

Epifanes Fiberglass Filler white

Fast drying filler

Type Chemical drying

Base Unsaturated polyester resin dissolved in monostyrene

Properties A fast drying, two-component filler. Provides excellent adhesion on well cleaned and degreased fiberglass. High filling property, shrink-free and easy to sand. May be applied in thick layers.

Field of application Fiberglass/GRP : **sole suited for use above the waterline**
Small repairs on fiberglass. Also suited for small repairs in one- and two-component paint systems.

Colour White

Density 2,00kg. / dm³

Packing 500gr. with 20grs harhener white-
1500gr. With 50grs. Hardener white

Shelf life unmixed In closed container stored in a dark location between 5 - 25°C.
approx. 2 years.

Mixing ratio

	By volume	By weight
Base component A	n.a.	100
Curing component B	n.a.	2 - 4

Mixing advice

Mix small volumes only

Induction time

No induction time

Potlife after mixing

at 12°C	at 20°C	at 28°C
8-10 minutes	5-7 minutes	2 - 3 minutes

Conditions during application and drying

Temperature minimal 12°C. - maximum 28°C.
Relative air humidity minimal 50% - maximum 75%

Temperature of substrate must be 3°C. above dew point.

Thinner

Do not thin

Application tools

Filling knife.

Drying times @ 20°C. / 65% RAH

Sandable	Recoatable	Through hardened
30-60 minutes	24 hours	7 days

Advice

After drying, sand and immediately apply one topcoat, thinned 15-20% to fill the pores of the filler in order to avoid the intake of humidity by the filler and spots caused by the absorption into the filler.

New polyester must be at least 14 days old and free of chemicals. Degrease bare fibreglass with Epifanes Fibreglass Prep Cleaner in order to remove all wax. In order to obtain a good adhesion to the rough side of fibreglass, it is necessary to first remove the waxy layer with Scotch-Brite.

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Recoatability

Primers Epifanes Multi Marine Primer
Epifanes Epoxy HB Coat
Epifanes Epoxy Primer
Epifanes Poly-urethane Primer

Topcoats Epifanes Mono-urethane Yacht Coating
Epifanes Poly-urethane Yacht Coating

Safety

The user of this product should obey all national laws and legislation concerning health, safety and environmental hazard. For more information on health and safety, refer to the Material Safety Data Sheet of this product.

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