



## Emissions Off Vehicle Tuning Requirements

### Part 1:

Always ensure to load your purchased custom emissions off tune following the provided instructions prior to removing any hard parts from the truck. This only needs to be done the first time when switching from emissions on to emissions off. We recommend having all work completed by a knowledgeable technician.

*\*\*It is recommended to have your truck on a battery tender for the entire tuning process to ensure optimal battery voltage levels\*\**

### Part 2:

If you have loaded a custom tune for emissions off into your vehicle you must have the following complete to ensure your truck is running correctly.

1. The Vehicles DPF/CAT System **MUST** be removed with either the use of a delete pipe or full free flow exhaust system. All connectors for the exhaust system must be unplugged and sealed to ensure no moisture or water can enter the vehicle side connector.
2. The EGR can now either be removed from the vehicle completely with the use of an EGR delete kit or retained however all EGR system connectors **MUST** be unplugged and sealed to ensure no moisture or water can enter the vehicle side connector.
3. The Vehicles throttle valve **MUST** be unplugged and sealed to ensure no moisture or water can enter the vehicle side connector.
4. SOTF switches are to be installed as per their instructions, miss installation of a switch or a faulty switch will cause an SOTF tune to default to the first power level in the tune.

***AMDP Custom Tuning uses FISH SOTF switches only and does not support any other brand of SOTF Switch. Use of any other switch may cause the truck to run incorrectly.***

### Exception To The General Requirements:

- All 2017+ L5P Duramax Trucks must have the throttle valve plugged in.