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# Installation Instructions

SI009

## Skid Plate

for LGT, Outback-2005-2009, Impreza, WRX and STI -2008 and on.

RTEK-112991 and RTEK-114141



## Suggested Tools

- Metric end wrench
- Jack and jack stands

## Safety Warnings

- Read through instructions completely before beginning installation.
- Always support the vehicle with according to the manufacturer's safety guidelines before working underneath the vehicle.

## Removal and Installation

- 1 Before beginning installation be sure to understand how to properly remove the factory splash pan clips as some of them will be re-used for skid plate installation. Note the following picture, use a screw driver to release the center portion of the clip allowing you to remove the clip.



# Removal

## *Splash pan removal Impreza*

- 2 Begin skid plate installation by removing the factory splash pan. Start by removing the three 12mm bolts.



- 3 Now remove the two clips in the rear of the splash pan as shown.



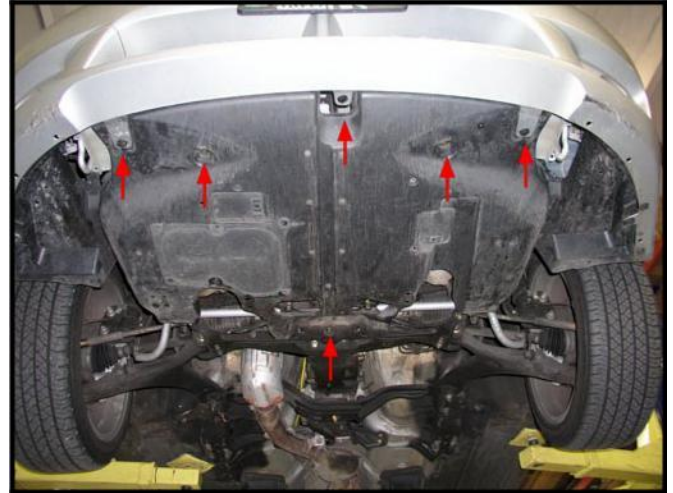
- 4 Finally remove the clips in the front wheel wells, there is one clip per side.



# Removal

## ***Splash pan removal Legacy GT/NA & Outback 05-09***

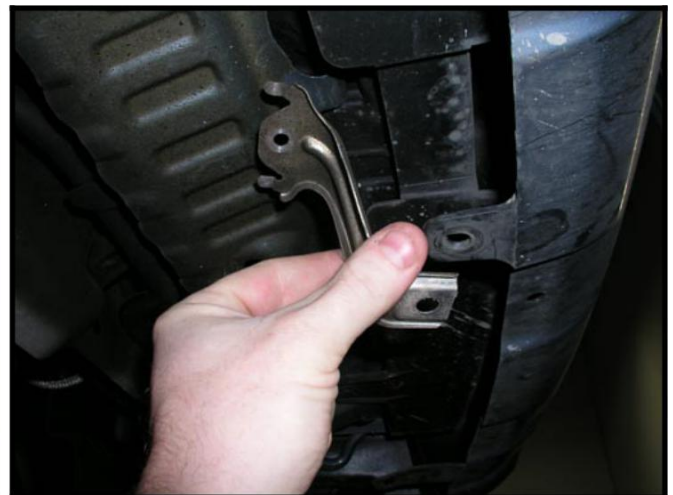
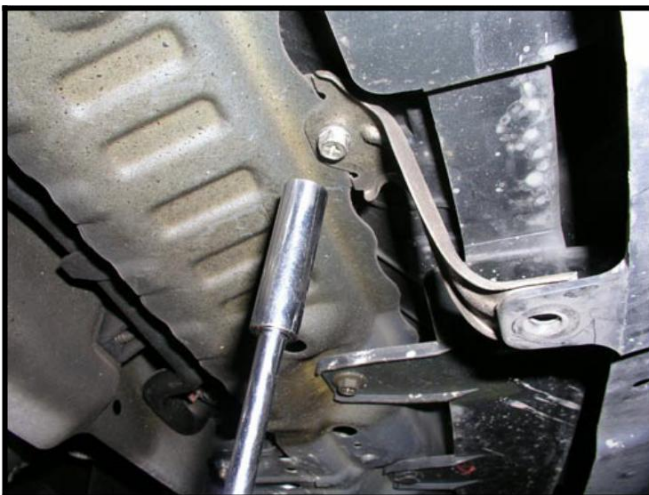
- 1** For legacy chassis remove the three 12mm bolts and the three clips at the leading edge of the splash pan.



