

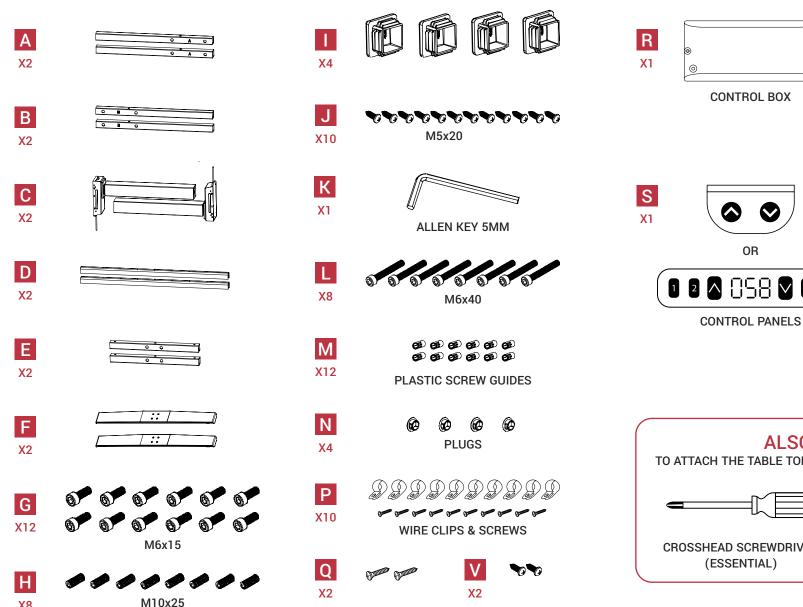
**USER ASSEMBLY GUIDE** 

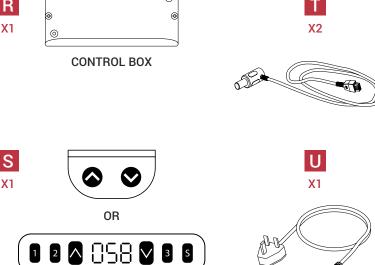


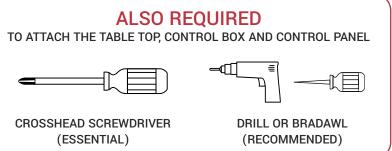


# WHAT'S IN THE BOX

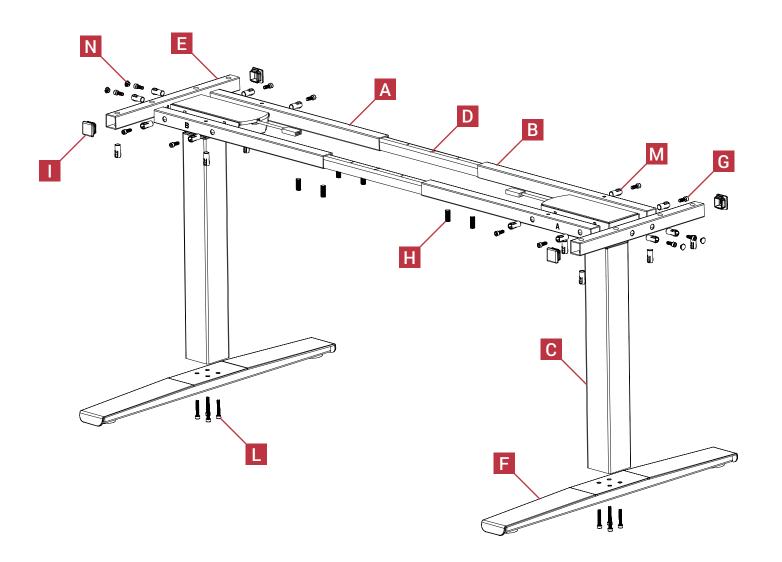
X8





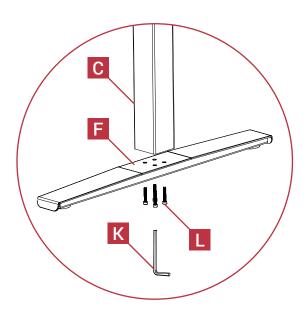


# **ASSEMBLY OUTLINE**



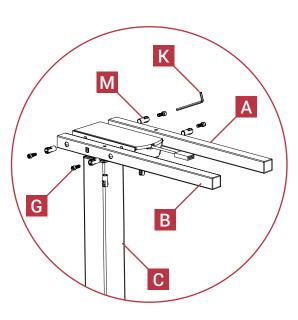
# STEP 1:

Attach the legs ( x2) to the feet ( x2) with 4x .



