



# Installation Instructions

<p><b>Engine Skid Plate 2024 Crosstrek</b></p>	
<p><b>Suggested Tools</b></p>	<ul style="list-style-type: none"><li>• Ramps or Jack Stands</li><li>• Jack</li><li>• Hand Tools</li></ul>
<p><b>Safety Warnings</b></p>	<ul style="list-style-type: none"><li>• Always support the vehicle with jack stands before working underneath</li><li>• Use only the parts supplied by RalliTEK to install this kit</li><li>• Check ALL the fasteners for tightness before and after road testing the vehicle</li><li>• Do not use an air impact wrench with re-installing bolts as stripped threads may occur</li></ul>

## 1. RalliTEK 2024 Crosstrek Engine Skid Plate

Jack up the vehicle and support with jack stands. Use a wheel chock and the parking brake to prevent the vehicle from rolling.

Remove the clips and bolts that secure the factory plastic splash guard.

Note – On wilderness models the thin sheet metal affixed to the plastic splash guard is your “OEM skid plate”.



Cut factory tabs on front bumper on red lines.  
The RalliTEK skid plate tucks in the OEM bumper



Tuck skid plate inside front bumper and install

M8 x 40 bolts in the forward locations  
M8 x 60 bolts in the rear locations

Loosely install all bolts before tightening them down.

20 ft/lb forward locations  
35 ft/lb rear locations



## WARRANTY

### RalliTEK Products Lifetime Warranty

**RalliTEK** branded products are warranted to the original owner against manufacturing defects in materials and workmanship for the lifetime of the product.

If a RalliTEK branded product covered by this warranty fails due to a manufacturing defect, we will repair the product, without charge, or replace it at our discretion. This policy covers only original, unaltered, and unmodified materials and workmanship. This warranty does not cover damage caused by incorrect installation, accident, improper care, negligence, normal wear and tear, or the natural breakdown of colors and materials over extended time and use. Damage not covered under warranty may be repaired for a reasonable rate and a fee will be charged for return shipping.

For warranty evaluation, please contact RalliTEK Customer Service via phone **(503) 619.0055** or email [support@rallitek.com](mailto:support@rallitek.com) to obtain a return authorization. Once this step has been completed, your product must be returned directly to the **RalliTEK Warranty Department, 13339 NE Airport Way, Suite 500, Portland, OR 97230**. All shipping to the Warranty Department must be pre-paid and insured. RalliTEK will not be liable for damaged or lost inbound packages.

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- This warranty does not cover products sold by RalliTEK that are not RalliTEK branded products
- This warranty gives you specific legal rights; you may have other rights, which vary from state to state