- 2** Now remove the two clips in the front wheel wells, there is one clip per side.



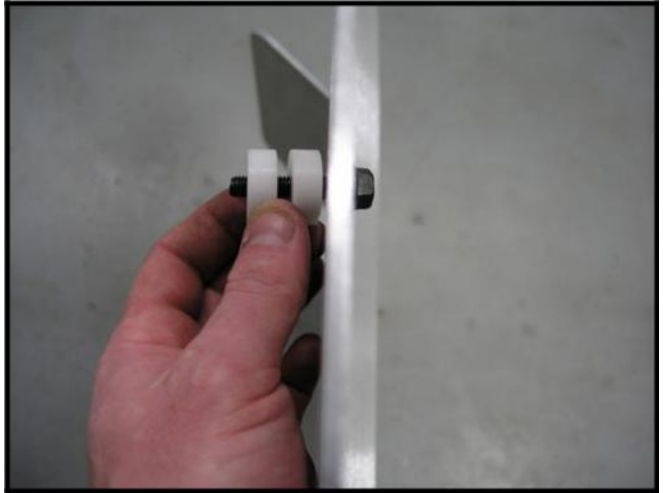
- 3** Remove the 10mm nut from the front splash pan mounting bracket and remove the bracket.



## INSTALLATION

### ***RalliTEK skid plate installation***

- 1** Begin installation by inserting the two 8mm X 40mm long bolts into the two slotted mounting holes located at the front of the skid plate. Install the included 20mm spacers onto each bolt. You may find it necessary to get some help installing the skid plate due to its size. A friend with an extra hand can be very helpful.



- 2** Position the skid plate up to the body of the vehicle and by hand, thread the new bolts in to the factory threaded holes that held the factory skid plate in position.



- 3** Install the rear hardware as shown on both sides. The rear hardware consists of four 10mm bolts, 4 washers, and four 10mm spacers.



## INSTALLATION

- 4 Install the three factory clips back into the bumper skin mounting tabs at the leading edge of the skid plate.



• LGT/Outback/Impreza Skid Plate

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## Warranty

### ***One Year Limited Warranty***

**RalliTEK** warrants to the original purchaser that the parts manufactured and/or sold by RalliTEK (the Product) is free from defects in material and workmanship under normal use. RalliTEK warrants that the Product will perform substantially in accordance with the specifications set forth in the documentation provided with it. The above express warranties are made for a period of the lesser of 12,000 miles or 12 months from the date the Product is installed in your vehicle.

Any improper use, operation beyond capacity, substitution of parts not approved by **RalliTEK** in writing, any alteration or repair by others, or any removal, defacing or altering of the identification shall void this warranty. There is no warranty on high-performance or race related parts due to the nature of usage.

The purchaser shall notify **RalliTEK** at 503-619-0055 of any defect within the warranty period no later than thirty (30) days after purchaser discovers the defect. Should any failure to conform to this warranty appear within the warranty period, RalliTEK shall, on notification, correct the nonconformity at its option, either by repairing any defective part, or by making available, FOB RalliTEK's plant, a repaired or replacement part. The purchaser must insure any defective item being returned because RalliTEK does not assume risk of loss or damage while in transit. No payment or reimbursement shall be made for installation, removal, transportation or other charges. The remedies set forth in this instrument are exclusive, and the liability of RalliTEK with respect to any sale shall not exceed the price of the product on which the liability is based.

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This warranty is governed by the laws of the State of Oregon.



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