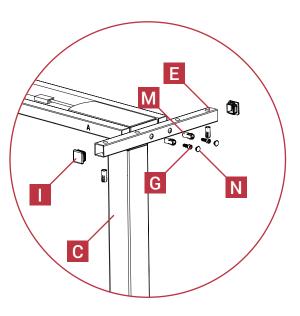
# STEP 2:

Attach the crossbars ( $\mathbb{A} + \mathbb{B}$ ) to the legs ( $\mathbb{C} \times 2$ ). Push in the 4x plastic screw guides ( $\mathbb{M}$ ) then screw in 4x M6x15s( $\mathbb{G}$ ).



# **STEP 3**:

Attach the end strut (E) to the legs (Ox2) with 2x plastic screw guides (M), 2x M6x15s(O) and then push in the plugs (N) to cover the screws. Finally, push the 2x plugs (I) into the holes at the end of the struts (E).



# **STEP 4**:

Attach the joining bars ( $\square$  x2) by sliding them into the crossbars ( $\square$  +  $\square$ ) and attach them using 4x  $\square$  with  $\square$ .

NOTE: Do not fully tighten  $\square$ 

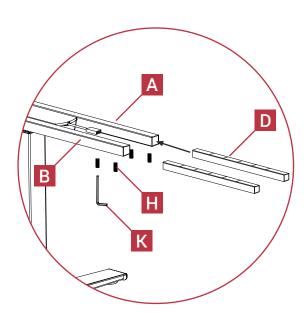
# **STEP 5**:

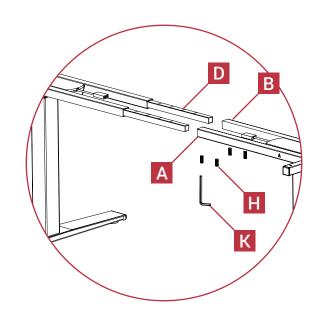
Slide the other end of the joining bars ( $\square$  x2) into the crossbars ( $\square$  +  $\square$ ) of the other legs, and attach them using 4x  $\square$  with  $\square$ .

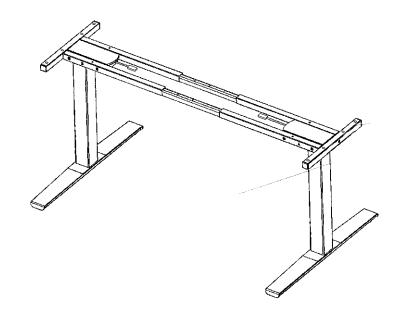
NOTE: Do not fully tighten **\*\*** 

# **FRAME**

Your PRO frame is now ready for the installation of your table top and control box.



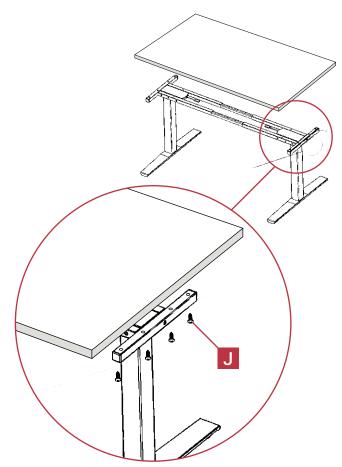




# STEP 6:

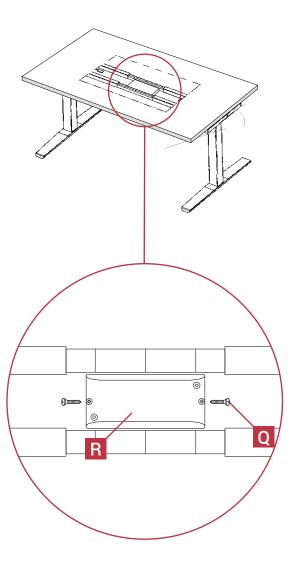
Attach your table top to the frame by lining it up with the edge. (It can be easier to turn the frame upside down, you will need a soft, non abrasive surface to protect your table top.)

NOTE: Now you can fully tighten **\*\*** 



# **STEP 7**:

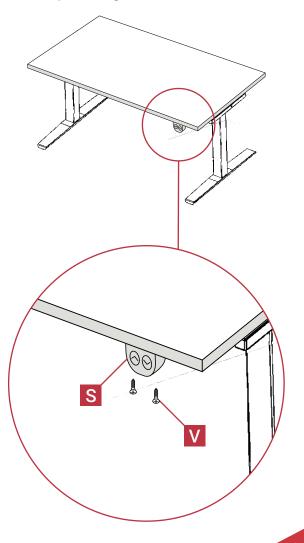
Once your table top is secured, still looking at the underside, place the Control Box R centrally between the two joining bars. Once centered, screw the control box to the table top using 2x Q.



