Finally please note that Dapol does not keep individual parts for any kit.

- **Please Note** The tools used to produce this model were made over 50 years ago. Over the period, changes have been made and it may be that reference numbers moulded into the plastic parts do not match the numbers used in these instructions. Therefore we advise you to FOLLOW the exploded diagram and instructions.
- Locate & cement engine front cover over engine cut-out in under frame side (1 & 2).
  Cement auxiliary reservoir and diverter valve (3 & 4) into locating holes beneath under frame.

Not suitable for

children under 14 vears old

- 3. Locate & cement chassis side (5) to under frame and ensure that top of side and under frame are level.
- 4. Locate & cement second side (10) to under frame at the same time locating the wheels into the holes inside each axle box.
- 5. Locate & cement headstock (11) to end of chassis sides,
- level with top of chassis and cement fuel tanks (12 & 13) onto the raised locations on the headstock.
- 6. Locate & cement headstock (14) to chassis sides and locate and cement brake reservoir (15) into holes in headstock.
- **7.** Locate and cement suspension springs (16 19) into holes on outer ends of headstocks.
- 8. Locate & cement steps (20 & 21) into locating holes in chassis sides. NOTE \* Under frame assembly should now be painted and set aside to dry.
- **9.** Locate the one narrow and three wide windows (22 25) in the back of the body side (26) and cement in place. Be careful that no glue touches the visible areas of the windows.
- 10. Repeat this procedure for the remaining body sides (27 41).
- 11. Locate & cement body sides to floor (42).
- 12. Glue transparent route indicator cover (43) into place in end of body (44).
- Cut out printed route number and stick into place behind route indicator cover. Cement windscreen (45) into end of body.
- **13.** Repeat this procedure for the other end of the body (46 48) and cement the two ends to the floor and body sides.
- **14.** Locate & cement windows to the inside of the doors (49 52) and place the lower tabs of the doors into the floor guide rails with the doors in the 'closed' position.
- **15.** Apply cement carefully along the locating ribs of the roof (53) and place the roof into
- position on body, ensuring that both doors are located within the roof guide channels.
- To make this easier it is suggested that a small ball of tissue or newspaper be wedged between
- the doors while the roof is cemented into place. When the roof has set, slide the doors open
- to remove the paper. ENSURE THAT NO CEMENT COMES INTO CONTACT WITH THE DOORS
- 16. Cement reservoir (54) to underside of floor using locating holes provided
- 17. Cement together upper and lower halves of the heater (55 & 56) and locate and cement heater assembly to underside of floor.
- 18. Cement body tank (57) into floor locating holes between centre and outside of heater.
- 19. Cement together upper and lower halves of the four bumper parts (58 65) and then cement them into the locating holes in each corner of the floor.

Slate Grev: Roof.

- 20. Cement tow hooks (66 & 67) into locating holes in the centre of each end of the floor (42).
- NOTE \* It is advisable to paint the assembled body at this stage and to allow to dry before proceeding.
- **21.** Cement body assembly onto the four raised locating pins of the under frame.
- NOTE \* The pins are positioned so as to ensure the correct relationship between the body & under frame.

## Suggested Colour Scheme:

Matt Black: Floor, bumpers, towhooks and complete underframe

Yellow: Lining on body sides and below windows.

Silver: Engine front, Exhaust Pipe, fine Pipework on Chassis sides, Heater, bottom portion of Doors, engraved Frames on large Windows, Headlight fronts and Destination Plates on roof.

