

Epifanes Mono-fill

Thixotropic surfacer for :

- Filling by brush of small and round objects, where levelling by filling knife is not possible, e.g. (window) frames, laths and mouldings.
- Wood grain filling

Type	Air drying
Base	Silicon modified alkyd-/urethane resin, titanium dioxide and inert fillers
Colour	Off white
Density	1.81 kg/dm ³
Solids content	70 ± 2 vol.%
Viscosity	Thixotropic
Induction time	n.a.
Pot life mixed product	n.a.
Container size	750 ml.

Drying times at 20°C. / 65% RAH

Sandable	Overcoatable
16 hours	16 hours

Application technique	Brush
Coverage	7 sqm per liter @ 100 µm dft
Maximum thickness per coat	250 µm wft
Recommended sanding	Dry abrasive paper, grit 280
Application	Interior and exterior, above the waterline.
Recoatibility	Werdol Woodprimer, Werdol Metalprimer, Epigrond Prelacquer Epifanes one-component paints, thinned 10%.
Recommendations	Stir well prior to use. Brushfillers are not be used for levelling deep irregularities.
Application conditions	Temperature of filler, object and working area during application and drying should be between 10°C and 30°C. Relative air humidity should not exceed 80%. Temperature of object during application and drying should be at least 3°C above dew point.
Substrate conditions	
- old paint coats	Well adhering, cleaned, degreased and sanded.
- bare substrates	Primed first with the appropriate primer
Cleaning material	Tools can be cleaned with Epifanes Brushthinner for Paint & Varnish or white spirit.