# **STEP 8**:

On the underside of your table top, position your Control Panel so on the front edge, around 10cm from either side.

Using 2x **☑**, screw the Control Panel to your table top, making sure it is secure.



# STEP 9:

On the underside of your desk, connect the Information Cable \_\_\_\_\_ to the Control Box and then to the Control Panel.

Secure all excess cables using the cable clips. Screw the required number to your table top to keep it tidy and safe.

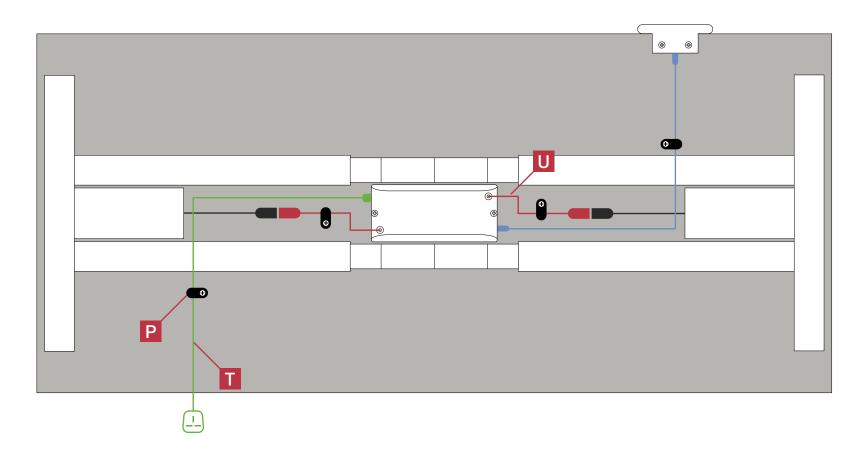
# **STEP 10**:

Connect the Message Cables ——— (U) to the Control Box and then to the Motor Cables ———.

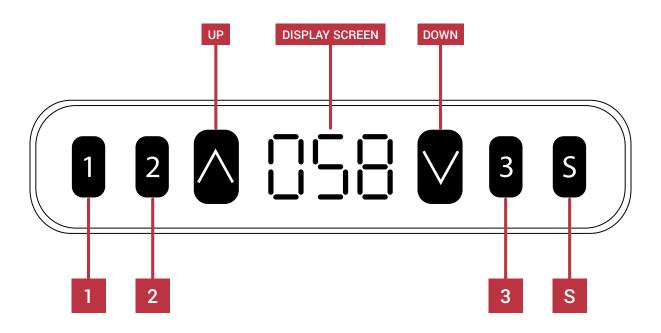
# **STEP 11:**

Connect the Power Cable ——— (1) to the Control Box and then to a mains plug socket.

Attach wire clips 12 to the desktop where desired to keep your cables tidy. Do not fully tighten as this can damage the clips.



# MEMORY SETTINGS CONTROL PANEL



#### 1. INITIALISATION PROCEDURE

#### STEP 1:

Press and hold 🗻 and 🕶 simultaneously for	The legs will start to move down at half the
more than 6 seconds.	speed of normal operation.

# 1 2 **A** 3 5

#### STEP 2:

Keep holding down ∧ and ∨.	The legs will start to move down to the lowest
Reep notating down A and V.	position and rebound 2-5mm, then stop.

#### STEP 3:

The initialisation procedure must be completed before the first running of the table or after any parts have been replaced.

# 2. MOVE UP AND DOWN

#### STEP 1:

Press and hold ^	The legs will move up.

# STEP 2:

Release ^	The legs will stop moving.
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# STEP 3:

Press and hold 🗸	The legs will move down.
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# STEP 4:

<u> </u>		
Release 🗸	The legs will stop moving.	





#### 3. SET MEMORY POSITIONS

#### STEP 1:

#### STEP 2:

Press and release the S button, then press	The height of position 1 is saved.
button 1 within 6 seconds.	The height of position 1 is saved.

# 1 2 \Lambda 888 🗸 3 5

## STEP 3:

To save other heights, repeat steps 1 and 2	The heights of positions 2 and 3 are saved.	
but press button 2 and 3 to finish.	The heights of positions 2 and 3 are saved.	

- 1. Memory position will be erased after initialisation.
- 2. Memory position can be overwritten.

## 4. MOVE TO MEMORISED POSITIONS

## STEP 1:

Press and hold button 1, 2 or 3.	The legs return to the corresponding position.
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# 5. ONE-CLICK OPERATION TO MEMORY POSITION 1, 2 OR 3

#### STEP 1:

Press and hold button 1, 2 or 3.	The legs return to the memory position.
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## 6. MEMORY KEY ONE-CLICK LIFTING FUNCTION

#### STEP 1:

Hold the S key for over 5 seconds.  Subtitles flashing on the screen "	."
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#### STEP 2:

Release the S key then, hold key 1 in	"H - 0" or "H - 1" shows on the screen,
3 seconds	indicating the lock or unlock of the one-click lifting function.



#### STEP 3:

Press and hold   ◆ or   ◆ to change	"H - 0" indicates the function is off; "H - 1"
existing function.	indicates the function is on.



#### STEP 4:

Hold the S key for over 2 seconds.	The one-click lifting function is on/off.
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1. The one-click lifting function is turned off by default after initialisation.

# 7. EXCHANGE OF IMPERIAL SYSTEM AND METRIC SYSTEM

#### STEP 1:

Hold the S key then, hold key ✓ for	Display height switch between centimeters and
3 seconds.	inches.



#### STEP 2:

Release the S key	The switch is done.
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1. as the column rises or falls, in the imperial display format, the minimum change in height is 0.5 inches; while in metric the minimum change is 1cm.

#### 8. CORRECT DISPLAY HEIGHT TO OFFICE TABLE HEIGHT

#### STEP 1:

Set the table at any height, the bottom	Measure the table's actual height and write
position is recommended.	down the number in inches or centimeters.

#### STEP 2:

Hold the S key hold	The first digit will be flashing on the screen.
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#### STEP 3:

Release the keys, then click	Increase or decrease the first digit on the
the first digit.	screen to match your measured number.

#### STEP 4:

Click the S key.	The second digit will be flashing on the screen.
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## STEP 5:

Click	Increase or decrease the second digit on the
Click > 01 > 10 adjust the second digit.	screen to match your measured number.

#### STEP 6:

Click the S key.	The third digit will be flashing on the screen.
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#### **STEP 7**:

Click	Increase or decrease the third digit on the	
once of to adjust the third digit.	screen to match your measured number.	

## STEP 8:

Click the S key.	The setting is complete.
once the seey.	The setting is complete.

1. Check whether the handset display format matches with the measured data, either in centimeters or inches. In imperial display format the minimum height adjustable unit is 0.5 inch, and in metric display format, the minimum height adjustable unit is 1 cm.







## 9. SET UP STROKE LIMIT OF RISING AND LOWERING

# 9.1 Lock up the rising stroke

#### STEP 1:

Press and  or   and then release the key.	Run the column to your desired height.
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#### STEP 2:

	The caption "- L -" will display on the screen, indicating that the current height is locked as the highest running height.
Hold the S key, then hold key 3 for at least 3 second.	To symbolize current height being locked as highest position the hyphens are on the top row of the digital field.
	The hyphens are on the bottom row for lowest position and centred, when "locks" have been "cleared"

# STEP 3:

Release the keys	The setting is complete.

- 1. The column cannot run higher than the locking height.
- 2. Setting the highest stroke limit will erase the positions higher than the locking height and, even if the stroke unlocking operation is performed, the memory positions higher than the locking height cannot be recovered. You must reset the memory position according to the memory position setting instructions.
- 3. The locking height will not be unlocked after initialisation.



## 9. SET UP STROKE LIMIT OF RISING AND LOWERING

# 9.2 Lock up the lowering stroke

#### STEP 1:

Press and  or  vand then release the key.	Run the column to your desired height.
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#### STEP 2:

Hold the S key, then hold key 1 for at least 3	The caption "- L -" will display on the screen,
second.	indicating that the current height is locked as the lowest running height.
	3 3

#### STEP 3:

Release the keys	The setting is complete.
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- 1. The column cannot run lower than the locking height.
- 2. Setting the lowest stroke limit will erase the positions lower than the locking height and, even if the stroke unlocking operation is performed, the memory positions lower than the locking height cannot be recovered. You must reset the memory position according to the memory position setting instructions.
- 3. The locking height will not be unlocked after initialisation.

#### 10. UNLOCK STROKE LIMIT

#### STEP 1:

Hold the <b>S</b> key then, hold key <b>2</b> for a few seconds.	The caption "- c -" will display on the screen, indicating that the stroke limits are both unlocked.
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#### STEP 2:

Release the keys	Unlock complete.





# 11. ERROR CODES

E01	Column malfunction	Linkage between columns and control box disconnected.	Check to see if the link cable between the columns and the control box is disconnected.     Check to see if there is any part damaged in the columns. Replace the column if yes.	888
E03	Overload	The table top load exceeds the control box rated loading limit.	1. The column is overloaded, reduce the load.	888
E04	Abnormal data	Control box abnormal data.	Operating the system in a harsh environment, which results in abnormal control box data and requires initialisation.     The initialisation process is interrupted, resulting in abnormal control box data, which requires reinstallation.	888
E05	Key stuck	Handset value is detected for more than 30 seconds under pressing.	Reposition the key on the handset if it gets stuck.     Replace the handset.	888
E06	Communication outage	Handset receives no data in 5 seconds.	<ol> <li>Check the link cable to see if the communication between handset and control box is disconnected.</li> <li>Check the control box to see if it functions.</li> </ol>	888
E07	Handset height setting too low.	Handset setting is below 0.	The height value of the handset is below 0, which needs to be adjusted to a higher value.	888
E08	Motor short circuit	Broken cable causes motor short circuit.	Check if there is cable damage in the motor and change if necessary.     Power on again. Check whether the motor is working normally and if the error code is still showing.	888
E09	HALL sensor abnormal	Hall counting abnormal.	1. Re-initialise the system.	888
E10	Abnormal driving	Malfunction occurs inside the control box.	Cut off the power supply and cool the control box for minute before powering back on. If the error code is still showing, the control box should be replaced.	888

#### 12. ADJUSTING THE SENSITIVITY OF THE GYRO ANTI-COLLISION

#### STEP 1:

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## STEP 2:

Release the S key then, press key 3	"G - N" is displayed on the screen, indicating the
within 3 seconds	current gyro anti collision sensitivity level
Within 6 Scoonds.	(N indicates the sensitivity level).

#### STEP 3:

	Increase or decrease the anti-collision sensitivity.	
Click	There are five different levels of sensitivity: "G	
anti-collision sensitivity.	- 0", "G - 1", "G - 2", "G - 3", "G - 4", where G4	
	indicates the highest sensitivity.	

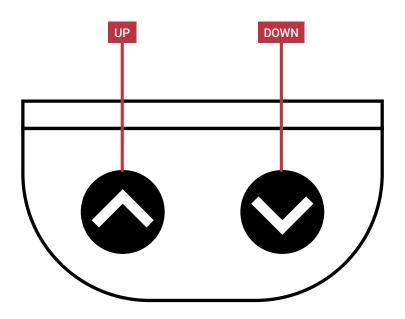
#### STEP 4:

Hold the S key for over 2 seconds.  Sensitivity adjustment is complete.	
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# BASIC UP/DOWN CONTROL PANEL



## 1. INITIALISATION PROCEDURE

## STEP 1:

Press and hold 🔨 and 🗸 simultaneously for	The legs will start to move down at half the
more than 3 seconds.	speed of normal operation.

## STEP 2:

Keen nolding down 🔥 and 🗸	The legs will start to move down to the lowest	
	position and rebound 2-5mm, then stop.	

## STEP 3:

Release ^ and ~ at the same time.	The initialisation is complete.
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The initialisation procedure must be completed before the first running of the table or after any parts have been replaced.

## 2. MOVE UP AND DOWN

# STEP 1:

Press and hold 🔨	The legs will move up.
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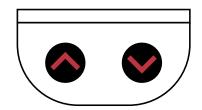
## STEP 2:

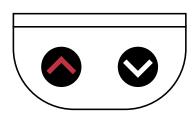
Release ^	The legs will stop moving.
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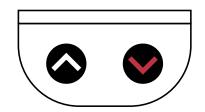
## STEP 3:

## STEP 4:

Release 🕶	The legs will stop moving







# 1. FAULT PROTOCOL

# STEP 1:

Fault Phenomenon	Handling
After connecting the power, press up or down, the legs do not respond.	<ol> <li>Re-initialise the table</li> <li>Check if the connection is correct or not</li> <li>Please contact your supplier</li> </ol>
After connecting the power, press and hold  and  together, the legs do not respond.	Check if the connection is correct or not     Please contact your supplier
The legs are rising slowly.	Check if the input power is correct or not     Please contact your supplier
The legs don't move according to your operation.	Please contact your supplier
One leg moves while the other does not move.	Check if the connection is correct or not     Please contact your supplier
Legs only move down and don't move up.	Re-initialise the table     Please contact your supplier
Table slides down by itself.	Check if the load on the table exceeds     75kg or not.     Please contact your supplier
The table goes into initialisation frequently.	<ol> <li>Check if the load on the table exceeds</li> <li>75kg or not.</li> <li>Check the noise of the motor.</li> <li>Please contact your supplier.</li> </ol>

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